UNITED STATES DEPARTMENT OF AGRICULTURE

SPECIFICATIONS

DESIGN TO REPLACE BUILDING 7 GREENHOUSE 3

USDA-ARS
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Stoneville, MS 38776

Prepared For:
U.S. Department Of Agriculture
Agricultural Research Service (ARS)

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SECTION 01 00 01

WARRANTY OF CONSTRUCTION
01/20

PART 1 GENERAL

1.1 WARRANTY OF CONSTRUCTION

1.1.1 General

In addition to any other warranties set out elsewhere in this contract, the Contractor warrants that work performed under this contract conforms to the contract requirements and is free of any defect of equipment, material or design furnished, or workmanship performed by the Contractor or any of his subcontractors or suppliers at any tier. Such warranty shall continue for a period of one year from the date of final acceptance of the project. Under this warranty, the Contractor shall remedy at his own expense any such failure to conform or any such defect. In addition, the Contractor shall remedy at his own expense any damage to Government owned or controlled real or personal property, when that damage is the result of the Contractor's failure to conform to contract requirements or any such defect of equipment, material, workmanship, or design. The Contractor shall also restore any work damaged in fulfilling the terms of this clause. The Contractor's warranty with respect to work repaired or replaced hereunder will run for one year from the date of such repair or replacement.

1.1.2 Notification and Compliance

The Government shall notify the Contractor in writing within a reasonable time after the discovery of any failure, defect, or damage. Should the Contractor fail to remedy any failure, defect, or damage described in paragraph 1.1.1 above within a reasonable time after receipt of notice thereof, the Government shall have the right to replace or repair and have the cost billed to the Contractor.

1.2 EXPRESSED WARRANTY

In addition to the other rights and remedies provided by this clause, all subcontractors', manufacturers', and suppliers' warranties expressed or implied, respecting any work and materials shall, at the direction of the Government, be enforced by the Contractor for the benefit of the Government. In such case, if the Contractor's warranty under paragraph 1.1.1 above has expired, any suit directed by the Government to enforce a subcontractor's, manufacturer's, or supplier's warranty shall be at the expense of the Government. The Contractor shall obtain any warranties which the subcontractors, manufacturers, or suppliers would give in normal commercial practice. If so directed by the Contracting Officer, the Contractor shall require any such warranties to be executed in writing to the Government.

1.3 LATENT DEFECTS

The Warranty specified herein shall not limit the Government's rights with respect to latent defects, gross mistake, or fraud.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

SECTION 01 00 11

GENERAL PARAGRAPHS
06/20

PART 1 GENERAL

1.1 DESCRIPTION OF WORK

1.1.1 Work To Be Done

The work to be done consists of furnishing all labor, materials, and equipment and performing all work in strict accordance with these specifications for Building 7, Greenhouse 3 Replacement in Stoneville, MS. Bidder shall provide as defined in the contract documents.

1.1.2 Location

The site of work is at the USDA ARS, 141 Experiment Station Rd, Stoneville, MS 38776.

1.1.3 Principal Features of Work

BASE BID:

Consists of demolition and replacement of Greenhouse 3. Work includes but is not limited to: Removing greenhouse sub-structure, glazing (including asbestos transite panels), piping and greenhouse systems components.

New work will include masonry kneewall, greenhouse framing with translucent polycarbonate glazing, evaporative cooling system, heating water, ro water, domestic water, automatic shade cloth system, adjustable height plant tables, control system with weather station and required modifications within existing head house heating water supply.

BID OPTION 1:

Consists of demolition and modifications to provide heating to existing headhouse (Building 7). Work includes, but is not limited to, demolition and replacement of piping and fan coil units (fcu's) and demolition of fume hood in Room. 140. This includes all termination and capping of utilities (gas, air, vacuum, electrical and water drains.

1.2 SITE VISIT

Reference the solicitiation for specific site visit information. Contractor must be able to provide valid US or state photo ID and must be with USDA escort for access

1.3 COORDINATION OF WORK

1. Work space and space available for storing materials shall be subject to the approval of the Contracting Officer. Do not store materials and equipment in other than assigned areas.

2. Execute work so as to interfere as little as possible with normal

functioning of the facility, including operations of utility services and any existing equipment, and with work being done by others.

3. Minimize interference of construction activities with the flow of traffic by keeping roads, walks and entrances to grounds, to parking areas and to occupied areas of buildings clear of construction materials, debris, construction equipment and vehicles except where noted on plans or in specifications. Provide unobstructed access to areas required to remain in operation.

4. The Contractor shall complete all work within 180 consecutive calendar days after Notice to Proceed. Within 14 calendar days after Contract Award, the Contractor shall provide the Government with a detailed schedule of dates on which the Contractor plans to accomplish the work. In addition, the Contractor shall notify the Contracting Officer 20 days in advance of starting work. A planned work schedule shall be submitted to the Contracting Officer for approval. The schedule shall include a detailed description of the methods and equipment to be used for each operation and the sequence of operations. This schedule shall be updated monthly and submitted to the Contracting Officer for approval.

5. The Contractor shall take all measures and provide all material necessary for protecting existing equipment, property, and ongoing operations in affected areas of construction against dust, noise and debris.

6. Power sources for the Contractor's operations will be available and supplied by the Government to the Contractor as long as its use does not interfere with the operations of the Government's facilities. Water sources will be available and supplied by the Government to the Contractor as long as its use does not interfere with the operations of any building. The Contractor is responsible for extending utility sources to his work locations. Such extensions shall be removed after work is completed, to the satisfaction of the Contracting Officer.

7. All references in the specifications to the Contracting Officer and Contracting Officer's Representative shall constitute referrals initially to the Contracting Officer's Representative.

8. Contractor shall provide sanitary facilities for use by his employees and the employees of his subcontractors working on job site.

1.4 DRAWINGS

All dimensions shown of existing work and all dimensions required for work that is to be connected with existing work shall be verified by the Contractor by actual field measurements. Any work at variance with that specified or shown on the drawings, shall not be performed by the Contractor until the Contractor has received approval in writing from the Contracting Officer.

1.5 MATERIAL SAFETY DATA SHEETS (MSDS)

Material Safety Data Sheets must be submitted to the Contracting Officer prior to the commencement of any work with any substance that may be considered hazardous.

1.6 UTILITIES OR STRUCTURAL ITEMS CONFLICTING WITH PROPOSED CONSTRUCTION

In the event the Contractor finds an area where existing utilities or structural items conflict with proposed construction, the Contracting Officer shall be notified immediately. The Contractor shall then propose a method of solving the problem. Work shall not resume in the problem area until the Contractor has received written approval from the Contracting Officer. There shall be no additional cost to the Government.

1.7 ACCEPTANCE OF WORK

1. Final inspection will not be made until the contract work is completed. The Contractor shall notify in writing the Contracting Officer fifteen working days prior to the date on which the work will be ready for final inspection.

2 Final inspection and acceptance of the work shown by the drawings and specifications forming a part of this contract shall not be binding or conclusive on the Government if it shall be shown that (1) the Contractor has willfully or through collusion with persons or firms engaged in the performance of the contract supplied inferior materials, equipment, or workmanship, or (2) the Contractor has otherwise departed from the terms of the contract.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

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SECTION 01 00 21

CONTRACTOR QUALITY CONTROL
01/20

PART 1 GENERAL

1.1 GENERAL

This section covers the quality control inspection, sampling, and testing of all materials, services, and workmanship required to be performed by the contract drawings, specifications, and other contract requirements. The Contractor shall perform all quality control inspection, sampling, and testing required by this contract and shall review and certify that each submittal is correct and in strict conformance with the contract drawings and specifications for all shop drawings and lists of materials, fixtures, and equipment. All work performed under this contract shall be in strict accordance with procedures and requirements detailed on the plans and specifications.

1.1.1 Certificate of Compliance

Upon completion of the contract work and prior to final acceptance, the Contractor shall submit to the Contracting Officer a certificate of compliance which states that all materials, equipment, design, and workmanship incorporated in the work are in strict compliance with contract drawings and specifications except for approved deviations. The certificates of compliance shall be signed and dated by both the manufacturer's representative and the Contractor. Based upon this certificate of compliance and other contract requirements, the Contractor shall be responsible for correcting at his expense any defects, omissions, and deviations (other than those previously approved) which are detected during the contract period or during the one-year warranty period as defined in Section 01 00 01, WARRANTY OF CONSTRUCTION.

1.2 INSPECTION

The Contractor shall inspect all materials, services, and workmanship to assure conformance with contract requirements.

1.3 REVIEW AND APPROVAL OF SHOP DRAWINGS, SUBMITTALS, MATERIALS, FIXTURES, AND EQUIPMENT

1. Prior to submission to the Government for approval, the Contractor shall review and certify that all shop drawings, submittals, lists of materials, fixtures, and equipment as called for under the various headings of these specifications are correct and in strict compliance with the contract drawings and specifications. These drawings, submittals and lists shall be accurate, complete, and adequately detailed. The top copy of data comprising each item listed on the transmittal form shall be identified as having received the quality control inspector's approval by being so stamped, signed and dated. Approval of shop drawings, submittals, materials, fixtures, and equipment by the Contracting Officer will not relieve the Contractor of the responsibility for any errors which may exist and the Contractor shall be responsible for the satisfactory construction of all work. All samples of materials submitted as required by these specifications shall be properly identified and labeled for ready identification, and upon being approved, stored at the site of the

work for jobsite use until all work has been accepted by the Contracting Officer. The Contractor shall provide four (4) sets of all shop drawings.

2. All proposed deviations required by the Contractor shall be noted in the "Remarks" column of the Form. The Contractor shall set forth in writing the reason for any deviations and annotate such deviations on the shop drawing. The Government reserves the right to rescind inadvertent approval of shop drawings containing unnoted deviations.

1.4 DAILY RECORDS

The Contractor shall maintain a daily record of quality control measures performed for each shift of Contractor or Subcontractor operations on an appropriate format. These records shall provide factual evidence that continuous quality control inspections have been performed, including but not limited to the following: job progress, problems encountered; problems resolved; type and number of inspections; results of inspections or tests including all computations; nature of defects; causes for rejection; safety violations; proposed remedial action; and corrective action taken. These records shall cover both conforming and defective items and shall include a statement that all supplies and materials incorporated in the work are in full compliance with the terms of the contract. The Contractor shall maintain a current record of all inspections and shall furnish to the Contracting Officer on a daily basis, legible copies of all inspection records for his permanent retention. The daily records of inspections shall cover all work placement subsequent to the previous report and shall be verified by the Contractor's designated representative.

1.5 RECURRING DEFICIENCIES

If recurring deficiencies in an item or items being inspected by the Contractor indicate that the inspection system is not providing adequate quality control, the Contractor shall take such corrective measures as deemed necessary by the Contracting Officer.

1.6 CONFLICTS

In the event of a difference of opinion between the Contractor and the Contracting Officer, the Contracting Officer shall govern.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

SECTION 01 01 00

GENERAL REQUIREMENTS
03/21

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this section to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM E84	(2024) Standard Test Method for Surface Burning Characteristics of Building Materials

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 10	(2022; ERTA 1 2021) Standard for Portable Fire Extinguishers
NFPA 30	(2021; TIA 20-1; TIA 20-2; TIA 21-3) Flammable and Combustible Liquids Code
NFPA 51B	(2019; TIA 20-1) Standard for Fire Prevention During Welding, Cutting, and Other Hot Work
NFPA 70	(2026) National Electrical Code
NFPA 101	(2024) Life Safety Code
NFPA 241	(2022) Standard for Safeguarding Construction, Alteration, and Demolition Operations

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1926	Safety and Health Regulations for Construction

1.2 GENERAL INTENTION

A. Demolition of greenhouse and all related systems to structural frame. New greenhouse facade systems and related mechanical, electrical, and plumbing systems to be installed.

B. All employees of general contractor and subcontractors shall comply with ARS security management program, obtain permission of the ARS Location Manager, be identified by project and employer by wearing contractor issued identification badges at all times on ARS property, and restricted from unauthorized access.

C. Prior to commencing work, the general contractor shall provide proof that an OSHA certified "competent person" (CP) (29 CFR 1926.20(b)) (2) will maintain a presence at the work site whenever the general or

subcontractors are present.

D. Training:

1. All employees of the general contractor or subcontractors shall have the 10-hour OSHA certified Construction Safety course and /or other relevant competency training. Supervisors shall have completed the 30-hour OSHA training.

2. Submit training records of all such employees to the Contracting Officer for approval before the start of work.

1.3 STATEMENT OF BID ITEMS

A. ITEM I, GENERAL CONSTRUCTION: Work includes general construction, alterations, and removal of existing structures and construction and certain other items.

1.4 PROJECT COORDINATION

A. Construction Project Schedule: See contract, FAR 52.236-15 Schedules for Construction Contracts. The Contractor will not begin actual work until the construction project schedule has been approved by the Contracting Officer. The Contractor shall submit one electronic copy of the updated construction project schedule with each progress payment request.

B. Contract Inspector's Daily Report:

C. Contractor shall submit to the Contracting Officer a daily report listing the names of all those present on the job site each day, along with their Job Classification, hours of work and a brief description of the work performed by each on that day. The Contract Inspector's Daily Report is to be submitted at the beginning of work each day for the previous day's work and shall be maintained throughout the term of the contract.

D. Formal Meetings:

1. Any meeting (deemed formal by the contractor, the COR, or the Contracting Officer) will have the minutes of said meeting prepared by the contractor (and a copy provided to the Contracting Officer). The minutes will include Date, Name of Attendees (with contact info), Old Business, and New Business subjects (or narratives). Regardless of who requests a meeting (the COR or the Contractor or the Contracting Officer), the contractor may be required to provide hard copy pictures of the issues to be discussed. Each issue will be linked to a contract specification section number and/or subject area by page number. Issues discussed will also include an action/completion date.

1.5 SAFETY SUBMITTALS

A. Contractor shall submit a "site specific" Safety Plan to the Contracting Officer that describes how the contractor is to comply with all applicable OSHA standards and NFPA codes pertaining to construction work to include, but not limited to: General Safety and Health Provisions, Occupational Health and Environmental Controls, Personal Protective and Life Saving Equipment, Hand and Power Tools, Welding and Cutting, Electrical, Scaffolds, Fall Protection, Excavations, Demolition,

Stairways, and Ladders, Toxic and Hazardous Substances, Confined Space Entry, Lockout/Tagout, Respiratory Protection, Hearing Protection. Safety Plan shall identify Contractor and sub-contractor employees who are authorized/qualified to perform electrical work. No work shall proceed until written approval of the Safety Plan by the Contracting Officer. Safety Plan shall describe how the Contractor and/or sub-contractors are to secure equipment, supplies, tools, and chemical products. Contractor and/or sub-contractor equipment, supplies, tools, and chemical products are to be under the control of the Contractor at all times, equipment, supplies tools, and chemical products found not to be under the control of the Contractor or sub-contractor are subject to confiscation and will be reported to the Contracting Officer.

B. The Contractor shall inspect the entire construction site daily, including days without construction work if there are NFPA 101 Life Safety Code deficiencies existing while construction work is shut down, the results of that inspection shall be documented on the attachment "DAILY INSPECTION FORM", and the form is to be signed and submitted to the Contracting Officer.

C. Contractor shall provide continuous monitoring for noise, dust, chemical vapor generation, volatile organic compounds, and vibration. At no time shall noise exposure to any ARS staff exceed 75 db. Contractor shall provide to the Contracting Officer a written weekly update of all test results and also for proposed work for the subsequent two weeks (a two week "look-ahead") involving any construction activity that will produce loud noises, heavy vibrations, strong smells, or significant dust inside ARS staff occupied space.

D. Contractor and sub-contractors shall notify in writing the Contracting Officer at least one week prior to executing high risk work (this may be included in the two week "look-ahead" update). High risk work includes, but is not limited to, tasks requiring Lockout/Tag Out, live electrical work, hot work, work at heights, trenching/ shoring, crane operations, and confined space entry. Contractor's Competent Person shall provide the Contracting Officer written weekly documented safety inspection results.

E. Contractor shall provide to the Contracting Officer for approval, copies of Safety Data Sheets (SDS) for EVERY CHEMICAL WITHOUT EXCEPTION prior to bringing such chemical on the work site.

F. HOT WORK PERMITS:

1. The Contractor will not be permitted to work without this permit when performing hot work.

1.6 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.

2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Contractor Personnel

1. Outside Access- The Stoneville Campus will not issue badges for work outside. Contractors to wear company identification.

2. Inside Access - The Stoneville Campus will not issue badges for work inside. Contractors to wear company identification. The Stoneville Campus will issue a building access card to one supervisor / crew leader. Building Access Card will turned back in at completion of project.

C. Security Procedures:

1. Contractor's employees shall not enter the project site without appropriate badges. They may also be subject to inspection of their personal effects when entering or leaving the project site.

2. On-site Work Hours: Limit work in the existing building to normal business working hours of 8 a.m. to 5 p.m., Monday through Friday, unless otherwise indicated.

3. For working outside the "regular hours" as defined in the contract, The Contractor shall give a ten (10) day notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.

4. No photography of ARS premises is allowed without written permission of the Contracting Officer.

5. ARS reserves the right to close down or shut down the project site and order the Contractor's employees off the premises in the event of a national emergency or Government shutdown. The Contractor may return to the site only with the written approval of the Contracting Officer.

D. Work Restrictions:

1. See Contracting Officer for any additional restrictions exclusive of the ones listed in this section.

E. Document Control:

1. The Contractor is responsible for safekeeping of all drawings, project manuals and other project information. This information shall be shared only with those with a specific need to accomplish the project.

2. These documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.

3. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the ARS.

1.7 FIRE SAFETY

A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

1. American Society for Testing and Materials (ASTM):

ASTM E84 Surface Burning Characteristics of Building Materials

2. National Fire Protection Association (NFPA):

NFPA 10 Standard for Portable Fire Extinguishers

NFPA 30 Flammable and Combustible Liquids Code

NFPA 51B Standard for Fire Prevention During Welding, Cutting and Other Hot Work

NFPA 70 National Electrical Code

NFPA 241 Standard for Safeguarding Construction, Alteration, and Demolition Operations

3. Occupational Safety and Health Administration (OSHA):

29 CFR 1926 Safety and Health Regulations for Construction

B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to the Contracting Officer for review for compliance with contract requirements. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, ARS safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of ARS equipment, etc. Documentation shall be provided to the Contracting Officer that individuals have undergone contractor's safety briefing.

C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.

D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 20 feet exposing overall length, separate by 10 feet.

E. Temporary Construction Partitions: Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire-retardant treated wood or metal steel studs.

F. Temporary Heating and Electrical: Install, use, and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

G. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Contracting Officer.

H. Egress Routes for Construction Workers: Maintain free and

unobstructed egress. Inspect daily. Report findings and corrective actions weekly to the Contracting Officer.

I. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CRF 1926, NFPA 241 and NFPA 10.

J. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.

K. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Paragraph "OPERATIONS AND STORAGE AREAS", and coordinate with the Contracting Officer. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the Contracting Officer. Parameters for the testing and results of any tests performed shall be recorded by the General Contractor and copies provided to the Contracting Officer.

L. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with the Contracting Officer.

M. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with the Contracting Officer.

N. Designate contractor's responsible project-site fire prevention program manager to coordinate permit hot work. See USDA Forms at the end of this Section for Hot Work Permit.

O. Fire Hazard Prevention and Safety Inspections: Inspect entire construction area weekly. Coordinate with, and report findings and corrective actions weekly to the Contracting Officer.

P. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.

Q. Controlled Substances: Use of tobacco and other controlled substances within the building is prohibited.

R. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

S. Perform other construction, alteration, and demolition operations in accordance with 29 CFR 1926.

1.8 OPERATIONS AND STORAGE AREAS

A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers, and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.

B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.

C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

D. Working space and space available for storing materials shall be as determined by the Contracting Officer.

E. Workers are subject to rules of the Location applicable to their conduct which shall be provided by the Contracting Officer.

F. Execute work so as to interfere as little as possible with normal functioning of location as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied during construction except as permitted by the Contracting Officer where required by limited working space.

1. Do not store materials and equipment in other than assigned areas.

2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by the ARS in quantities sufficient for not more than two workdays.

3. Where access by ARS personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment may be permitted subject to fire and safety requirements.

G. Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and affected areas to be used in the ARS operations will not be hindered. Contractor shall permit access to ARS personnel through construction areas which serve as routes of access to such affected areas and equipment. Coordinate alteration work in areas occupied by ARS so that operations will continue during the construction period.

H. When an unoccupied building is turned over to Contractor to complete construction as required, Contractor shall accept entire responsibility until contract completion.

I. Utilities Services: Maintain existing utility services for ARS at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where

necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by the Contracting Officer.

1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior written approval of the Contracting Officer. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Contracting Officer's prior knowledge and written approval. Also see Lockout-Tagout Program 2021.

2. Contractor shall submit a request to interrupt any such services to the Contracting Officer, in writing, Two weeks advanced notice and again 48 hours in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.

3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of ARS. Interruption time approved by ARS may occur at other than Contractor's normal working hours.

4. Major interruptions of any system must be requested, in writing, at least 21 calendar days prior to the desired time and shall be performed as directed by the Contracting Officer. It is the Contractor's responsibility to develop a work plan and schedule detailing, at a minimum, the procedures to be employed, the equipment and materials to be used, the mitigating life safety measures to be used during the work, and a schedule defining the duration of the work with milestone subtasks.

5. In case of a contract construction emergency, service will be interrupted on approval of the Contracting Officer. Such approval will be confirmed in writing as soon as practical.

6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

J. To minimize interference of construction activities with flow of ARS traffic, comply with the following:

1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles.

2. Method and scheduling of required cutting, altering and removal of existing roads; walks and entrances must be approved by the Contracting Officer.

K. Coordinate the work for this contract with other construction operations as directed by Contracting Officer. This includes the scheduling of traffic and the use of roadways, as specified in Paragraph

"USE OF ROADWAYS".

1.9 ALTERATIONS

A. Survey: Before any work is started, the Contractor shall make a thorough survey with the Contracting Officer, of areas of the building in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed, to the Contracting Officer.

1. Shall note any discrepancies between drawings and existing conditions at site.

2. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and Contracting Officer.

1.10 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re- installation and reuse. Store such items where directed by Contracting Officer.

2. Items not reserved shall become property of the Contractor and be removed by Contractor from ARS property.

3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the ARS during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.

C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workers to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.

1.11 AS-BUILT DRAWINGS

A. The Contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications, and clarifications.

B. All variations shall be shown in the same general detail as used in

the contract drawings. To ensure compliance, as-built drawings shall be made available for the Contracting Officer's review, as often as requested.

C. Contractor shall deliver two approved completed sets of as-built drawings and one electronic version to the Contracting Officer within 15 calendar days after each completed phase and after the acceptance of the project by the Contracting Officer.

D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.12 USE OF ROADWAYS

A. For hauling, use only established public roads and roads on ARS property and, when authorized by the Contracting Officer, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense.

1.13 TEMPORARY TOILETS

A. Provide for use of all Contractors' workers ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by Contracting Officer, provide suitable dry closets where directed. Keep such places serviced regularly, clean and free from all pests and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.

1.14 AVAILABILITY AND USE OF UTILITY SERVICES

A. See contract, FAR Clause 52.236-14, Availability and Use of Utility Services.

B. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, is prohibited. Maintain minimum temperatures as specified for various materials and equipment as recommended by the manufacturer of the materials and equipment.

C. Electricity (for Construction and Testing): Furnish all temporary electric services.

1. Obtain electricity by connecting to the ARS electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.

D. Water (for Construction and Testing): Furnish temporary water service.

1. Obtain water by connecting to the ARS water distribution system. Provide reduced pressure backflow preventer at each connection. Water is available at no cost to the Contractor.

2. Maintain connections, pipe, fittings and fixtures and conserve water use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at Contracting Officer's discretion) of use of water from ARS system.

1.15 TESTS

A. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.

1.16 INSTRUCTIONS

A. Contractor shall furnish maintenance and operating manuals, verbal instructions and formal training when required by the various sections of the specifications and as herein after specified.

1.17 RELOCATED EQUIPMENT AND ITEMS

A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment and items indicated to be relocated in accordance with statement of work, government approved drawings or Contracting Officer's direction.

B. Perform relocation of such equipment or items at such times and in such a manner as directed by the Contracting Officer.

1.18 CONSTRUCTION WASTE MANAGEMENT

A. Responsibilities: The contractor shall employ processes that ensure the generation of as little waste as possible and shall avoid the generation of waste due to the following:

1. Over-packaging.

2. Error.

3. Poor planning, layout.

4. Over ordering.

5. Breakage.

6. Mishandling.

7. Contamination.

8. General weather damage, excluding extreme acts of nature (i.e. tornados, hurricanes, flash floods, blizzards, etc.).

B. Procedures.

1. Of the inevitable waste that is generated, as many of the waste materials as economically feasible shall be reused, salvaged or recycled.

2. Waste disposal in landfills shall be minimized to the greatest extent possible.

i. Waste Diversion Goals.

a) Demolition, Major Remodeling: Minimum 10% of total project waste shall be diverted from landfill.

ii. The following waste categories, at a minimum, shall be diverted from landfill:

a) Green waste (biodegradable landscaping materials).

(i) Soil.

(ii) Inert material (concrete, asphalt, masonry).

(iii) Clean dimensional wood, palette wood.

(iv) Engineered wood products: plywood, particle board, I-joists, etc.

(v) Cardboard, paper, packaging.

(vi) Asphalt roofing materials.

(vii) Insulation.

(viii) Gypsum board.

(ix) Carpet and pad.

(x) Paint.

(xi) Plastics: ABS, PVC.

(xii) Beverage containers.

C. Description of Work.

1. Includes:

i. Waste Management Plan development and implementation.

ii. Meetings to discuss goals, issues and training for the Waste Management Plan.

iii. Techniques to minimize waste generation.

iv. Sorting and separation of waste materials.

v. Reuse of salvaged materials on site.

vi. Salvage of existing materials and items for reuse or resale.

vii. Recycling of materials that cannot be reused or sold.

viii. Record keeping of receipts and records of salvaged, recycled or land filled materials.

2. Related Elements:

i. Alternates.

ii. Construction Waste Management.

iii. Site Demolition.

iv. Site Clearing.

v. Slope Protection/Erosion Control.

vi. Asphalt Concrete.

vii. Crushed Stone Paving.

viii. Portland Cement Concrete Paving.

ix. Valve Boxes.

x. Storm Sewers.

xi. Chain Link Fences and Gates.

xii. Walk, Road and Parking Appurtenances.

xiii. Miscellaneous Landscaping Materials.

xiv. Concrete, Concrete Formwork, and Concrete Reinforcement.

xv. Cast-in-Place Concrete.

xvi. Unit Masonry.

xvii. Structural Steel.

xviii. Steel Roof Deck/Steel Floor Deck.

xix. Cold Formed Metal Framing.

xx. Metal Fabrications.

xxi. Rough and Finish Carpentry.

xxii. Engineered Structural Wood.

xxiii. Plastic Lumber.

xxiv. Building Insulation.

xxv. Modified Bitumen Roofing.

xxvi. Metal Doors.

xxvii. Wood and Plastic Doors and Frames.

xxviii. Metal Support Systems.

xxix. Gypsum Wallboard.

xxx. Acoustical Treatment.

xxxi. Resilient Flooring.

xxxii. Tile and Carpet.

xxxiii. Painting.

xxxiv. Toilet Compartments.

xxxv. Louvers and Vents.

xxxvi. Signage and Graphics.

xxxvii. Ductwork and Ductwork Accessories

D. Definitions.

1. Landfill: A discrete area of land or a land excavation in which solid waste is placed for permanent disposal and for which a current permit has been issued by Oklahoma DEQ.

2. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.

3. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.

4. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.

5. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes landfills and inert fills).

6. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.

7. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.

8. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.

9. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.

10. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re- usable and recyclable materials and disposing non-recyclable materials.

11. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.

12. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning,

incinerating or thermally destroying solid waste.

i. On-site Recycling. Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.

ii. Off-site Recycling. Materials hauled to a location and used in an altered form in the manufacture of new products.

13. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facility permit or be regulated by the local enforcement agency.

14. Re-Use: Materials that are recovered for use in the same form, on-site or off-site.

15. Return: To give back reusable items or unused products to vendors for credit.

16. Salvage: To remove waste materials from the site for resale or re-use by a third party.

17. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.

18. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.

19. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal or recovering some materials for re-use or recycling.

E. References.

1. Guides: No preference is given to the recycles listed below; they are listed for the convenience of the contractor.

2. Dirt/clean fill.

3. Green/landscaping waste.

4. Concrete, asphaltic concrete.

5. Cardboard, paper, packaging.

6. Clean dimensional wood, palette wood.

7. Usable palettes.

8. Metals from banding, ductwork, piping, rebar, roofing, other trim, steel, iron, galvanized sheet steel, stainless steel, aluminum, copper, zinc, lead, brass, and bronze.

9. Carpet and pad.

10. Gypsum board.

11. Paint.

12. Insulation.

13. Asphalt shingles.

14. Beverage containers.

F. Submittals.

1. Waste Management Plan. Prior to any waste removal, the Contractor shall submit their Waste Management Plan to the ARS. The Plan shall contain the following:

i. Analysis of the estimated job site waste to be generated, including types and quantities.

ii. Proposed alternatives to land filling. Contractor shall prepare a list of each material proposed to be salvaged, re-used, or recycled during the course of the project.

iii. Methods handling of materials to be recycled.

iv. On Site:

2. Materials separation

3. Materials storage

4. Materials protection, where applicable

a) Off site:

(i) Provide name of mixed debris recycling facility; include list of materials to be recycled.

b) Procedures. A description of the means to be employed in recycling the above materials consistent with requirements for acceptance by designated facilities.

c) Landfill Options. The name of the landfill(s) where trash will be disposed of.

d) Meetings. Contractor shall conduct Construction Waste Management meetings. Meetings shall include the Subcontractor, the Project Manager and representatives as designated by the Contracting Officer. At a minimum, waste management goals and issues shall be discussed at pre-bid meetings, pre-construction meetings and regular job-site meetings.

e) Transportation. A description of the means of transportation of the recyclable materials (whether materials will be site-separated and self-hauled to designated facilities, or whether mixed materials will be collected by a waste hauler and removed from the site) and destination of materials.

f) Waste Management Plan Implementation.

(i) Manager. The contractor shall designate an on-site party (or parties) responsible for instructing workers and subcontractors and overseeing and documenting results of the Waste Management Plan for the project.

(ii) Distribution. The contractor shall distribute copies of the Waste Management Plan to the Contracting Officer and Location Manager.

(iii) Instruction. The contractor shall provide on-site instruction of appropriate separation, handling, recycling, salvage, reuse and return methods to be used by all parties at appropriate stages of the project.

(iv) Separation Facilities. The contractor shall lay out and label a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Recycling and waste bin areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

(v) Hazardous Wastes. Hazardous wastes shall be separated, stored, and disposed of according to local, state and federal regulations.

5. Reports.

i. The Contractor shall submit (monthly, quarterly, at end of job) a Waste Management Progress Report. The report shall contain the amount(in tons or cubic yards) of material land filled from the project, the identity of the landfill, the total amount of tipping fees paid at the landfill and the total disposal cost. Include legible copies of manifests, weight tickets, receipts, and invoices. Manifests shall be from recycle and/or disposal site operators that can legally accept the materials for the purpose of reuse, recycling or disposal.

ii. For each material recycled, reused, or salvaged from the project, provide the following:

a) Amount (in tons or cubic yards).

b) Date removed from the job site.

c) Receiving party.

d) Transportation cost.

e) Amount of any money paid or received for the recycled or salvaged material. Net total cost or savings of salvage or recycling each material. Attach manifests, weight tickets, receipts, and/or invoices. Indicate the project information, including project title, name of company completing form, and beginning and ending dates of period covered by summary form.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

3.1 USDA FORMS

Hot Work Permit

Cordinate Hot Work permits with New Mexico State University.

Daily Inspection Form

HOT WORK PERMIT
NEEDED WHEN ANY SPARK OR HEAT PRODUCING EQUIPMENT IS TO BE USED

Project Name:
Name of Contractor's Firm:
Contractor Contact Name:
Contractor Contact Telephone Number
Date:
Building/Location:
Work To Be Done:

_____

Any Special Precautions:

Fire Watch Required: ___ Yes ___ No

The location where the work is to be performed has been examined, necessary precautions have been taken, and permission is granted for this work.

