NATIONAL STOCK NUMBER	ITEM NAME	REVISION	TECHNICAL CONTACT	
1H 5340-01-707-4136 PP	**RETAINER ASSEMBLY**	20250812140622	97012017030001A	
DRAWING PREPARER/MANUFACTURER		MANUFACTURER'S PART NO./DRAWING NO.		RSP
NAVAL SEA SYSTEMS COMMAND WASHINGTON DC		**845-6351932-X-7(SPC)**		G

1.0 SCOPE

THE DESIGNATION (SPC) AT THE END OF THE MANUFACTURER'S PT/DWG NO. INDICATES THAT THE PART IS MODIFIED TO REQUIREMENTS ELSEWHERE IN THIS DOCUMENT. THE (SPC) DESIGNATION IS FOR NAVY IDENTIFICATION PURPOSES ONLY AND IS NOT PART OF THE MANUFACTURER'S PART NUMBER.

THIS IRPOD PROVIDES THE REQUIREMENTS FOR A REPAIR PART CONSISTING OF ONE PIECE.

2.0 LIST OF APPLICABLE DOCUMENTS

IF A SUPPLIER QUOTES TO A LATER REVISION OF THE DRAWING (OR CATALOG ITEM) THAN SPECIFIED BELOW, SUBMITTAL OF QUOTE SHALL INCLUDE TWO (2) COPIES OF THE REVISED DOCUMENT AND AN EVALUATION OF THE INTERCHANGEABILITY. THE FOLLOWING DOCUMENTS AND CHANGE DATA ARE APPLICABLE TO THE EXTENT SPECIFIED IN THIS IRPOD, THE DRAWINGS, OR OTHER DOCUMENTS INVOKED BY THIS IRPOD. CONTRACTING AGENCY APPROVAL IS REQUIRED TO USE EARLIER SPECIFICATION VERSIONS THAN THOSE LISTED HEREIN, EXCEPT AS IDENTIFIED BELOW. IF NO DOCUMENT VERSION IS LISTED, THEN ANY VERSION OF THE DOCUMENT MAY BE USED.
RAW MATERIAL REQUIRED HEREIN MAY HAVE BEEN PROCESSED OR TESTED (FOR EXAMPLE, HEAT TREATED OR ULTRASONICALLY TESTED) AS REQUIRED BY THE RAW MATERIAL SPECIFICATION PRIOR TO RECEIPT OF THIS ORDER USING PREVIOUS VERSIONS OF PROCESSING OR TESTING SPECIFICATIONS. THIS PROCESSING AND TESTING NEED NOT BE REPEATED IF:

1.IT COMPLIED WITH THE APPLICABLE REQUIREMENTS OF THE PROCESSING/TESTING SPECIFICATION VERSIONS IN EFFECT AT THE TIME OF THE ACTUAL PROCESSING OR TESTING AND;

2.ALL REQUIREMENTS OF THE RAW MATERIAL SPECIFICATION VERSION LISTED HEREIN HAVE BEEN SATISFIED.

SECTION 6.0 IDENTIFIES SPECIAL REQUIREMENTS FOR SUBMITTAL OF THE PROCEDURES USED FOR COMPLETED PROCESSING AND TESTING. ALL PROCESSING AND TESTING PERFORMED AFTER RECEIPT OF THIS ORDER SHALL CONFORM TO THE PROCESSING/TESTING SPECIFICATION VERSIONS LISTED HEREIN.

DOCUMENT NUMBER	VERSION	TITLE
MILITARY STANDARDS		
MIL-STD-129	R AND R (CH. 2)	MARKING FOR SHIPMENT AND STORAGE
PUBLICATIONS		
* STR-4P37	C	CLEANLINESS REQUIREMENTS FOR HARDWARE
DRAWINGS		
845-6351932 (NOFORN)	B	VALVE ASSY OIL OPERATED 600LB ASA MAIN STEAM ROOT

NATIONAL STOCK NUMBER	ITEM NAME	REVISION	TECHNICAL CONTACT	
1H 5340-01-707-4136 PP	**RETAINER ASSEMBLY**	20250812140622	97012017030001A	
DRAWING PREPARER/MANUFACTURER		MANUFACTURER'S PART NO./DRAWING NO.		RSP
NAVAL SEA SYSTEMS COMMAND WASHINGTON DC		**845-6351932-X-7(SPC)**		G

* DOCUMENTS IDENTIFIED BY THIS SYMBOL MAY BE OBTAINED FROM CONTRACT ISSUING AGENCY.

