

HydroWorx

Plunge SeriesTM

Operating and Maintenance Manual

Disclaimer and Confidentiality Notice

This confidential Operating and Maintenance Manual (the “Manual”) is being delivered to parties (the “Recipient”) who have purchased a HydroWorx Pool from HydroWorx International, Inc. This Manual is highly confidential and proprietary in nature and is submitted for use by Recipient solely in connection with Recipient’s consideration of the enclosed information. The use of this Manual for any other purpose is not authorized.

By accepting this Manual, the Recipient agrees to keep confidential the information contained herein or made available by the Company in connection with any service, maintenance, or repair of the HydroWorx Pool, to make no copies of the Manual in whole, in part, or in any form and to use this Manual solely for the purposes of understanding the proper use of the HydroWorx Pool.

ORIGINAL INSTRUCTIONS

PLUNGE SERIES OPERATION MANUAL INDEX

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Overview of Operation & Maintenance Manual

HydroWorx Plunge Series

Your HydroWorx Plunge Series has been custom fabricated for you according to your particular specifications and will provide you years of reliable service and therapeutic treatment if maintained properly.

Like any mechanical device, your HydroWorx Pool must regularly be inspected and have regular preventative maintenance procedures performed on the pool.

You can purchase an additional year or years of comprehensive or limited maintenance and service coverage for your pool from HydroWorx.

The information contained within this manual will profile various components, systems and parts integrated into your HydroWorx Plunge Series Pool. These profiles are for information purposes only and are not to be used for repair or replacement unless the repair or replacement activity has been specifically authorized by HydroWorx. Any unauthorized repair or replacement activity will void your limited warranty and may cause harm or injury to both the product and user.

In addition to the profile data, you will find diagrams, procedures, instructions, and other basic data for your reference.

HydroWorx Plunge Series Pool

Limited Warranty

HydroWorx International, Inc. (HydroWorx) warrants solely to the original Buyer that this product (HydroWorx Plunge), consisting of the pool shell, jet system(s), and water circulation equipment will be free from defects in materials and workmanship, when given normal, proper and intended installation and usage, for the period set forth below from the date of installation.

LIMITED WARRANTY PERIOD	COMPONENTS COVERED
One (1) Year	▪ Water Circulation Equipment (filter housing, brominator and pump)* ▪ Badu Jets and Pump* ▪ Spa Jets and Pump* ▪ Chiller Unit* ▪ Heater Unit* ▪ Decorative Tile
Five (5) Years	Thermal plastic shell integrity

***Proper maintenance and lubrication schedules must be followed to keep the warranty intact.**

During the limited warranty period, HydroWorx will repair or replace, at its option and without cost to the Buyer, any portion of the product which is confirmed by HydroWorx to be defective.

This warranty shall not apply to any expendable component, such as, but not limited to chemicals, fuses, filters, and lubricants. HydroWorx shall have no obligations to make repairs or replacements which result, in whole or in part, from (I) catastrophe, fault or negligence of Buyer, (II) improper or unauthorized use of product, (III) maintenance or installation of the product which is not in full compliance with the requirements of the HydroWorx Operating Manual and Software Manual, (IV) the presence of debris or silt in the product, (V) the failure to maintain water cleanliness, chemistry and temperature in accordance with the recommendations of circulation equipment suppliers, (VI) any modification of the product (including, but not limited to, removal or affixing any object to the equipment or removing any component part of the product without prior specific written instruction from HydroWorx), or (VII) causes external to the product such as, but not limited to, power failure.

In the event after inspection by HydroWorx the product proves not to be defective or is not subject to the warranty protection because of normal use, wear and tear, misuse, lapse of time, accident, modification, or any other exclusion specified above, the Buyer will be charged for repair or replacement services at HydroWorx's standard rates then in effect together with the "portal to portal" expenses incurred by HydroWorx in providing the service.