A. Signed
(Contractor Individual Responsible for Authorizing Hot Work)
Permit Expires: _____ (Date)

Time Hot Work Started: _____ Time Hot Work Completed:

1. FINAL CHECK-UP

Work area and all adjacent areas to which sparks and heat might have spread (including floors above and below and on opposite sides of walls) were inspected 30 minutes after the work was completed and were found fire safe.

Signed_____ Date _____ (Contractor's Fire Watch)

(Page 1 of 2)

ATTENTION
Before approving any cutting and welding permit, the contractor's authorized representative or their appointee shall inspect the work area and confirm that pre-cautions have been taken to prevent fire in accordance with NFPA Standard No. 51B.

a) PRECAUTIONS

1. Sprinklers are in service where installed

2. Cutting and welding equipment in good repair

3. Within 35 feet; floors swept clean of combustible, no combustible material or flammable liquids, all wall and floor openings covered, and covers suspended beneath work to collect sparks

4. When working on enclosed equipment and in confined space, equipment and area is free of flammable vapors

5. Fire watch provided during and 30 minutes after operation (60 minutes for torch applied roofing operations)

6. Portable fire extinguisher with adequate rating available in the immediate vicinity

7. Standpipe system in service where installed

8. Protection of any sprinkler heads when hot work is in close proximity

9. Smoking prohibited in immediate vicinity

10. Non-combustible shields provided when hot work is done near combustible walls, partitions, floors, roofs

11. Prohibition of hot work on pipes contacting combustible walls

12. Personnel trained in use of equipment including portable fire extinguishers and sounding a fire alarm

13. Final check-up conducted after 30 minutes

(Page 2 of 2)

DAILY INSPECTION FORM

INSTRUCTIONS: This form is to be utilized when hazards are posed by NFPA 101 deficiencies or construction activities are in progress. Remediation must be implemented upon project start and continuously enforced through project completion to provide a level of life safety comparable to that described in the Life Safety Code. Submit completed forms to the Contracting Officer.

Project Name:	Project Number:
Construction & Impact Description:	Construction Location: Affected Areas:
Project COR	Project Start Date
Project Competent Person (CP)	Estimated Duration
	Completion Date
Contractor	
GC Supervisor	Telephone:
Contractor CP	

Inspection Period: Responses:	SUN	MON	TUE	WED	THR	FRI	SAT
1. Are exits readily accessible and provide unobstructed egress?							
2. Have alternate exits been established if required due to inaccessibility of existing exits?							
3. If alternate exits have been established, are personnel in the area informed and aware of their relocation?							
4. Are the existing and relocated exits clearly marked and able to be seen in the event of a fire or emergency?							
5. Are evacuation routes posted with follow-up inspections required by construction impact changes in escape routes?							
6. Are written procedures and guidelines posted in the immediate and adjacent areas for what to do and who to call in the event of a fire or emergency?							

Inspection Period: Responses:	SUN	MON	TUE	WED	THR	FRI	SAT
7. Are personnel in immediate/adjacent areas aware and informed in procedures and guidelines to follow in the event of fire or emergency?							
8. Is there free and unobstructed access to services for emergency personnel (eg, fire, medical, security)?							
9. Are fire alarm (eg, pull station), detection (eg, smoke/heat), suppression (eg, sprinkler, extinguisher) systems in working order, protected and unobstructed with locations identified?							
10. If the fire alarm, detection, suppression systems are impaired or temporarily non-functional, has a fire watch for the area, as required or necessary, been trained and established?							
11. If the fire alarm, detection, suppression systems are impaired, have measures been taken to provide temporary equivalent equipment and/or systems for adequate protection? Note date for equivalent measures.							
12. If the fire alarm, detection, suppression systems are impaired, are equivalent equipment/systems inspected and tested at least monthly?							
13. If temporary fire alarm, detection, suppression systems are installed, are personnel in the area aware and trained on how to operate or utilize them in the event of fire or emergency?							
14. Has the "No Smoking" policy been posted, implemented and enforced in the construction area?							
15. Are temporary partitions built to be fire/smoke tight with fire retardant noncombustible material and inspected daily for integrity?							

Inspection Period: Responses:	SUN	MON	TUE	WED	THR	FRI	SAT
16. Is construction site access restricted to authorized personnel only including warning signs and secured at the end of each day?							
17. Is construction area hazard surveillance conducted daily?							
18. Is construction area storage, waste, debris and excess materials being daily managed properly to reduce fire or safety hazards?							
19. Are construction activities and materials prosecuted, handled, stored, and secured in an orderly and safe manner?							
20. Is the generation, spread and exposure of construction dust, fumes, noise, odor, smoke controlled with appropriate fume, odor, vapor ventilation provided to control noxious, infectious, toxic exposure and store/protect flammable/combustible products?							
21. Has a GC Safety Manager been designated with routine site safety meetings conducted to ensure awareness of Life Safety Code?							
22. Is personnel protective equipment (e.g., safety glasses, ear plugs, hard hats) required and being used?							
23. If there are hand/safety rails, scaffolding or ladders required, are they in place, in good condition and being used in a safe manner?							
24. Are the construction site (buildings and exterior grounds) hazards (e.g., fall/trip) guarded and free of potential safety violations?							
25. Do electrical panels, temporary wiring, extension cords (3 wire grounded type), tools, and equipment appear to be installed, utilized, and functioning in a safe manner?							
26. If there are temporary electrical outlets provided, do they have ground fault protection at the receptacle/panel?							

Inspection Period: Responses:	SUN	MON	TUE	WED	THR	FRI	SAT
27. If hazardous equipment/systems need to be de-energized, are applicable "Lockout/Tagout" procedures being followed?							
28. Are utility services (e.g., electrical, steam, water, waste, gas) properly secured at the end of each day?							
29. If there is any hot work (welding, soldering, cutting) being performed within the construction site, have additional fire safety precautions been taken and necessary equipment provided?							
30. If there is any hot work (welding, soldering, cutting) being performed on the construction site, has Contracting Officer been notified? Has the Hot Work Permit been approved?							
31. If hazardous products are present, are they limited to the amount needed and used daily?							
32. Are hazardous products disposed according to EPA requirements?							
33. Are all hazardous products present or being used (e.g., flammable, combustible, corrosive, noxious) labeled with MSDS information readily available?							
34. If infection control is required, are the appropriate policies and procedures known and being followed?							
35. Are all safety incidents documented and reported to the Contracting Officer?							
Contractor CP Initials Performing Daily Inspections:							

Inspection Comments/Findings: (PROVIDE DETAILED EXPLAINATION OF EXCEPTIONS/DEFICIENTIES)

Signature/Date:

Project CP GC Safety Manager

-- End of Section --

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SECTION 01 33 00

SUBMITTAL PROCEDURES
08/18

PART 1 GENERAL

1.1 SHOP DRAWINGS

The Contractor shall furnish the Contracting Officer six copies with such promptness as to cause no delay in this work or the work of any other contractors, one sepia copy of the shop drawings as required for the various subheadings for the Contracting Officer's approval. Shop drawings of any other subcontractor should be reviewed and approved by each subcontractor where their contract work comes in contact with or interferes with that of another subcontractor.

The Contracting Officer's approval, however, shall not relieve the Contractor from responsibility for errors in shop drawings. Shop drawings are the instruments of the Contractor, not the Contracting Officer; the Drawings and Specifications shall always be final.

1.2 SAMPLES

Within and not later than thirty (30) days from the date of the General Contract, the General Contractor shall have secured and submitted to the Contracting Officer for his consideration, two samples of each kind and grade of materials and finish as noted under the various headings of the specifications. These samples shall be finished completely and shall accurately represent the work as it is proposed to be installed. The Contracting Officer will give immediate consideration to such samples and shall notify the General Contractor within ten (10) days after receipt of either approval or rejection. If such samples are rejected, the General Contractor shall, without delay, submit corrected samples for approval, and shall continue to do so until such approval is given the Contracting Officer. All approvals will be given by the Contracting Officer to the General Contractor in writing.

It shall be the Contractor's responsibility to obtain materials at such time as to cause no delay to the project. No allowance for additional time nor substitution of approved materials will be allowed for Contractor's negligence in late ordering of materials.

1.3 PRODUCT DATA

Submit six copies of preprinted material such as illustrations, standard schedules, performance charts, instructions, brochures, diagrams, manufacturer's descriptive literature, catalog data, and other data to illustrate portion of work.

1.4 O & M MANUALS

O & M Manuals shall be submitted in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA.

1.5 GOVERNMENT ACTIONS POSSIBLE

Submittals will be returned to the Contractor with one of the following notations:

a. Submittals marked "approved" or "approved as submitted" authorize Contractor to proceed with work covered.

b. Submittals marked "approved" as noted or "approval except as noted; resubmission not required" authorize Contractor to proceed with work as noted provided the Contractor takes no exception to the notations.

c. Submittals marked "revise" and "resubmittal" or "disapproved" indicate submittal is incomplete or does not comply with design concept or requirements of the contract documents and shall be resubmitted with appropriate changes. No work shall proceed for this item until resubmittal is approved.

1.6 SUBMITTAL REGISTER

Contractor shall submit items as listed in each specification section.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

U.S. DEPARTMENT OF AGRICULTURE • AGRICULTURAL RESEARCH SERVICE

CONSTRUCTION PROGRESS AND PAYMENT SCHEDULE

IMPORTANT: Read instructions on reverse before completing this form.

CONTRACT NO.	AMOUNT	CALENDAR DAYS	STARTING DATE	COMPLETION DATE

PROJECT	CONTRACTOR'S NAME & ADDRESS (Include Zip code)
LOCATION	

DESCRIPTION OF BRANCH OF WORK	PROGRESS SCHEDULE				SCHEDULE OF PAYMENTS *(Use in conjunction with ARS Form 372)*		
	Value	Percent of work	DATE		Completed this period	Previously Completed	Total Completed
			Start	Complete			
	A	B	C	D	E	F	G
1.		%					
2.		%					
3.		%					
4.		%					
5.		%					
6.		%					
7.		%					
8.		%					
9.		%					
10.		%					
11.		%					
12.		%					
13.		%					
14.		%					
15.		%					
16.		%					
17.		%					
18.		%					
19.		%					
20.		%					
21.		%					
22.		%					
23.		%					
Following items to be used for Change Orders, Amendments, and other.							
24.		%					
25.		%					
26.		%					
27.		%					
28.		%					
29.		%					
30.		%					
31.		%					
TOTAL							

REMARKS

CONTRACTOR'S SIGNATURE	DATE	CONTRACTING OFFICER'S APPROVAL	DATE

INSTRUCTIONS FOR COMPLETION OF FORM ARS - 371

The construction Progress - Payment Schedule shall be submitted within **14 calendar days after the date of receipt of Notice to Proceed.**

1. Complete blocks entitled: Contract Number, Amount, Calendar Days, Starting Date, Completion Date, Project, Location, and Contractor's Name and Address.

2. Complete Column A**, Value,** indicating a complete breakdown of each branch of work in dollar value.

3. Complete Column B**, Percent of Work,** showing the percentage of each branch of work in relation to the whole project.

4. Complete Columns C and D to show the approximate dates each branch of work will begin and be completed. Final completion date in Column D must not exceed the completion date at the top of the form.

5. Contractor shall sign the form at the bottom and submit to the Contracting Officer for his approval. An approved copy will be returned to the Contractor for his file.

This form is required even though partial payments are not requested. If partial payments are requested, a copy of the approved Form ARS-371 must accompany each Payment Request (Form ARS-372), and Columns E, F, and G must be filled in according to the work completed.

CONTRACTOR'S REQUEST FOR PAYMENT TRANSMITTAL

CONTRACT NO.	PARTIAL PAYMENT NO.	FINAL PAYMENT ☐
PROJECT	REQUISITION NO.	
LOCATION	FOR PERIOD BEGINNING	ENDING

ITEM	AMOUNT	
1. Amount of original contract	$	
2. Change orders and/or amendments	$	
3. Total adjusted contract prices	$	
4. Value of work completed to end of period		$
5. Value of material stored at the site *(Itemize below)*		$
6. Total value of work completed and stored material *(Line 4 plus Line 5).*		$
7. Less _____% retainage		$
8. **Total due contractor thru end of this period**		$
9. Less previous requests		$
10. **Net amount due contractor this payment**		$

MATERIAL STORED AT THE SITE *(See Item 5 above)*

Description	Value

CONTRACTOR'S CERTIFICATION OF PAYMENT

By signing this request for payment, I certify that I have made payment from the proceeds of prior payments, and that I will make timely payment from the proceeds of this payment, of amounts due my subcontractors and suppliers in accordance with my contractual arrangements with them.

SIGNATURE OF CONTRACTOR'S AUTHORIZED REPRESENTATIVE	DATE SIGNED
RECOMMENDED FOR PAYMENT *(Signature of EPM, COR, CM or A.E. as appropriate)*	DATE SIGNED
CONCUR *(Signature of EPM or COR as appropriate)*	DATE SIGNED

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MATERIAL APPROVAL SUBMITTAL

TO: USDA/ARS CO CC: A&E, COR	FROM: (Contractor)	PROJECT TITLE:	CONTRACT NUMBER:

(To be completed by the Contractor)		Government Use Only									
SUBMITTAL NUMBER:	PREVIOUS SUBMITTAL NUMBER (only if items listed were submitted previously):	A&E Recommendation			COR/EPM Recommendation			Contracting Officer Approval/Disapproval		
Line No.	Specification Sect. Para No., Draw No.	Description of Material (Include type, model, mfg)	APP	DISAP	See Comments on Reverse	APP	DISAP	See Comments on Reverse	APP	DISAP	See Comments on Reverse

If an item is disapproved, a resubmittal is due within _____calendar days of the Contracting Officer's signature below.

Contractor (Ktr)	A&E	COR/EPM	Contracting Officer
TYPE or PRINT NAME & TITLE	TYPE or PRINT NAME & TITLE	TYPE or PRINT NAME & TITLE	TYPE or PRINT NAME & TITLE
SIGNATURE:	SIGNATURE:	SIGNATURE:	SIGNATURE:
DATE:	DATE:	DATE:	DATE:
By completing this form, the above signed contractor certifies that the material complies with all specifications of the subject contract.	DATE RECEIVED FROM KTR:	DATE RECEIVED FROM A&E:	DATE RECEIVED FROM COR:

CONTRACT #:	SUBMITTAL #:

COMMENTS

Instructions: Enter the initials of the individual making the comment, the Line Number of the item for which the comment is being made, and the comment.

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		01 35 26	SD-01 Preconstruction Submittals															
			Site Specific Safety Plan/Accident	1.7	G													
			Prevention Plan (SSSP/APP)															
			SD-06 Test Reports															
			Notifications and Reports	1.10														
			SD-07 Certificates															
			Contractor Safety Self-Evaluation	1.4														
			Checklist															
			Crane Operators/Riggers	1.6.1.4														
			Standard Lift Plan	1.7.2.2	G													
		01 45 00	SD-01 Preconstruction Submittals															
			Contractor Quality Control (CQC)	1.5.2	G													
			Plan															
			SD-06 Test Reports															
			Verification Statement	1.12.3														
		02 41 00	SD-01 Preconstruction Submittals															
			Demolition Plan	1.2.1.2	G													
			Existing Conditions	1.10														
			SD-07 Certificates															
			Notification	1.7	G													
		02 82 00	SD-03 Product Data															
			Amended Water	1.2.1	G													
			Safety Data Sheets (SDS) for All	1.3.9	G													
			Materials															
			Encapsulants	2.1	G													
			Respirators	3.1.2.1	G													

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		02 82 00	Local Exhaust Equipment	3.1.7	G													
			Pressure Differential Automatic	3.1.7	G													
			Recording Instrument															
			Vacuums	3.1.8	G													
			Glovebags	3.1.10	G													
			SD-06 Test Reports															
			Air Sampling Results	1.5.5	G													
			Pressure Differential Recordings	1.5.6	G													
			for Local Exhaust System															
			Clearance Sampling	3.2.12.5	G													
			Asbestos Disposal Quantity	3.3.3.2	G													
			Report															
			SD-07 Certificates															
			Employee Training	1.3.4	G													
			Notifications	1.3.5	G													
			Respiratory Protection Program	1.3.7	G													
			Asbestos Hazard Abatement Plan	1.3.10	G													
			Testing Laboratory	1.3.11	G													
			Landfill Approval	1.3.12	G													
			Delivery Tickets	1.3.12	G													
			Waste Shipment Records	1.3.12	G													
			Transporter Certification	1.3.13	G													
			Medical Certification	1.3.14	G													
			Private Qualified Person	1.5.1	G													
			Documentation															
			Designated Competent Person	1.5.2	G													

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		02 82 00	Worker's License	1.5.3	G													
			Contractor's License	1.5.4	G													
			Federal, State or Local Citations	1.5.7	G													
			on Previous Projects															
			Encapsulants	2.1	G													
			Equipment Used to Contain	3.1	G													
			Airborne Asbestos Fibers															
			Water Filtration Equipment	3.1.3.3	G													
			Vacuums	3.1.8	G													
			Ventilation Systems	3.1.8	G													
			SD-11 Closeout Submittals															
			Permits and Licenses	1.3.5	G													
			Notifications	1.3.5	G													
			Respirator Program Records	1.3.7.1	G													
			Rental Equipment	1.7.1	G													
		03 01 00	SD-01 Preconstruction Submittals															
			Qualifications	1.5.3	G													
			Work Plan	1.5.5	G													
			Work Plan	1.6.1	G													
			Quality Control Plan	1.5.2	G													
			SD-03 Product Data															
			Conventional Concrete	2.5														
			Polymers	2.6														
			Miscellaneous Materials And	2.7														
			Equipment															
			SD-04 Samples															

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		03 01 00	Reinforcement And	2.4														
			Reinforcement Supports															
			Polymers	2.6														
			Miscellaneous Materials And	2.7														
			Equipment															
			SD-05 Design Data															
			Formwork And Shoring	3.1.3	G													
			Repair Procedures	1.5.1	G													
			Mixture Proportioning	2.8	G													
			SD-06 Test Reports															
			Mixture Proportioning	2.8														
			Quality Control	3.1.5														
			Quality Control	3.2.3														
			Quality Control	3.3.3														
			Quality Control	3.4.3														
			Quality Control	3.5.3														
			Tolerence Report	1.6.2														
			Reinforcement And	2.4														
			Reinforcement Supports															
			Conventional Concrete	2.5														
			Polymers	2.6														
			Miscellaneous Materials And	2.7														
			Equipment															
			SD-07 Certificates															
			Qualifications	1.5.3														

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		03 01 00	Reinforcement And	2.4														
			Reinforcement Supports															
			Conventional Concrete	2.5														
			Polymers	2.6														
			SD-08 Manufacturer's Instructions															
			Equipment For Concrete	2.2														
			Preparation															
			Conventional Concrete	2.5														
			Polymers	2.6														
			Miscellaneous Materials And	2.7														
			Equipment															
		03 30 53	SD-02 Shop Drawings															
			Installation Drawings	1.4	G													
			SD-03 Product Data															
			Air-Entraining Admixture	2.2.3.1														
			Curing Materials	2.2.7														
			Conveying and Placing Concrete	3.2														
			Mix Design Data	2.3	G													
			Ready-Mix Concrete	2.3														
			Mechanical Reinforcing Bar	2.2.5														
			Connectors															
			SD-06 Test Reports															
			Aggregates	2.2.2														
			Concrete Mixture Proportions	2.1.3	G													
			Compressive Strength Testing	3.8.3	G													
			Slump	3.8.3	G													

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		03 30 53	Air Content	3.8.3														
			Water	2.2.4														
			SD-07 Certificates															
			Cementitious Materials	2.2.1														
			CPG for recycled materials or	1.4.1														
			appropriate Waiver Form															
			Aggregates	2.2.2														
		04 20 00	SD-02 Shop Drawings															
			Cut CMU	3.3.2.1	G													
			Detail Drawings	3.4.1.1	G													
			SD-03 Product Data															
			Hot Weather Procedures	1.5.1	G													
			Cold Weather Procedures	1.5.2	G													
			Cement	2.2.2.2.1	G													
			Cementitious Materials	2.4.1.1	G													
			SD-04 Samples															
			Mock-Up Panel	1.3.1.1	G													
			Concrete Masonry Units (CMU)	2.2.2.2	G													
			Admixtures for Masonry Mortar	2.4.1.3	G													
			Anchors, Ties, and Bar	2.6.1	G													
			Positioners															
			Joint Reinforcement	2.6.2	G													
			SD-05 Design Data															
			Masonry Compressive Strength	2.1.2	G													
			Bracing Calculations	3.2.5	G													
			SD-06 Test Reports															

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		04 20 00	Single-Wythe Masonry Wall	3.6.1.1														
			Water Penetration Test															
			SD-07 Certificates															
			Concrete Masonry Units (CMU)	2.2.2.2														
			Precast Concrete Units	2.2.3														
			Cementitious Materials	2.4.1.1														
			Admixtures for Masonry Mortar	2.4.1.3														
			Admixtures for Grout	2.4.2.2														
			Anchors, Ties, and Bar	2.6.1														
			Positioners															
			Joint Reinforcement	2.6.2														
			SD-08 Manufacturer's Instructions															
			Admixtures for Masonry Mortar	2.4.1.3														
			Admixtures for Grout	2.4.2.2														
			SD-10 Operation and Maintenance															
			Data															
			Take-Back Program	3.8														
			Recycled Content	2.2.2.2.2														
		05 05 20	SD-01 Preconstruction Submittals															
			Installer Qualifications	1.4.1.1	G													
			SD-03 Product Data															
			Adhesive Anchor System in	2.1.1.3	G													
			Concrete															
			Non-Shrink, Non-Metallic Grout	3.1.3	G													
			SD-07 Certificates															

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		05 05 20	Post-Installed Anchor	2.1.1.1	G													
			Certification															
			SD-08 Manufacturer’s Instructions															
			Manufacturer's Printed	2.1.1.2	G													
			Installation Instructions															
			Non-Shrink, Non-Metallic Grout	3.1.3	G													
			Manufacturer's Safety Data	1.4														
			Sheets															
		07 92 00	SD-03 Product Data															
			Sealants	2.1	G													
			Primers	2.2	G													
			Bond Breakers	2.3	G													
			Backstops	2.4	G													
			Cleaning Solvents	2.5	G													
			SD-07 Certificates															
			Indoor Air Quality For Interior	2.1.1	S													
			Sealants															
		13 34 13	SD-01 Preconstruction Submittals															
			approval drawings	1.2.1														
		22 00 00	SD-02 Shop Drawings															
			Plumbing System	3.6.1	G													
			SD-03 Product Data															
			Recycled Content for Steel Pipe	2.1	S													
			Recycled Content for Cast Iron	2.1	S													
			Pipe															
			Welding	1.6.1														

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		22 00 00	Plumbing System	3.6.1														
			SD-06 Test Reports															
			Tests, Flushing and Disinfection	3.6														
			SD-07 Certificates															
			Materials and Equipment	1.4														
			Bolts	2.1.1														
			SD-10 Operation and Maintenance															
			Data															
			Plumbing System	3.6.1	G													
		23 05 93	SD-01 Preconstruction Submittals															
			TAB Firm And Personnel	1.6	G													
			Qualifications															
			Design Review Report	1.9	G													
			TAB Pre-Field Engineering Plan	1.10	G													
			SD-06 Test Reports															
			Existing Facility Conditions	1.12	G													
			Report															
			Pre-Final DALT Report	3.1.6	G													
			Certified Final DALT Report	3.1.8	G													
			Certified TAB Report	3.2.7	G													
		23 07 00	SD-02 Shop Drawings															
			MICA Plates	3.2.2.4	G													
			Pipe Insulation Systems	2.3														
			Pipe Insulation Systems	3.2														
			Equipment Insulation Systems	3.3														

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		23 07 00	Recycled content for insulation	2.3.1	S													
			materials															
			SD-03 Product Data															
			Pipe Insulation Systems	2.3	G													
			Pipe Insulation Systems	3.2	G													
			Equipment Insulation Systems	3.3	G													
			SD-04 Samples															
			Thermal Insulation	2.2.1.3	G													
			SD-07 Certificates															
			Indoor air quality for adhesives	2.2.1	S													
			SD-08 Manufacturer's Instructions															
			Pipe Insulation Systems	2.3	G													
			Pipe Insulation Systems	3.2	G													
			Equipment Insulation Systems	3.3	G													
		23 21 23	SD-02 Shop Drawings															
			System Coordination	2.1.2	G													
			SD-03 Product Data															
			Base-Mounted, Flexible Coupled,	2.3.1	G													
			End suction Pump															
			Cooling Coil Condensate Pump	2.3.2	G													
			Units															
			Equipment Data	2.2.5	G													
			Installation Instructions	2.2.5	G													
			Packaged Pump System	2.6	G													
			Training Period	3.5.2	G													
			Framed Instructions	2.2.2	G													

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		23 21 23	SD-06 Test Reports															
			Factory Tests	2.9														
			Field Quality Control	3.3														
			Pump Motor/Alignment Report	3.5.3	G													
			SD-07 Certificates															
			Manufacturer's Representative	1.3.1														
			SD-10 Operation and Maintenance															
			Data															
			Operation and Maintenance	3.5.1	G													
			Manuals															
			Training	3.5.2	G													
		23 23 00	SD-02 Shop Drawings															
			Refrigerant Piping System	2.3	G													
			SD-03 Product Data															
			Refrigerant Piping System	2.3														
			Spare Parts	1.5.2														
			Qualifications	1.3.1														
			Refrigerant Piping Tests	3.5														
			Verification of Dimensions	3.1														
			SD-06 Test Reports															
			Refrigerant Piping Tests	3.5														
			SD-07 Certificates															
			Service Organization	2.1														
			SD-10 Operation and Maintenance															
			Data															
			Maintenance	1.5	G													

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		23 23 00	Operation and Maintenance	3.4	G													
			Manuals															
			Demonstrations	3.4	G													
		23 30 00	SD-02 Shop Drawings															
			Detail Drawings	1.4.4	G													
			SD-03 Product Data															
			Metallic Flexible Duct	2.9.1.1														
			Double Wall Ductwork	2.9.14														
			Duct Access Doors	2.9.2	G													
			Fire Dampers	2.9.3	G													
			Manual Balancing Dampers	2.9.4	G													
			Gravity Backdraft and Relief	2.9.7	G													
			Dampers															
			Automatic Smoke Dampers	2.9.6	G													
			Sound Attenuation Equipment	2.9.9														
			Diffusers	2.9.10.1														
			Registers and Grilles	2.9.10.2														
			Louvers	2.9.11														
			Air Vents, Penthouses, and	2.9.12														
			Goosenecks															
			Centrifugal Fans	2.10.1.1														
			Propeller Type Sidewall Fans	2.10.1.2														
			Air Handling Units	2.11	G													
			Test Procedures	1.4.5														
			Diagrams	1.2.1.2	G													

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION
DESIGN TO REPLACE BUILDING 7 GREENHOUSE 3

CONTRACTOR

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		23 30 00	Indoor Air Quality for Duct	2.9.1	S													
			Sealants															
			SD-06 Test Reports															
			Performance Tests	3.12	G													
			Damper Acceptance Test	3.10	G													
			SD-07 Certificates															
			Bolts	1.4.1														
			Ozone Depleting Substances	1.4.3														
			Technician Certification															
			SD-08 Manufacturer’s Instructions															
			Manufacturer's Installation	3.2														
			Instructions															
			Operation and Maintenance	3.14.2														
			Training															
			SD-10 Operation and Maintenance															
			Data															
			Operation and Maintenance	3.14.1	G													
			Manuals															
			Fire Dampers	2.9.3	G													
			Manual Balancing Dampers	2.9.4	G													
			Automatic Smoke Dampers	2.9.6	G													
			Propeller Type Sidewall Fans	2.10.1.2	G													
			Air Handling Units	2.11	G													
			SD-11 Closeout Submittals															
			Indoor Air Quality During	3.13	S													
			Construction															

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		23 52 00	SD-02 Shop Drawings															
			Detail Drawings	1.5														
			SD-03 Product Data															
			Materials and Equipment	2.1.1														
			Spare Parts	1.5														
			Water Treatment System	2.11														
			Boiler Water Treatment	2.11														
			Heating System Tests	3.8														
			Fuel System Tests	3.11														
			Welding	1.3														
			Qualifications	3.8														
			Field Instructions	3.10														
			Tests	3.4														
			SD-06 Test Reports															
			Heating System Tests	3.8														
			Fuel System Tests	3.11														
			Water Treatment Testing	3.8.1														
			SD-07 Certificates															
			Bolts	2.7.7.3														
			Continuous Emissions Monitoring	2.7.1														
			SD-10 Operation and Maintenance															
			Data															
			Operation and Maintenance	3.10	G													
			Instructions															
			Water Treatment System	2.11	G													
			SD-11 Closeout Submittals															

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		23 52 00	Indoor Air Quality During	3.9.2	S													
			Construction															
		26 20 00	SD-02 Shop Drawings															
			Panelboards	2.10	G													
			Transformers	2.12	G													
			Wireways	2.21	G													
			Marking Strips	3.1.5.1	G													
			SD-03 Product Data															
			Switches	2.7	G													
			Receptacles	2.9	G													
			Circuit Breakers	2.10.3	G													
			Fuses	2.8	G													
			Enclosed Circuit Breakers	2.11	G													
			Transformers	2.12	G													
			Motor Controllers	2.14	G													
			Surge Protective Devices	2.22	G													
			SD-06 Test Reports															
			600-volt Wiring Test	3.5.2	G													
			Grounding System Test	3.5.5	G													
			Transformer Tests	3.5.3	G													
			Ground-fault Receptacle Test	3.5.4	G													
			SD-07 Certificates															
			Fuses	2.8	G													
			SD-09 Manufacturer's Field															
			Reports															
			Transformer Factory Tests	2.24.1														

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		26 51 00	SD-02 Shop Drawings															
			Luminaire Drawings	1.5.1	G													
			Occupancy/Vacancy Sensor	1.5.9	G													
			Coverage Layout															
			Lighting Control System One-Line	1.7.2	G													
			Diagram															
			Sequence of Operation for	2.5.1	G													
			Lighting Control System															
			SD-03 Product Data															
			Luminaires	2.2	G													
			Light Sources	2.3	G													
			LED Drivers	2.4	G													
			Luminaire Warranty	1.6.1	G													
			Lighting Controls Warranty	1.6.2	G													
			Local Area Controller	2.5.1.1.1	G													
			Switches	2.5.2.1	G													
			Occupancy/Vacancy Sensors	2.5.2.2	G													
			Photosensors	2.5.2.3	G													
			Power Packs	2.5.2.2.5	G													
			Power Hook Luminaire Hangers	2.7.4	G													
			Mini Inverters	2.6.5	G													
			Exit Signs	2.6.1	G													
			Emergency Drivers	2.6.3	G													
			Linear LED Lamps	2.3.1.1	G													
			SD-05 Design Data															
			Luminaire Design Data	1.5.2	G													

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		26 51 00	Photometric Plan	1.5.8	G													
			SD-06 Test Reports															
			ANSI/IES LM-79 Test Report	1.5.3	G													
			ANSI/IES LM-80 Test Report	1.5.4	G													
			ANSI/IES TM-21 Test Report	1.5.5	G													
			ANSI/IES TM-30 Test Report	1.5.6	G													
			Occupancy/Vacancy Sensor	3.2.1.1	G													
			Verification Test															
			Photosensor Verification Test	3.2.1.1	G													
			SD-07 Certificates															
			LED Driver and Dimming Switch	1.5.7	G													
			Compatibility Certificate															
			SD-10 Operation and Maintenance															
			Data															
			Lighting System	1.7.1	G													
			Lighting Control System	1.7.2	G													
			Maintenance Staff Training Plan	3.3.2.1	G													
			End-User Training Plan	3.3.2.2	G													

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SECTION 01 35 26

GOVERNMENTAL SAFETY REQUIREMENTS
01/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF SAFETY PROFESSIONALS (ASSP)

ASSP A10.34	(2001; R 2012) Protection of the Public on or Adjacent to Construction Sites
ASSP Z359.0	(2012) Definitions and Nomenclature Used for Fall Protection and Fall Arrest

ASTM INTERNATIONAL (ASTM)

ASTM F855	(2015) Standard Specifications for Temporary Protective Grounds to Be Used on De-energized Electric Power Lines and Equipment

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE 1048	(2003) Guide for Protective Grounding of Power Lines
IEEE C2	(2023) National Electrical Safety Code

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 241	(2022) Standard for Safeguarding Construction, Alteration, and Demolition Operations
NFPA 70	(2026) National Electrical Code
NFPA 70E	(2024) Standard for Electrical Safety in the Workplace

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(2024) Safety -- Safety and Occupational Health (SOH) Requirements

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910	Occupational Safety and Health Standards
29 CFR 1910.146	Permit-required Confined Spaces
29 CFR 1910.147	The Control of Hazardous Energy (Lock Out/Tag Out)

29 CFR 1915	Confined and Enclosed Spaces and Other Dangerous Atmospheres in Shipyard Employment
29 CFR 1926	Safety and Health Regulations for Construction
29 CFR 1926.16	Rules of Construction
CPL 2.100	(1995) Application of the Permit-Required Confined Spaces (PRCS) Standards, 29 CFR 1910.146

1.2 DEFINITIONS

1.2.1 Competent Person (CP)

The CP is a person designated in writing, who, through training, knowledge and experience, is capable of identifying, evaluating, and addressing existing and predictable hazards in the working environment or working conditions that are dangerous to personnel, and who has authorization to take prompt corrective measures with regards to such hazards.