3.0 TECHNICAL REQUIREMENTS

3.1 MATERIAL REQUIREMENTS

RETAINER ASSEMBLY 845-6351932-X-7(SPC)

THIS RETAINER ASSEMBLY SHALL BE MANUFACTURED IN ACCORDANCE WITH DRAWING 845-6351932.

3.2 MANUFACTURING AND PROCESS REQUIREMENTS

RETAINER ASSEMBLY 845-6351932-X-7(SPC)

THE SUFFIX "(SPC)" IN THE PART NUMBER INDICATES CLEANLINESS REQUIREMENTS SHALL BE IN ACCORDANCE WITH STR-4P37.

MERCURY CONTAMINATION:THIS ITEM SHALL NOT CONTAIN AND SHALL NOT BE CONTAMINATED BY MERCURY OR MERCURY COMPOUNDS. THIS REQUIREMENT MUST BE PASSED ON TO ALL SUBCONTRACTORS. (FOR PROCURING ACTIVITY USE ONLY,INCLUDE MERCURY CONTROL CLAUSE FROM NAVSEAINST 5100.3 (SERIES)).

4.0 QUALITY ASSURANCE PROVISIONS

INTENTIONALLY LEFT BLANK

5.0 PREPARATION FOR DELIVERY

RETAINER ASSEMBLY 845-6351932-X-7(SPC)

THE UNIT PACKAGE, AND INTERMEDIATE PACKAGING IF PROVIDED, FOR THIS ITEM SHALL BE MARKED, "CONTENTS CLEANED TO STR-4P37". WHEN A SHIPPING CONTAINER IS REQUIRED IN ACCORDANCE WITH PACKING/PACKAGING REQUIREMENTS OF THIS CONTRACT, THE CONTAINER SHALL BE MARKED, "FOR WAREHOUSE STORAGE ONLY".

MARKING REQUIREMENTS:
MARKING AND LABELING SHALL BE IN ACCORDANCE WITH MIL-STD-129.
BAR CODE MARKING SUITABLE FOR HAND SCANNING IS REQUIRED.
IN ADDITION TO THE STANDARD MARKING REQUIREMENTS OF MIL-STD-129, THE SELLER SHALL INCLUDE THE MANUFACTURER'S COMMERCIAL AND GOVERNMENT ENTITY (CAGE) CODE AND THE MANUFACTURER'S REFERENCE/ PART NUMBER (MFR/PN) ON INTERMEDIATE AND UNIT PACKS.

PACKAGING AND PACKING REQUIREMENTS:PACKAGING CODES FOR MIL-STD-2073-1 SHALL BE AS SPECIFIED ELSEWHERE IN THE CONTRACT.

6.0 CONTRACT DATA REQUIREMENTS

THE SELLER MUST PROVIDE THE CONTRACTING AGENCY WITH ALL OF THE SUBMITTALS LISTED BELOW. SUBMITTALS WHICH ARE REQUIRED BY A SPECIFICATION, BUT WHICH ARE NOT LISTED BELOW, NEED NOT BE SUBMITTED. ONLY THOSE SUBMITTALS LISTED BELOW ARE REQUIRED.

NATIONAL STOCK NUMBER	ITEM NAME	REVISION	TECHNICAL CONTACT	
1H 5340-01-707-4136 PP	**RETAINER ASSEMBLY**	20250812140622	97012017030001A	
DRAWING PREPARER/MANUFACTURER		MANUFACTURER'S PART NO./DRAWING NO.		RSP
NAVAL SEA SYSTEMS COMMAND WASHINGTON DC		**845-6351932-X-7(SPC)**		G

HOWEVER, IF THE SELLER CONSIDERS A REQUIRED SUBMITTAL INAPPLICABLE TO THIS PROCUREMENT, THE SELLER MUST SUBMIT A STATEMENT JUSTIFYING THE EXCLUSION OF THE REQUIRED SUBMITTAL.