THE PROVISIONS OF THE FOREGOING WARRANTY ARE IN LIEU OF ANY OTHER WARRANTY, WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. HYDROWORX'S LIABILITY ARISING OUT OF THE MANUFACTURE, SALE OR SUPPLYING OF THE PRODUCTS OR ITS USE OR DISPOSITION WHETHER BASED UPON WARRANTY, CONTRACT, TORT OR OTHERWISE, SHALL NOT EXCEED THE ACTUAL PURCHASE PRICE PAID BY THE BUYER FOR THE PRODUCT. IN NO EVENT SHALL HYDROWORX BE LIABLE TO BUYER OR ANY OTHER PERSON OR ENTITY INCLUDING, BUT NOT LIMITED TO, LOSS OF PROFITS OR LOSS OF USE OF DAMAGES ARISING OUT OF THE MANUFACTURE, SALE OR SUPPLYING OF THE PRODUCT THE FOREGOING WARRANTY APPLIES TO THE BUYER ONLY AND SHALL NOT EXTEND TO ANY OTHER PERSON OR ENTITY, INCLUDING, WITHOUT LIMITATION, CUSTOMERS OF THE BUYER.

SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, OR THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO SOME BUYERS. THIS WARRANTY GIVES THE BUYER SPECIFIC LEGAL RIGHTS, AND THE BUYER MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

WARNING: USER OR PATIENT SHOULD NOT USE THIS EQUIPMENT WITHOUT CONSTANT ADULT SUPERVISION FROM A QUALIFIED PRACTITIONER WHO HAS BEEN TRAINED ON THE USE OF THE HYDROWORX SYSTEM. PATIENTS OR USERS SHOULD CONSULT HIS/HER PHYSICIAN BEFORE USING THIS EQUIPMENT. AT ALL TIMES HYDROWORX DISCLAIMS AND SHALL NOT BE LIABLE FOR ANY PERSONAL INJURY SUSTAINED BY ANY USER WHETHER AUTHORIZED OR UNAUTHORIZED, OF THE PRODUCT.

Plunge Series Pool Usage Guidelines and Warnings

WARNING

Never use the HydroWorx pool without supervision from a qualified aquatic therapy practitioner or exercise specialist.

WARNING

Never dive or jump into your HydroWorx pool. Any unauthorized or extreme use may result in injury or death.

WARNING

Always have patients consult their physician or other medical professional before utilizing the HydroWorx pool.

WARNING

Unauthorized service, repair or replacement of parts will void your warranty and may damage your HydroWorx pool or injure your patients or qualified practitioner.

WARNING

Never submerge head or hair near any of the underwater jets.

WARNING

Pregnant women, those with high blood pressure, or other at risk individuals should contact a physician BEFORE entering pool.

WARNING

Neglecting pool chemistry may result in skin irritation, rash, and/or pool discoloration.

WARNING

Never stand on jet fixtures. This will void warranty and may cause personal injury.

WARNING

Customer must provide proper & adequate lighting in the pool room for safe operation of the equipment.

WARNING

“Floors May Be Wet, No Running Allowed” notices/signs must be provided by customer if required per local pool codes.

WARNING

Exercise in pool is allowed only under supervision by qualified personnel.

Electrical Components Installation & Maintenance Inspection Checklists and Warranty Activation Forms

Please reference the electrical installation checklists included in this operational manual for items to be completed by the projects qualified licensed electrician upon installation and recommended follow-up yearly inspections. *These checklists are critical to ensure installation meets the proper specifications of all referenced manufacturers and the owner should request copies of all completed forms from the electrical contractor before allowing the HydroWorx pool(s) to be used. At a minimum, yearly inspections should be performed by a qualified licensed electrician to re-inspect all items noted on the checklists to ensure ongoing compliance.*

WARNING: When power is shut off to panel, stored energy can remain in electrical system for an additional 30 seconds.

The documents included in this operations manual are the following:

Aqualogic Water Cooled Chiller Warranty Activation Form

- This is the form that comes with every Aqualogic water cooled chiller including models DS-10WC and MT-5WC SPA that must be completed and faxed or mailed to Aqualogic to activate warranty on the unit and confirm the unit is installed per the original manufacturer's guidelines. The Aqualogic Water Cooled Chillers are typically used with the following HydroWorx pool models: Polar Plunge Series.