1.2.2 Competent Person, Confined Space

The CP, Confined Space, is a person meeting the competent person requirements as defined EM 385-1-1 Appendix Q, with thorough knowledge of OSHA’s Confined Space Standard, 29 CFR 1910.146, and designated in writing to be responsible for the immediate supervision, implementation and monitoring of the confined space program, who through training, knowledge and experience in confined space entry is capable of identifying, evaluating and addressing existing and potential confined space hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

1.2.3 Competent Person, Cranes and Rigging

The CP, Cranes and Rigging, as defined in EM 385-1-1 Appendix Q, is a person meeting the competent person, who has been designated in writing to be responsible for the immediate supervision, implementation and monitoring of the Crane and Rigging Program, who through training, knowledge and experience in crane and rigging is capable of identifying, evaluating and addressing existing and potential hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

1.2.4 Competent Person, Excavation/Trenching

A CP, Excavation/Trenching, is a person meeting the competent person requirements as defined in EM 385-1-1 Appendix Q and 29 CFR 1926, who has been designated in writing to be responsible for the immediate supervision, implementation and monitoring of the excavation/trenching program, who through training, knowledge and experience in excavation/trenching is capable of identifying, evaluating and addressing existing and potential hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

1.2.5 Competent Person, Fall Protection

The CP, Fall Protection, is a person meeting the competent person requirements as defined in EM 385-1-1 Appendix Q and in accordance with ASSP Z359.0, who has been designated in writing by the employer to be responsible for immediate supervising, implementing and monitoring of the fall protection program, who through training, knowledge and experience in fall protection and rescue systems and equipment, is capable of identifying, evaluating and addressing existing and potential fall hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

1.2.6 Competent Person, Scaffolding

The CP, Scaffolding is a person meeting the competent person requirements in EM 385-1-1 Appendix Q and designated in writing by the employer to be responsible for immediate supervising, implementing and monitoring of the scaffolding program. The CP for Scaffolding has enough training, knowledge and experience in scaffolding to correctly identify, evaluate and address existing and potential hazards and also has the authority to take prompt corrective measures with regard to these hazards. CP qualifications must be documented and include experience on the specific scaffolding systems/types being used, assessment of the base material that the scaffold will be erected upon, load calculations for materials and personnel, and erection and dismantling. The CP for scaffolding must have a documented, minimum of 8-hours of scaffold training to include training on the specific type of scaffold being used (e.g. mast-climbing, adjustable, tubular frame), in accordance with EM 385-1-1 Section 22.B.02.

1.2.7 Competent Person (CP) Trainer

A competent person trainer as defined in EM 385-1-1 Appendix Q, who is qualified in the material presented and who possesses a working knowledge of applicable technical regulations, standards, equipment and systems related to the subject matter on which they are training Competent Persons. A competent person trainer must be familiar with the typical hazards and the equipment used in the industry they are instructing. The training provided by the competent person trainer must be appropriate to that specific industry. The competent person trainer must evaluate the knowledge and skills of the competent persons as part of the training process.

1.2.8 High Risk Activities

High Risk Activities are activities that involve work at heights, crane and rigging, excavations and trenching, scaffolding, electrical work, and confined space entry.

1.2.9 High Visibility Accident

A High Visibility Accident is any mishap which may generate publicity or high visibility.

1.2.10 Load Handling Equipment (LHE)

LHE is a term used to describe cranes, hoists and all other hoisting equipment (hoisting equipment means equipment, including crane, derricks, hoists and power operated equipment used with rigging to raise, lower or horizontally move a load).

1.2.11 Medical Treatment

Medical Treatment is treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even through provided by a physician or registered personnel.

1.2.12 Near Miss

A Near Miss is a mishap resulting in no personal injury and zero property damage, but given a shift in time or position, damage or injury may have occurred (e.g., a worker falls off a scaffold and is not injured; a crane swings around to move the load and narrowly misses a parked vehicle).

1.2.13 Operating Envelope

The Operating Envelope is the area surrounding any crane or load handling equipment. Inside this "envelope" is the crane, the operator, riggers and crane walkers, other personnel involved in the operation, rigging gear between the hook, the load, the crane's supporting structure (i.e. ground or rail), the load's rigging path, the lift and rigging procedure.

1.2.14 Qualified Person (QP)

The QP is a person designated in writing, who, by possession of a recognized degree, certificate, or professional standing, or extensive knowledge, training, and experience, has successfully demonstrated their ability to solve or resolve problems related to the subject matter, the work, or the project.

1.2.15 Qualified Person, Fall Protection (QP for FP)

A QP for FP is a person meeting the requirements of EM 385-1-1 Appendix Q, and ASSP Z359.0, with a recognized degree or professional certificate and with extensive knowledge, training and experience in the fall protection and rescue field who is capable of designing, analyzing, and evaluating and specifying fall protection and rescue systems.

1.2.16 Recordable Injuries or Illnesses

Recordable Injuries or Illnesses are any work-related injury or illness that results in:

a. Death, regardless of the time between the injury and death, or the length of the illness;

b. Days away from work (any time lost after day of injury/illness onset);

c. Restricted work;

d. Transfer to another job;

e. Medical treatment beyond first aid;

f. Loss of consciousness; or

g. A significant injury or illness diagnosed by a physician or other

licensed health care professional, even if it did not result in (a) through (f) above.

1.2.17 Load Handling Equipment (LHE) Accident or Load Handling Equipment Mishap

A LHE accident occurs when any one or more of the eight elements in the operating envelope fails to perform correctly during operation, including operation during maintenance or testing resulting in personnel injury or death; material or equipment damage; dropped load; derailment; two-blocking; overload; or collision, including unplanned contact between the load, crane, or other objects. A dropped load, derailment, two-blocking, overload and collision are considered accidents, even though no material damage or injury occurs. A component failure (e.g., motor burnout, gear tooth failure, bearing failure) is not considered an accident solely due to material or equipment damage unless the component failure results in damage to other components (e.g., dropped boom, dropped load, or roll over). Document any mishap that meets the criteria described in the Contractor Significant Incident Report (CSIR).

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Site Specific Safety Plan/Accident Prevention Plan (SSSP/APP); G

SD-06 Test Reports

Notifications and Reports

SD-07 Certificates

Contractor Safety Self-Evaluation Checklist

Crane Operators/Riggers

Standard Lift Plan; G

1.4 CONTRACTOR SAFETY SELF-EVALUATION CHECKLIST

Contracting Officer will provide a "Contractor Safety Self-Evaluation checklist" to the Contractor at the pre-construction conference. Complete the checklist monthly and submit with each request for payment voucher. An acceptable score of 90 or greater is required. Failure to submit the completed safety self-evaluation checklist or achieve a score of at least 90 may result in retention of up to 10 percent of the voucher.

1.5 REGULATORY REQUIREMENTS

In addition to the detailed requirements included in the provisions of this contract, comply with the most recent edition of USACE EM 385-1-1, and the following federal, state, and local laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards to the appropriate administrative agency for resolution before starting

work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern.

1.6 SITE QUALIFICATIONS, DUTIES, AND MEETINGS

1.6.1 Personnel Qualifications

1.6.1.1 Site Safety and Health Officer (SSHO)

Provide an SSHO that meets the requirements of EM 385-1-1 Section 1. The SSHO must ensure that the requirements of 29 CFR 1926.16 are met for the project. Provide a Safety oversight team that includes a minimum of one (1) person at each project site to function as the Site Safety and Health Officer (SSHO). The SSHO or an equally-qualified Alternate SSHO must be at the work site at all times to implement and administer the Contractor's safety program and government-accepted Accident Prevention Plan. The SSHO and Alternate SSHO must have the required training, experience, and qualifications in accordance with EM 385-1-1 Section 01.A.17, and all associated sub-paragraphs.

If the SSHO is off-site for a period longer than 24 hours, an equally-qualified alternate SSHO must be provided and must fulfill the same roles and responsibilities as the primary SSHO. When the SSHO is temporarily (up to 24 hours) off-site, a Designated Representative (DR), as identified in the AHA may be used in lieu of an Alternate SSHO, and must be on the project site at all times when work is being performed. Note that the DR is a collateral duty safety position, with safety duties in addition to their full time occupation.

1.6.1.2 Contractor Quality Control (QC) Manager:

The Contractor Quality Control Manager can be the SSHO on this project.

1.6.1.3 Competent Person Qualifications

Provide Competent Persons in accordance with EM 385-1-1, Appendix Q and herein. Competent Persons for high risk activities include confined space, cranes and rigging, excavation/trenching, fall protection, and electrical work. The CP for these activities must be designated in writing, and meet the requirements for the specific activity (i.e. competent person, fall protection).

The Competent Person identified in the Contractor's Safety and Health Program and accepted Accident Prevention Plan, must be on-site at all times when the work that presents the hazards associated with their professional expertise is being performed. Provide the credentials of the Competent Persons(s) to the Contracting Officer for information in consultation with the Safety Office.

1.6.1.3.1 Competent Person for Confined Space Entry

Provide a Confined Space (CP) Competent Person who meets the requirements of EM 385-1-1, Appendix Q, and herein. The CP for Confined Space Entry must supervise the entry into each confined space.

1.6.1.4 Crane Operators/Riggers

Provide Operators meeting the requirements in EM 385-1-1, Section 15.B for

Riggers and Section 16.B for Crane Operators. In addition, for mobile cranes with Original Equipment Manufacturer (OEM) rated capacities of 50,000 pounds or greater, designate crane operators qualified by a source that qualifies crane operators (i.e., union, a government agency, or an organization that tests and qualifies crane operators). Provide proof of current qualification.

1.6.2 Personnel Duties

1.6.2.1 Duties of the Site Safety and Health Officer (SSHO)

The SSHO must:

a. Conduct daily safety and health inspections and maintain a written log which includes area/operation inspected, date of inspection, identified hazards, recommended corrective actions, estimated and actual dates of corrections. Attach safety inspection logs to the Contractors' daily production report.

b. Conduct mishap investigations and complete required accident reports. Report mishaps and near misses.

c. Use OSHA's Form 300 to log work-related injuries and illnesses occurring on the project site for Prime Contractors and subcontractors. Post and maintain the Form 300 on the site Safety Bulletin Board.

d. Maintain applicable safety reference material on the job site.

e. Attend the pre-construction conference, pre-work meetings including preparatory meetings, and periodic in-progress meetings.

f. Review the APP and AHAs for compliance with EM 385-1-1, and approve, sign, implement and enforce them.

g. Establish a Safety and Occupational Health (SOH) Deficiency Tracking System that lists and monitors outstanding deficiencies until resolution.

h. Ensure subcontractor compliance with safety and health requirements.

i. Maintain a list of hazardous chemicals on site and their material Safety Data Sheets (SDS).

j. Maintain a weekly list of high hazard activities involving energy, equipment, excavation, entry into confined space, and elevation, and be prepared to discuss details during QC Meetings.

k. Provide and keep a record of site safety orientation and indoctrination for Contractor employees, subcontractor employees, and site visitors.

Superintendent, QC Manager, and SSHO are subject to dismissal if the above duties are not being effectively carried out. If Superintendent, QC Manager, or SSHO are dismissed, project work will be stopped and will not be allowed to resume until a suitable replacement is approved and the above duties are again being effectively carried out.

1.6.3 Meetings

1.6.3.1 Preconstruction Conference

a. Contractor representatives who have a responsibility or significant role in accident prevention on the project must attend the preconstruction conference. This includes the project superintendent, Site Safety and Occupational Health officer, quality control manager, or any other assigned safety and health professionals who participated in the development of the APP (including the Activity Hazard Analyses (AHAs) and special plans, program and procedures associated with it).

b. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, and Government review of AHAs to preclude project delays.

c. Deficiencies in the submitted APP, identified during the Contracting Officer's review, must be corrected, and the APP re-submitted for review prior to the start of construction. Work is not permitted to begin work until an APP is established that is acceptable to the Contracting Officer.

1.6.3.2 Safety Meetings

Conduct safety meetings to review past activities, plan for new or changed operations, review pertinent aspects of appropriate AHA (by trade), establish safe working procedures for anticipated hazards, and provide pertinent Safety and Occupational Health (SOH) training and motivation. Conduct meetings at least once a month for all supervisors on the project location. The SSHO, supervisors, foremen, or CDSOs must conduct meetings at least once a week for the trade workers. Document meeting minutes to include the date, persons in attendance, subjects discussed, and names of individual(s) who conducted the meeting. Maintain documentation on-site and furnish copies to the Contracting Officer on request. Notify the Contracting Officer of all scheduled meetings 7 calendar days in advance.

1.7 SITE SPECIFIC SAFETY PLAN/ACCIDENT PREVENTION PLAN (SSSP/APP)

A qualified person must prepare the written site-specific SSSP/APP. Prepare the SSSP/APP in accordance with the format and requirements of EM 385-1-1, Appendix A, and as supplemented herein. Cover all paragraph and subparagraph elements in EM 385-1-1, Appendix A. The APP must be job-specific and address any unusual or unique aspects of the project or activity for which it is written. The APP must interface with the Contractor's overall safety and health program referenced in the APP in the applicable APP element, and made site-specific. Describe the methods to evaluate past safety performance of potential subcontractors in the selection process. Also, describe innovative methods used to ensure and monitor safe work practices of subcontractors. The Government considers the Prime Contractor to be the "controlling authority" for all work site safety and health of the subcontractors. Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working

conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out. The APP must be signed by an officer of the firm (Prime Contractor senior person), the individual preparing the APP, the on-site superintendent, the designated SSHO, the Contractor Quality Control Manager, and any designated Certified Safety Professional (CSP) or Certified Health Physicist (CIH). The SSHO must provide and maintain the APP and a log of signatures by each subcontractor foreman, attesting that they have read and understand the APP, and make the APP and log available on-site to the Contracting Officer. If English is not the foreman's primary language, the Prime Contractor must provide an interpreter.

Submit the APP to the Contracting Officer 15 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted SSSP/APP. Once reviewed and accepted by the Contracting Officer, the SSSP/APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted SSSP/APP is cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified. Continuously review and amend the SSSP/APP, as necessary, throughout the life of the contract. Changes to the accepted SSSP/APP must be made with the knowledge and concurrence of the Contracting Officer, project superintendent, SSHO and Quality Control Manager. Incorporate unusual or high-hazard activities not identified in the original SSSP/APP as they are discovered. Should any severe hazard exposure (i.e. imminent danger) become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate and remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ASSP A10.34), and the environment.

1.7.1 Names and Qualifications

Provide plans in accordance with the requirements outlined in Appendix A of EM 385-1-1, including the following:

a. Names and qualifications (resumes including education, training, experience and certifications) of site safety and health personnel designated to perform work on this project to include the designated Site Safety and Health Officer and other competent and qualified personnel to be used. Specify the duties of each position.

b. Qualifications of competent and of qualified persons. As a minimum, designate and submit qualifications of competent persons for each of the following major areas: excavation; scaffolding; fall protection; hazardous energy; confined space; health hazard recognition, evaluation and control of chemical, physical and biological agents; and personal protective equipment and clothing to include selection, use and maintenance.

1.7.2 Plans

Provide plans in the SSSP/APP in accordance with the requirements outlined in Appendix A of EM 385-1-1, including the following:

1.7.2.1 Confined Space Entry Plan

Develop a confined or enclosed space entry plan in accordance with

EM 385-1-1, applicable OSHA standards 29 CFR 1910, 29 CFR 1915, and 29 CFR 1926, OSHA Directive CPL 2.100, and any other federal, state and local regulatory requirements identified in this contract. Identify the qualified person's name and qualifications, training, and experience. Delineate the qualified person's authority to direct work stoppage in the event of hazardous conditions. Include procedure for rescue by contractor personnel and the coordination with emergency responders. (If there is no confined space work, include a statement that no confined space work exists and none will be created.)

1.7.2.2 Standard Lift Plan (SLP)

Plan lifts to avoid situations where the operator cannot maintain safe control of the lift. Prepare a written SLP in accordance with EM 385-1-1, Section 16.A.03, using Form 16-2 for every lift or series of lifts (if duty cycle or routine lifts are being performed). The SLP must be developed, reviewed and accepted by all personnel involved in the lift in conjunction with the associated AHA. Signature on the AHA constitutes acceptance of the plan. Maintain the SLP on the LHE for the current lift(s) being made. Maintain historical SLPs for a minimum of 3 months.

1.7.2.3 Safety and Health Plan

Identify the safety and health aspects, and prepare and submit a safety and Health Plan.

1.8 SITE SAFETY REFERENCE MATERIALS

Maintain safety-related references applicable to the project, including those listed in paragraph REFERENCES. Maintain applicable equipment manufacturer's manuals.

1.9 EMERGENCY MEDICAL TREATMENT

Contractors must arrange for their own emergency medical treatment. Government has no responsibility to provide emergency medical treatment.

1.10 NOTIFICATIONS and REPORTS

1.10.1 Mishap Notification

Notify the Contracting Officer as soon as practical, but no more than twenty-four hours, after any mishaps, including recordable accidents, incidents, and near misses, as defined in EM 385-1-1 Appendix Q, any report of injury, illness, load handling equipment (LHE) or rigging mishaps, or any property damage. The Contractor is responsible for obtaining appropriate medical and emergency assistance and for notifying fire, law enforcement, and regulatory agencies. Immediate reporting is required for electrical mishaps, to include Arc Flash; shock; uncontrolled release of hazardous energy (includes electrical and non-electrical); load handling equipment or rigging; fall from height (any level other than same surface); and underwater diving. These mishaps must be investigated in depth to identify all causes and to recommend hazard control measures.

Within notification include Contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (for example, type of construction equipment used and PPE

used). Preserve the conditions and evidence on the accident site until the Government investigation team arrives on-site and Government investigation is conducted. Assist and cooperate fully with the Government's investigation(s) of any mishap.

CONFINED SPACE ENTRY REQUIREMENTS.

Confined space entry must comply with Section 34 of EM 385-1-1, OSHA 29 CFR 1926, OSHA 29 CFR 1910, OSHA 29 CFR 1910.146, and OSHA Directive CPL 2.100. Any potential for a hazard in the confined space requires a permit system to be used.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

3.1 CONSTRUCTION AND OTHER WORK

Comply with EM 385-1-1, NFPA 70, NFPA 70E, NFPA 241, the APP, the AHA, Federal and State OSHA regulations, and other related submittals and activity fire and safety regulations. The most stringent standard prevails.

PPE is governed in all areas by the nature of the work the employee is performing. Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks. Safety glasses must be worn or carried/available on each person. Mandatory PPE includes:

a. Hard Hat

b. Long Pants

c. Appropriate Safety Shoes

d. Appropriate Class Reflective Vests

3.1.1 Worksite Communication

Employees working alone in a remote location or away from other workers must be provided an effective means of emergency communications (i.e., cellular phone, two-way radios, land-line telephones or other acceptable means). The selected communication must be readily available (easily within the immediate reach) of the employee and must be tested prior to the start of work to verify that it effectively operates in the area/environment. An employee check-in/check-out communication procedure must be developed to ensure employee safety.

3.1.2 Hazardous Material Exclusions

Notwithstanding any other hazardous material used in this contract, radioactive materials or instruments capable of producing ionizing/non-ionizing radiation (with the exception of radioactive material and devices used in accordance with EM 385-1-1 such as nuclear density meters for compaction testing and laboratory equipment with radioactive sources) as well as materials which contain asbestos, mercury or polychlorinated biphenyls, di-isocyanates, lead-based paint, and

hexavalent chromium, are prohibited. The Contracting Officer, upon written request by the Contractor, may consider exceptions to the use of any of the above excluded materials. Low mercury lamps used within fluorescent lighting fixtures are allowed as an exception without further Contracting Officer approval. Notify the Radiation Safety Officer (RSO) prior to excepted items of radioactive material and devices being brought on base.

3.1.3 Unforeseen Hazardous Material

Contract documents identify materials such as PCB, lead paint, and friable and non-friable asbestos and other OSHA regulated chemicals (i.e. 29 CFR Part 1910.1000). If material(s) that may be hazardous to human health upon disturbance are encountered during construction operations, stop that portion of work and notify the Contracting Officer immediately. Within 14 calendar days the Government will determine if the material is hazardous. If material is not hazardous or poses no danger, the Government will direct the Contractor to proceed without change. If material is hazardous and handling of the material is necessary to accomplish the work, the Government will issue a modification pursuant to FAR 52.243-4, "Changes" and FAR 52.236-2, "Differing Site Conditions."

3.2 PRE-OUTAGE COORDINATION MEETING

Apply for utility outages at least 3 days in advance. As a minimum, the request must include the location of the outage, utilities being affected, duration of outage and any necessary sketches. Special requirements for electrical outage requests are contained elsewhere in this specification section. Once approved, and prior to beginning work on the utility system requiring shut down, attend a pre-outage coordination meeting with the Contracting Officer to review the scope of work and the lock-out/tag-out procedures for worker protection. No work will be performed on energized electrical circuits unless proof is provided that no other means exist.

3.3 WORK PLATFORMS

3.3.1 Scaffolding

Provide employees with a safe means of access to the work area on the scaffold. Climbing of any scaffold braces or supports not specifically designed for access is prohibited. Comply with the following requirements:

a. Scaffold platforms greater than 20 feet in height must be accessed by use of a scaffold stair system.

b. Ladders commonly provided by scaffold system manufacturers are prohibited for accessing scaffold platforms greater than 20 feet maximum in height.

c. An adequate gate is required.

d. Employees performing scaffold erection and dismantling must be qualified.

e. Scaffold must be capable of supporting at least four times the maximum intended load or without appropriate fall protection as delineated in the accepted fall protection and prevention plan.

f. Stationary scaffolds must be attached to structural building

components to safeguard against tipping forward or backward.

g. Special care must be given to ensure scaffold systems are not overloaded.

h. Side brackets used to extend scaffold platforms on self-supported scaffold systems for the storage of material are prohibited. The first tie-in must be at the height equal to 4 times the width of the smallest dimension of the scaffold base.

i. Scaffolding other than suspended types must bear on base plates upon wood mudsills (2 in x 10 in x 8 in minimum) or other adequate firm foundation.

j. Scaffold or work platform erectors must have fall protection during the erection and dismantling of scaffolding or work platforms that are more than six feet.

k. Delineate fall protection requirements when working above six feet or above dangerous operations in the Fall Protection and Prevention (FP&P) Plan and Activity Hazard Analysis (AHA) for the phase of work.

3.4 EQUIPMENT

3.4.1 Material Handling Equipment (MHE)

a. Material handling equipment such as forklifts must not be modified with work platform attachments for supporting employees unless specifically delineated in the manufacturer's printed operating instructions. Material handling equipment fitted with personnel work platform attachments are prohibited from traveling or positioning while personnel are working on the platform.

b. The use of hooks on equipment for lifting of material must be in accordance with manufacturer's printed instructions. Material Handling Equipment Operators must be trained in accordance with OSHA 29 CFR 1910, Subpart N.

c. Operators of forklifts or power industrial trucks must be licensed in accordance with OSHA.

3.4.2 Machinery and Mechanized Equipment

a. Proof of qualifications for operator must be kept on the project site for review.

b. Manufacture specifications or owner's manual for the equipment must be on-site and reviewed for additional safety precautions or requirements that are sometimes not identified by OSHA or USACE EM 385-1-1. Incorporate such additional safety precautions or requirements into the AHAs.

3.5 EXCAVATIONS

Soil classification must be performed by a competent person in accordance with 29 CFR 1926 and EM 385-1-1.

3.5.1 Utility Locations

Provide a third party, independent, private utility locating company to positively identify underground utilities in the work area in addition to any station locating service and coordinated with the station utility department.

3.5.2 Utility Location Verification

Physically verify underground utility locations, including utility depth, by hand digging using wood or fiberglass handled tools when any adjacent construction work is expected to come within three feet of the underground system.

3.5.3 Utilities Within and Under Concrete, Bituminous Asphalt, and Other Impervious Surfaces

Utilities located within and under concrete slabs or pier structures, bridges, parking areas, and the like, are extremely difficult to identify. Whenever contract work involves chipping, saw cutting, or core drilling through concrete, bituminous asphalt or other impervious surfaces, the existing utility location must be coordinated with station utility departments in addition to location and depth verification by a third party, independent, private locating company. The third party, independent, private locating company must locate utility depth by use of Ground Penetrating Radar (GPR), X-ray, bore scope, or ultrasound prior to the start of demolition and construction. Outages to isolate utility systems must be used in circumstances where utilities are unable to be positively identified. The use of historical drawings does not alleviate the Contractor from meeting this requirement.

3.6 ELECTRICAL

Perform electrical work in accordance with EM 385-1-1, Appendix A, Sections 11 and 12.

3.6.1 Conduct of Electrical Work

As delineated in EM 385-1-1, electrical work is to be conducted in a de-energized state unless there is no alternative method for accomplishing the work. In those cases, obtain an energized work permit from the Contracting Officer. The energized work permit application must be accompanied by the AHA and a summary of why the equipment/circuit needs to be worked energized. Underground electrical spaces must be certified safe for entry before entering to conduct work. Cables that will be cut must be positively identified and de-energized prior to performing each cut. Attach temporary grounds in accordance with ASTM F855 and IEEE 1048. Perform all high voltage cable cutting remotely using hydraulic cutting tool. When racking in or live switching of circuit breakers, no additional person other than the switch operator is allowed in the space during the actual operation. Plan so that work near energized parts is minimized to the fullest extent possible. Use of electrical outages clear of any energized electrical sources is the preferred method.

When working in energized substations, only qualified electrical workers are permitted to enter. When work requires work near energized circuits as defined by NFPA 70, high voltage personnel must use personal protective equipment that includes, as a minimum, electrical hard hat, safety shoes, insulating gloves and electrical arc flash protection for personnel as

required by NFPA 70E. Insulating blankets, hearing protection, and switching suits may also be required, depending on the specific job and as delineated in the Contractor's AHA. Ensure that each employee is familiar with and complies with these procedures and 29 CFR 1910.147.

3.6.2 Qualifications

Electrical work must be performed by QP personnel with verifiable credentials who are familiar with applicable code requirements. Verifiable credentials consist of State, National and Local Certifications or Licenses that a Master or Journeyman Electrician may hold, depending on work being performed, and must be identified in the appropriate AHA. Journeyman/Apprentice ratio must be in accordance with State, Local requirements applicable to where work is being performed.

3.6.3 Grounding

Ground electrical circuits, equipment and enclosures in accordance with NFPA 70 and IEEE C2 to provide a permanent, continuous and effective path to ground unless otherwise noted by EM 385-1-1.

Check grounding circuits to ensure that the circuit between the ground and a grounded power conductor has a resistance low enough to permit sufficient current flow to allow the fuse or circuit breaker to interrupt the current.

3.6.4 Testing

Temporary electrical distribution systems and devices must be inspected, tested and found acceptable for Ground-Fault Circuit Interrupter (GFCI) protection, polarity, ground continuity, and ground resistance before initial use, before use after modification and at least monthly. Monthly inspections and tests must be maintained for each temporary electrical distribution system and signed by the electrical CP or QP.

-- End of Section --

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SECTION 01 42 00

SOURCES FOR REFERENCE PUBLICATIONS
02/19, CHG 1: 08/23

PART 1 GENERAL

1.1 REFERENCES

Various publications are referenced in other sections of the specifications to establish requirements for the work. These references are identified in each section by document number, date and title. The document number used in the citation is the number assigned by the standards producing organization (e.g., ASTM B564 Standard Specification for Nickel Alloy Forgings). However, when the standards producing organization has not assigned a number to a document, an identifying number has been assigned for reference purposes.

1.2 ORDERING INFORMATION

The addresses of the standards publishing organizations whose documents are referenced in other sections of these specifications are listed below, and if the source of the publications is different from the address of the sponsoring organization, that information is also provided.

