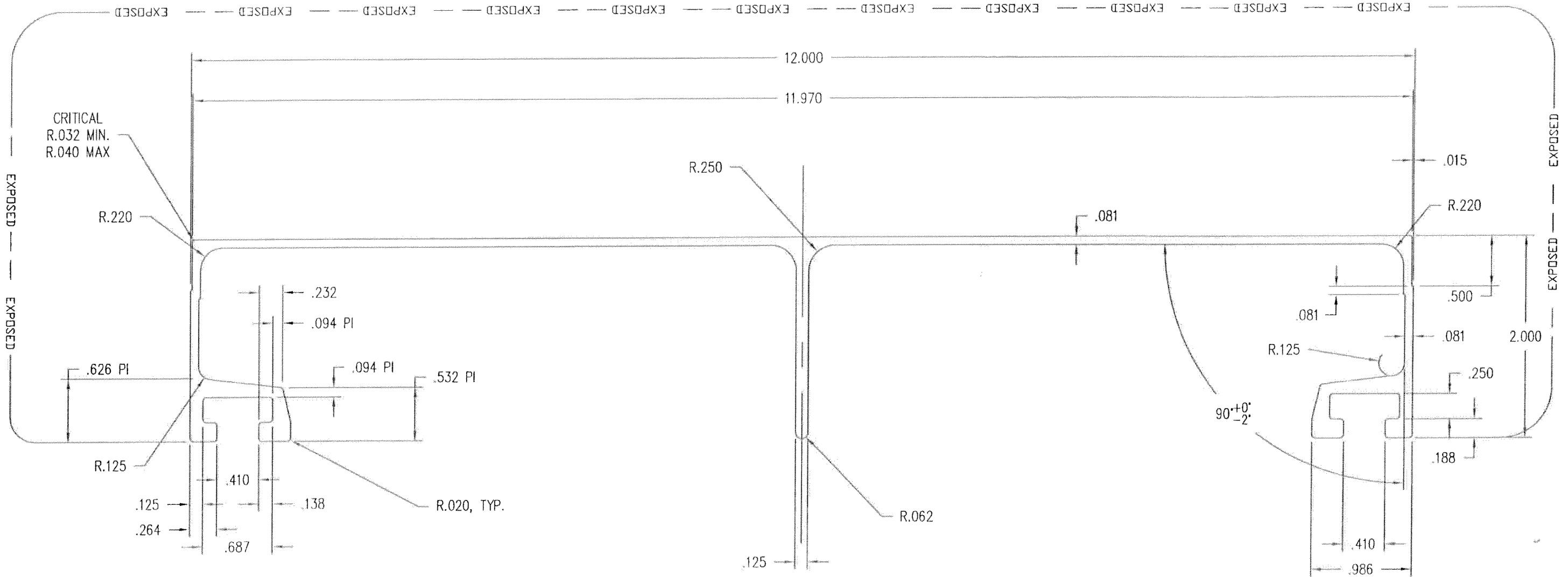
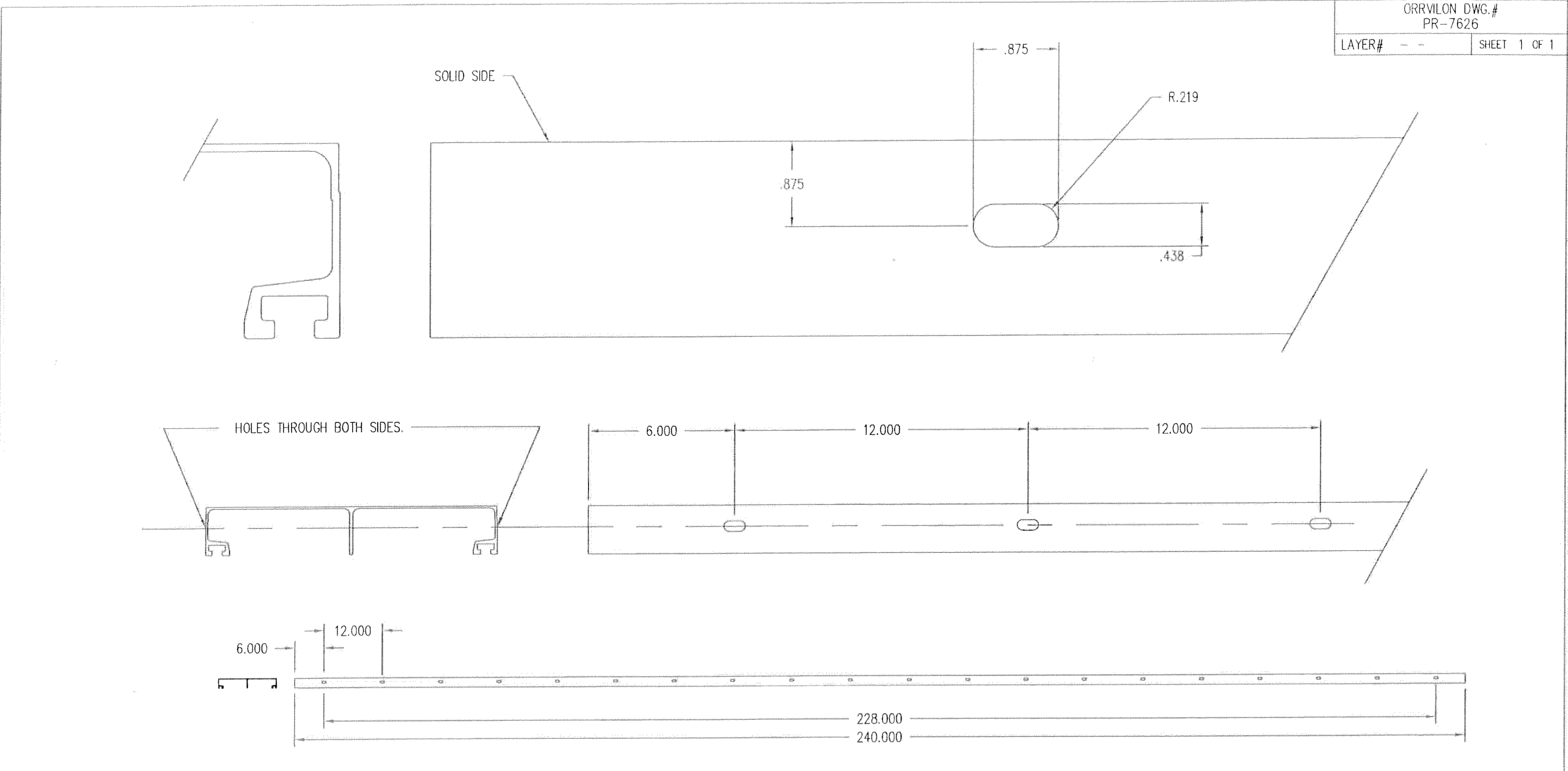