Coates Heaters Installation & Maintenance Inspections Checklist

- This form must be completed to confirm the unit is installed per the original manufacturer's guidelines. This is the unit that provides heat to the HydroWorx pool on the following pool models: 2000, 1200, 3500, 3500i, 750, 750i, 500, 500i, Instafit, L-Series, T-Series, and Thermal Plunge Series.

Speck Swim Jet Systems & Equipment Packs Electrical Inspection Checklist

- This form must be completed to confirm the unit(s) is installed per the original manufacturer's guidelines. Speck equipment is commonly part of the jet systems and circulation systems on the following pool models: 2000, 1200, 3500, 3500i, 750, 750i, 500, 500i, Instafit, L-Series, T-Series, Thermal Plunge Series and Polar Plunge Series.

Resistance Jets

- Starting / Stopping
- Adjusting Flow Rate
- Adjusting Flow Direction
- Pulsating Massage Hose

Starting / Stopping:

1. The jet(s) is controlled with an air button located directly above the jet(s) on the top edge of the pool.
2. Push the air button once to start the jet(s) and again to turn the jet(s) off.

Adjusting Flow Rate:

1. Be sure power to jet(s) is turned off prior to adjusting flow rate.
2. While facing the resistance jet(s), reach into the jet housing and grab the center jet nozzle.
3. Turn the center jet nozzle clockwise to decrease flow and counter clockwise to increase flow.

Adjusting Flow Direction:

1. Grab the jet nozzle and push the nozzle in any direction desired. The nozzle may be stiff and hard to move in the beginning of your use of the HydroWorx Pool, however it will become easier to adjust over time.

Pulsating Massage Hose:

1. Make sure jet(s) are off before connecting.
2. Grab the end of the massage hose with the clip-on device.
3. Pull back on the clip and hold while pushing onto the jet nozzle.
4. When fully inserted onto the jet nozzle, push outside ring of the clip toward the jet to lock massage hose in place.
5. If your pool has two jets, for best results place the block off jet cap on the opposite jet nozzle. This will force all the water out of the jet nozzle that is attached to the massage hose.

Spa Jets

- Starting / Stopping

Starting / Stopping:

3. The jets are controlled with an air button located on the top edge of the pool.
4. Push the air button once to start the jets and again to turn the jets off.

Filtration System

- Changing the Filter Cartridge
- Checking Pump Strainer Baskets
- Checking the Skimmers

Changing the Filter Cartridge:

1. Turn off the power to the heater / chiller.
2. Turn off the power to the filter pump.
3. Using the isolation valves, isolate filter system plumbing from pool.
4. Open filter drain.
5. Open the air bleeder valve on top of the filter.
6. After filter is drained, remove o-ring around outside of filter.
7. Lift top of filter off and remove cartridge
8. Install new cartridge and put top of filter back on.
9. Reinstall o-ring around filter.
10. Close filter drain valve.
11. Return isolation valves back to normal operating position.
12. Air will begin to come out of air bleeder valve on top of filter. Once the air has stopped and water is coming out of the bleeder, close air bleeder valve (If air stops and no water is coming out the filter cartridge is not installed correctly).
13. Turn power on to filter pump.
14. Turn power on to heater / chiller.

Checking Pump Strainer Baskets:

1. Turn off the power to the heater / chiller.
2. Turn off the power to the filter pump.
3. Using the isolation valves, isolate filter system plumbing from pool.
4. Open the access lid on the pump. Remove basket and clean out any debris. Replace the basket back into the pump. Inspect the O-ring found on the pump lid to be sure it is clean and fully intact. Screw the pump lid firmly back onto pump.
5. Return isolation valves back to normal operating position.
6. Turn power on to filter pump.
7. Turn power on to heater / chiller.

Checking the Skimmers:

1. Reach into skimmer housing from inside pool and pull basket out.
2. Clean as necessary.
3. Check skimmers and clean weekly to ensure proper filtration.