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL, INC. (AMCA)
30 West University Drive
Arlington Heights, IL 60004-1893
Ph: 847-394-0150
Fax: 847-253-0088
E-mail: communications@amca.org
Internet: http://www.amca.org

AIR-CONDITIONING, HEATING AND REFRIGERATION INSTITUTE (AHRI)
2111 Wilson Blvd, Suite 400
Arlington, VA 22201
Ph: 703-524-8800
Internet: http://www.ahrinet.org

AMERICAN BEARING MANUFACTURERS ASSOCIATION (ABMA)
330 N. Wabash Ave., Suite 2000
Chicago, IL 60611
Ph: 202-367-1155
E-mail: info@americanbearings.org
Internet: https://www.americanbearings.org/

AMERICAN CONCRETE INSTITUTE (ACI)
38800 Country Club Drive
Farmington Hills, MI 48331-3439
Ph: 248-848-3700
Fax: 248-848-3701
Internet: https://www.concrete.org/

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)
1899 L Street, NW,11th Floor
Washington, DC 20036
Ph: 202-293-8020
Fax: 202-293-9287

E-mail: storemanager@ansi.org
Internet: https://www.ansi.org/

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)
1801 Alexander Bell Drive
Reston, VA 20191
Ph: 800-548-2723; 703-295-6300
Internet: https://www.asce.org/

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)
1791 Tullie Circle, NE
Atlanta, GA 30329
Ph: 404-636-8400 or 800-527-4723
Fax: 404-321-5478
E-mail: ashrae@ashrae.org
Internet: https://www.ashrae.org/

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)
Two Park Avenue
New York, NY 10016-5990
Ph: 800-843-2763
Fax: 973-882-1717
E-mail: customercare@asme.org
Internet: https://www.asme.org/

AMERICAN SOCIETY OF SAFETY PROFESSIONALS (ASSP)
520 N. Northwest Highway
Park Ridge, IL 60068
Ph: 847-699-2929
E-mail: customerservice@assp.org
Internet: https://www.assp.org/

AMERICAN SOCIETY OF SANITARY ENGINEERING (ASSE)
18927 Hickory Creek Drive, Suite 220
Mokena, IL 60448
Ph: 708-995-3019
Fax: 708-479-6139
Internet: http://www.asse-plumbing.org

AMERICAN WATER WORKS ASSOCIATION (AWWA)
6666 W. Quincy Avenue
Denver, CO 80235 USA
Ph: 303-794-7711 or 800-926-7337
Fax: 303-347-0804
Internet: https://www.awwa.org/

AMERICAN WELDING SOCIETY (AWS)
8669 NW 36 Street, #130
Miami, FL 33166-6672
Ph: 800-443-9353
Internet: https://www.aws.org/

ASSOCIATED AIR BALANCE COUNCIL (AABC)
1220 19th St NW, Suite 410
Washington, DC 20036
Ph: 202-737-0202
Fax: 202-315-0285
E-mail: info@aabc.com

Internet: https://www.aabc.com/

ASTM INTERNATIONAL (ASTM)
100 Barr Harbor Drive, P.O. Box C700
West Conshohocken, PA 19428-2959
Ph: 610-832-9500
Fax: 610-832-9555
E-mail: service@astm.org
Internet: https://www.astm.org/

CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)
PO Box 997377, MS 0500
Sacramento, CA 95899-7377
Ph: 916-558-1784
Internet: https://www.cdph.ca.gov/

CAST IRON SOIL PIPE INSTITUTE (CISPI)
2401 Fieldcrest Drive
Mundelein, IL 60060
Ph: 224-864-2910
Internet: https://www.cispi.org/

COMPRESSED GAS ASSOCIATION (CGA)
14501 George Carter Way, Suite 103
Chantilly, VA 20151-1788
Ph: 703-788-2700
Fax: 703-961-1831
E-mail: cga@cganet.com
Internet: https://www.cganet.com/

COPPER DEVELOPMENT ASSOCIATION (CDA)
Internet: https://www.copper.org/

EUROPEAN UNION (EU)
European Commission
Rue de la Loi 200
1000 Bruxelle
Belgium
Ph: +32 2 299 96 96
Internet: https://ec.europa.eu/info/index_en

EXPANSION JOINT MANUFACTURERS ASSOCIATION (EJMA)
25 North Broadway
Tarrytown, NY 10591
Fax: 914-332-1541
E-mail: inquiries@ejma.org
Internet: http://www.ejma.org

FM GLOBAL (FM)
270 Central Avenue
Johnston, RI 02919-4949
Ph: 401-275-3000
Fax: 401-275-3029
Internet: https://www.fmglobal.com/

GREEN SEAL (GS)
1001 Connecticut Avenue, NW
Suite 827

Washington, DC 20036-5525
Ph: 202-872-6400
Fax: 202-872-4324
E-mail: greenseal@greenseal.org
Internet: https://www.greenseal.org/

HYDRAULIC INSTITUTE (HI)
6 Campus Drive, First Floor North
Parsippany, NJ 07054-4405
Ph: 973-267-9700
Fax: 973-267-9055
Internet: http://www.pumps.org

HYDRONICS INSTITUTE DIVISION OF AHRI (HYI)
2311 Wilson Blvd, Suite 400
Arlington, VA 22201
Ph: 703-524-8800
Internet: http://www.ahrinet.org

ILLUMINATING ENGINEERING SOCIETY (IES)
120 Wall Street, Floor 17
New York, NY 10005-4001
Ph: 212-248-5000
Fax: 212-248-5018
E-mail: membership@ies.org
Internet: https://www.ies.org/

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)
445 and 501 Hoes Lane
Piscataway, NJ 08854-4141
Ph: 732-981-0060 or 800-701-4333
Fax: 732-981-9667
E-mail: onlinesupport@ieee.org
Internet: https://www.ieee.org/

INTERNATIONAL AIR TRANSPORT ASSOCIATION (IATA)
800 Place Victoria
PO Box 113
Montréal, Quebec, H4Z 1M1
Ph: 514-390-6726 or 800-716-6326
Fax: 514-874-9659
E-mail: custserv@iata.org
Internet: https://www.iata.org/

INTERNATIONAL CODE COUNCIL (ICC)
500 New Jersey Avenue, NW
6th Floor, Washington, DC 20001
Ph: 800-786-4452 or 888-422-7233
Fax: 202-783-2348
E-mail: order@iccsafe.org
Internet: https://www.iccsafe.org/

INTERNATIONAL ELECTRICAL TESTING ASSOCIATION (NETA)
3050 Old Centre Ave. Suite 101
Portage, MI 49024
Ph: 269-488-6382
Fax: 269-488-6383
Internet: https://www.netaworld.org/

INTERNATIONAL ELECTROTECHNICAL COMMISSION (IEC)
3, rue de Varembe, 1st floor
P.O. Box 131
CH-1211 Geneva 20, Switzerland
Ph: 41-22-919-02-11
Fax: 41-22-919-03-00
E-mail: info@iec.ch
Internet: https://www.iec.ch/

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION (ISO)
ISO Central Secretariat
BIBC II
Chemin de Blandonnet 8
CP 401 - 1214 Vernier, Geneva
Switzerland
Ph: 41-22-749-01-11
E-mail: central@iso.ch
Internet: https://www.iso.org

INTERNATIONAL SAFETY EQUIPMENT ASSOCIATION (ISEA)
1901 North Moore Street
Arlington, VA 22209-1762
Ph: 703-525-1695
Fax: 703-528-2148
Internet: https://safetyequipment.org/

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)
127 Park Street, NE
Vienna, VA 22180-4602
Ph: 703-281-6613
E-mail: info@msshq.org
Internet: http://msshq.org

MASTER PAINTERS INSTITUTE (MPI)
2800 Ingleton Avenue
Burnaby, BC CANADA V5C 6G7
Ph: 1-888-674-8937
Fax: 1-888-211-8708
E-mail: info@paintinfo.com or techservices@mpi.net
Internet: http://www.mpi.net/

MIDWEST INSULATION CONTRACTORS ASSOCIATION (MICA)
16712 Elm Circle
Omaha, NE 68130
Ph: 402-342-3463 or 800-747-6422
Fax: 402-330-9702
Internet: https://www.micainsulation.org/

NATIONAL ELECTRICAL CONTRACTORS ASSOCIATION (NECA)
3 Bethesda Metro Center, Suite 1100
Bethesda, MD 20814
Ph: 301-657-3110
Fax: 301-215-4500
Internet: https://www.necanet.org/

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)
1300 North 17th Street, Suite 900
Arlington, VA 22209

Ph: 703-841-3200
Internet: https://www.nema.org

NATIONAL ENVIRONMENTAL BALANCING BUREAU (NEBB)
8575 Grovemont Circle
Gaithersburg, MD 20877
Ph: 301-977-3698
Fax: 301-977-9589
Internet: http://www.nebb.org

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)
1 Batterymarch Park
Quincy, MA 02169-7471
Ph: 800-344-3555
Fax: 800-593-6372
Internet: https://www.nfpa.org

NATIONAL INSTITUTE FOR OCCUPATIONAL SAFETY AND HEALTH (NIOSH)
Patriots Plaza 1
395 E Street, SW, Suite 9200
Washington, DC 20201
Ph: 800-232-4636
Fax: 513-533-8347
Internet: https://www.cdc.gov/niosh/

NSF INTERNATIONAL (NSF)
789 North Dixboro Road
P.O. Box 130140
Ann Arbor, MI 48105
Ph: 734-769-8010 or 800-NSF-MARK
Fax: 734-769-0109
E-mail: info@nsf.org
Internet: http://www.nsf.org

PLUMBING AND DRAINAGE INSTITUTE (PDI)
800 Turnpike Street, Suite 300
North Andover, MA 01845
Ph: 978-557-0720 or 800-589-8956
E-Mail: pdi@PDIonline.org
Internet: http://www.pdionline.org

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)
2000 Powell Street, Suite 600
Emeryville, CA 94608
Ph: 510-452-8000
Fax: 510-452-8001
E-mail: info@SCSglobalservices.com
Internet: https://www.scsglobalservices.com/

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)
4201 Lafayette Center Drive
Chantilly, VA 20151-1219
Ph: 703-803-2980
Fax: 703-803-3732
Internet: https://www.smacna.org/

SOCIETY OF AUTOMOTIVE ENGINEERS INTERNATIONAL (SAE)
400 Commonwealth Drive
Warrendale, PA 15096
Ph: 877-606-7323 or 724-776-4841
Fax: 724-776-0790
E-mail: customerservice@sae.org
Internet: https://www.sae.org/

SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD)
21865 Copley Drive
Diamond Bar, CA 91765
Ph: 909-396-2000
E-mail: webinquiry@aqmd.gov
Internet: http://www.aqmd.gov

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PART 2 PRODUCTS

Not used

PART 3 EXECUTION

Not used

-- End of Section --

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SECTION 01 45 00

QUALITY CONTROL
08/23, CHG 3: 08/25

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM D3740	(2019) Minimum Requirements for Agencies Engaged in the Testing and/or Inspection of Soil and Rock as Used in Engineering Design and Construction
ASTM E329	(2025a) Standard Specification for Agencies Engaged in Construction Inspection, Testing, or Special Inspection

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(2024) Safety -- Safety and Occupational Health (SOH) Requirements

1.2 PAYMENT

Separate payment will not be made for providing and maintaining an effective Quality Control program. Include all associated costs in the applicable Bid Schedule item.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES.

SD-01 Preconstruction Submittals

Contractor Quality Control (CQC) Plan; G

SD-06 Test Reports

Verification Statement

1.4 GENERAL REQUIREMENTS

Establish and maintain an effective quality control (QC) system that complies with FAR 52.246-12 Inspection of Construction. QC is comprised of plans, procedures, and organization necessary to produce an end product that complies with the Contract requirements. The QC system covers all construction operations, both onsite and offsite, and must be keyed to the proposed construction sequence. The Quality Control Manager, Superintendent, Site Safety and Health Officer (SSHO), and all on-site

supervisors are responsible for the quality of work and are subject to removal by the Contracting Officer for non-compliance with the quality requirements specified in the Contract. The Quality Control Manager must maintain a physical presence at the work site at all times and is the primary individual responsible for all quality control.

1.5 QUALITY CONTROL (QC) PROGRAM REQUIREMENTS

Establish and maintain a QC program as described in this section. The QC program consists of a QC Organization, QC Plan, QC Plan Meeting(s), a Coordination and Mutual Understanding Meeting, QC meetings, three phases of control, submittal review and approval, testing, completion inspections, QC certifications, and documentation necessary to provide materials, equipment, workmanship, fabrication, construction and operations that comply with the requirements of this Contract. The QC program must cover on-site and off-site work and be keyed to the work sequence. No construction work or testing may be performed unless the QC Manager is on the work site. The QC Manager must report to an officer of the firm and not be subordinate to the Project Superintendent or the Project Manager. The QC Manager, Project Superintendent and Project Manager must work together effectively. Although the QC Manager is the primary individual responsible for quality control, all individuals will be held responsible for the quality of work on the job.

1.5.1 Meetings

1.5.1.1 Quality Control Plan Meeting

Prior to submission of the QC Plan, the Contractor may request a meeting with the Contracting Officer to discuss the QC Plan requirements of this Contract.

The purpose of this meeting is to develop a mutual understanding of the QC Plan requirements prior to plan development and submission and to agree on the Contractor's list of Definable Feature of Work (DFOW).

1.5.1.2 Coordination and Mutual Understanding Meeting

After the Preconstruction Conference, before start of construction, and prior to acceptance by the Government of the CQC Plan, meet with the Contracting Officer and discuss the Contractor's quality control system. During the meeting, a mutual understanding of the system details must be developed, including the forms for recording the CQC operations, control activities, testing, administration of the system for both onsite and offsite work, and the interrelationship of Contractor's Management and control with the Government's Quality Assurance. Minutes of the meeting will be prepared by the QC Manager and signed by the Contractor and the Government. Provide a copy of the signed minutes to all attendees. At a minimum the Coordination and Mutual Understanding Meeting must be repeated when a new QC Manager is appointed. There can be other occasions when subsequent conferences will be called by either party to reconfirm mutual understandings or address deficiencies in the CQC system or procedures which can require corrective action by the Contractor.

1.5.1.2.1 Purpose

The purpose of this meeting is to develop a mutual understanding of the QC details, including documentation, administration for on-site and off-site work, design intent, environmental requirements and procedures,

coordination of activities to be performed, and the coordination of the Contractor's management, production, and QC personnel. At the meeting, the Contractor must explain in detail how three phases of control will be implemented for each DFOW, as well as how each DFOW will be affected by each management plan or requirement as listed below:

a. Waste Management Plan.

b. Procedures for noise and acoustics management.

c. Environmental Protection Plan.

d. Environmental regulatory requirements.

1.5.1.2.2 Coordination of Activities

Coordinate activities included in various sections to assure efficient and orderly installation of each component. Coordinate operations included under different sections that are dependent on each other for proper installation and operation.

1.5.1.2.3 Attendees

As a minimum, the Contractor's personnel required to attend include an officer of the firm, the Project Manager, Project Superintendent, QC Manager, Alternate QC Manager, and subcontractor representatives. Each subcontractor who will be assigned QC responsibilities must have a principal of the firm at the meeting.

1.5.1.3 Quality Control (QC) Meetings

After the start of construction, conduct weekly QC meetings led by the QC Manager at the work site with the Project Superintendent, and the other personnel as necessary. The QC Manager is to prepare the minutes of the meeting and provide a copy to the Contracting Officer within 2 working days after the meeting. The Contracting Officer may attend these meetings. As a minimum, accomplish the following at each meeting:

a. Review the minutes of the previous meeting.

b. Review the schedule and the status of work and deficiencies/rework. Review the most current approved schedule (in accordance with schedule specification) and the status of work and deficiencies/rework.

c. Review the status of submittals and Request For Information (RFIs).

d. Review the work to be accomplished in the next 3 weeks as defined by the schedule section paragraph and all quality control documentation required for that work.

e. Review Testing Plan and Log including status of tests performed since last QC Meeting.

f. Resolve QC and production problems. Discuss status of pending change orders.

g. Address items that may require revising the QC Plan.

h. Review Accident Prevention Plan (APP) and effectiveness of the safety

program.

i. Review environmental requirements and procedures.

j. Review Environmental Management Plan.

k. Review Waste Management Plan.

l. Review the status of training completion.

1.5.2 Contractor Quality Control (CQC) Plan

Submit no later than 30, the CQC Plan proposed to implement the requirements FAR 52.246-12 Inspection of Construction. Construction will be permitted to begin only after acceptance of the CQC Plan and other Contract requirements

1.5.2.1 Content of Contractor Quality Control (CQC) Plan

Provide a CQC Plan, prior to start of construction that includes a table of contents, with major sections identified, pages numbered sequentially, and that documents the proposed methods and responsibilities for accomplishing quality control during the construction of the project. The CQC Plan must at a minimum include the following sections:

a. A description of the quality control organization and acknowledgment that the CQC staff will implement the three phase control system for all aspects of the work specified.

b. An organizational chart showing the quality control organization with individual names and job titles and lines of authority up to an executive of the company at the home office.

c. NAMES AND QUALIFICATIONS: Names and qualifications, in resume format, (including position titles and durations for qualifying experiences) for each person in the QC organization. Include the Construction Quality Management (CQM) for Contractors course certifications for the QC personnel as required by the paragraph CONSTRUCTION QUALITY MANAGEMENT TRAINING.

d. DUTIES, RESPONSIBILITY AND AUTHORITY OF QC PERSONNEL: Duties, responsibilities, and authorities of each person in the QC organization.

e. OUTSIDE ORGANIZATIONS: A listing of outside organizations, such as architectural and consulting engineering firms, that will be employed by the Contractor and a description of the services these firms will provide.

f. APPOINTMENT LETTERS: Letters signed by an officer of the firm appointing the QC Manager and Alternate QC Manager, and stating that they are responsible for implementing and managing the QC program as described in this Contract. Include in this letter the responsibility of the QC Manager and Alternate QC Manager to implement and manage the three phases of control, and their authority to stop work that is not in compliance with the Contract. Letters of direction are to be issued by the QC Manager to all other QC Specialists or quality control representatives outlining their duties, authorities, and responsibilities. Include copies of the letters in the QC Plan.

g. SUBMITTAL PROCEDURES AND INITIAL SUBMITTAL REGISTER: Procedures for reviewing, approving, scheduling, and managing submittals, including those of subcontractors, offsite fabricators, suppliers, and purchasing agents. Provide the name(s) of the person(s) in the QC organization authorized to review and certify submittals prior to approval. Provide the initial submittal of the Submittal Register as specified in Section 01 33 00 SUBMITTAL PROCEDURES.

h. TESTING LABORATORY INFORMATION: Testing laboratory information required by the paragraph ACCREDITATION REQUIREMENTS, as applicable.

i. TESTING PLAN AND LOG: A Testing Plan and Log that includes the tests required, associated feature of work required, referenced by the specification paragraph number requiring the test, the frequency, and the person responsible for each test.

j. Procedures to complete construction deficiencies from identification through acceptable corrective action. Establish verification procedures that identified deficiencies have been corrected. This phase is performed prior to beginning work on each definable feature of work, after all required plans, documents, materials are approved, and after copies are at the work site.

k. Reporting procedures, including proposed reporting formats.

l. Procedures for submitting and reviewing design changes/variations prior to submission to the Contracting Officer.

m. LIST OF DEFINABLE FEATURES: A Definable Feature of Work (DFOW) is a task that is separate and distinct from other tasks and has control requirements and work crews unique to that task. A DFOW is identified by different trades or disciplines, or it is work by the same trade in a different environment. A DFOW is by definition any item or activity on the construction schedule, and the schedule specification provides direction regarding how the DFOWs are to be structured. Include in the list of DFOWs for all activities on the Construction Schedule. Although each section of the specifications can generally be considered as a definable feature of work, there are frequently more than one definable features under a particular section. Identify the specification section number and schedule activity ID for each DFOW listed. The DFOW list will be reviewed in coordination with the construction schedule and agreed upon during the Coordination and Mutual Understanding Meeting.

n. PROCEDURES FOR PERFORMING AND TRACKING THE THREE PHASES OF CONTROL: Identify procedures used to ensure the three phases of control to manage the quality on this project. For each Definable Feature of Work (DFOW), a Preparatory and Initial phase checklist will be filled out during the Preparatory and Initial phase meetings. Conduct the Preparatory and Initial Phases and meetings with a view towards obtaining quality construction by planning ahead and identifying potential problems for each DFOW.

1.5.3 Acceptance of the Quality Control (QC) Plan

The Contracting Officer's acceptance of the Contractor QC Planis required prior to the start of construction. The Contracting Officer reserves the right to require changes in the QC Plan and operations as necessary,

including removal or addition of personnel, to ensure the specified quality of work. The Contracting Officer reserves the right to interview any member of the QC organization at any time to verify the submitted qualifications. All QC organization personnel are subject to acceptance by the Contracting Officer. The Contracting Officer may require the removal of any individual for non-compliance with quality requirements specified in the Contract.

1.5.4 Preliminary Construction Work Authorized Prior to Acceptance

The only construction work that is authorized to proceed prior to the acceptance of the QC Plan is mobilization of storage and office trailers, temporary utilities, and surveying with specific prior approval of the Contracting Officer.

1.5.5 Notification of Changes

Notify the Contracting Officer, in writing, of any proposed changes in the QC Plan or changes to the QC organization personnel. Proposed changes are subject to acceptance by the Contracting Officer.

1.6 QUALITY CONTROL (QC) ORGANIZATION

1.6.1 Quality Control (QC) Manager

1.6.1.1 Duties

Provide a QC Manager at the work site to implement and manage the QC program. In addition to implementing and managing the QC program, the QC Manager may perform the duties of Project Superintendent. The QC Manager must attend the Coordination and Mutual Understanding Meeting, perform the three phases of control except for those phases of control designated to be performed by QC Specialists, perform submittal review and approval, ensure testing is performed and provide QC certifications and documentation required in this Contract. The QC Manager is responsible for managing and coordinating the three phases of control and documentation performed by the QC Specialists, testing laboratory personnel and any other inspection and testing personnel required by this Contract. The QC Manager is the manager of all QC activities.

1.6.1.2 Qualifications

The QC Manager must be an individual with a minimum of 5 years combined experience in the following positions: Project Superintendent, QC Manager, Project Manager, Project Engineer or Construction Manager on similar size and type construction Contracts which included the major trades that are part of this Contract. The individual must have at least 2 years experience as a QC Manager. The individual must be familiar with the requirements of EM 385-1-1 and have experience in the areas of hazard identification, safety compliance, and sustainability.

The QC Manager and all members of the QC organization must be capable of reading, writing, and conversing fluently in the English language.

1.6.1.3 Construction Quality Management Training

In addition to the above experience and education requirements, the QC Manager Alternate QC Manager, Superintendent, QC Specialist, and DQCM must have completed the CQM for Contractors course. If the QC Manager does not

have a current certification, obtain the CQM for Contractors course certification within 90 days of award. This course is periodically offered by the Naval Facilities Engineering Systems Command and the Army Corps of Engineers. Contact the Contracting Officer for information on the next scheduled class.

The Construction Quality Management Training certificate expires after 5 years. If the QC Manager's certificate has expired, retake the course to remain current.

1.6.2 Organizational Changes

Maintain the QC staff with personnel as required by the specification section at all times. When it is necessary to make changes to the QC staff, revise the CQC Plan to reflect the changes and submit the changes to the Contracting Officer for acceptance.

1.6.3 Alternate Quality Control (QC) Manager Duties and Qualifications

Designate an alternate for the QC Manager at the work site to serve in the event of the designated QC Manager's absence. The qualification requirements for the Alternate QC Manager must be the same as for the QC Manager.

1.7 SUBMITTAL AND DELIVERABLES REVIEW AND APPROVAL

Procedures for submission, review and approval of submittals are described in Section 01 33 00 SUBMITTAL PROCEDURES. Procedures must include field verification of relevant dimensions and component characteristics by the QC organization prior to submittal being sent to the Contracting Officer. The CQC organization is responsible for certifying that all submittals and deliverables are in compliance with the Contract.

1.8 THREE PHASES OF CONTROL

CQC enables the Contractor to ensure that the construction, including that of subcontractors and suppliers, complies with the requirements of the Contract. At least three phases of control must be conducted by the QC Manager to adequately cover both on-site and off-site work for each definable feature of the construction work as follows:

1.8.1 Preparatory Phase

Document the results of the preparatory phase actions by separate minutes prepared by the QC Manager and attach to the daily CQC report. Instruct applicable workers as to the acceptable level of workmanship required to meet Contract specifications.

Notify the Contracting Officer at least 2 business days in advance of each preparatory phase meeting. The meeting will be conducted by the QC Manager and attended by the Project Superintendent, and the foreman responsible for the DFOW. When the DFOW will be accomplished by a subcontractor, that subcontractor's foreman must attend the preparatory phase meeting. This phase is performed prior to beginning work on each definable feature of work, after all required plans/documents/materials are approved/accepted, and after copies are at the work site. Perform the following prior to beginning work on each DFOW:

a. Review each paragraph of the applicable specification sections,

reference codes, and standards. Make available during the prepatory inspection a copy of those sections of referenced codes and standards applicable to that portion of the work to be accomplished in the field. Maintain and make available in the field for use by Government personnel until final acceptance of the work.

b. Review the Contract drawings.

c. Verify that field measurements are as indicated on construction or shop drawings or both before confirming product orders, to minimize waste due to excessive materials.

d. Verify that appropriate shop drawings and submittals for materials and equipment have been submitted and approved. Verify receipt of approved factory test results, when required.

e. Review the testing plan and ensure that provisions have been made to provide the required QC testing.

f. Examine the work area to ensure that the required preliminary work has been completed and complies with the Contract and ensure any deficiencies/rework items in the preliminary work have been corrected and confirmed by the Contracting Officer.

g. Review coordination of product/material delivery to designated prepared areas to execute the work.

h. Examine the required materials, equipment and sample work to ensure that they are on hand and conform to the approved shop drawings and submitted data and are properly stored.

i. Check to assure that all materials and equipment have been tested, submitted, and approved.

j. Discuss specific controls to be used, construction methods, construction tolerances, workmanship standards, and the approach that will be used to provide quality construction by planning ahead and identifying potential problems for each DFOW. Ensure any portion of the plan requiring separate Contracting Officer acceptance has been approved.

k. Review the APP and appropriate Activity Hazard Analysis (AHA) to ensure that applicable safety requirements are met, and that required Safety Data Sheets (SDS) are submitted.

1.8.2 Initial Phase

Notify the Contracting Officer at least 2 business days in advance of each initial phase. When construction crews are ready to start work on a DFOW, conduct the initial phase with the Project Superintendent, and the foreman responsible for that DFOW. Observe the initial segment of the DFOW to ensure that the work complies with Contract requirements. Document the results of the initial phase in the Initial Phase Checklist. Repeat the initial phase for each new crew to work on-site when acceptable levels of specified quality are not being met. Indicate the exact location of initial phase for definable feature of work for future reference and comparison with follow-up phases. Perform the following for each DFOW:

a. Check work to ensure that it is in full compliance with Contract

requirements. Review minutes of the preparatory meeting.

b. Verify adequacy of controls to ensure full Contract compliance. Verify required control inspection and testing comply with the Contract.

c. Establish level of workmanship and verify that it meets the minimum acceptable workmanship standards. Compare with required sample panels as appropriate.

d. Resolve any workmanship issues.

e. Ensure that testing is performed by the approved laboratory.

f. Check work procedures for compliance with the APP and the appropriate AHA to ensure that applicable safety requirements are met.

g. Review project specific work plans (i.e., HAZMAT Abatement, Stormwater Management) to ensure all preparatory work items have been completed and documented.

1.8.3 Follow-Up Phase

Perform the following for on-going DFOW daily, or more frequently as necessary, until the completion of each DFOW. The Final Follow-Up for any DFOW will clearly note in the daily report the DFOW is completed, and all deficiencies/rework items have been completed in accordance with the paragraph DEFICIENCY/REWORK ITEMS LIST. Each DFOW that has completed the Initial Phase and has not completed the Final Follow-up must be included on each daily report. If no work was performed on that DFOW for the period of that daily report, it must be so noted. Document all Follow-Up activities for DFOWs in the daily CQC Report:

a. Ensure the work including control testing complies with Contract requirements until completion of that particular work feature. Record checks in the CQC documentation.

b. Maintain the quality of workmanship required.

c. Ensure that testing is performed by the approved laboratory.

d. Ensure that deficiencies/rework items are being corrected. Conduct final follow-up checks and correct all deficiencies prior to the start of additional features of work which may be affected by the deficient work.

e. Do not build upon nor conceal non-conforming work.

f. Assure manufacturers' representatives have performed necessary inspections if required and perform safety inspections.

1.8.4 Additional Preparatory and Initial Phases

Conduct additional preparatory and initial phases on the same DFOW if the quality of on-going work is unacceptable, if there are changes in the applicable QC organization, if there are changes in the on-site production supervision or work crew, if work on a DFOW has not started within 45 days of the initial preparatory meeting or has resumed after 45 days of inactivity, or if other problems develop.

1.8.5 Notification of Three Phases of Control for Off-Site Work

Notify the Contracting Officer at least 2 weeks prior to the start of the preparatory and initial phases.

1.8.6 Deficiency/Rework Items List

The QC Manager must maintain a list of work that does not comply with the Contract, identifying what items need to be corrected, the activity ID number associated with the item, the date the item was originally discovered, the date the item will be corrected by, and the date the item was corrected.

The QC Manager reviews the list at each weekly QC Meeting:

a. There is no requirement to report a deficiency/rework item that is corrected the same day it is discovered.

b. No successor task may be advanced beyond the preparatory phase meeting until all deficiencies/rework items have been cleared by the QC Manager and concurred with by the Contracting Officer. This must be confirmed as part of the Preparatory Phase activities.

c. Attach a copy of the "Deficiency/Rework Items List" to the last daily CQC Report of each month.

d. The Contractor is responsible for including those items identified by the Contracting Officer.

e. All deficiencies/rework items must be confirmed as corrected by the QC Manager, and concurred by the Contracting Officer, prior to commencement of any completion inspections per paragraph COMPLETION INSPECTIONS unless specifically exempted by the Contracting Officer.

f. Non-Compliance with these requirements is grounds for removal in accordance with paragraph ACCEPTANCE OF THE QUALITY CONTROL (QC) PLAN.

g. All delays, concurrent or related to failure to manage, monitor, control, and correct deficiencies/rework items are entirely the responsibility of the Contractor and can not be made the subject, or any component of any request for additional time or compensation.

1.9 TESTING

Perform specified or required tests to verify that control measures are adequate to provide a product which conforms to Contract requirements. Upon request, furnish to the Government duplicate samples of test specimens for possible testing by the Government. Testing includes operation and acceptance tests when specified. Perform the following activities and record and provide the following data:

a. Verify that testing procedures comply with Contract requirements.

b. Verify that facilities and testing equipment are available and comply with testing standards.

c. Check test instrument calibration data against certified standards.

d. Verify that recording forms and test identification control number system, including all test documentation requirements, have been prepared.

e. Record results of all tests taken, both passing and failing on the CQC report for the date taken. Specification paragraph reference, location where tests were taken, and the sequential control number identifying the test. If approved by the Contracting Officer, actual test reports are submitted later with a reference to the test number and date taken. Provide an information copy of tests performed by an offsite or commercial test facility directly to the Contracting Officer. Failure to submit timely test reports as stated results in nonpayment for related work performed and disapproval of the test facility for this Contract.

1.9.1 Capability Check

The Contracting Officer retains the right to check laboratory equipment in the proposed laboratory and the laboratory technician's testing procedures, techniques, and other items pertinent to testing, for compliance with the standards set forth in this Contract. Laboratories utilized for testing soils, concrete, asphalt, and steel must meet criteria detailed in ASTM D3740 and ASTM E329.

1.9.2 Test Results

Cite applicable Contract requirements, tests or analytical procedures used. Provide actual results and include a statement that the item tested or analyzed conforms or fails to conform to specified requirements. If the item fails to conform, notify the Contracting Officer immediately. Conspicuously stamp the cover sheet for each report in large red letters "CONFORMS" or "DOES NOT CONFORM" to the specification requirements, whichever is applicable. Test results must be signed by a testing laboratory representative authorized to sign certified test reports. Furnish the signed reports, certifications, and other documentation to the Contracting Officer via the QC Manager.

1.10 COMPLETION INSPECTIONS

1.10.1 Punch-Out Inspection

Near the completion of all work or any increment thereof, established by a completion time stated in the Contract Clause entitled "Commencement, Prosecution, and Completion of Work," or stated elsewhere in the specifications, the QC Manager must conduct an inspection of the work and develop a "punch list" of items which do not conform to the approved drawings, specifications, and Contract. Include in the punch list any remaining items on the "Deficiency/Rework Items List", that were not corrected prior to the Punch-Out Inspection as approved by the Contracting Officer in accordance with the paragraph DEFICIENCY/REWORK ITEMS LIST. Include within the punch list the estimated date by which the deficiencies will be corrected. Provide a copy of the punch list to the Contracting Officer.

The QC Manager, or staff, must make follow-on inspections to ascertain that all deficiencies have been corrected. All punch list items must be confirmed as corrected by the QC Manager and concurred by the Contracting Officer. Once this is accomplished, notify the Government that the facility is ready for the Government "Pre-Final Inspection".

1.10.2 Pre-Final Inspection

The Government and QC Manager will perform this inspection to verify that the facility is complete and ready to be occupied. A Government "Pre-Final Punch List" will be documented by the QC Manager as a result of this inspection. The QC Manager will ensure that all items on this list are corrected and concurred by the Contracting Officer prior to notifying the Government that a "Final" inspection with the Client can be scheduled. All items noted on the "Pre-Final" inspection must be corrected and concurred by the Contracting Officer in a timely manner and be accomplished before the Contract completion date for the work, or any increment thereof, if the project is divided into increments by separate completion dates unless exceptions are directed by the Contracting Officer.

1.10.3 Final Acceptance Inspection

Notify the Contracting Officer at least 14 calendar days prior to the date a final acceptance inspection can be held. State within the notice that all items previously identified on the pre-final punch list will be corrected and acceptable, along with any other unfinished Contract work, by the date of the final acceptance inspection. The Contractor must be represented by the QC Manager, the Project Superintendent, and others deemed necessary. Attendees for the Government will include the Contracting Officer, other Government QA personnel, and personnel representing the Client. Failure of the Contractor to have all Contract work acceptably complete for this inspection will be cause for the Contracting Officer to bill the Contractor for the Government's additional inspection cost in accordance with the Contract Clause entitled "Inspection of Construction."

1.11 QUALITY CONTROL (QC) CERTIFICATIONS

1.11.1 Contractor Quality Control (CQC) Report Certification

Contain the following statement within the CQC Report: "On behalf of the Contractor, I certify that this report is complete and correct and equipment and material used, and work performed during this reporting period is in compliance with the Contract drawings and specifications to the best of my knowledge, except as noted in this report."

1.11.2 Completion Certification

Upon completion of work under this Contract, the QC Manager must furnish a certificate to the Contracting Officer attesting that "the work has been completed, inspected, tested and is in compliance with the Contract." Provide a copy of this final QC Certification for completion to the preparer of the Operation & Maintenance (O&M) documentation.

1.12 DOCUMENTATION AND INFORMATION FOR THE CONTRACTING OFFICER

1.12.1 Construction Documentation

Prepare a Construction Production Report and a Contractor Quality Control Report for each day that work is performed. Attach the Construction Production Report to the Contractor Quality Control Report prepared for the same day. Maintain current and complete records of on-site and off-site QC program operations and activities.

Account for each calendar day throughout the life of the Contract.

The Project Superintendent and the QC Manager must prepare and sign the Contractor Production and CQC Reports, respectively. Every space on the forms must be filled in. Use N/A if nothing can be reported in one of the spaces. The reporting of work must be identified by terminology consistent with the construction schedule. In the "Remarks" sections of the reports, enter pertinent information including directions received, problems encountered during construction, work progress and delays, conflicts or errors in the drawings or specifications, field changes, safety hazards encountered, instructions given and corrective actions taken, delays encountered, a record of visitors to the work site, quality control problem areas, deviations from the QC Plan, construction deficiencies encountered, and meetings held. For each entry in the report(s), identify the Schedule Activity No. that is associated with the entered remark.