REQUESTS FOR APPROVAL OF PROCEDURES USED PRIOR TO RECEIPT OF THIS ORDER SHALL IDENTIFY THE PROCESSING/TESTING SPECIFICATION VERSION APPLICABLE AND STATE THAT THE PROCESSING AND/OR TESTING WAS PERFORMED PRIOR TO RECEIPT OF THE ORDER. IF THE PROCEDURE THAT WAS USED IS NOT COMPLETE, TEST REPORTS, HEAT TREATMENT RECORDS, OR OTHER DOCUMENTATION SHALL BE SUBMITTED WITH THE PROCEDURES TO SUBSTANTIATE THAT ALL SPECIFICATION REQUIREMENTS WERE MET.

6.1 PROCEDURES AND REPORTS

THE SELLER SHALL PROVIDE THE FOLLOWING PROCEDURE(S) AND REPORT(S) TO THE PROCURING ACTIVITY. CONTRACTOR PROCEDURE SUBMITTALS REQUIRED BY MATERIAL AND PROCESS SPECIFICATIONS NEED NOT BE RESUBMITTED FOR APPROVAL EACH TIME AN ORDER IS PLACED FOR THE SAME IRPOD ITEM TO THE SAME VERSION (I.E., REVISION, AMENDMENT, CHANGE NOTICE OR INTERIM CHANGE) OF THE SPECIFICATION OR STANDARD INVOKED. THE SELLER NEED ONLY SUBMIT PROOF OF THE PRIOR APPROVAL FOR THAT ITEM AND SPECIFICATION REVISION. ACCEPTABLE PROOF OF PRIOR APPROVAL WILL CONSIST OF A COORDINATED PROCEDURE REVIEW SYSTEM (CPRS) APPROVAL LETTER. CPRS APPROVAL DOES NOT RELIEVE THE SELLER OF THE RESPONSIBILITY TO COMPLY WITH ALL REQUIREMENTS IMPOSED ON ANY CURRENT AND FUTURE PURCHASE ORDERS.

IF FIRST-TIER MANUFACTURER RETESTING OF MATERIAL IS NECESSARY, USE OF BUYER APPROVED PROCEDURES APPLICABLE TO THE SAME VERSION OF THE SPECIFICATION OR STANDARD INVOKED ON THE IRPOD IS ACCEPTABLE IN LIEU OF OBTAINING THE RAW MATERIAL MANUFACTURER OR MATERIAL INSPECTION AND TEST PROCEDURES FOR APPROVAL.

WHERE ALTERNATIVE SPECIFICATIONS ARE SHOWN FOR A GIVEN ITEM, ONLY THE DATA FOR THE SPECIFICATION USED IS REQUIRED. THE SELLER SHALL SPECIFY THE FOLLOWING ON PROCEDURE(S)/REPORT(S) REQUIRING SUBMITTAL, AS APPLICABLE, IN ORDER THAT THE PROCEDURE/REPORT CAN BE READILY REVIEWED AGAINST THE APPROPRIATE ACCEPTANCE CRITERIA: SPECIFICATION AND REVISION, INCLUDING AMENDMENTS, NOTICES, ETC., APPLICABLE PARAGRAPH OF THE SPECIFICATION, THE NAME OF THE SUBMITTAL, THE MATERIAL CONDITIONS (I.E., MATERIAL GRADE, CLASS, TYPE, SIZE, COMPOSITION, ETC.).

6.1.3 PER CONTRACT DELIVERY SCHEDULE:

RETAINER ASSEMBLY **845-6351932-X-7(SPC)**
STR-4P37

CERTIFICATION

6.2 OTHER CONTRACT DATA REQUIREMENTS

NATIONAL STOCK NUMBER	ITEM NAME	REVISION	TECHNICAL CONTACT	
1H 5340-01-707-4136 PP	**RETAINER ASSEMBLY**	20250812140622	97012017030001A	
DRAWING PREPARER/MANUFACTURER		MANUFACTURER'S PART NO./DRAWING NO.		RSP
NAVAL SEA SYSTEMS COMMAND WASHINGTON DC		**845-6351932-X-7(SPC)**		G

INTENTIONALLY LEFT BLANK