Heater

1. Do not operate without water
2. Ensure the heater is properly grounded and bonded
3. Power on the pools circulating system first before powering on the heater
4. Power on the heater
5. Set the temperature to your desired setting

Trouble Shooting:

1. No heat –
 - a) Power to the heater not on. Turn on power to heater.
 - b) Insufficient water flow through the heater – make sure the circulation pump is operating and the filter is clean. Filter pressure gauge should be in the 10-15 PSI range / if higher the filter needs to be cleaned. Also check bypass valves to make sure enough water is flowing through the heater. Flow light will come on if adequate flow is present.
2. Flow Light ON and Element Light are ON but the unit is not heating water – heating element may need to be replaced.
3. Flow light ON and Element Light OFF – press the reset button

Chiller

For guidance contact the HydroWorx service department with your chiller model type and serial number

Chemical Control

- Water Chemistry
- Filling Brominator and Adjusting Feed Rate

Water Chemistry:

A Taylor Test Kit is supplied with the purchase of every pool. We recommend reading the Pool & Spa Chemistry book that is supplied with the test kit. It is important to test the pool water, carefully following the test kit instructions, to maintain the proper water chemistry balance. Chemical imbalances in your pool can cause the following: a ring on the shell wall around the water level, green water, and excessive particles sticking to the pool wall. In some cases, prolonged chemistry imbalance can cause damage to the heater, pumps, valves, and seals. This damage would not be covered under the pool warranty. It is also important to keep an accurate daily record of water chemistry. Profiles of your water chemistry components are on the following pages.

WHEN FIRST FILLING YOUR POOL, WE RECOMMEND BALANCING THE WATER CHEMISTRY IMMEDIATELY.

TO DO THIS PROPERLY, FOLLOW THESE STEPS:

1. Check the pH level and set according to the Taylor Test Kit recommendations (7.4 – 7.6 is ideal).
2. Test Alkalinity and Calcium Hardness.
3. Set Alkalinity according to Taylor Test Kit (80 – 120 is ideal).
4. Set Calcium Hardness according to Taylor Test Kit (200 – 400 is ideal).
5. Shock Pool with Lithium Hypochlorite based shock (this chlorine based shock will kill living organisms and bacteria in the water).
6. Test water again later same day and again the next morning.

Typical Supplies Needed to Maintain Pool:

- Alkalinity Increaser
- Calcium Hardness Increaser & Decreaser
- Chlorine based Shock with Calcium Hypochlorite in it.
- pH Decreaser
- Bromine Tablets
- Spa Stain & Scale
- Metal Free
- Pool Perfect
- Garden hose & submersible pump
- (1) Spare pool filter (call HydroWorx to order 717-902-1923)
- Simple Green and non-abrasive sponges (can be picked up at Lowes)
- Test strips (w/ ability to test pH, total alkalinity, calcium hardness, bromine)
- Taylor Test Kit
- Car wax, application cloths and buff pads – taking care of your stainless steel

Filling Brominator:

CAUTION: EYE PROTECTION AND GLOVES ARE REQUIRED. AVOID BREATHING FUMES!

1. Close isolation valves before and after Brominator.
2. Carefully remove cover cap.
3. Slowly add 1" Bromine tablets to fill to 1/3 capacity. Try to limit water splashing as much as possible.
4. Replace cover cap securely.
5. Open isolation valves before and after Brominator.

Adjusting Brominator Feed Rate:

1. Upon initial pool fill, set variable setting valve on outside of Brominator to setting #2.
2. After testing water with Taylor Test Kit, adjust Bromine feed rate by increasing or decreasing the variable setting valve.

Pool Shell and Stainless Steel Maintenance

- Draining the Pool Shell
- Cleaning the Pool Shell
- Filling the Pool Shell
- Stainless Steel Care

Draining:

1. Turn off the power to the heater / chiller.
2. Turn off the power to the filter pump.
3. Close valve in water line from facility water source to pool.
4. Open drain valves. **Be sure to monitor sump pit or mechanical pit floor drains when draining the pool. If these do not keep up with the draining water flow, partially close the pool drain valves to slow down the water flow.**

Cleaning:

1. Use a mild cleaning agent and scrub gently (Simple Green and Scotch Brite Pads work well).
2. Thoroughly rinse pool shell after cleaning and drain all rinse water.

Filling:

1. Close all drain valves.
2. Open valve in water line from facility water source to pool.
3. Stop filling pool when water level has reached the middle of the skimmer.
4. Bleed out any trapped air inside filter housing (see Filtration System section – Changing the Filter Cartridge).
5. Turn on the power to the filter pump.
6. Turn on the power to the heater / chiller.