1.12.2 Quality Control Activities

CQC and Contractor Production reports will be prepared daily to maintain current records providing factual evidence that required quality control activities and tests have been performed. Include in these records the work of subcontractors and suppliers on an acceptable form that includes, as a minimum, the following information:

a. The name and area of responsibility of the Contractors and any subcontractors.

b. Operating plant/equipment with hours worked, idle, or down for repair.

c. Work performed each day, giving location, description, and by whom. When a Network Analysis Schedule (NAS) is used, identify each item of work performed each day by NAS activity number.

d. Control phase activities performed. Preparatory, and Initial phase Checklists associated with the DFOW referenced to the construction schedule. Follow-up phase activities identified to the DFOW. If testing or specific QC Specialist activities are associated with the Follow-up phase activities for a specific DFOW note this and include those reports.

e. Test and control activities performed with results and references to specifications and drawings requirements. Identify the control phase (Preparatory, Initial, Follow-up). List of deficiencies noted, along with corrective action in accordance with the paragraph DEFICIENCY/REWORK ITEMS LIST.

f. Quantity of materials received at the site with statement as to acceptability, storage, and reference to specifications and drawings requirements.

g. Submittals and deliverables reviewed, with Contract reference, by whom, and action taken.

h. Offsite surveillance activities, including actions taken.

i. Job safety evaluations stating what was checked, results, and instructions or corrective actions.

j. Instructions given/received and conflicts in plans and specifications.

1.12.3 Verification Statement

Indicate a description of trades working on the project; the number of personnel working; weather conditions encountered; and any delays encountered. Cover both conforming and deficient features and include a statement that equipment and materials incorporated in the work and workmanship comply with the Contract.

Furnish the original and one copy of these records in report form to the Government by 10:00 AM the next working day after the date covered by the report. As a minimum, prepare and submit one report for every 7 days of no work and on the last day of a no work period. All calendar days need to be accounted for throughout the life of the Contract. The first report following a day of no work will be for that day only. Reports need to be signed and dated by the QC Manager. Include copies of test reports and copies of reports prepared by all subordinate quality control personnel within the QC Manager Report.

1.12.4 Quality Control Validation

Establish and maintain the following in an electronic folder. Divide folder into a series of tabbed sections as shown below. Ensure folder is updated at each required progress meeting.

a. CQC Meeting minutes in accordance with paragraph QUALITY CONTROL (QC) MEETINGS.

b. All completed Preparatory and Initial Phase Checklists, arranged by specification section, further sorted by DFOW referenced to the construction schedule. Submit each individual Phase Checklist the day the phase event occurs as part of the CQC daily report.

c. All milestone inspections, arranged by Activity Number referenced to the construction schedule.

d. An up-to-date copy of the Testing Plan and Log with supporting field test reports, arranged by specification section referenced to the DFOW to which individual reports results are associated. Individual field test reports will be submitted within 2 working days after the test is performed in accordance with the paragraph QUALITY CONTROL ACTIVITIES.

e. Copies of all Contract modifications, arranged in numerical order. Also include documentation that modified work was accomplished.

f. An up-to-date copy of the paragraph DEFICIENCY/REWORK ITEMS LIST.

g. Upon commencement of Completion Inspections of the entire project or any defined portion, maintain up-to-date copies of all punch lists issued by the QC staff to the Contractor and subcontractors and all punch lists issued by the Government in accordance with the paragraph COMPLETION INSPECTIONS.

1.12.5 Testing Plan and Log

As tests are performed, the QC Manager will record on the "Testing Plan and Log" the date the test was performed and the date the test results were forwarded to the Contracting Officer. Attach a copy of the updated "Testing Plan and Log" to the last daily CQC Report of each month.

Provide a copy of the final "Testing Plan and Log" to the preparer of the Operation & Maintenance (O&M) documentation.

1.12.6 As-Built Drawings

The QC Manager must ensure the as-built drawings are kept current on a daily basis and marked to show deviations which have been made from the Contract drawings. The as-built drawings document commences with the QC Manager ensuring all amendments, or changes to the Contract prior to Contract award are accurately noted in the initial document set creating the accurate baseline of the Contract prior to any work starting. Ensure each deviation has been identified with the appropriate modifying documentation (e.g., PC No., Modification No., Request for Information No.). The QC Manager must initial each revision. Upon completion of work, the QC Manager will furnish a certificate attesting to the accuracy of the as-built drawings prior to submission to the Contracting Officer.

1.13 NOTIFICATION ON NON-COMPLIANCE

The Contracting Officer will notify the Contractor of any detected non-compliance with the Contract. Take immediate corrective action after receipt of such notice. Such notice, when delivered to the Contractor at the work site, is deemed sufficient for the purpose of notification. If the Contractor fails or refuses to comply promptly, the Contracting Officer may issue an order stopping all or part of the work until satisfactory corrective action has been taken. No part of the time lost due to such stop orders will be made the subject of a claim for extension of time for excess costs or damages by the Contractor.

1.14 DELIVERY, STORAGE, AND HANDLING

Designate receiving/storage areas for incoming material to be delivered according to installation schedule and to be placed convenient to work area in order to minimize waste due to excessive materials handling and misapplication. Store and handle materials in a manner as to prevent loss from weather and other damage. Keep materials, products, and accessories covered and off the ground, and store in a dry, secure area. Prevent contact with material that may cause corrosion, discoloration, or staining. Protect all materials and installations from damage by the activities of other trades.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

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SECTION 01 50 00

PROJECT CLOSEOUT
01/20

PART 1 GENERAL

1.1 AS-BUILT DRAWINGS

The Contractor shall furnish red line as built drawings to the contracting officer that indicate all variations in locations, construction, equipment, etc. from that shown on the original drawings.

1.2 SUBSTANTIAL COMPLETION AND COMPLETION OF PUNCH LIST CORRECTIONS

Set date and notify Contracting Officer as to time construction will be ready for preliminary punch list and, upon completion of that list, set time and date for inspection of punch list corrections. The failure to include any items on such list does not alter the responsibility of the Contractor to complete all Work in accordance with the Contract Documents. When the Contracting Officer on the basis of an inspection, determines that the Work or designated portion thereof is sufficiently complete, in accordance with the Contract Documents, so that the Owner or separate contractors can occupy or utilize the Work or designated portion thereof for the use for which it is intended, he will prepare a Certificate of Substantial Completion which shall establish the Date of Substantial Completion, shall state the responsibilities of the Owner and the Contractor for security, maintenance, heat, utilities, damage to the Work, and insurance, and shall fix the time within which the Contractor shall complete the items listed therein or attached thereto. Warranties required by the Contract Documents shall commence on the Date of Substantial Completion of the Work or designated portion thereof unless otherwise provided in the Certificate of Substantial Completion. The Certificate of Substantial Completion shall be submitted to the Owner and the Contractor for their written acceptance of the responsibilities assigned to them in such Certificate.

1.3 FINAL INSPECTION

The Contractor shall notify the Contracting Officer and Owner in writing 10 days prior to the date that the project will be ready for final inspection. An inspection of the project will be made by the Contracting Officer and Contractor at a mutually agreed upon time. If the project is complete, in the opinion of the Contracting Officer, the Contracting Officer shall issue a certificate as set forth hereinafter. Minor unfinished items of work may be excluded from the certificate. The Contracting Officer and Contractor shall mutually agree on a date for the completion of these items of work. Should the Contractor fail to complete the work within the agreed time, the Owner shall have the option of having the unfinished work completed.

1.4 RELEASE OF LIENS AND CERTIFICATION ALL BILLS ARE PAID

The Contractor, before final acceptance is given by the Contracting Officer, shall furnish for himself and all sub contractors, in triplicate, duly certified by a notary, a full release of liens, damages, and a guarantee that all materials and labor are paid in accordance with the Contractual Documents.

1.5 GUARANTEE

The Contractor, before final acceptance by the Contracting Officer, shall furnish the Owner, in triplicate, a written notarized guarantee. All Contractors shall guarantee their work for a period of one year from the date of Substantial Completion as stated by the Contracting Officer. Neither the final Certificate for Payment, nor any provision in the Contract Documents shall relieve the contractors of their responsibility for negligence or defective materials or workmanship within the extent and period covered by law; and upon written notice he shall remedy any defects due thereto, and pay all expenses for any damages to other work resulting therefrom. Emergency defective workmanship and defective materials within the year's guarantee shall be corrected within a few days after receipt of a written order from the Contracting Officer. Any items that are not considered of an emergency nature by the Contracting Officer may be corrected prior to the expiration of the Guarantee period.

The wording for the Guarantee shall be as follows:

> "We hereby guarantee all work performed by us on the above captioned project to be free from defective materials and workmanship for a period of one year, or for such longer period of time as may be called for in the Contractual Documents for such portions of the work."

1.6 OTHER FINAL DOCUMENTS

Deliver to the Owner, through the Contracting Officer, all required bonds, warranties, individual guarantees, etc. that are required by the various following sections of these specifications.

1.7 ACCEPTANCE

Upon satisfactory submittal of the above documents the Contracting Officer shall issue to the Owner a certificate recommending final acceptance of the project. Minor unfinished items of work may be listed on the certificate and excepted from final acceptance. A sum sufficient to cover the cost of completing these unfinished items of work will be withheld by the Owner from the final payment. All other funds including retainage shall be due and payable upon receipt by the Owner of the Contracting Officer's certificate. Upon certification by the Contracting Officer that the items of work have been completed, all monies withheld by the Owner shall be due the Contractor.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

SECTION 01 57 50

TEMPORARY ENVIRONMENTAL CONTROLS
10/19

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 112	Oil Pollution Prevention
40 CFR 152 - 186	Pesticide Programs
40 CFR 261	Identification and Listing of Hazardous Waste
40 CFR 262	Standards Applicable to Generators of Hazardous Waste
40 CFR 263	Standards Applicable to Transporters of Hazardous Waste
40 CFR 264	Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities
40 CFR 403	General Pretreatment Regulations for Existing and New Sources of Pollution
49 CFR 171	General Information, Regulations, and Definitions
49 CFR 172	Hazardous Materials Table, Special Provisions, Hazardous Materials Communications, Emergency Response Information, and Training Requirements

1.2 DEFINITIONS

1.2.1 Sediment

Sediment is soil and other debris that have eroded and have been transported by runoff water or wind.

1.2.2 Solid Waste

Solid waste is a solid, liquid, semi-solid or contained gaseous waste. A solid waste can be a hazardous waste, non-hazardous waste, or non-Resource Conservation and Recovery Act (RCRA) regulated waste. Types of solid waste typically generated at construction sites may include:

1.2.2.1 Rubbish

Combustible and noncombustible wastes such as paper, boxes, glass, crockery, metal, lumber, cans, and bones.

1.2.2.2 Debris

Combustible and noncombustible wastes such as ashes and waste materials resulting from construction or maintenance and repair work, leaves, and tree trimmings.

1.2.2.3 Chemical Waste

This includes salts, acids, alkalies, herbicides, pesticides, and organic chemicals.

1.2.3 Sanitary Wastes

1.2.3.1 Sewage

Waste characterized as domestic sanitary sewage.

1.2.3.2 Garbage

Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2.4 Hazardous Waste

Hazardous substances as defined in 40 CFR 261 or as defined by applicable state and local regulations.

1.2.5 Oily Waste

Petroleum products and bituminous materials.

1.2.6 Landscape Features

Trees, plants, shrubs and ground covers.

1.2.7 Hazardous Substances

As defined in EPA PL 96 510.

1.2.8 Hazardous Materials

As defined in DOT Regulation 49 CFR 171 and listed in 49 CFR 172.

1.3 ENVIRONMENTAL PROTECTION REQUIREMENTS

Provide and maintain, during the life of the contract, environmental protection as defined. Plan for and provide environmental protective measures to control pollution that develops during normal construction practice. Plan for and provide environmental protective measures required to correct conditions that develop during the construction of permanent or temporary environmental features associated with the project. Comply with Federal, state, and local regulations pertaining to the environment, including water, air, solid waste, hazardous waste and substances, oily substances and noise pollution.

PART 2 PRODUCTS

2.1 NATURAL RESOURCES

Preserve the natural resources within the project boundaries and outside the limits of permanent work. Restore to an equivalent or improved condition upon completion of work. Confine construction activities to within the limits of the work indicated or specified.

2.1.1 Landscape Features

Do not remove, cut, deface, injure, or destroy existing landscape features without the Contracting Officer's permission. Do not fasten or attach ropes, cables, or guys to existing nearby trees for anchorages, unless authorized by the Contracting Officer. Where such use of attach ropes, cables, or guys is authorized, the Contractor shall be responsible for any resultant damage.

2.1.1.1 Protection

Protect existing landscape features which are to remain and which may be injured, bruised, defaced, or otherwise damaged by construction operations. By approved excavation, remove trees with 30 percent or more of their root systems destroyed.

2.1.1.2 Replacement

Remove existing landscape features scarred or damaged by equipment operations, and replace with equivalent, undamaged features. Obtain the Contracting Officer's approval before replacement.

2.1.2 Water Resources

2.1.2.1 Oily and Hazardous Substances

Prevent oily or other hazardous substances from entering the ground, drainage areas, or local bodies of water. Take precautions to ensure that no oil or other hazardous material is released to the water, land, sanitary sewer system, or storm sewer system. Environmental requirements for the prevention of oil spills are contained in 40 CFR 112. For oil and hazardous substance spills which may be large enough to violate Federal, State or Local Regulations, the Contracting Officer shall be verbally notified immediately. Clean up any spills of oil or hazardous substances which result from the Contractor's operations. If the Contractor can not clean up any spill in a timely manner, the Government will perform the cleanup at the Contractor's expense.

2.1.3 Fish and Wildlife Resources

Do not disturb fish and wildlife. Do not alter water flows or otherwise disturb the native habitat adjacent to the project and critical to the survival of fish and wildlife, except as indicated or specified.

2.2 HISTORICAL AND ARCHEOLOGICAL RESOURCES

Carefully preserve and report immediately to the Contracting Officer items having possible historical or archeological interest which are discovered in the course of work. Protect monuments, markers, and works of art.

2.3 EROSION AND SEDIMENT CONTROL

2.3.1 Burnoff

Burnoff of the ground cover is prohibited.

2.3.2 Protection of Erodible Soils

Immediately finish the earthwork brought to a final grade, as indicated or specified. Immediately protect the side slopes and back slopes upon completion of rough grading. Plan and conduct earthwork to minimize the duration of exposure of unprotected soils.

2.3.3 Temporary Protection of Erodible Soils

Provide the following methods to prevent erosion and control sedimentation.

2.3.3.1 Mechanical Retardation and Control of Runoff

Mechanically retard and control the rate of runoff from the construction site. Provide diversion ditches, benches, and berms to retard and divert runoff to protected drainage courses.

2.3.3.2 Seeding

Provide seeding where ground is disturbed. Include topsoil or nutriment during the seeding operation necessary to establish or re-establish a suitable stand of grass.

2.4 SOLID AND SANITARY WASTES

Pick up solid wastes, and place in containers which are regularly emptied. Prevent contamination of the site and other areas when handling and disposing wastes. On completion, leave the areas clean. Control and dispose of wastes.

2.4.1 Disposal of Solid Wastes

Dispose of solid wastes in accordance with the requirements specified.

2.4.1.1 Sub Removal From Government Property

Remove solid wastes from Government property.

2.4.2 Garbage Disposal

Place garbage in approved containers, and move to a pickup point or disposal area, where directed.

2.4.3 Sewage, Odor, and Pest Control

Dispose of sewage through connection to a municipal or district sanitary sewage system, where such a system is not available, use chemical toilets. Empty wastes into a municipal, district, or station sanitary sewage system. Provide pest control and elimination of odors. No substances shall be disposed of which will interfere with treatment plant operations in accordance with 40 CFR 403.

2.5 HAZARDOUS WASTES

2.5.1 General

Handle generated hazardous wastes in accordance with 40 CFR 262. Store hazardous waste in approved containers in accordance with 40 CFR 152 - 186. Label to identify the type of waste and the date the container was filled. Remove the containers from the project site, and store and dispose of hazardous waste in accordance with 40 CFR 263 and 40 CFR 264. For hazardous wastes spills, verbally notify the Contracting Officer immediately.

2.5.2 Petroleum Products

Conduct the fueling and lubricating of equipment and motor vehicles to protect against spills and evaporation. Dispose of lubricants and excess oils.

2.6 DUST

Keep dust down at all times, including during nonworking periods. Sprinkle or treat, with dust suppressants, the soil at the site, haul roads, and other areas disturbed by operations. Dry power brooming will not be permitted. Instead, use vacuuming, wet mopping, wet sweeping, or wet power brooming. Air blowing will be permitted only for cleaning nonparticulate debris such as steel reinforcing bars.

2.7 ABRASIVE BLASTING

Provide tarpaulin drop cloths and windscreens to enclose abrasive blasting operations to confine and collect dust, abrasive agent, paint chips, and other debris. Dispose of abrasive blasting debris.

2.8 NOISE

Make the maximum use of low noise emission products, as certified by the EPA. Blasting or use of explosives will not be permitted without written permission from the Contracting Officer, and then only during the designated times.

2.9 FOOD

Preparation, cooking and dispensing of food products will not be permitted.

2.10 TEMPORARY CONSTRUCTION

Remove temporary construction facilities including haul roads, work areas, structures, foundations of temporary structures, and stockpiles of excess or waste materials. Grade temporary roads, parking areas, and temporarily used areas to conform with surrounding contours.

PART 3 EXECUTION

Not used.

-- End of Section --

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SECTION 01 78 23

OPERATION AND MAINTENANCE DATA
08/15

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM E1971	(2005; R 2011) Standard Guide for Stewardship for the Cleaning of Commercial and Institutional Buildings

1.2 OPERATION AND MAINTENANCE DATA

Submit Operation and Maintenance (O&M) Data for the provided equipment, product, or system, defining the importance of system interactions, troubleshooting, and long-term preventive operation and maintenance. Compile, prepare, and aggregate O&M data to include clarifying and updating the original sequences of operation to as-built conditions. Organize and present information in sufficient detail to clearly explain O&M requirements at the system, equipment, component, and subassembly level. Include an index preceding each submittal. Submit in accordance with this section and Section 01 33 00 SUBMITTAL PROCEDURES.

1.2.1 Quantity

Submit supplier/manufacturers' O&M information specified herein for the components, assemblies, subassemblies, attachments, and accessories. The items for which O&M Data/Manuals are required are listed in the technical sections which specifies those particular items. O&M manual shall be submitted electronically. Hard copies will not be accepted.

1.2.2 Package Quality

Documents must be fully legible. Operation and Maintenance data must be consistent with the manufacturer's standard brochures, schematics, printed instructions, general operating procedures, and safety precautions. Poor quality copies and material with hole punches obliterating the text or drawings will not be accepted.

1.2.3 Package Content

Data package content shall be as shown in the paragraph titled "Schedule of Operation and Maintenance Data Packages." For each product, system, or component piece of equipment requiring submission of O&M Data, submit the Data Package specified in the individual technical section.

1.2.4 Delivery

Submit O&M Data Manuals to the Contracting Officer for review and acceptance; submit data specified for a given item within 30 calendar days after the item is delivered to the contract site.

a. In the event the Contractor fails to deliver O&M Data/Manuals within the time limits set forth above, the Contracting Officer may withhold from progress payments 50 percent of the price of the item with which such O&M Data/Manuals are associated.

1.2.5 Changes to Submittals

Manufacturer-originated changes or revisions to submitted data shall be furnished by the Contractor if a component of an item is so affected subsequent to acceptance of the O&M Data. Changes, additions, or revisions required by the Contracting Officer for final acceptance of submitted data, shall be submitted by the Contractor within 30 calendar days of the notification of this change requirement.

1.3 TYPES OF INFORMATION REQUIRED IN O&M DATA PACKAGES

The following are a detailed description of the data package items listed in paragraph SCHEDULE OF OPERATION AND MAINTENANCE DATA PACKAGES.

1.3.1 Operating Instructions

Provide specific instructions, procedures, and illustrations for the following phases of operation for the installed model and features of each system:

1.3.1.1 Safety Precautions and Hazards

List personnel hazards and equipment or product safety precautions for operating conditions.

1.3.1.2 Operator Prestart

Provide procedures required to install, set up, and prepare each system for use.

1.3.1.3 Startup, Shutdown, and Post-Shutdown Procedures

Provide narrative description for Startup, Shutdown and Post-shutdown operating procedures including the control sequence for each procedure.

1.3.1.4 Normal Operations

Provide Control Diagrams with data to explain operation and control of systems and specific equipment. Provide narrative description of Normal Operating Procedures.

1.3.1.5 Emergency Operations

Provide Emergency Procedures for equipment malfunctions to permit a short period of continued operation or to shut down the equipment to prevent further damage to systems and equipment. Provide Emergency Shutdown Instructions for fire, explosion, spills, or other foreseeable contingencies. Provide guidance and procedures for emergency operation of utility systems including required valve positions, valve locations and zones or portions of systems controlled.

1.3.1.6 Environmental Conditions

Provide a list of Environmental Conditions (temperature, humidity, and other relevant data) that are best suited for the operation of each product, component or system. Describe conditions under which the item equipment should not be allowed to run.

1.3.2 Preventive Maintenance

Provide the following information for preventive and scheduled maintenance to minimize repairs for the installed model and features of each system.

1.3.2.1 Lubrication Data

Include the following preventive maintenance lubrication data, in addition to instructions for lubrication required under paragraph OPERATOR SERVICE REQUIREMENTS:

a. A table showing recommended lubricants for specific temperature ranges and applications.

b. Charts with a schematic diagram of the equipment showing lubrication points, recommended types and grades of lubricants, and capacities.

c. A Lubrication Schedule showing service interval frequency.

1.3.2.2 Preventive Maintenance Plan and Schedule

Include manufacturer's schedule for routine preventive maintenance, inspections, tests and adjustments required to ensure proper and economical operation and to minimize corrective maintenance and repair. Provide manufacturer's projection of preventive maintenance work-hours on a daily, weekly, monthly, and annual basis including craft requirements by type of craft. For periodic calibrations, provide manufacturer's specified frequency and procedures for each separate operation.

1.3.2.3 Cleaning Recommendations

Provide environmentally preferable cleaning recommendations in accordance with ASTM E1971.

1.3.3 Corrective Maintenance (Repair)

Include manufacturer's recommendations on procedures and instructions for correcting problems and making repairs.

1.3.3.1 Troubleshooting Guides and Diagnostic Techniques

Provide step-by-step procedures to promptly isolate the cause of typical malfunctions. Describe clearly why the checkout is performed and what conditions are to be sought. Identify tests or inspections and test equipment required to determine whether parts and equipment may be reused or require replacement.

1.3.3.2 Wiring Diagrams and Control Diagrams

Provide point-to-point drawings of wiring and control circuits including factory-field interfaces. Provide a complete and accurate depiction of the actual job specific wiring and control work. On diagrams, number

electrical and electronic wiring and pneumatic control tubing and the terminals for each type, identically to actual installation configuration and numbering.

1.3.3.3 Maintenance and Repair Procedures

Include instructions and list tools required to restore product or equipment to proper condition or operating standards.

1.3.3.4 Removal and Replacement Instructions

Provide step-by-step procedures and a list of required tools and supplies for removal, replacement, disassembly, and assembly of components, assemblies, subassemblies, accessories, and attachments. Provide tolerances, dimensions, settings and adjustments required. Use a combination of text and illustrations.

1.3.3.5 Spare Parts and Supply Lists

Provide lists of spare parts and supplies required for repair to ensure continued service or operation without unreasonable delays. Special consideration is required for facilities at remote locations. List spare parts and supplies that have a long lead-time to obtain.

1.3.4 Appendices

Provide information required below and information not specified in the preceding paragraphs but pertinent to the maintenance or operation of the product or equipment. Include the following:

1.3.4.1 Product Submittal Data

Provide a copy of SD-03 Product Data submittals documented with the required approval.

1.3.4.2 Manufacturer's Instructions

Provide a copy of SD-08 Manufacturer's Instructions submittals documented with the required approval.

1.3.4.3 O&M Submittal Data

Provide a copy of SD-10 Operation and Maintenance Data submittals documented with the required approval.

1.3.4.4 Parts Identification

Provide identification and coverage for the parts of each component, assembly, subassembly, and accessory of the end items subject to replacement. Include special hardware requirements, such as requirement to use high-strength bolts and nuts. Identify parts by make, model, serial number, and source of supply to allow reordering without further identification. Provide clear and legible illustrations, drawings, and exploded views to enable easy identification of the items. When illustrations omit the part numbers and description, both the illustrations and separate listing must show the index, reference, or key number that will cross-reference the illustrated part to the listed part. Group the parts shown in the listings by components, assemblies, and subassemblies in accordance with the manufacturer's standard practice.

1.3.4.5 Warranty Information

List and explain the various warranties and clearly identify the servicing and technical precautions prescribed by the manufacturers or contract documents in order to keep warranties in force. Include warranty information for primary components of the system. Provide copies of warranties.

1.3.4.6 Personnel Training Requirements

Provide information available from the manufacturers that is needed for use in training designated personnel to properly operate and maintain the equipment and systems.

1.3.4.7 Testing Equipment and Special Tool Information

Include information on test equipment required to perform specified tests and on special tools needed for the operation, maintenance, and repair of components. Provide final set points.

1.3.4.8 Contractor Information

Provide a list that includes the name, address, and telephone number of the General Contractor and each Subcontractor who installed the product or equipment, or system. For each item, also provide the name address and telephone number of the manufacturer's representative and service organization that can provide replacements most convenient to the project site. Provide the name, address, and telephone number of the product, equipment, and system manufacturers.

1.4 SCHEDULE OF OPERATION AND MAINTENANCE DATA PACKAGES

Provide the O&M data packages specified in individual technical sections. The information required in each type of data package follows:

1.4.1 Data Package 1

a. Safety precautions and hazards

b. Cleaning recommendations

c. Maintenance and repair procedures

d. Warranty information

e. Extended warranty information

f. Contractor information

g. Spare parts and supply list

1.4.2 Data Package 2

a. Safety precautions and hazards

b. Normal operations

c. Environmental conditions

d. Lubrication data

e. Preventive maintenance plan, schedule, and procedures

f. Cleaning recommendations

g. Maintenance and repair procedures

h. Removal and replacement instructions

i. Spare parts and supply list

j. Parts identification

k. Warranty information

l. Extended warranty information

m. Contractor information

1.4.3 Data Package 3

a. Safety precautions and hazards

b. Operator prestart

c. Startup, shutdown, and post-shutdown procedures

d. Normal operations

e. Emergency operations

f. Environmental conditions

g. Operating log

h. Lubrication data

i. Preventive maintenance plan, schedule, and procedures

j. Cleaning recommendations

k. Troubleshooting guides and diagnostic techniques

l. Wiring diagrams and control diagrams

m. Maintenance and repair procedures

n. Removal and replacement instructions

o. Spare parts and supply list

p. Product submittal data

q. O&M submittal data

r. Parts identification

s. Warranty information

t. Extended warranty information

u. Testing equipment and special tool information

v. Testing and performance data

w. Contractor information

x. Field test reports

1.4.4 Data Package 4

a. Safety precautions and hazards

b. Operator prestart

c. Startup, shutdown, and post-shutdown procedures

d. Normal operations

e. Emergency operations

f. Operator service requirements

g. Environmental conditions

h. Operating log

i. Lubrication data

j. Preventive maintenance plan, schedule, and procedures

k. Cleaning recommendations

l. Troubleshooting guides and diagnostic techniques

m. Wiring diagrams and control diagrams

n. Repair procedures

o. Removal and replacement instructions

p. Spare parts and supply list

q. Repair work-hours

r. Product submittal data

s. O&M submittal data

t. Parts identification

u. Warranty information

v. Extended warranty information

w. Personnel training requirements

x. Testing equipment and special tool information

y. Testing and performance data

z. Contractor information

aa. Field test reports

1.4.5 Data Package 5

a. Safety precautions and hazards

b. Operator prestart

c. Start-up, shutdown, and post-shutdown procedures

d. Normal operations

e. Environmental conditions

f. Preventive maintenance plan, schedule, and procedures

g. Troubleshooting guides and diagnostic techniques

h. Wiring and control diagrams

i. Maintenance and repair procedures

j. Removal and replacement instructions

k. Spare parts and supply list

l. Product submittal data

m. Manufacturer's instructions

n. O&M submittal data

o. Parts identification

p. Testing equipment and special tool information

q. Warranty information

r. Extended warranty information

s. Testing and performance data

t. Contractor information

u. Field test reports

PART 2 PRODUCTS

Not Used.

PART 3 EXECUTION

Not Used.

-- End of Section --

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SECTION 02 41 00

DEMOLITION
08/22

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF SAFETY PROFESSIONALS (ASSP)

ASSP A10.6	(2006) Safety & Health Program Requirements for Demolition Operations - American National Standard for Construction and Demolition Operations

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(2024) Safety -- Safety and Occupational Health (SOH) Requirements

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 61	National Emission Standards for Hazardous Air Pollutants

1.2 PROJECT DESCRIPTION

1.2.1 Definitions

1.2.1.1 Demolition

Demolition is the process of tearing apart and removing any feature of a facility together with any related handling and disposal operations.

1.2.1.2 Demolition Plan

Demolition Plan is the planned steps and processes for managing demolition activities and identifying the required sequencing activities and disposal mechanisms.

1.2.2 General Requirements

Do not begin demolition or deconstruction until authorization is received from the Contracting Officer. Remove rubbish and debris from the station daily; do not allow accumulations inside or outside the buildings. In the interest of occupational safety and health, perform the work in accordance with EM 385-1-1, Section 17, Demolition, and other applicable Sections.

1.3 ITEMS TO REMAIN IN PLACE

Comply with FAR 52.236-9 to protect existing vegetation, structures, equipment, utilities, and improvements. Coordinate the work of this section with all other work indicated. Construct and maintain shoring,

bracing, and supports as required. Ensure that structural elements are not overloaded. Increase structural supports or add new supports as may be required as a result of any cutting, removal, deconstruction, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition, deconstruction, or removal work. Repairs, reinforcement, or structural replacement require approval by the Contracting Officer prior to performing such work.

1.3.1 Existing Construction Limits and Protection

Do not disturb existing construction beyond the extent indicated or necessary for installation of new construction. Provide temporary shoring and bracing for support of building components to prevent settlement or other movement. Provide protective measures to control accumulation and migration of dust and dirt in all work areas. Remove dust, dirt, and debris from work areas daily.

1.3.2 Weather Protection

For portions of the building to remain, protect building interior and materials and equipment from the weather at all times.

1.3.3 Utility Service

Maintain existing utilities indicated to stay in service and protect against damage during demolition and deconstruction operations. Prior to start of work, utilities serving each area of alteration or removal will be shut off by the Government and disconnected and sealed by the Contractor.

1.3.4 Facilities

Protect electrical and mechanical services and utilities. Where removal of existing utilities and pavement is specified or indicated, provide approved barricades, temporary covering of exposed areas, and temporary services or connections for electrical and mechanical utilities. Floors, roofs, walls, columns, pilasters, and other structural components that are designed and constructed to stand without lateral support or shoring, and are determined to be in stable condition, must remain standing without additional bracing, shoring, or lateral support until demolished or deconstructed, unless directed otherwise by the Contracting Officer. Ensure that no elements determined to be unstable are left unsupported and place and secure bracing, shoring, or lateral supports as may be required as a result of any cutting, removal, deconstruction, or demolition work performed under this contract.

1.4 BURNING

The use of burning at the project site for the disposal of refuse and debris will not be permitted.

1.5 AVAILABILITY OF WORK AREAS

Areas in which the work is to be accomplished will be available at contract award.

1.6 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submit the following in accordance with Section 01 33 00

SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Demolition Plan; G

Existing Conditions

SD-07 Certificates

Notification; G

1.7 QUALITY ASSURANCE

Submit timely notification of demolition projects to Federal, State, regional, and local authorities in accordance with 40 CFR 61, Subpart M. Notify the Regional Office of the United States Environmental Protection Agency (USEPA), State's environmental protection agency, local air pollution control district/agency, and the Contracting Officer in writing 10 working days prior to the commencement of work in accordance with 40 CFR 61, Subpart M. Comply with federal, state, and local hauling and disposal regulations. In addition to the requirements of the "Contract Clauses," conform to the safety requirements contained in ASSP A10.6. Comply with the Environmental Protection Agency requirements specified. Use of explosives will not be permitted.