NO SCRATCHES OR GOUGES
FLATNESS: .004" PER INCH OF WIDTH
UNLESS OTHERWISE STATED, ALL DIMENSIONS ARE AT 1/2 COMMERCIAL TOLERANCE.
ANGULARITY: +0°/-2°

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										APPROVED BY:		DATE:				UNMARKED RADII .031		CUSTOMER:	
										PM APPROVAL:		DATE:				BREAK SHARP CORNERS .020 R		CITY:	
REVISIONS	1	BY:		REVIEWED BY:		DATE:		PM APPROVAL:		DATE:		AREA TOTAL	2.0895 SQ. IN	ALLOY & TEMPER: 6063-T6		STATE:			
		BY:		REVIEWED BY:		DATE:		PM APPROVAL:		DATE:		WT. PER FOOT	2.5074 LBS.	DIE SIZE:		CUST. DWG. #:			
		BY:		REVIEWED BY:		DATE:		PM APPROVAL:		DATE:		EXTERIOR PER.	41.0004 IN.	HOLES:		DIE NO.: PROPOSAL			
		BY:		REVIEWED BY:		DATE:		PM APPROVAL:		DATE:		PER TOTAL	0.0000	BACK:		SCALE: FULL			
		BY:		REVIEWED BY:		DATE:		PM APPROVAL:		DATE:		FACTOR	16	BOL:		SOLID SEMI-HOLLOW HOLLOW SPECIAL			
										PM APPROVAL:		DATE:		CIR. CIRCLE: 12.1		DIE VEND.:		FDR.:	
																		1400 Dairy Lane • Orrville, OH 44667	
																ORRVILON, INC.		TELEPHONE: 330-684-9400	
																Specialists in Aluminum Composites and Exotic Alloys		FAX: 330-684-9401	



ORRVILON DWG.# PR-7626	
LAYER# - -	SHEET 1 OF 1

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						APPROVED BY:		DATE:				UNMARKED RADII .031		CITY:		STATE:		
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												ALLOY & TEMPER: 6063-T6		DIE NO.: PROPOSAL		CUST. DWG. #:		
												DIE SIZE:		SCALE: FULL		SOLID SEMI-HOLLOW HOLLOW SPECIAL		
												HOLES: BAK.:				1400 Dairy Lane • Orrville, OH 44667		
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