Stainless Steel Care:

STAINLESS STEEL CLEANING & MAINTENANCE: THE DO'S AND DON'TS

Stainless steel is a durable, corrosion-resistant chromium/nickel alloy steel with excellent luster. But it's not rustproof—particularly within the harsh environment of a pool. Two issues are at play here: First, chlorine and bromine sanitizers are highly caustic chemicals for stainless steel. Second, heat and humidity enhance the corrosiveness of these chemicals.

Regular cleaning is the best way to prevent corrosion and add to the service life for stainless steel handrails, support bars, treadmill cover plates, exterior decking, and any other pool equipment. The goal of the cleaning & maintenance program should be to keep the protective chromium oxide layer of the stainless steel intact. Only this will prevent corrosion.

The "Do" List: Exposed stainless steel in your HydroWorx Pool (stairway handrails, interior handrails, stainless steel cap around the border of the pool, HydroWorx Logo...

- Clean frequently with a cleaner and water. Any cleaner that is safe for glass is usually safe for stainless steel. **One time per week.**
- Inspect equipment frequently, if you notice discoloration, tarnish or water stains, increase the frequency of your fresh water rinses to reduce accumulated chemicals.
- Remove any rust spots as soon as possible to prevent irreversible pitting. Use a scotch brite pad and always go with the grain.
- **Quick tip for corrosion prevention:** Apply a physical barrier between the stainless steel and corrosive agents by using a soft paste wax, such as an automotive wax. A coating of wax may last for up to six months, depending on equipment usage. You would also want to treat the treadmill cover plate and treadmill support bars. **Do this when you drain and clean the pool.**

The "Don't" List:

- Do not use steel wool or sandpaper, mineral acids, bleaches, or chlorine cleansers.
- Do not add chlorine to the pool in close proximity to stainless steel equipment. Sanitizers should be added as far away as possible from stainless steel.

Pool Maintenance Records

- Pool Maintenance Schedule
- Daily Chemical Logs
- Weekly Chemical Logs
- Weekly Maintenance Records
- Monthly Maintenance Records
- Four (4) Month Maintenance Records

Pool Maintenance Schedule:

Daily:

- ✓ Check Bromine and pH water chemical levels.

Weekly:

- ✓ Check Bromine tablet level in Brominator.
- ✓ Clean strainer baskets in all pumps.
- ✓ Clean skimmer baskets.
- ✓ Shock Pool with Lithium Hypochlorite Shock.
- ✓ Check Alkalinity and Calcium Hardness water chemical levels.

Monthly:

- ✓ Test the main GFCI breaker.
- ✓ Clean or change the pool filter.
- ✓ Check all plumbing and fittings for unsafe conditions to prevent any leaks or cracked lines that would lead to ejected fluid being a hazard.

Every Four (4) Months (or as usage dictates):

- ✓ Drain and clean the pool.

Daily Chemical Logs:

Month of _____

Date	Time	pH 7.4 – 7.6	Bromine 3.0 – 5.0	Pool Temp	Clarity	Tester Initials
1.						
2.						
3.						
4.						
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31.						

Daily Chemical Logs:

Month of _____

Date	Time	pH 7.4 – 7.6	Bromine 3.0 – 5.0	Pool Temp	Clarity	Tester Initials
1.						
2.						
3.						
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30.						
31.						

Weekly Chemical Logs:

[illegible]

Weekly Chemical Logs:

[illegible]

Weekly Maintenance Records:

Week of _____

TASK	CHECK	INITIAL	DATE
CHECK Bromine Level in Brominator			
CLEAN Strainer Baskets in All Pumps			
CLEAN Skimmer Baskets			
SHOCK Pool with Lithium Hypochlorite			

REMINDER – Pool is not to be used by bathers for 10 hours from when shocked.

Weekly Maintenance Records:

Week of _____

TASK	CHECK	INITIAL	DATE
CHECK Bromine Level in Brominator			
CLEAN Strainer Baskets in All Pumps			
CLEAN Skimmer Baskets			
SHOCK Pool with Lithium Hypochlorite			

REMINDER – Pool is not to be used by bathers for 10 hours from when shocked.