1.7.1 Dust and Debris Control

Prevent the spread of dust and debris to occupied portions of the building and avoid the creation of a nuisance or hazard in the surrounding area. Do not use water if it results in hazardous or objectionable conditions such as, but not limited to, ice, flooding, or pollution.

1.8 PROTECTION

1.8.1 Protection of Personnel

Before, during and after the demolition work continuously evaluate the condition of the structure being demolished and take immediate action to protect all personnel working in and around the project site. No area, section, or component of floors, roofs, walls, columns, pilasters, or other structural element will be allowed to be left standing without sufficient bracing, shoring, or lateral support to prevent collapse or failure while workmen remove debris or perform other work in the immediate area.

1.9 RELOCATIONS

Perform the removal and reinstallation of relocated items as indicated with workmen skilled in the trades involved. Repair or replace items to be relocated which are damaged by the Contractor with new undamaged items as approved by the Contracting Officer.

1.10 EXISTING CONDITIONS

Before beginning any demolition or deconstruction work, survey the site and examine the drawings and specifications to determine the extent of the work. Record existing conditions in the presence of the Contracting Officer or the Contracting Officer's Representative showing the condition

of structures and other facilities adjacent to areas of alteration or removal. Photographs or electronic images with a minimum resolution of 3072 x 2304 pixels, capable of a print resolution of 300 dpi, will be acceptable as a record of existing conditions. Include in the record the elevation of the top of foundation walls, finish floor elevations, possible conflicting electrical conduits, plumbing lines, alarms systems, the location and extent of existing cracks and other damage and description of surface conditions that exist prior to starting work. It is the Contractor's responsibility to verify and document all required outages which will be required during the course of work, and to note these outages on the record document. Submit survey results to the Contracting Officer.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

3.1 EXISTING FACILITIES TO BE REMOVED

Inspect and evaluate existing structures onsite for reuse. Disassemble existing construction scheduled to be removed for reuse. Dismantled and removed materials are to be separated, set aside, and prepared as specified, and stored or delivered to a collection point for reuse, remanufacture, recycling, or other disposal, as specified. Designate materials for reuse onsite whenever possible.

3.1.1 Structures

a. Remove existing structures indicated to be removed to grade. Remove interior walls, other than retaining walls and partitions, to top of concrete slab on ground. Break up basement slabs to permit drainage. Remove sidewalks, curbs, gutters and street light bases as indicated.

b. Demolish structures in a systematic manner from the top of the structure to the ground. Complete demolition work above each tier or floor before the supporting members on the lower level are disturbed.

c. Locate demolition equipment throughout the structure and remove materials so as to not impose excessive loads to supporting walls, floors, or framing.

3.1.2 Utilities and Related Equipment

3.1.2.1 General Requirements

Do not interrupt existing utilities serving occupied or used facilities, except when authorized in writing by the Contracting Officer. Do not interrupt existing utilities serving facilities occupied and used by the Government except when approved in writing and then only after temporary utility services have been approved and provided. Do not begin demolition or deconstruction work until all utility disconnections have been made. Shut off and cap utilities for future use, as indicated.

3.1.3 Paving and Slabs

Remove ground concrete and asphaltic concrete paving and slabs as indicated to a depth of 0 inches below existing adjacent grade. Provide neat

sawcuts at limits of pavement removal as indicated. Move, grind and store pavement and slabs designated to be recycled and utilized in this project as directed by the Contracting Officer. Remove pavement and slabs not to be used in this project from the project site at Contractor's expense.

3.1.4 Patching

Where removals leave holes and damaged surfaces exposed in the finished work, patch and repair these holes and damaged surfaces to match adjacent finished surfaces, using on-site materials when available. Where new work is to be applied to existing surfaces, perform removals and patching in a manner to produce surfaces suitable for receiving new work. Make finished surfaces of patched area flush with the adjacent existing surface and match the existing adjacent surface as closely as possible to texture and finish. Provide patching as specified and indicated, and include the following:

a. Concrete and Masonry: Completely fill holes and depressions, caused by previous physical damage or left as a result of removals in existing masonry walls to remain, with an approved masonry patching material, applied in accordance with the manufacturer's printed instructions.

3.2 DISPOSITION OF MATERIAL

3.2.1 Title to Materials

Except for salvaged items specified in related Sections, and for materials or equipment scheduled for salvage, all materials and equipment removed and not reused or salvaged, become the property of the Contractor and must be removed from Government property. Materials approved for storage by the Contracting Officer must be removed before completion of the contract. Title to materials resulting from demolition and deconstruction, and materials and equipment to be removed, is vested in the Contractor upon approval by the Contracting Officer. The Government will not be responsible for the condition or loss of, or damage to, such property after contract award. Showing for sale or selling materials and equipment on site is prohibited.

3.2.2 Salvaged Materials and Equipment

Remove materials and equipment that are indicated to be removed by the Contractor and that are to remain the property of the Government, and deliver to a storage site , as directed within 1/2 miles of the work site.

a. Salvage items and material to the maximum extent possible.

b. Store all materials salvaged for the Contractor as approved by the Contracting Officer and remove from Government property before completion of the contract.

c. Remove salvaged items to remain the property of the Government in a manner to prevent damage, and packed or crated to protect the items from damage while in storage or during shipment. Items damaged during removal or storage must be repaired or replaced to match existing items. Properly identify the contents of containers. Deliver the following items reserved as property of the Government to the areas designated.

3.3 DISPOSAL OF REMOVED MATERIALS

3.3.1 Regulation of Removed Materials

Dispose of debris, rubbish, scrap, and other nonsalvageable materials resulting from removal operations with all applicable federal, state and local regulations as contractually specified in the Waste Management Plan.

3.3.2 Burning on Government Property

Burning of materials removed from demolished and deconstructed structures will not be permitted on Government property.

3.3.3 Removal to Spoil Areas on Government Property

Transport noncombustible materials removed from demolition and deconstruction structures to designated spoil areas on Government property.

3.3.4 Removal from Government Property

Transport waste materials removed from demolished and deconstructed structures, except waste soil, from Government property for legal disposal. Dispose of waste soil as directed.

-- End of Section --

SECTION 02 81 00

TRANSPORTATION AND DISPOSAL OF HAZARDOUS MATERIALS
08/25

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

INTERNATIONAL AIR TRANSPORT ASSOCIATION (IATA)

IATA DGR	(2025) Dangerous Goods Regulations - Edition 66

INTERNATIONAL MARITIME DANGEROUS GOODS (IMDG)

IMDG DGR	(2024) Dangerous Goods Regulations - 42nd Amendment

U.S. DEPARTMENT OF TRANSPORTATION (DOT)

DOT 4500.9R	Defense Transportation Regulation, Part 2, Cargo Movement, Chapter 204, Hazardous Material

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 61	National Emission Standards for Hazardous Air Pollutants
40 CFR 261	Identification and Listing of Hazardous Waste
40 CFR 262	Standards Applicable to Generators of Hazardous Waste
40 CFR 263	Standards Applicable to Transporters of Hazardous Waste
40 CFR 264	Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities
40 CFR 265	Interim Status Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities
40 CFR 266	Standards for the Management of Specific Hazardous Wastes and Specific Types of Hazardous Waste Management Facilities
40 CFR 268	Land Disposal Restrictions
40 CFR 270	EPA Administered Permit Programs: The Hazardous Waste Permit Program

40 CFR 300	National Oil and Hazardous Substances Pollution Contingency Plan
40 CFR 302	Designation, Reportable Quantities, and Notification
40 CFR 761	Polychlorinated Biphenyls (PCBs) Manufacturing, Processing, Distribution in Commerce, and Use Prohibitions
49 CFR 107	Hazardous Materials Program Procedures
49 CFR 171	General Information, Regulations, and Definitions
49 CFR 172	Hazardous Materials Table, Special Provisions, Hazardous Materials Communications, Emergency Response Information, and Training Requirements
49 CFR 173	Shippers - General Requirements for Shipments and Packagings
49 CFR 178	Specifications for Packagings

1.2 DEFINITIONS

1.2.1 Hazardous Material

A substance or material which has been determined by the Secretary of Transportation to be capable of posing an unreasonable risk to health, safety, and property when transported in commerce, and which has been so designated pursuant to the Hazardous Materials Transportation Act, 49 U.S.C. Appendix Section 5101 et seq. The term includes materials designated as hazardous materials under the provisions of 49 CFR 172, Sections .101 and .102 and materials which meet the defining criteria for hazard classes and divisions in 49 CFR 173. EPA designated hazardous wastes are also hazardous materials.

1.2.2 Hazardous Waste

A waste which meets criteria established in Resource Conservation and Recovery Act (RCRA) or specified by the EPA in 40 CFR 261 or which has been designated as hazardous by a RCRA authorized state program.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Packaging Notifications

Hazardous Waste Management Plan; G

Onsite Hazardous Waste Management; G

Notices of Non-Compliance and Notices of Violation

SD-06 Test Reports

Recordkeeping; G

Exception Report; G

Spill Response

SD-07 Certificates

Transportation and Disposal Coordinator; G

Training; G

Pipeline Hazardous Materials Safety Administration Certification

Shipping Documents and Packagings Certification; G

Security Plan

Certificates of Disposal

Waste Minimization

1.4 QUALITY ASSURANCE

1.4.1 Transportation and Disposal Coordinator

Designate, by position and title, one person to act as the Transportation and Disposal Coordinator (TDC) for this contract. The TDC serves as the single point of contact for all environmental regulatory matters and has overall responsibility for total environmental compliance at the site including, but not limited to, accurate identification and classification of hazardous waste and hazardous materials; determination of proper shipping names; identification of marking, labeling, packaging and placarding requirements; completion of waste profiles, hazardous waste manifests, asbestos waste shipment records, PCB manifests, bill of ladings, exception and discrepancy reports; and all other environmental documentation in security of hazardous waste and hazardous materials. The TDC must have, at a minimum, one year of specialized experience in the management and transportation of hazardous waste and have been Department of Transportation certified under 49 CFR 172, Subpart H.

1.4.2 Training

Hazardous materials/waste employees must be trained, tested, and certified to safely and effectively carry out their assigned duties. Employees transporting hazardous materials or preparing hazardous materials for transportation, including samples, must be trained, tested, and certified in accordance with 49 CFR 172, Subpart H, including security awareness and any applicable security plans. Hazardous material employees must also be trained in accordance with IATA DGR when shipping hazardous materials by air and IMDG DGR when shipping hazardous materials by water. Employees must be trained, tested, and certified in accordance with 49 CFR 172, Subpart H to determine that shipments do not constitute DOT regulated

hazardous materials. Provide certifications for training in accordance with requirements provided in DOT 4500.9R.

1.4.3 Pipeline Hazardous Materials Safety Administration Certification

The hazardous materials transporter and offeror must possess a current certificate of registration issued by the Pipeline Hazardous Materials Safety Administration, when required by 49 CFR 107, Subpart G and unless an exemption applies. Submit copies of the certificates or written statements certifying exemption from these requirements.

1.4.4 Laws and Regulations Requirements

Comply with Federal, state, and local laws and regulations which are applicable. These requirements are amended frequently and compliance with amendments is required as they become effective. Notify the Contracting Officer immediately if compliance exceeds the scope of work or conflicts with specific requirements of the contract.

PART 2 PRODUCTS

2.1 MATERIALS

Provide all the materials required for the packaging, labeling, marking, placarding and transportation of hazardous wastes and hazardous materials in conformance with Department of Transportation standards. Details in this specification must not be construed as establishing the limits of the Contractor's responsibility.

2.1.1 Packagings

Provide bulk containers for packaging hazardous materials/wastes consistent with the authorizations referenced in the Hazardous Materials Table in 49 CFR 172, Section 101, Column 8. Bulk and non-bulk packaging must meet the corresponding specifications in 49 CFR 173 referenced in the Hazardous Materials Table, 49 CFR 172, Section 101. Packaging must conform to the general packaging requirements of Subpart B of 49 CFR 173, to the requirements of 49 CFR 178 at the specified packing group performance level, to the requirements of special provisions of column 7 of the Hazardous Materials Table in 49 CFR 172, Section 101, and be compatible with the material to be packaged as required by 49 CFR 173. Also provide other packaging related materials such as materials used to cushion or fill voids in overpacked containers. The hazardous materials being packaged must not react dangerously with, decompose or ignite the sorbent packaging materials. Additionally, sorbents used to treat free liquids to be disposed of in landfills must be non-biodegradable as specified in 40 CFR 264, Section 314. In addition, packaging notifications must be provided to the Government in accordance with 49 CFR 172, Section 178.2(c) regarding type and dimensions of closures, including gaskets, needed to satisfy performance test requirements.

2.1.2 Markings

Provide markings for each hazardous material/waste package, freight container, and transport vehicle consistent with the requirements of 49 CFR 172, Subpart D and 40 CFR 262, Section 32 (for hazardous waste), 40 CFR 761, Section 45 (for PCBs), 40 CFR 61, Section 149(d) (for asbestos). Markings must withstand a 180 day exposure to conditions reasonably expected to be encountered during container storage and transportation,

without deterioration or substantial color change.

2.1.3 Labeling

Provide primary and subsidiary labels for hazardous materials/wastes consistent with the requirements in the Hazardous Materials Table in 49 CFR 172, Section 101, Column 6. Provide labels meeting design specifications required by 49 CFR 172, Subpart E including size, shape, color, printing, and symbol requirements. Labels must be durable weather resistant and withstanding a 180 day exposure to conditions reasonably expected to be encountered during container storage and transportation, without deterioration or substantial color change.

2.1.4 Placards

For each offsite shipment of hazardous material/waste, provide primary and subsidiary placards consistent with the requirements of 49 CFR 172, Subpart F. Provide placards for each side and each end of bulk packaging, freight containers, transport vehicles, and rail cars requiring such placarding. Placards may be plastic, metal, or other material capable of withstanding, without deterioration, a 30 day exposure to open weather conditions and must meet design requirements specified in 49 CFR 172, Subpart F.

2.1.5 Spill Response Materials

Provide spill response materials including, but not limited to, containers, adsorbent, shovels, and personal protective equipment. Spill response materials must be available at all times when hazardous materials/wastes are being handled or transported, must be compatible with the type of material being handled, and must include a sufficient volume of materials to contain the contents of the spill.

2.2 EQUIPMENT AND TOOLS

Provide appropriate equipment and tools necessary to handle hazardous materials and hazardous wastes in a safe and environmentally sound manner.

PART 3 EXECUTION

3.1 HAZARDOUS WASTE MANAGEMENT PLAN

Prepare a Hazardous Waste Management Plan detailing the manner in which hazardous wastes must be managed and describing the types and volumes of hazardous wastes anticipated to be managed. Address both onsite and offsite hazardous waste management. Describe the methods to be used to ensure accurate piece counts or weights of shipments; describe waste minimization methods; identify and describe facilities to be used for treatment, storage, and disposal (TSD); identify areas onsite where hazardous wastes are to be handled; and identify whether transfer facilities are to be used; and if so, how the wastes must be tracked to ultimate disposal. Submit the plan to the Contracting Officer for approval prior to start of work. Provide waste inspections as required by federal, state and local hazardous waste regulations. Submit written documentation of weekly hazardous waste inspections on a monthly basis.

3.2 ONSITE HAZARDOUS WASTE MANAGEMENT

Coordinate the onsite management of all hazardous materials and waste with

the installation environmental function and the Contracting Officer. These paragraphs apply to Government owned waste only. Ensure compliance with Federal, state, and local hazardous waste laws and regulations and verifying those requirements when preparing reports, waste shipment records, hazardous waste manifests, or other documents. Identify hazardous wastes using criteria set forth in 40 CFR 261 or applicable state and local laws, regulations, and ordinances. Comply with generator requirements in 40 CFR 262 and applicable state or local law or regulations when accumulating hazardous waste onsite. Separate hazardous or otherwise regulated wastes from materials that are eligible for recycling or reclamation to the greatest extent practicable.

Restrict onsite accumulation times to applicable time frames referenced in 40 CFR 262, Section 16, 17 and 18 based upon waste generator status and applicable state or local law or regulation. Accumulation start dates commence when waste is placed into the container, unless accumulating in a Satellite Accumulation Area (SAA); then requirements of 40 CFR 262, Section 15 and state and local regulations must be followed. For waste accumulated in an SAA, the accumulation start date commences when the container exceeds the SAA volume limits and is moved to a Central Accumulation Area. Only use containers in good condition and compatible with the waste to be stored. Ensure containers are closed except when adding or removing waste, or temporary venting is necessary to support equipment operation or prevent hazardous pressure buildup. Immediately mark all hazardous waste containers with the words "hazardous waste" and other information required by 40 CFR 262, Section 32 and applicable state or local law or regulation as soon as the waste is containerized. Place additional markings on containers of "unknowns" designating the date sampled, and the suspected hazard. Inspect containers for signs of deterioration and for responding to any spills or leaks. Inspect all hazardous waste areas weekly and provide written documentation of the inspection. For hazardous waste tank systems, perform daily inspections in accordance with 40 CFR 265 and provide written documentation of the inspections. Include date and time of inspection, name of individual conducting the inspection, problems noted, and corrective actions taken on the inspection logs.

3.2.1 Hazardous Waste Classification

Identify, in consultation with the Contracting Officer, all federal and state waste codes applicable to each hazardous waste stream based on requirements in 40 CFR 261 or applicable state or local law or regulation. Also identify applicable treatment standards in 40 CFR 268 and land disposal restrictions and make a determination as to whether or not the waste meets or exceeds the standards. Submit waste profiles, analyses, classification and treatment standards information to Contracting Officer for review and approval.

3.2.2 Packaging, Labeling, and Marking

Package, label, and mark hazardous materials/wastes using the specified materials and in accordance with the referenced authorizations. Mark each container of hazardous waste of 110 gallons or less with the following:

"HAZARDOUS WASTE - Federal Law Prohibits Improper Disposal.
If found, contact the nearest police or public safety authority or the U.S. Environmental Protection Agency.

1) Generator's name: _____

2) Manifest Document Number (or applicable labels required by RCRA authorized state programs): _____".
3) RCRA characterization (toxic, reactive, corrosive, ignitable): _____
4) DOT shipping name and Emergency Response Guide (ERG)#: _____

3.3 OFFSITE HAZARDOUS WASTE MANAGEMENT

Coordinate the off-site transfer of all hazardous materials and waste with the installation environmental function and the Contracting Officer. Use RCRA Subtitle C permitted facilities which meet the requirements of 40 CFR 264 or facilities operating under interim status which meet the requirements of 40 CFR 265 or 40 CFR 300 Section 440 for CERCLA sites. Do not use offsite treatment, storage, and disposal facilities with significant RCRA violations or compliance problems (such as facilities known to be releasing hazardous constituents into ground water, surface water, soil, or air). Submit Notices of Non-Compliance and Notices of Violation by a Federal, state, or local regulatory agency issued to the Contractor in relation to any work performed under this contract. Immediately provide copies of such notices to the Contracting Officer. Also furnish relevant documents regarding the incident and any information requested by the Contracting Officer, and coordinate its response to the notice with the Contracting Officer or the designated representative prior to submission to the notifying authority. Also furnish a copy to the Contracting Officer of all documents submitted to the regulatory authority, including the final reply to the notice, and all other materials, until the matter is resolved.

3.3.1 Treatment, Storage, and Disposal Facility and Transporter

Provide the Contracting Officer with EPA ID numbers, names, locations, and telephone numbers of TSD facilities and transporters. This information must be contained in the Hazardous Waste Management Plan and be approved by the Contracting Officer prior to waste disposal.

3.3.2 Facility Status Information

Facilities receiving hazardous waste must be permitted in accordance with 40 CFR 270 or operating under interim status in accordance with 40 CFR 265 requirements, or permitted by a state authorized by the Environmental Protection Agency to administer the RCRA permit program.

3.3.3 Shipping Documents and Packagings Certification

Prior to shipment of any hazardous material offsite and a minimum of 14 days prior to anticipated pickup, provide for review written certification to the Contracting Officer that hazardous materials have been properly packaged, labeled, and marked in accordance with Department of Transportation and EPA or authorized state requirements. Furnish designated receiving facility packaging assurances not later than 35 days after acceptance of the shipment. The Contractor's TDC must also provide written certification regarding waste minimization efforts documenting that efforts have been taken to reduce the volume and toxicity of waste to the degree economically practicable and that the method of treatment, storage, or disposal selected minimizes threats to human health and the environment.

3.3.4 Transportation

Prior to conducting hazardous materials activities, the Contractor responsible for pre-transportation activities must either certify to the Government that a Security Plan is in place which meets the requirements of 49 CFR 172, Subpart I IATA DGR Section 1.7 or in the event that the types or amounts of hazardous materials are excluded from the security planning requirements, a written statement to that effect detailing the basis for the exception. Use Uniform Hazardous Waste manifests for transporting hazardous wastes as required by 40 CFR 263 or applicable state or local law or regulation. Transportation must comply with all requirements in the Department of Transportation referenced regulations in the 49 CFR series. Prepare uniform hazardous waste manifests for each shipment of hazardous waste shipped offsite. Complete manifests using instructions in 40 CFR 262, Subpart B and applicable state or local law or regulation. Submit manifests and waste profiles to Contracting Officer for review and approval. Prepare land disposal restriction notifications as required by 40 CFR 268 for each shipment of hazardous waste. Submit notifications with the manifest to the Contracting Officer for review and approval. In accordance with DOT 4500.9R, inspect motor vehicles used to transport hazardous materials in accordance the 49 CFR and DOT safety regulations and complete DDForm 626, Motor Vehicle Inspection.

3.3.5 Treatment and Disposal of Hazardous Wastes

Coordinate any off site shipments of hazardous materials or hazardous wastes with the installation environmental function. Initial, or satellite hazardous waste accumulation is limited to 55 gallons (or 1 quart of acutely hazardous waste). Once a waste stream exceeds 55 gallons, it must be transferred to an on-site 90 day (180 day small quantity generator) accumulation area, or 270 days if the designated disposal facility is more than 200 miles away, or a permitted hazardous waste treatment, storage or disposal facility within three days. Ship hazardous wastes only to facilities which are properly permitted to accept the hazardous waste or operating under interim status. Ensure wastes are treated to meet land disposal treatment standards in 40 CFR 268 prior to land disposal. Propose TSD facilities via submission of the Hazardous Waste Management Plan, subject to the approval of the Contracting Officer. Submit Certificates of Disposal documenting the ultimate disposal, destruction or placement of hazardous wastes, polychlorinated biphenyls (PCBs), and asbestos within 180 days of initial shipment. Receipt of these certificates are required for final payment.

3.4 RADIOACTIVE MATERIALS MANAGEMENT

Consult with the Contracting Officer, to evaluate, prior to shipment of any material offsite, whether the material is regulated as a hazardous waste or a DOT hazardous material in addition to being regulated as a radioactive material. Management of radioactive materials/wastes must comply with Nuclear Regulatory Commission (NRC), DOT, and federal and state regulations governing management and transport. Perform the evaluation to determine proper shipping descriptions, marking requirements, and other criteria, as described below.

3.4.1 Identification of Proper Shipping Names

Use 49 CFR 172, Section .101 to identify proper shipping names for each hazardous material (including hazardous wastes and radioactive materials) to be shipped offsite. Submit proper shipping names to the Contracting

Officer in the form of draft shipping documents for review and approval.

3.4.2 Packaging, Labeling, and Marking

Packaging, labeling and marking of radioactive materials must be in accordance with 49 CFR 172, and all nuclear regulatory commission (NRC) requirements and all state and local regulations.

3.4.3 Shipping Documents

Ensure that each shipment of radioactive and hazardous materials sent offsite is accompanied by properly completed shipping documents. This includes shipments of samples that may potentially meet the definition of a Department of Transportation regulated hazardous material.

3.4.3.1 Other Hazardous Material Shipment Documents

Prepare a bill of lading for each shipment of hazardous material which is not a regulated hazardous waste requiring a hazardous waste manifest which fulfills the shipping paper requirements. Satisfy the requirements of 49 CFR 172, Subpart C, and applicable state or local law or regulation, and submit to the Contracting Officer for review and approval. For laboratory samples and treatability study samples, prepare bills of lading or dangerous goods declaration and other documentation as necessary to satisfy conditions of the sample exclusions in 40 CFR 261, Section 4(d) and (e) and any applicable state or local law or regulation. Bill of ladings or dangerous goods declarations requiring shipper's certifications must be signed by the Government.

3.5 SPECIAL REQUIREMENTS FOR ASBESTOS WASTES

If work involves asbestos containing wastes, manage these wastes in accordance with specification Section 02 82 00 ASBESTOS REMEDIATION.

3.5.1 Asbestos Waste Shipment Documents

Prepare waste shipment records, as required by 40 CFR 61, for shipments of asbestos. Submit waste shipment records to the Contracting Officer for review and approval.

3.6 PCB WASTE SHIPMENT DOCUMENTS

Prepare hazardous waste manifests for each shipment of PCB waste shipped offsite. Complete manifests using instructions in 40 CFR 761, Sections 207 and 208 and other applicable requirements. Submit documents to Contracting Officer for review and approval.

3.7 WASTE MINIMIZATION

Minimize the generation of hazardous waste to the maximum extent practicable and take all necessary precautions to avoid mixing clean and contaminated wastes. Identify and evaluate recycling and reclamation options as alternatives to land disposal. Requirements of 40 CFR 266 apply to: hazardous wastes recycled in a manner constituting disposal; hazardous waste burned for energy recovery; lead-acid battery recycling; and hazardous wastes with economically recoverable precious metals. Submit written certification that waste minimization efforts have been undertaken to reduce the volume and toxicity of waste to the degree economically practicable and that the method of treatment, storage, or

disposal selected minimizes threats to human health and the environment. Exclude hazardous waste (whether recycled, reclaimed, or sent to landfill) from waste reduction calculations.

3.8 RECORDKEEPING

Maintain adequate records to support information provided to the Contracting Officer regarding exception reports, annual reports, and biennial reports; maintain hazardous waste, PCB waste and asbestos waste shipment records for a minimum of 3 years from the date of shipment or any longer period required by applicable law or regulation or other provision of this contract; and maintain bill of ladings for a minimum of 2 years from the date of shipment or longer period required by applicable law or regulation or other provision of this contract. Submit information necessary to file state annual or EPA biennial reports for hazardous waste transported, treated, stored, or disposed of under this contract and in accordance with federal and state regulatory requirements. Do not forward these data directly to the regulatory agency but to the Contracting Officer at the specified time. Submit the information necessary for filing of the formal reports in the form and format required by the governing Federal or state regulatory agency. A cover letter must accompany the data to include the contract number, Contractor name, and project location. In the event that a manifest copy documenting receipt of hazardous waste at the treatment storage and disposal facility is not received within 45 to 60 days days of shipment initiation based on the generator status, or that a manifest copy documenting receipt of PCB waste at the designated facility is not received within 35 days of shipment initiation, prepare and submit an exception report to the Contracting Officer within 60 days of shipment initiation. Exception reports must also comply with applicable state regulations.

3.9 SPILL RESPONSE

In the event of a spill or release of a hazardous substance (as designated in 40 CFR 302), or pollutant or contaminant, or oil (as governed by the Oil Pollution Act (OPA), 33 U.S.C. 2701 et seq.), notify the Contracting Officer immediately. Direction from the Contracting Officer concerning a spill or release is not considered a change under the contract. If the spill exceeds a reporting threshold, follow the pre-established procedures for immediate reporting to the Contracting Officer. Comply with applicable requirements of Federal, state, or local laws or regulations regarding any spill incident. Transporters must comply with 49 CFR 171 Section 15 for reporting of spills and releases during tranport.

3.10 EMERGENCY CONTACTS

Comply with the emergency contact provisions in 49 CFR 172, Section 604. When shipping hazardous materials, provide a 24 hr emergency response contact and phone number of a person knowledgeable about the hazardous materials being shipped and who has comprehensive emergency response and incident mitigation information for that material, or has immediate access to a person who possesses such knowledge and information. Monitor the phone on a 24 hour basis at all times when the hazardous materials are in transportation, including during storage incidental to transportation. Ensure that information regarding this emergency contact and phone number are placed on all hazardous material shipping documents. Designate an emergency coordinator and post the following information at areas in which hazardous wastes are managed:

a. The name of the emergency coordinator.

b. Phone number through which the emergency coordinator can be contacted on a 24 hour basis.

c. The telephone number of the local fire department.

d. The location of fire extinguishers and spill control materials.

Attachment A SAMPLE OFF-SITE POLICY CERTIFICATION MEMO	
Project/Contract #:	
Waste Stream:	
Primary TSD Facility, EPA ID # and Location:	
Alter. TSD Facility, EPA ID # and Location:	
EPA Region	Contact
I	888-372-7341 or (617) 918-1111
II	(212) 637-3660
III	800-438-2474 or 215-814-5000
IV	800-241-1754 or 404-562-9900
V	(800) 621-8431 or 312-353-2000
VI	800-887-6063 or 214-665-2210
VII	800-223-0425 or (913) 551-7003
VIII	(800) 227-8917 or (303) 312-6312
IX	(866) EPA-WEST or (415) 947-8000
X	800-424-4372 or (206) 553-1200
EPA representative contacted:	
EPA representative phone number:	
Date contacted:	
Comment:	
The above EPA representative was contacted on _____. As of that date the above sites were considered acceptable in accordance with the Off-Site Policy in 40 CFR 300 Section 440.	
Date:	Signature:
Phone number:	

-- End of Section --

SECTION 02 82 00

ASBESTOS REMEDIATION
08/25

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF SAFETY PROFESSIONALS (ASSP)

ASSP Z9.2	(2018) Fundamentals Governing the Design and Operation of Local Exhaust Ventilation Systems

ASTM INTERNATIONAL (ASTM)

ASTM D522/D522M	(2017; R 2021) Mandrel Bend Test of Attached Organic Coatings
ASTM D2794	(1993; R 2024) Standard Test Method for Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact)
ASTM D4397	(2016; R 2023) Standard Specification for Polyethylene Sheeting for Construction, Industrial, and Agricultural Applications
ASTM E84	(2024) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E96/E96M	(2024a) Standard Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials
ASTM E119	(2024) Standard Test Methods for Fire Tests of Building Construction and Materials
ASTM E736/E736M	(2019) Standard Test Method for Cohesion/Adhesion of Sprayed Fire-Resistive Materials Applied to Structural Members
ASTM E1368	(2023) Standard Practice for Visual Inspection of Asbestos Abatement Projects

COMPRESSED GAS ASSOCIATION (CGA)

CGA G-7	(2019) Standard for Compressed Air for Human Respiration; 6th Edition

INTERNATIONAL SAFETY EQUIPMENT ASSOCIATION (ISEA)

ANSI/ISEA Z87.1	(2020) Occupational and Educational Personal Eye and Face Protection Devices

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 701	(2023; ERTA 1 2023) Standard Methods of Fire Tests for Flame Propagation of Textiles and Films

NATIONAL INSTITUTE FOR OCCUPATIONAL SAFETY AND HEALTH (NIOSH)

NIOSH NMAM	(2020; 5th Ed) NIOSH Manual of Analytical Methods

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(2024) Safety -- Safety and Occupational Health (SOH) Requirements

U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)

EPA 340/1-90-018	(1990) Asbestos/NESHAP Regulated Asbestos Containing Materials Guidance
EPA 560/5-85-024	(1985) Guidance for Controlling Asbestos-Containing Materials in Buildings (Purple Book)

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910.147	The Control of Hazardous Energy (Lock Out/Tag Out)
29 CFR 1926.51	Sanitation
29 CFR 1926.59	Hazard Communication
29 CFR 1926.103	Respiratory Protection
29 CFR 1926.200	Accident Prevention Signs and Tags
29 CFR 1926.1101	Asbestos
40 CFR 61-SUBPART A	General Provisions
40 CFR 61-SUBPART M	National Emission Standard for Asbestos
40 CFR 763	Asbestos
42 CFR 84	Approval of Respiratory Protective Devices
49 CFR 107	Hazardous Materials Program Procedures
49 CFR 171	General Information, Regulations, and Definitions
49 CFR 172	Hazardous Materials Table, Special

	Provisions, Hazardous Materials Communications, Emergency Response Information, and Training Requirements
49 CFR 173	Shippers - General Requirements for Shipments and Packagings

U.S. NAVAL FACILITIES ENGINEERING SYSTEMS COMMAND (NAVFAC)

NAVFAC P-502	(2017) Asbestos Program Management
ND OPNAV M-5100.23	(2020; Rev G) Navy Safety and Occupational Health Manual

UL SOLUTIONS (UL)

UL 586	(2009; Reprint Sep 2022) UL Standard for Safety High-Efficiency Particulate, Air Filter Units

1.2 DEFINITIONS

1.2.1 Amended Water

Water containing a wetting agent or surfactant with a maximum surface tension of 0.00042 psi.

