PD14_05, ACU Unisex Trousers, Type I, Class II
Pattern have been stretched 2% on X and 1.5% on Y
Pattern Date: 9 JUNE 2015

Style A - Unisex, Sample Size MR
Average Marker BOM = 3.030 yards per trouser
Special Measurment BOM = 3.902 yards per trouser
2.5% Added for Cutting and Spreading
Waste factor = 14.63%

Size	Total Area	BOM
XS_XS	4493.285	2.538
XS_S	4610.634	2.605
XS_R	4727.700	2.671
XS_L	4883.118	2.759
XS_XL	5003.885	2.827
XS_XXL	5124.394	2.895
S_XS	4706.545	2.659
S_S	4828.345	2.728
S_R	4984.274	2.816
S_L	5110.623	2.887
S_XL	5236.732	2.959
S_XXL	5362.586	3.030
M_XS	4898.692	2.768
M_S	5066.502	2.862
M_R	5193.955	2.934
M_L	5326.812	3.009
M_XL	5459.432	3.084
M_XXL	5591.793	3.159
L_XS	5137.350	2.902
L_S	5275.331	2.980
L_R	5406.460	3.054
L_L	5543.903	3.132
L_XL	5681.106	3.210
L_XXL	5818.051	3.287
XL_XS	5343.061	3.019
XL_S	5480.391	3.096
XL_R	5624.619	3.178
XL_L	5768.574	3.259
XL_XL	5912.280	3.340
XL_XXL	6055.809	3.421
XXL_XS	5533.815	3.126
XXL_S	5675.540	3.206
XXL_R	5833.088	3.295
XXL_L	5982.306	3.380
XXL_XL	6131.362	3.464
XXL_XXL	6280.085	3.548

Type I, Class II - Waste Marker made on 59" width goods using sizes: S_S, M_R, L_L, XL_XL
Sample Size - Medium Regular