Weekly Maintenance Records:

Week of _____

TASK	CHECK	INITIAL	DATE
CHECK Bromine Level in Brominator			
CLEAN Strainer Baskets in All Pumps			
CLEAN Skimmer Baskets			
SHOCK Pool with Lithium Hypochlorite			

REMINDER – Pool is not to be used by bathers for 10 hours from when shocked.

Weekly Maintenance Records:

Week of _____

TASK	CHECK	INITIAL	DATE
CHECK Bromine Level in Brominator			
CLEAN Strainer Baskets in All Pumps			
CLEAN Skimmer Baskets			
SHOCK Pool with Lithium Hypochlorite			

REMINDER – Pool is not to be used by bathers for 10 hours from when shocked.

Weekly Maintenance Records:

Week of _____

TASK	CHECK	INITIAL	DATE
CHECK Bromine Level in Brominator			
CLEAN Strainer Baskets in All Pumps			
CLEAN Skimmer Baskets			
SHOCK Pool with Lithium Hypochlorite			

REMINDER – Pool is not to be used by bathers for 10 hours from when shocked.

Weekly Maintenance Records:

Week of _____

TASK	CHECK	INITIAL	DATE
CHECK Bromine Level in Brominator			
CLEAN Strainer Baskets in All Pumps			
CLEAN Skimmer Baskets			
SHOCK Pool with Lithium Hypochlorite			

REMINDER – Pool is not to be used by bathers for 10 hours from when shocked.

Monthly Maintenance Records:

Month of _____

TASK	CHECK	INITIAL	DATE
TEST the Main GFCI Breaker			
CLEAN or CHANGE the Pool Filter			

Monthly Maintenance Records:

Month of _____

TASK	CHECK	INITIAL	DATE
TEST the Main GFCI Breaker			
CLEAN or CHANGE the Pool Filter			

Monthly Maintenance Records:

Month of _____

TASK	CHECK	INITIAL	DATE
TEST the Main GFCI Breaker			
CLEAN or CHANGE the Pool Filter			

Monthly Maintenance Records:

Month of _____

TASK	CHECK	INITIAL	DATE
TEST the Main GFCI Breaker			

CLEAN or CHANGE the Pool Filter			
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Monthly Maintenance Records:

Month of _____

TASK	CHECK	INITIAL	DATE
TEST the Main GFCI Breaker			
CLEAN or CHANGE the Pool Filter			

Monthly Maintenance Records:

Month of _____

TASK	CHECK	INITIAL	DATE
TEST the Main GFCI Breaker			
CLEAN or CHANGE the Pool Filter			

Monthly Maintenance Records:

Month of _____

TASK	CHECK	INITIAL	DATE
TEST the Main GFCI Breaker			
CLEAN or CHANGE the Pool Filter			

Monthly Maintenance Records:

Month of _____

TASK	CHECK	INITIAL	DATE
TEST the Main GFCI Breaker			

CLEAN or CHANGE the Pool Filter			
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Four (4) Month Maintenance Records:

Date_____

TASK	CHECK	INITIAL	DATE
DRAIN and CLEAN the Pool			

Four (4) Month Maintenance Records:

Date_____

TASK	CHECK	INITIAL	DATE
DRAIN and CLEAN the Pool			

Four (4) Month Maintenance Records:

Date_____

TASK	CHECK	INITIAL	DATE
DRAIN and CLEAN the Pool			

Four (4) Month Maintenance Records:

Date_____

TASK	CHECK	INITIAL	DATE
DRAIN and CLEAN the Pool			

Four (4) Month Maintenance Records:

Date_____

TASK	CHECK	INITIAL	DATE
DRAIN and CLEAN the Pool			

Four (4) Month Maintenance Records:

Date_____

TASK	CHECK	INITIAL	DATE
DRAIN and CLEAN the Pool			

Four (4) Month Maintenance Records:

Date_____

TASK	CHECK	INITIAL	DATE
DRAIN and CLEAN the Pool			

Four (4) Month Maintenance Records:

Date_____

TASK	CHECK	INITIAL	DATE
DRAIN and CLEAN the Pool			