1.2.2 Area Sampling

Sampling of asbestos fiber concentrations which approximates the concentrations of asbestos in the theoretical breathing zone but is not actually collected in the breathing zone of an employee.

1.2.3 Asbestos

The term asbestos includes chrysotile, amosite, crocidolite, tremolite, anthophyllite, and actinolite and any of these minerals that have been chemically treated or altered.

1.2.4 Asbestos Containing Material (ACM)

Any material which contains greater than 1 percent asbestos.

1.2.5 Asbestos Control Area

That area where asbestos removal operations are performed which is isolated by physical boundaries which assist in the prevention of the uncontrolled release of asbestos dust, fibers, or debris.

1.2.6 Asbestos Fibers

Those fibers having an aspect ratio of at least 3:1 and longer than 5 micrometers as determined by National Institute for Occupational Safety and Health (NIOSH) Method 7400.

1.2.7 Asbestos Permissible Exposure Limit

0.1 fibers per cubic centimeter of air as an 8-hour time weighted average measured in the breathing zone as defined by 29 CFR 1926.1101 or other

Federal legislation having legal jurisdiction for the protection of workers health.

1.2.8 Authorized Person

Any person authorized by the Contractor and required by work duties to be present in the regulated areas.

1.2.9 Background

The ambient airborne asbestos concentration in an uncontaminated area as measured prior to any asbestos hazard abatement efforts. Background concentrations for other (contaminated) areas are measured in similar but asbestos free locations.

1.2.10 Competent Person (CP)

A person meeting the requirements for competent person as specified in 29 CFR 1926.1101 including a person capable of identifying existing asbestos hazards in the workplace and selecting the appropriate control strategy for asbestos exposure, who has the authority to take prompt corrective measures to eliminate them, and is specifically trained in a training course which meet the criteria of EPA's Model Accreditation Plan (40 CFR 763) for project designer or supervisor, or its equivalent. The competent person must have a current State of Mississippi asbestos contractors or supervisors license.

1.2.11 Contractor

The Contractor is that individual, or entity under contract to perform the herein listed work.

1.2.12 Disposal Bag

A 6 mil thick, leak-tight plastic bag, pre-labeled in accordance with 29 CFR 1926.1101, used for transporting asbestos waste from containment to disposal site.

1.2.13 Disturbance

Activities that disrupt the matrix of ACM, crumble or pulverize ACM, or generate visible debris from ACM. Disturbance includes cutting away small amounts of ACM, no greater than the amount which can be contained in one standard sized glovebag or waste bag, not larger than 60 inches in length and width or as required by state or local regulations in order to access a building component.

1.2.14 Encapsulation

The abatement of an asbestos hazard through the appropriate use of a physical barrier or chemical encapsulants.

1.2.15 Encapsulants

Specific materials in various forms used to chemically or physically entrap asbestos fibers in various configurations to prevent these fibers from becoming airborne. There are four types of encapsulants as follows which must comply with performance requirements as specified herein.

a. Removal Encapsulant (can be used as a wetting agent)

b. Bridging Encapsulant (used to provide a tough, durable surface coating to asbestos containing material)

c. Penetrating Encapsulant (used to penetrate the asbestos containing material encapsulating all asbestos fibers and preventing fiber release due to routine mechanical damage)

d. Lock-Down Encapsulant (used to seal off or "lock-down" minute asbestos fibers left on surfaces from which asbestos containing material has been removed).

1.2.16 Friable Asbestos Material

A term defined in 40 CFR 61-SUBPART M and EPA 340/1-90-018 meaning any material which contains more than 1 percent asbestos, as determined using the method specified in 40 CFR 763, Polarized Light Microscopy (PLM), that when dry, can be crumbled, pulverized, or reduced to powder by hand pressure.

1.2.17 Glovebag Technique

Those asbestos removal and control techniques put forth in 29 CFR 1926.1101.

1.2.18 HEPA Filter Equipment

High efficiency particulate air (HEPA) filtered vacuum and exhaust ventilation equipment with a filter system capable of collecting and retaining asbestos fibers. Filters must retain 99.97 percent of particles 0.3 microns or larger as indicated in UL 586.

1.2.19 Model Accreditation Plan (MAP)

USEPA training accreditation requirements for persons who work with asbestos as specified in 40 CFR 763.

1.2.20 Negative Pressure Enclosure (NPE)

That engineering control technique described as a negative pressure enclosure in 29 CFR 1926.1101 or applicable state regulations.

1.2.21 NESHAP

National Emission Standards for Hazardous Air Pollutants. The USEPA NESHAP regulation for asbestos is at 40 CFR 61-SUBPART M. Requirements associated with demolition and renovation activities are found in Section 61.145 of the NESHAP while requirements associated with waste disposal are found in Section 61.150.

1.2.22 Nonfriable Asbestos Material

Material that contains asbestos in which the fibers have been immobilized by a bonding agent, coating, binder, or other material so that the asbestos fibers are not normally released during appropriate use, handling, storage or transportation. It is understood that asbestos fibers may be released under other conditions such as demolition, removal, or mishap.

1.2.23 Permissible Exposure Limits (PELs)

1.2.23.1 PEL-Time Weighted Average(TWA)

Concentration of asbestos not in excess of 0.1 fibers per cubic centimeter of air (f/cc) as an 8-hour time weighted average (TWA).

1.2.23.2 PEL-Excursion Limit

An airborne concentration of asbestos not in excess of 1.0 f/cc of air as averaged over a sampling period of 30 minutes.

1.2.24 Personal Sampling

Air sampling which is performed to determine asbestos fiber concentrations within the breathing zone of a specific employee, as performed in accordance with 29 CFR 1926.1101.

1.2.25 Presumed ACM

Any material which cannot be sampled at the time of the initial inspection due to inaccessibility, structural or safety concerns (such as charged electrical components), or could void active warranties (such as roofing materials). Presumed ACM must be managed as ACM unless proven to not be ACM through testing by a qualified and certified asbestos professional.

1.2.26 Private Qualified Person (PQP)

A Registered Architect, Professional Engineer, Certified Industrial Hygienist, consultant or other qualified person who has successfully completed training and is therefore accredited under a legitimate State Model Accreditation Plan as described in 40 CFR 763 as a Building Inspector, Contractor/Supervisor Abatement Worker, and Asbestos Project Designer. The PQP that collects samples and elects to analyze samples on site must successfully complete the National Institute of Occupational Safety and Health (NIOSH) 582 course "Sampling and Evaluating Airborne Asbestos Dust" or equivalent, and must participate in the American Industrial Hygiene Association (AIHA) Asbestos Analysis Registry (AAR). The PQP must be appropriately licensed in the State of Mississippi.

1.2.27 TEM

Refers to Transmission Electron Microscopy.

1.2.28 Thermal System Insulation

Thermal system insulation (TSIACM applied to pipes, fittings, boilers, breeching, tanks, ducts or other structural components to prevent heat loss or gain.

1.2.29 Time Weighted Average (TWA)

The TWA is an 8-hour time weighted average airborne concentration of asbestos fibers.

1.2.30 Transite

A generic name for asbestos cement wallboard and pipe.

1.2.31 Wetting Agent

A chemical added to water to reduce the water's surface tension thereby increasing the water's ability to soak into the material to which it is applied. An equivalent wetting agent must have a surface tension of at most 0.00042 psi.

1.2.32 Worker

Individual (not designated as the Competent Person or a supervisor) who performs asbestos work and has completed asbestos worker training required by 29 CFR 1926.1101, to include EPA Model Accreditation Plan (MAP) "Worker" training; accreditation, if required by the OSHA Class of work to be performed or by the state where the work is to be performed. The worker must be appropriately licensed in the State of Mississippi.

1.3 REQUIREMENTS

1.3.1 Description of Work

The work covered by this section includes the handling and control of asbestos containing materials and describes some of the resultant procedures and equipment required to protect workers, the environment and occupants of the building or area, or both, from contact with airborne asbestos fibers. The work also includes the disposal of any asbestos containing materials generated by the work. More specific operational procedures must be outlined in the Asbestos Hazard Abatement Plan called for elsewhere in this specification. The asbestos work includes the demolition and removal and encapsulation of materials indicated on the drawings and materials indentified in the Asbestos Survey that must be disturbed to perform the work which are governed by 40 CFR 763 and NAVFAC P-502. Under normal conditions non-friable or chemically bound materials containing asbestos would not be considered hazardous; however, this material may release airborne asbestos fibers during demolition and removal and therefore must be handled in accordance with the removal and disposal procedures as specified herein and the Asbestos Harzard Abatement Plan. Provide negative pressure enclosure techniques when required by the Asbestos Harzard Abatement Plan as outlined in this specification. The building and work area must be evacuated during the asbestos abatement work. A competent person must supervise asbestos removal work as specified herein.

1.3.2 Unexpected Discovery of Asbestos

Notify the Contracting Officer if any previously untested building components suspected to contain asbestos are impacted by the work.

1.3.3 Medical Requirements

Provide medical requirements including but not limited to medical surveillance and medical record keeping as listed in 29 CFR 1926.1101.

1.3.3.1 Medical Examinations

Contractor must submit documentation of workers who perform activities potentially impacted ACM including the name of each employee, type of exam received, and date of the exam. The documentation must also include a signed statement that the medical examination was reviewed by the contractor's Safety Manager or Industrial Hygienist stating that the

listed personnel have received the required medical examination in accordance with 29 CFR 1926.1101 and the exam results are saved. This requirement must have been satisfied within the 12 months prior to the start of work on this contract. The same medical examination must be given on an annual basis to employees engaged in an occupation involving asbestos and within 30 calendar days before or after the termination of employment in such occupation. Specifically identify x-ray films of asbestos workers to the consulting radiologist and mark medical record jackets with the word "ASBESTOS."

1.3.3.2 Medical Records

Maintain complete and accurate records of employees' medical examinations, medical records, and exposure data for a period of 30 years after termination of employment and make records of the required medical examinations and exposure data available for inspection and copying to: The Assistant Secretary of Labor for Occupational Safety and Health (OSHA), or authorized representatives of them, and an employee's physician upon the request of the employee or former employee.

1.3.4 Employee Training

Submit certificates, prior to the start of work but after the main abatement submittal, signed by each employee indicating that the employee has received training in the proper handling of materials and wastes that contain asbestos in accordance with 40 CFR 763; understands the health implications and risks involved, including the illnesses possible from exposure to airborne asbestos fibers; understands the use and limits of the respiratory equipment to be used; and understands the results of monitoring of airborne quantities of asbestos as related to health and respiratory equipment as indicated in 29 CFR 1926.1101 on an initial and annual basis. Organize certificates by individual worker, not grouped by type of certification. Train personnel involved in the asbestos control work in accordance with United States Environmental Protection Agency (USEPA) Asbestos Hazard Emergency Response Act (AHERA) training criteria or State training criteria whichever is more stringent. Document the training by providing: dates of training, training entity, course outline, names of instructors, and qualifications of instructors upon request by the Contracting Officer. Furnish each employee with respirator training and fit testing administered by the PQP as required by 29 CFR 1926.1101 and 29 CFR 1926.103. Fully cover engineering and other hazard control techniques and procedures. Asbestos workers must have a current State of Mississippi asbestos worker's license.

1.3.5 Permits, Licenses, and Notifications

Prior to the start of work, obtain necessary permits and licenses in conjunction with asbestos removal, encapsulation, hauling, and disposition, and furnish notification of such actions required by Federal, State, regional, and local authorities. Notify the State's environmental protection agency and the Contracting Officer in writing 20 working days prior to commencement of work in accordance with 40 CFR 61-SUBPART M. Notify the Contracting Officer and other appropriate Government agencies in writing 20 working days prior to the start of asbestos work as indicated in applicable laws, ordinances, criteria, rules, and regulations. Submit copies of all Notifications to the Contracting Officer.

1.3.6 Environment, Safety and Health Compliance

In addition to detailed requirements of this specification, comply with those applicable laws, ordinances, criteria, rules, and regulations of Federal, State, regional, and local authorities regarding handling, storing, transporting, and disposing of asbestos waste materials. Comply with the applicable requirements of the current issue of EM 385-1-1, 29 CFR 1926.1101, 40 CFR 61-SUBPART A, 40 CFR 61-SUBPART M, 40 CFR 763 and ND OPNAV M-5100.23. Submit matters of interpretation of standards to the appropriate administrative agency for resolution before starting the work. Where the requirements of this specification, applicable laws, rules, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirement as defined by the Government apply.

1.3.7 Respiratory Protection Program

Establish and implement a respirator program as required by 29 CFR 1926.1101, and 29 CFR 1926.103 and applicable state and local regulations. Submit a written description of the program to the Contracting Officer. Submit a written program manual or operating procedure including methods of compliance with regulatory statutes.

1.3.7.1 Respirator Program Records

Submit records of the respirator program as required by 29 CFR 1926.103, and 29 CFR 1926.1101.

1.3.7.2 Respirator Fit Testing

The Contractor's PQP must conduct a qualitative or quantitative fit test conforming to 29 CFR 1926.103 for each worker required to wear a respirator, and any authorized visitors who enter a regulated area where respirators are required to be worn. A respirator fit test must be performed prior to initially wearing a respirator and every 12 months thereafter. If physical changes develop that affects the fit, a new fit test must be performed. Functional fit checks must be performed each time a respirator is put on and in accordance with the manufacturer's recommendation.

1.3.7.3 Respirator Selection and Use Requirements

Provide respirators, and ensure that they are used as required by 29 CFR 1926.1101 and in accordance with CGA G-7 and the manufacturer's recommendations. Respirators must be approved by the National Institute for Occupational Safety and Health NIOSH, under the provisions of 42 CFR 84, for use in environments containing airborne asbestos fibers. For air-purifying respirators, the particulate filter must be high-efficiency particulate air (HEPA)/(N-,R-,P-100). The initial respirator selection and the decisions regarding the upgrading or downgrading of respirator type must be made by the Contractor's Designated IH based on the measured or anticipated airborne asbestos fiber concentrations to be encountered.

1.3.8 Asbestos Hazard Control Supervisor

The Contractor must be represented on site by a supervisor, trained using the model Contractor accreditation plan as indicated in the Federal statutes for all portions of the herein listed work.

1.3.9 Hazard Communication

Adhere to all parts of 29 CFR 1926.59 and provide the Contracting Officer with a copy of the Safety Data Sheets (SDS) for all materials brought to the site.

1.3.10 Asbestos Hazard Abatement Plan

Submit a detailed plan of the safety precautions such as lockout, tagout, tryout, fall protection, and confined space entry procedures and equipment and work procedures to be used in the encapsulation removal and demolition of materials containing asbestos. The plan, not to be combined with other hazard abatement plans, must be prepared, signed, and sealed by the PQP. Provide a Table of Contents for each abatement submittal, which follows the sequence of requirements in the contract. The plan must include but not be limited to the precise personal protective equipment to be used including, but not limited to, respiratory protection, type of whole-body protection, the location of asbestos control areas including clean and dirty areas, buffer zones, showers, storage areas, change rooms, removal encapsulation method, interface of trades involved in the construction, sequencing of asbestos related work, disposal plan, type of wetting agent and asbestos sealer to be used, locations of local exhaust equipment, planned air monitoring strategies, and a detailed description of the method to be employed in order to control environmental pollution. The plan must also include (both fire and medical emergency) response plans and an Activity Hazard Analyses (AHAs) in accordance with EM 385-1-1. The Asbestos Hazard Abatement Plan must be approved in writing prior to starting any asbestos work. The Contractor, Asbestos Hazard Control Supervisor, CP and PQP must meet with the Contracting Officer prior to beginning work, to discuss in detail the Asbestos Hazard Abatement Plan, including work procedures and safety precautions. Once approved by the Contracting Officer, the plan will be enforced as if an addition to the specification. Any changes required in the specification as a result of the plan must be identified specifically in the plan to allow for free discussion and approval by the Contracting Officer prior to starting work.

1.3.11 Testing Laboratory

Submit the name, address, telephone number, and appliable laboratory certification(s) of each testing laboratory selected for the sampling, analysis, and reporting of airborne concentrations of asbestos fibers along with evidence that each laboratory selected holds the appropriate State license and permits and certification that each laboratory is American Industrial Hygiene Association (AIHA) accredited and that persons counting the samples have been judged proficient by current inclusion on the AIHA Asbestos Analysis Registry (AAR) and successful participation of the laboratory in the Proficiency Analytical Testing (PAT) Program. Where analysis to determine asbestos content in bulk materials or transmission electron microscopy is required, submit evidence that the laboratory is accredited by the National Institute of Science and Technology (NIST) under National Voluntary Laboratory Accreditation Program (NVLAP) for asbestos analysis. The testing laboratory firm must be independent of the asbestos contractor and must have no employee or employer relationship which could constitute a conflict of interest.

1.3.12 Landfill Approval

Submit written evidence that the landfill is approved for asbestos disposal by the U.S. Environmental Protection Agency, and local regulatory

authority. Within three working days after delivery, submit detailed delivery tickets, prepared, signed, and dated by an agent of the landfill, certifying the amount of asbestos materials delivered to the landfill. Submit a copy of the waste shipment records within one day of the shipment leaving the project site.

1.3.13 Transporter Certification

Submit written evidence that the transporter is approved to transport asbestos waste in accordance with the DOT requirements of 49 CFR 171, 49 CFR 172, 49 CFR 173, as well as registration requirements of 49 CFR 107 and all other State and local regulatory agency requirements.

1.3.14 Medical Certification

Provide a written certification for each worker and supervisor, signed by a licensed physician indicating that the worker and supervisor has met or exceeded all of the medical prerequisites listed herein and in 29 CFR 1926.1101 and 29 CFR 1926.103 as prescribed by law. Submit certificates prior to the start of work but after the main abatement submittal.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Amended Water; G

Safety Data Sheets (SDS) for All Materials; G

Encapsulants; G

Respirators; G

Local Exhaust Equipment; G

Pressure Differential Automatic Recording Instrument; G

Vacuums; G

Glovebags; G

SD-06 Test Reports

Air Sampling Results; G

Pressure Differential Recordings for Local Exhaust System; G

Clearance Sampling; G

Asbestos Disposal Quantity Report; G

SD-07 Certificates

Employee Training; G

Notifications; G

Respiratory Protection Program; G

Asbestos Hazard Abatement Plan; G

Testing Laboratory; G

Landfill Approval; G

Delivery Tickets; G

Waste Shipment Records; G

Transporter Certification; G

Medical Certification; G

Private Qualified Person Documentation; G

Designated Competent Person; G

Worker's License; G

Contractor's License; G

Federal, State or Local Citations on Previous Projects; G

Encapsulants; G

Equipment Used to Contain Airborne Asbestos Fibers; G

Water Filtration Equipment; G

Vacuums; G

Ventilation Systems; G

SD-11 Closeout Submittals

Permits and Licenses; G

Notifications; G

Respirator Program Records; G

Rental Equipment; G

1.5 QUALITY ASSURANCE

1.5.1 Private Qualified Person Documentation

Submit the name, address, and telephone number of the PQP selected to prepare the Asbestos Hazard Abatement Plan, direct monitoring and training, and documented evidence that the PQP has successfully completed training in and is accredited and where required is certified as, a Building Inspector, Contractor/Supervisor Abatement Worker, and Asbestos Project Designer as described by 40 CFR 763 and has successfully completed

the National Institute of Occupational Safety and Health (NIOSH) 582 course "Sampling and Evaluating Airborne Asbestos Dust" or equivalent. The PQP and the asbestos contractor must not have an employee/employer relationship or financial relationship which could constitute a conflict of interest. The PQP must be a first tier subcontractor.

1.5.2 Designated Competent Person Documentation

The Designated Competent Person must be experienced in the administration and supervision of asbestos abatement projects including exposure assessment and monitoring, work practices, abatement methods, protective measures for personnel, setting up and inspecting asbestos abatement work areas, evaluating the integrity of containment barriers, placement and operation of local exhaust systems, ACM generated waste containment and disposal procedures, decontamination units installation and maintenance requirements, site safety and health requirements, notification of other employees onsite. The Designated Competent Person must be on-site at all times when asbestos abatement activities are underway.Submit training certification and a current State of Mississippi Asbestos Contractor's and Supervisor's License. Submit evidence that the Designated Competent Person has a minimum of 2 years of on-the-job asbestos abatement experience relevant to OSHA designated competent person requirements. The Designated Competent Person must be a first tier subcontractor.

1.5.3 Worker's License

Submit documentation that workers meet the requirements of 29 CFR 1926.1101, 40 CFR 61-SUBPART M and have a current State of Mississippi Asbestos Workers License.

1.5.4 Contractor's License

Submit a copy of the asbestos contractor's license issued by the State of Mississippi. Submit the following certification along with the license: "I certify that the personnel I am responsible for during the course of this project fully understand the contents of 29 CFR 1926.1101, 40 CFR 61-SUBPART MEM 385-1-1, and the Federal, State and local requirements for those asbestos abatement activities that they will be involved in." This certification statement must be signed by the Company's President or Chief Executive.

1.5.5 Air Sampling Results

Complete fiber counting and provide results to the PQP for review within 16 hours of the "time off" of the sample pump. Notify the Contracting Officer immediately of any airborne levels of asbestos fibers in excess of the acceptable limits. Submit sampling results to the Contracting Officer and the affected Contractor employees where required by law within three working days, signed by the testing laboratory employee performing air sampling, the employee that analyzed the sample, and the PQP. Notify the Contractor and the Contracting Officer immediately of any variance in the pressure differential which could cause adjacent unsealed areas to have asbestos fiber concentrations in excess of 0.01 fibers per cubic centimeter or background whichever is higher. In no circumstance must levels exceed 0.1 fibers per cubic centimeter.

1.5.6 Pressure Differential Recordings for Local Exhaust System

Provide a local exhaust system that creates a negative pressure of at least

0.02 inches of water relative to the pressure external to the enclosure and operate it continuously, 24-hours a day, until the temporary enclosure of the asbestos control area is removed. Submit pressure differential recordings for each work day to the PQP for review and to the Contracting Officer within 24-hours from the end of each work day.

1.5.7 Federal, State or Local Citations on Previous Projects

Submit a statement, signed by an officer of the company, containing a record of any citations issued by Federal, State or local regulatory agencies relating to asbestos activities within the last 5 years (including projects, dates, and resolutions); a list of penalties incurred through non-compliance with asbestos project specifications, including liquidated damages, overruns in scheduled time limitations and resolutions; and situations in which an asbestos-related contract has been terminated (including projects, dates, and reasons for terminations). If there are none, a negative declaration signed by an officer of the company must be provided.

1.5.8 Preconstruction Conference

Conduct a safety preconstruction conference to discuss the details of the Asbestos Hazard Abatement Plan, Accident Prevention Plan (APP) including the AHAs required in specification Section 01 35 26 GOVERNMENTAL SAFETY REQUIREMENTS. The safety preconstruction conference must include the Contractor and their Designated Competent Person, Designated IH and Project Supervisor and the Contracting Officer. Deficiencies in the APP must be discussed. Onsite work must not begin until the APP has been accepted.

1.6 SECURITY

A log book must be kept documenting entry into and out of the regulated area. Entry into regulated areas must only be by personnel authorized by the Contractor and the Contracting Officer. Personnel authorized to enter regulated areas must be trained, medically evaluated, and wear the required personal protective equipment.

1.7 EQUIPMENT

1.7.1 Rental Equipment

Provide a copy of the written notification to the rental company concerning the intended use of the equipment and the possibility of asbestos contamination of the equipment.

PART 2 PRODUCTS

2.1 ENCAPSULANTS

Encapsulants must conform to current USEPA requirements, contain no toxic or hazardous substances as defined in 29 CFR 1926.59, and conform to the following performance requirements.

2.1.1 Removal Encapsulants

Requirement	Test Standard
Flame Spread - 25, Smoke Emission - 50	ASTM E84
Life Expectancy - 20 years	Warranted by the manufacturer to perform for at least 20 years as a durable barrier in the environment and conditions similar to the planned application
Permeability - Minimum 0.4 perms	ASTM E96/E96M
Fire Resistance - Negligible affect on fire resistance rating over 3 hour test (Classified by UL for use over fibrous and cementitious sprayed fireproofing)	ASTM E119
Impact Resistance - Minimum 43 in/lb	ASTM D2794 Gardner Impact Test
Flexibility - no rupture or cracking	ASTM D522/D522M Mandrel Bend Test

2.1.2 Bridging Encapsulant

Requirement	Test Standard
Flame Spread - 25, Smoke Emission - 50	ASTM E84
Life Expectancy - 20 years	Warranted by the manufacturer to perform for at least 20 years as a durable barrier in the environment and conditions similar to the planned application
Permeability - Minimum 0.4 perms	ASTM E96/E96M
Fire Resistance - Negligible affect on fire resistance rating over 3-hour test (Classified by UL for use over fibrous and cementitious sprayed fireproofing)	ASTM E119
Impact Resistance - Minimum 43 in/lb	ASTM D2794 Gardner Impact Test
Flexibility - no rupture or cracking	ASTM D522/D522M Mandrel Bend Test

2.1.3 Penetrating Encapsulant

Requirement	Test Standard
Flame Spread - 25, Smoke Emission - 50	ASTM E84
Life Expectancy - 20 years	Warranted by the manufacturer to perform for at least 20 years as a durable barrier in the environment and conditions similar to the planned application
Permeability - Minimum 0.4 perms	ASTM E96/E96M
Cohesion/Adhesion Test - 50 pounds of force/foot	ASTM E119
Fire Resistance - Negligible affect on fire resistance rating over 3-hour test (Classified by UL for use over fibrous and cementitious sprayed fireproofing)	ASTM E119
Impact Resistance - Minimum 43 in/lb	ASTM D2794 Gardner Impact Test
Flexibility - no rupture or cracking	ASTM D522/D522M Mandrel Bend Test

2.1.4 Lock-down Encapsulant

Requirement	Test Standard
Flame Spread - 25, Smoke Emission - 50	ASTM E84
Life Expectancy - 20 years	Warranted by the manufacturer to perform for at least 20 years as a durable barrier in the environment and conditions similar to the planned application
Permeability - Minimum 0.4 perms	ASTM E96/E96M

Requirement	Test Standard
Fire Resistance - Negligible affect on fire resistance rating over 3-hour test (Tested with fireproofing over encapsulant applied directly to steel member)	ASTM E119
Bond Strength: 100 pounds of force/foot	ASTM E736/E736M
(Tests compatibility with cementitious and fibrous fireproofing)	

2.2 DUCT TAPE

Industrial grade duct tape of appropriate widths suitable for bonding sheet plastic and disposal container.

2.3 DISPOSAL CONTAINERS

Leak-tight (defined as solids, liquids, or dust that cannot escape or spill out) disposal containers must be provided for ACM wastes as required by 29 CFR 1926.1101 and state and local regulatory requirements. Disposal containers can be in the form of:

a. Disposal Bags

b. Fiberboard Drums

c. Cardboard Boxes

2.4 SHEET PLASTIC

Sheet plastic must be polyethylene of 6 mil minimum thickness and must be provided in the largest sheet size necessary to minimize seams. Film must and conform to ASTM D4397, except as specified below

2.4.1 Flame Resistant

Where a potential for fire exists, flame-resistant sheets must be provided. Film must conform to the requirements of NFPA 701.

2.4.2 Reinforced

Reinforced sheets must be provided where high skin strength is required, such as where it constitutes the only barrier between the regulated area and the outdoor environment. The sheet stock must consist of translucent, nylon-reinforced or woven-polyethylene thread laminated between two layers of polyethylene film. Film must meet flame resistant standards of NFPA 701.

2.5 MASTIC REMOVING SOLVENT

Mastic removing solvent must be nonflammable and must not contain methylene chloride, glycol ether, or halogenated hydrocarbons. Solvents used onsite must have a flash point greater than 140 degrees F.

Prior to approving the use of mastic removing solvent for renovation projects where a new material is placed on the treated surface, the treated surface with mastic removing solvent must be completely removed. Remaining mastic removing solvent may react with glues and mastic of the new product.

2.6 LEAK-TIGHT WRAPPING

Two layers of 6 mil minimum thick polyethylene sheet stock must be used for the containment of removed asbestos-containing components or materials such as large tanks, boilers, insulated pipe segments and other materials. Upon placement of the ACM component or material, each layer must be individually leak-tight sealed with duct tape.

2.7 VIEWING INSPECTION WINDOW

Where feasible, a minimum of one clear, 1/8 inch thick, acrylic sheet, 18 by 24 inches, must be installed as a viewing inspection window at eye level on a wall in each containment enclosure. The windows must be sealed leak-tight with industrial grade duct tape.

2.8 WETTING AGENTS

Removal encapsulant (a penetrating encapsulant) must be provided when conducting removal abatement activities that require a longer removal time or are subject to rapid evaporation of water. The removal encapsulant must be capable of wetting the ACM and retarding fiber release during disturbance of the ACM greater than or equal to that provided by amended water. Performance requirements for penetrating encapsulants are specified in paragraph ENCAPSULANTS above.

PART 3 EXECUTION

3.1 EQUIPMENT

Provide the Contracting Officer, with at least two complete sets of personal protective equipment as required for entry to and inspection of the asbestos control area. Provide equivalent training to the Contracting Officer or a designated representative as provided to Contractor employees in the use of the required personal protective equipment. Provide manufacturer's certificate of compliance for all equipment used to contain airborne asbestos fibers.

3.1.1 Air Monitoring Equipment

The Contractor's PQP must approve air monitoring equipment. The equipment must include, but must not be limited to:

a. High-volume sampling pumps that can be calibrated and operated at a constant airflow up to 16 liters per minute.

b. Low-volume, battery powered, body-attachable, portable personal pumps that can be calibrated to a constant airflow up to approximately 3.5 liters per minute, and a self-contained rechargeable power pack capable of sustaining the calibrated flow rate for a minimum of 10 hours. The pumps must also be equipped with an automatic flow control unit which must maintain a constant flow, even as filter resistance increases due to accumulation of fiber and debris on the filter

surface.

c. Single use standard 25 mm diameter cassette, open face, 0.8 micron pore size, mixed cellulose ester membrane filters and cassettes with 50 mm electrically conductive extension cowl, and shrink bands for personal air sampling.

d. A flow calibrator capable of calibration to within plus or minus 2 percent of reading over a temperature range of minus 4 to plus 140 degrees F and traceable to a NIST primary standard.

3.1.2 Respirators

Select respirators from those approved by the National Institute for Occupational Safety and Health (NIOSH), Department of Health and Human Services.

3.1.2.1 Respirators for Handling Asbestos

Provide personnel engaged in pre-cleaning, cleanup, handling, encapsulation removal and demolition of asbestos materials with respiratory protection as indicated in 29 CFR 1926.1101 and 29 CFR 1926.103. Breathing air must comply with CGA G-7.

3.1.3 Exterior Whole Body Protection

3.1.3.1 Outer Protective Clothing

Provide personnel exposed to asbestos with disposable "non-breathable," whole body outer protective clothing, head coverings, gloves, and foot coverings. Provide disposable plastic or rubber gloves to protect hands. Cloth gloves may be worn inside the plastic or rubber gloves for comfort, but must not be used alone. Make sleeves secure at the wrists, make foot coverings secure at the ankles, and make clothing secure at the neck by the use of tape.

3.1.3.2 Work Clothing

Provide cloth work clothes for wear under the outer protective clothing and foot coverings and either dispose of or properly decontaminate them as recommended by the PQP after each use.

3.1.3.3 Personal Decontamination Unit

Provide a temporary, negative pressure unit with a separate decontamination locker room and clean locker room with a shower that complies with 29 CFR 1926.51(f)(4)(ii) through (V) in between for personnel required to wear whole body protective clothing. Provide two separate lockers for each asbestos worker, one in each locker room. Keep street clothing and street shoes in the clean locker. HEPA vacuum and remove asbestos contaminated disposable protective clothing while still wearing respirators at the boundary of the asbestos work area and seal in impermeable bags or containers for disposal. Do not wear work clothing between home and work. Locate showers between the decontamination locker room and the clean locker room and require that all employees shower before changing into street clothes. Collect used shower water and filter with approved water filtration equipment to remove asbestos contamination. Wastewater filters must be installed in series with the first stage pore size 20 microns and the second stage pore size of 5

microns. Dispose of filters and residue as asbestos waste. Discharge clean water to the sanitary system. Dispose of asbestos contaminated work clothing as asbestos contaminated waste. Keep the floor of the decontamination unit's clean room dry and clean at all times. Proper housekeeping and hygiene requirements must be maintained. Provide soap and towels for showering, washing and drying. Cloth towels provided must be disposed of as ACM waste. Physically attach the decontamination units to the asbestos control area. Construct both a personnel decontamination unit and an equipment decontamination unit onto and integral with each asbestos control area.

3.1.3.4 Eye Protection

Provide eye protection that complies with ANSI/ISEA Z87.1 when operations present a potential eye injury hazard. Provide goggles to personnel engaged in asbestos abatement operations when the use of a full face respirator is not required.

3.1.4 Regulated Areas

All Class I, II, and III asbestos work must be conducted within regulated areas. The regulated area must be demarcated to minimize the number of persons within the area and to protect persons outside the area from exposure to airborne asbestos. Control access to regulated areas, ensure that only authorized personnel enter, and verify that Contractor required medical surveillance, training and respiratory protection program requirements are met prior to allowing entrance.

3.1.5 Load-out Unit

Provide a temporary load-out unit that is adjacent and connected to the regulated area. Attach the load-out unit in a leak-tight manner to each regulated area.

3.1.6 Warning Signs and Labels

Provide bilingual warning signs printed in English and Spanish at all approaches to asbestos control areas. Locate signs at such a distance that personnel may read the sign and take the necessary protective steps required before entering the area. Provide labels and affix to all asbestos materials, scrap, waste, debris, and other products contaminated with asbestos. Containers with preprinted warning labels conforming to the requirements are acceptable

3.1.6.1 Warning Sign

Provide vertical format conforming to 29 CFR 1926.200, and 29 CFR 1926.1101 minimum 20 by 14 inches displaying the following legend in the lower panel:

Legend	Notation
DANGER	one inch Sans Serif Gothic or Block

Legend	Notation
ASBESTOS	one inch Sans Serif Gothic or Block
MAY CAUSE CANCER	one inch Sans Serif Gothic or Block
CAUSES DAMAGE TO LUNGS	1/4 inch Sans Serif Gothic or Block
AUTHORIZED PERSONNEL ONLY	1/4 inch Sans Serif Gothic or Block
WEAR RESPIRATORY PROTECTION AND PROTECTIVE CLOTHING IN THIS AREA	1/4 inch Sans Serif Gothic or Block

Spacing between lines must be at least equal to the height of the upper of any two lines.

3.1.6.2 Warning Labels

Provide labels conforming to 29 CFR 1926.1101 of sufficient size to be clearly legible, displaying the following legend:

DANGER
CONTAINS ASBESTOS FIBERS
MAY CAUSE CANCER
CAUSES DAMAGE TO LUNGS
DO NOT BREATHE DUST AVOID CREATING DUST

3.1.7 Local Exhaust System

Provide a local exhaust system in the asbestos control area in accordance with ASSP Z9.2 and 29 CFR 1926.1101 that provides at least four air changes per hour inside of the negative pressure enclosure. Local exhaust equipment must be operated 24-hours per day, until the asbestos control area is removed and must be leak proof to the filter and equipped with HEPA filters. Maintain a minimum pressure differential in the control area of minus 0.02 inch of water column relative to adjacent, unsealed areas. Provide continuous 24-hour per day monitoring of the pressure differential with a pressure differential automatic recording instrument. The building ventilation system must not be used as the local exhaust system for the asbestos control area. Filters on exhaust equipment must conform to ASSP Z9.2 and UL 586. Terminate the local exhaust system out of doors and remote from any public access or ventilation system intakes.

3.1.8 Tools

Vacuums must be leak proof to the filter and equipped with HEPA filters. Filters on vacuums must conform to ASSP Z9.2 and UL 586. Do not use power

tools to remove asbestos containing materials unless the tool is equipped with effective, integral HEPA filtered exhaust ventilation systems. Remove all residual asbestos from reusable tools prior to storage or reuse. Reusable tools must be thoroughly decontaminated prior to being removed from the regulated areas.

3.1.9 Rental Equipment

If rental equipment is to be used, furnish written notification to the rental agency concerning the intended use of the equipment and the possibility of asbestos contamination of the equipment.

3.1.10 Glovebags

Submit written manufacturers proof that glovebags do not break down under expected temperatures and conditions.

3.1.11 Single Stage Decontamination Area

A decontamination area (equipment room/area) must be provided for Class I work involving less than 25 feet or 10 square feet of TSI or surfacing ACM, and for Class II and Class III asbestos work operations where exposures exceed the PELs or where there is no negative exposure assessment. The equipment room or area must be adjacent to the regulated area for the decontamination of employees, material, and their equipment which could be contaminated with asbestos. The area must be covered by an impermeable drop cloth on the floor or horizontal working surface. The area must be of sufficient size to accommodate cleaning of equipment and removing personal protective equipment without spreading contamination beyond the area.

3.1.12 Decontamination Area Exit Procedures

Ensure that the following procedures are followed:

a. Before leaving the regulated area, remove all gross contamination and debris from work clothing using a HEPA vacuum.

b. Employees must remove their protective clothing in the equipment room and deposit the clothing in labeled impermeable bags or containers for disposal.

c. Employees must not remove their respirators until showering.

d. Employees must shower prior to entering the clean room. If a shower has not been located between the equipment room and the clean room or the work is performed outdoors, ensure that employees engaged in Class I asbestos jobs: a) Remove asbestos contamination from their work suits in the equipment room or decontamination area using a HEPA vacuum before proceeding to a shower that is not adjacent to the work area; or b) Remove their contaminated work suits in the equipment room, without cleaning worksuits, and proceed to a shower that is not adjacent to the work area.

3.2 WORK PROCEDURE

Perform asbestos related work in accordance with 29 CFR 1926.1101, 40 CFR 61-SUBPART M, and as specified herein. Use wet or if given prior EPA approval, dry removal procedures and negative pressure enclosure

techniques. Wear and utilize protective clothing and equipment as specified herein. No eating, smoking, drinking, chewing gum, tobacco, or applying cosmetics is permitted in the asbestos work or control areas. Personnel of other trades not engaged in the removal and demolition of asbestos containing material must not be exposed at any time to airborne concentrations of asbestos unless all the personnel protection and training provisions of this specification are complied with by the trade personnel. Seal all roof top penetrations, except plumbing vents, prior to asbestos roofing work. Shut down the building heating, ventilating, and air conditioning system, cap the openings to the system, prior to the commencement of asbestos work. Power to the regulated area must be locked-out and tagged in accordance with 29 CFR 1910.147. Disconnect electrical service when encapsulation ans wet removal is performed and provide temporary electrical service with verifiable ground fault circuit interrupter (GFCI) protection prior to the use of any water or encapsulant. All electrical work must be performed by a licensed electrician. Stop abatement work in the regulated area immediately when the airborne total fiber concentration: (1) equals or exceeds 0.01 f/cc, or the pre-abatement concentration, whichever is greater, outside the regulated area; or (2) equals or exceeds 1.0 f/cc inside the regulated area. Correct the condition to the satisfaction of the Contracting Officer, including visual inspection and air sampling. Work must resume only upon notification by the Contracting Officer. Corrective actions must be documented. If an asbestos fiber release or spill occurs outside of the asbestos control area, stop work immediately, correct the condition to the satisfaction of the Contracting Officer including clearance sampling, prior to resumption of work.

3.2.1 Building Ventilation System and Critical Barriers

Building ventilation system supply and return air ducts in a regulated area must be shut down and isolated by lockable switch or other positive means in accordance with 29 CFR 1910.147 and isolated by airtight seals to prevent the spread of contamination throughout the system. Edges to wall, ceiling and floor surfaces must be sealed with industrial grade duct tape.

a. A Competent Person must supervise the work.

b. For indoor work, critical barriers must be placed over all openings to the regulated area.

c. Impermeable dropcloths must be placed on surfaces beneath all removal activity.

3.2.2 Protection of Existing Work to Remain

Perform work without damage or contamination of adjacent work. Where such work is damaged or contaminated as verified by the Contracting Officer using visual inspection or sample analysis, it must be restored to its original condition or decontaminated by the Contractor as deemed appropriate by the Contracting Officer. This includes inadvertent spill of dirt, dust, or debris in which it is reasonable to conclude that asbestos may exist. When these spills occur, stop work immediately. Then clean up the spill. When satisfactory visual inspection and air sampling results are obtained from the PQP work may proceed at the discretion of the Contracting Officer.

3.2.3 Furnishings

Furniture and equipment will be removed from the area of work by the Government before asbestos work begins.

Larger equipment will remain in the building. Cover and seal furnishings with 6-mil plastic sheet or remove from the work area and store in a location on site approved by the Contracting Officer.

3.2.4 Precleaning

Wet wipe and HEPA vacuum all surfaces potentially contaminated with asbestos prior to establishment of an enclosure.

3.2.5 Asbestos Control Area Requirements

3.2.5.1 Negative Pressure Enclosure

Removal of asbestos contaminated acoustical ceiling tiles, thermal system insulation, gypsum wallboard/joint compound and interior friable asbestos require the use of a negative pressure enclosure. Block and seal openings in areas where the release of airborne asbestos fibers can be expected. Establish an asbestos negative pressure enclosure with the use of curtains, portable partitions, or other enclosures in order to prevent the escape of asbestos fibers from the contaminated asbestos work area. Negative pressure enclosure development must include protective covering of uncontaminated walls, and ceilings with a continuous membrane of two layers of minimum 6-mil plastic sheet sealed with tape to prevent water or other damage. Provide two layers of 6-mil plastic sheet over floors and extend a minimum of 12 inches up walls. Seal all joints with tape. Provide local exhaust system in the asbestos control area. Openings are allowed in enclosures of asbestos control areas for personnel and equipment entry and exit, the supply and exhaust of air for the local exhaust system and the removal of properly containerized asbestos containing materials. Replace local exhaust system filters as required to maintain the efficiency of the system.

3.2.5.2 Glovebag

If the construction of a negative pressure enclosure is infeasible for the removal, use alternate techniques as indicated in 29 CFR 1926.1101. Establish designated limits for the asbestos regulated area with the use of rope or other continuous barriers, and maintain all other requirements for asbestos control areas. The PQP must conduct personal samples of each worker engaged in asbestos handling (removal, disposal, transport and other associated work) throughout the duration of the project. If the quantity of airborne asbestos fibers monitored at the breathing zone of the workers at any time exceeds background or 0.01 fibers per cubic centimeter whichever is greater, stop work, evacuate personnel in adjacent areas or provide personnel with approved protective equipment at the discretion of the Contracting Officer. This sampling may be duplicated by the Government at the discretion of the Contracting Officer. If the air sampling results obtained by the Government differ from those obtained by the Contractor, the Government will determine which results predominate. If adjacent areas are contaminated as determined by the Contracting Officer, clean the contaminated areas, monitor, and visually inspect the area as specified herein.

3.2.5.3 Regulated Area for Class II Removal

For Class II removal activities, establish designated limits for the asbestos regulated work area with the use of red barrier tape; install critical barriers, splash guards and signs, and maintain all other requirements for asbestos control area except local exhaust. Place impermeable dropcloths on surfaces beneath removal activity extending out 3 feet in all directions. A detached decontamination system may be used. Conduct area monitoring of airborne fibers during the work shift at the designated limits of the asbestos work area and conduct personal samples of each worker engaged in the work. If the airborne fiber concentration of the workers or designated limits at any time exceeds background or 0.01 fibers per cubic centimeter, whichever is greater, stop work immediately and correct the situation.

3.2.6 Removal Procedures

Wet asbestos material with a fine spray of amended water during removal, cutting, or other handling so as to reduce the emission of airborne fibers. Remove material and immediately place in 6 mil plastic disposal bags. Remove asbestos containing material in a gradual manner, with continuous application of the amended water or wetting agent in such a manner that no asbestos material is disturbed prior to being adequately wetted. Where unusual circumstances prohibit the use of 6 mil plastic bags, submit an alternate proposal for containment of asbestos fibers to the Contracting Officer for approval. For example, in the case where both piping and insulation are to be removed, the Contractor may elect to wet the insulation, wrap the pipes and insulation in plastic and remove the pipe by sections. Containerize asbestos containing material while wet. Do not allow asbestos material to accumulate or become dry. Lower and otherwise handle asbestos containing material as indicated in 40 CFR 61-SUBPART M.

3.2.6.1 Sealing Contaminated Items Designated for Disposal

Remove contaminated items designated for removal by completely coating the items with an asbestos lock-down encapsulant at the demolition site before removing the items from the asbestos control area. These items need not be vacuumed. The asbestos lock-down encapsulant must be tinted a contrasting color and spray-applied by airless method. Thoroughness of sealing operation must be visually gauged by the extent of colored coating on exposed surfaces. Lock-down encapsulants must comply with the performance requirements specified herein.

3.2.6.2 Exposed Pipe Insulation Edges

Contain edges of asbestos insulation to remain that are exposed by a removal operation. Wet and cut the rough ends true and square with sharp tools and then encapsulate the edges with a 1/4 inch thick layer of non-asbestos containing insulating cement troweled to a smooth hard finish. When cement is dry, lag the end with a layer of non-asbestos lagging cloth, overlapping the existing ends by at least 4 inches. When insulating cement and cloth is an impractical method of sealing a raw edge of asbestos, take appropriate steps to seal the raw edges as approved by the Contracting Officer.

3.2.7 Methods of Compliance

3.2.7.1 Mandated Practices

The specific abatement techniques and items identified must be detailed in the Contractor's Asbestos Hazard Abatement Plan (AHAP). Use the following engineering controls and work practices in all operations, regardless of the levels of exposure:

a. Vacuum cleaners equipped with HEPA filters.

b. Wet methods or wetting agents except where it can be demonstrated that the use of wet methods is unfeasible due to the creation of electrical hazards, equipment malfunction, and in roofing.

c. Prompt clean-up and disposal.

d. Inspection and repair of polyethylene.

e. Cleaning of equipment and surfaces of containers prior to removing them from the equipment room or area.

3.2.7.2 Control Methods

Use the following control methods:

a. Local exhaust ventilation equipped with HEPA filter;

b. Enclosure or isolation of processes producing asbestos dust;

c. Where the feasible engineering and work practice controls are not sufficient to reduce employee exposure to or below the PELs, use them to reduce employee exposure to the lowest levels attainable and must supplement them by the use of respiratory protection.

3.2.7.3 Unacceptable Practices

The following work practices must not be used:

a. High-speed abrasive disc saws that are not equipped with point of cut ventilator or enclosures with HEPA filtered exhaust air.

b. Compressed air used to remove asbestos containing materials, unless the compressed air is used in conjunction with an enclosed ventilation system designed to capture the dust cloud created by the compressed air.

c. Dry sweeping, shoveling, or other dry clean up.

d. Employee rotation as a means of reducing employee exposure to asbestos.

3.2.8 Class I Work Procedures

In addition to requirements of paragraphs MANDATED PRACTICES and CONTROL METHODS, the following engineering controls and work practices must be used:

a. A Competent Person must supervise the installation and operation of the control methods.

b. For jobs involving the removal of more than 25 feet or 10 square feet of TSI or surfacing material, place critical barriers over all openings to the regulated area.

c. HVAC systems must be isolated in the regulated area by sealing with a double layer of plastic or air-tight rigid covers.

d. Impermeable dropcloths (6 mil or greater thickness) must be placed on surfaces beneath all removal activity.

e. Where a negative exposure assessment has not been provided or where exposure monitoring shows the PEL was exceeded, the regulated area must be ventilated with a HEPA unit and employees must use PPE.

3.2.9 Specific Control Methods for Class I Work

Use Class I work procedures, control methods and removal methods for the following ACM:

a. Spray Applied Fireproofing

b. Gypsum Wallboard and Joint Compound

c. Thermal System Insulation and Mudded Pipe Fittings

d. Plaster and Textured Ceilings and Walls

e. Vermiculite insulation

3.2.9.1 Negative Pressure Enclosure (NPE) System

The system must provide at least four air changes per hour inside the containment. The local exhaust unit equipment must be operated 24-hours per day until the containment is removed. The NPE must be smoke tested for leaks at the beginning of each shift and be sufficient to maintain a minimum pressure differential of minus 0.02 inch of water column relative to adjacent, unsealed areas. Pressure differential must be monitored continuously, 24-hours per day, with an automatic manometric recording instrument and records must be provided daily on the same day collected to the Contracting Officer. The Contracting Officer must be notified immediately if the pressure differential falls below the prescribed minimum. The building ventilation system must not be used as the local exhaust system for the regulated area. The NPE must terminate outdoors unless an alternate arrangement is allowed by the Contracting Officer. All filters used must be new at the beginning of the project and must be periodically changed as necessary and disposed of as ACM waste.

3.2.9.2 Glovebag Systems

Glovebags must be used without modification, smoke-tested for leaks, and completely cover the circumference of pipe or other structures where the work is to be done. Glovebags must be used only once and must not be moved. Glovebags must not be used on surfaces that have temperatures exceeding 150 degrees F. Prior to disposal, glovebags must be collapsed using a HEPA vacuum. Before beginning the operation, loose and friable material adjacent to the glovebag operation must be wrapped and sealed in two layers of plastic or otherwise rendered intact. At least two persons must perform glovebag removal. Asbestos regulated work areas must be

established for glovebag abatement. Designated boundary limits for the asbestos work must be established with rope or other continuous barriers and all other requirements for asbestos control areas must be maintained, including area signage and boundary warning tape.

a. Attach HEPA vacuum systems to the bag to prevent collapse during removal of ACM.

b. The negative pressure glove boxes must be fitted with gloved apertures and a bagging outlet and constructed with rigid sides from metal or other material which can withstand the weight of the ACM and water used during removal. A negative pressure must be created in the system using a HEPA filtration system. The box must be smoke tested for leaks prior to each use.

3.2.9.3 Wrap and Cut Operation

Prior to cutting pipe, the asbestos-containing insulation must be wrapped with polyethylene and securely sealed with duct tape to prevent asbestos becoming airborne as a result of the cutting process. The following steps must be taken: install glovebag, strip back sections to be cut 6 inches from point of cut, and cut pipe into manageable sections.

3.2.9.4 Class I Removal Method

Class I ACM must be removed using a control method described above. Prepare work area as previously specified. Establish designated limits for the asbestos regulated work area with the use of red barrier tape, critical barriers, signs, and maintain all other requirements for asbestos control area. Spread one layer of 6-mil seamless plastic sheeting on the floor below the work area. Cut manageable sections of gypsum wallboard and joint compound and immediately place into a 6-mil minimum thickness disposal bag or other approved container. Make every effort to keep the material from falling to the floor of the work area. Use a wire brush and wet clean to remove residual material from studs. Continue wet cleaning until the surface is clean of visible material and encapsulate stud walls. Remove ACM thermal system insulation and mudded pipe fittings using mechanical means and wet methods and immediately place into 6-mil thickness disposal bag. Continue wet cleaning until surfaces are free of visible debris. Bag all asbestos debris which has fallen to the floor as asbestos-containing debris. Place all debris in plastic disposal bags of 6-mil minimum thickness. Once the material is in the disposal bag, apply additional water as needed to achieve "adequately wet" conditions for NESHAP compliance. Place bagged asbestos waste under negative pressure with the use of a HEPA vacuum, goose neck and duct tape to seal the bag, wash to remove any visible contamination and place into a second 6-mil minimum thickness disposal bag. Containerize asbestos containing waste while wet. Lower and otherwise handle asbestos containing materials as indicated in 40 CFR 61-SUBPART M. Conduct area monitoring of airborne fibers during the work shift at the designated limits of the asbestos work area and conduct personal samples of each worker engaged in the work. If the quantity of airborne asbestos fibers monitored at the breathing zone of the workers or the designated limits at any time exceeds background or 0.01 fibers per cubic centimeter, whichever is greater, stop work, and immediately correct the situation.

3.2.10 Class II Work Procedures

In addition to the requirements of paragraphs MANDATED PRACTICES and

CONTROL METHODS, the following engineering controls and work practices must be used:

a. A Competent Person must supervise the work.

b. For indoor work, critical barriers must be placed over all openings to the regulated area.

c. Impermeable dropcloths must be placed on surfaces beneath all removal activity.

3.2.11 Specific Control Methods for Class II Work

3.2.11.1 Sealants and Mastic

Establish designated limits for the asbestos regulated work area with the use of red barrier tape, critical barriers and signs, and maintain all other requirements for asbestos control area except local exhaust. Spread 6-mil plastic sheeting on the ground around the perimeter of the work area extending out in all directions. Using adequately wet methods, carefully remove the ACM sealants and mastics using a scraper of knife blade. As it is removed place the material into a disposal bag. Make every effort to keep the asbestos material from falling to the ground or work area floor below. Dry sweeping is prohibited. Use vacuums equipped with HEPA filter and disposable dust bag. Place debris into a 6-mil minimum thickness disposal bag or other approved container. Once the material is in the disposal bag, apply additional water as needed to achieve "adequately wet" conditions for NESHAP compliance. Place bagged asbestos waste under negative pressure with the use of a HEPA vacuum, goose neck and duct tape to seal the bag, wash to remove any visible contamination and place into a second 6-mil minimum thickness disposal bag. Containerize asbestos containing waste while wet. Lower and otherwise handle asbestos containing materials as indicated in 40 CFR 61-SUBPART M. Conduct area monitoring of airborne fibers during the work shift at the designated limits of the asbestos work area and conduct personal samples of each worker engaged in the work. If the airborne fiber concentration of the workers or at designated limits at any time exceeds background or 0.01 fibers per cubic centimeter, whichever is greater, stop work immediately and correct the situation.

3.2.11.2 Cementitious Siding and Shingles or Transite Panels

Establish designated limits for the asbestos regulated work area with the use of red barrier tape, critical barriers, signs, and maintain all other requirements for asbestos control area except local exhaust. When removing cementitious asbestos-containing siding, shingles or Transite panels use the following work practices. Intentionally cutting, abrading or breaking is prohibited. Each panel or shingle must be sprayed with amended water or wetting agent prior to removal. Nails must be cut with flat, sharp instruments. Unwrapped or unbagged panels or shingles must be immediately lowered to the ground via covered dust-tight chute, crane or hoist, or placed in an impervious waste bag or wrapped in plastic sheeting and lowered to the ground no later than the end of the work shift. Place debris into a 6-mil minimum thickness disposal bag or other approved container. Once the material is in the disposal bag, apply additional water as needed to achieve "adequately wet" conditions for NESHAP compliance. Place bagged asbestos waste under negative pressure with the use of a HEPA vacuum, goose neck and duct tape to seal the bag, wash to remove any visible contamination and place into a second 6-mil minimum

thickness disposal bag. Containerize asbestos containing waste while wet. Conduct area monitoring of airborne fibers during the work shift at the designated limits of the asbestos work area and conduct personal samples of each worker engaged in the work. If the airborne fiber concentration of the workers or designated limits at any time exceeds background or 0.01 fibers per cubic centimeter, whichever is greater, stop work immediately and correct the situation.

3.2.12 Air Sampling

Perform sampling of airborne concentrations of asbestos fibers in accordance with 29 CFR 1926.1101, the Contractor's air monitoring plan, applicable local, state and federal regulations, and as specified herein. Sampling performed in accordance with 29 CFR 1926.1101 must be performed by the PQP. Sampling performed for environmental and quality control reasons must be performed by the PQP. Unless otherwise specified, use NIOSH Method 7400 for sampling and analysis. Monitoring may be duplicated by the Government at the discretion of the Contracting Officer. If the air sampling results obtained by the Government differ from those results obtained by the Contractor, the Government will determine which results predominate. Results of breathing zone samples must be made available to the tested employees and Contracting Officer.. Submit all documentation regarding initial exposure assessments, negative exposure assessments, and air-monitoring results.

3.2.12.1 Sampling Prior to Asbestos Work

Provide area air sampling and establish the baseline one day prior to the masking and sealing operations for each work site. Establish the background by performing area sampling in similar but uncontaminated sites in the building.

3.2.12.2 Sampling During Asbestos Work

The PQP must provide personal and area sampling as indicated in 29 CFR 1926.1101 and governing environmental regulations. Breathing zone samples must be taken for at least 25 percent of the workers in each shift, or a minimum of two, whichever is greater. Air sample fiber counting must be completed and results provided within 24-hours (breathing zone samples), and (environmental/clearance monitoring) after completion of a sampling period. In addition, provided the same type of work is being performed, provide area sampling at least once every work shift close to the work inside the enclosure, outside the clean room entrance to the enclosure, and at the exhaust opening of the local exhaust system. If sampling outside the enclosure shows airborne levels have exceeded background or 0.01 fibers per cubic centimeter, whichever is greater, stop all work, correct the condition(s) causing the increase, and notify the Contracting Officer immediately. Where alternate methods are used, perform personal and area air sampling at locations and frequencies that accurately characterize the evolving airborne asbestos levels. The written results must be signed by testing laboratory analyst, testing laboratory principal and the Contractor's PQP. The air sampling results must be documented on a Contractor's daily air monitoring log.

3.2.12.3 Final Clearance Requirements, NIOSH PCM Method

For PCM sampling and analysis using NIOSH NMAM Method 7400, the fiber concentration inside the abated regulated area, for each airborne sample, must be less than 0.01 f/cc. The abatement inside the regulated area is

considered complete when every PCM final clearance sample is below the clearance limit. If any sample result is greater than 0.01 total f/cc, the asbestos fiber concentration (asbestos f/cc) must be confirmed from that same filter using NIOSH NMAM Method 7402 (TEM) at no additional cost to the Government. If any confirmation sample result is greater than 0.01 asbestos f/cc, abatement is incomplete and cleaning must be repeated at no additional cost to the Government. Upon completion of any required recleaning, resampling with results to meet the above clearance criteria must be done at no additional cost to the Government.

3.2.12.4 Final Clearance Requirements, EPA TEM Method

For EPA TEM sampling and analysis, using the EPA Method specified in 40 CFR 763, abatement inside the regulated area is considered complete when the arithmetic mean asbestos concentration of the five inside samples is less than or equal to 70 structures per square millimeter (70 S/mm). When the arithmetic mean is greater than 70 S/mm, the three blank samples must be analyzed. If the three blank samples are greater than 70 S/mm, resampling must be done. If less than 70 S/mm, the five outside samples must be analyzed and a Z-test analysis performed. When the Z-test results are less than 1.65, the decontamination must be considered complete. If the Z-test results are more than 1.65, the abatement is incomplete and cleaning must be repeated. Upon completion of any required recleaning, resampling with results to meet the above clearance criteria must be done at no additional cost to the Government.

3.2.12.5 Sampling After Final Clean-Up (Clearance Sampling)

Provide area sampling of asbestos fibers using aggressive air sampling techniques as defined in the EPA 560/5-85-024 and establish an airborne asbestos concentration of less than 0.01 fibers per cubic centimeter after final clean-up but before removal of the enclosure or the asbestos work control area. After final cleanup and the asbestos control area is dry but prior to clearance sampling, the PQP must perform a visual inspection in accordance with ASTM E1368 to ensure that the asbestos control and work area is free of any accumulations of dirt, dust, or debris. Prepare a written report signed and dated by the PQP documenting that the asbestos control area is free of dust, dirt, and debris and all waste has been removed. Use transmission electron microscopy (TEM) to analyze clearance samples and report the results in accordance with current NIOSH criteria. The asbestos fiber counts from these samples must be less than 0.01 fibers per cubic centimeter or be not greater than the background, whichever is greater. If any of the final samples indicate a higher value take appropriate actions to re-clean the area and repeat the sampling and TEM analysis at no additional cost to the Government.

3.2.12.6 Air Clearance Failure

If clearance sampling results fail to meet the final clearance requirements, pay all costs associated with the required recleaning, resampling, and analysis, until final clearance requirements are met.

3.2.13 Lock-Down

Prior to removal of plastic barriers and after pre-clearance clean up of gross contamination, the PQP must conduct a visual inspection of all areas affected by the workin accordance with ASTM E1368. Inspect for any visible fibers. Spray apply a post removal (lock-down) encapsulant to ceiling, walls, floors and other areas exposed in the removal area. The

exposed area includes but is not limited to plastic barriers, furnishings and articles to be discarded as well as dirty change room, air locks for bag removal and decontamination chambers.

3.2.14 Site Inspection

While performing asbestos engineering control work, the Contractor must be subject to on-site inspection by the Contracting Officer who may be assisted by or represented by safety or industrial hygiene personnel. If the work is found to be in violation of this specification, the Contracting Officer or his representative will issue a stop work order to be in effect immediately and until the violation is resolved. All related costs including standby time required to resolve the violation must be at no additional cost to the Government.

3.3 CLEAN-UP AND DISPOSAL

3.3.1 Housekeeping

Essential parts of asbestos dust control are housekeeping and clean-up procedures. Maintain surfaces of the asbestos control area free of accumulations of asbestos fibers. Give meticulous attention to restricting the spread of dust and debris; keep waste from being distributed over the general area. Use HEPA filtered vacuum cleaners. DO NOT BLOW DOWN THE SPACE WITH COMPRESSED AIR. When asbestos removal is complete, all asbestos waste is removed from the work-site, and final clean-up is completed, the Contracting Officer will attest that the area is safe before the signs can be removed. After final clean-up and acceptable airborne concentrations are attained but before the HEPA unit is turned off and the enclosure removed, remove all pre-filters on the building HVAC system and provide new pre-filters. Dispose of filters as asbestos contaminated materials. Reestablish HVAC mechanical, and electrical systems in proper working order. The Contracting Officer will visually inspect all surfaces within the enclosure for residual material or accumulated dust or debris. The Contractor must re-clean all areas showing dust or residual materials. If re-cleaning is required, air sample and establish an acceptable asbestos airborne concentration after re-cleaning. The Contracting Officer must agree that the area is safe in writing before unrestricted entry is permitted. The Government must have the option to perform monitoring to determine if the areas are safe before entry is permitted.

3.3.2 Title to Materials

All waste materials, except as specified otherwise, become the property of the Contractor and must be disposed of as specified in applicable local, State, and Federal regulations and herein.

3.3.3 Disposal of Asbestos

3.3.3.1 Procedure for Disposal

Coordinate all waste disposal manifests with the Contracting Officer and host installation environmental function. Collect asbestos waste, contaminated waste water filters, asbestos contaminated water, scrap, debris, bags, containers, equipment, and asbestos contaminated clothing which may produce airborne concentrations of asbestos fibers and place in sealed fiber-proof, waterproof, non-returnable containers (e.g. double plastic bags 6 mils thick, cartons, drums or cans). Wastes within the

containers must be adequately wet in accordance with 40 CFR 61-SUBPART M. Affix a warning and Department of Transportation (DOT) label to each container including the bags or use at least 6 mils thick bags with the approved warnings and DOT labeling preprinted on the bag. Clearly indicate on the outside of each container the name of the waste generator and the location at which the waste was generated. Prevent contamination of the transport vehicle (especially if the transport vehicle is a rented truck likely to be used in the future for non-asbestos purposes). These precautions include lining the vehicle cargo area with plastic sheeting (similar to work area enclosure) and thorough cleaning of the cargo area after transport and unloading of asbestos debris is complete. Dispose of waste asbestos material at an Environmental Protection Agency (EPA) or State-approved asbestos landfill off Government property. For temporary storage, store sealed impermeable bags in asbestos waste drums or skids. An area for interim storage of asbestos waste-containing drums or skids must be assigned by the Contracting Officer or his authorized representative. Comply with 40 CFR 61-SUBPART M, State, regional, and local standards for hauling and disposal. Sealed plastic bags may be dumped from drums into the burial site unless the bags have been broken or damaged. Damaged bags must remain in the drum and the entire contaminated drum must be buried. Uncontaminated drums may be recycled. All persons handling containers with asbestos containing wastes must comply with applicable federal, state, and local regulations.

3.3.3.2 Asbestos Disposal Quantity Report

Direct the PQP to record and report, to the Contracting Officer, the amount of asbestos containing material removed and released for disposal. Deliver the report for the previous day at the beginning of each day shift with amounts of material removed during the previous day reported in linear feet or square feet as described initially in this specification and in cubic feet for the amount of asbestos containing material released for disposal.

-- End of Section --

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SECTION 03 01 00

REHABILITATION OF CONCRETE
02/18

PART 1 GENERAL

1.1 SCOPE

This specification governs the rehabilitation of structural concrete.

1.2 DEFINITIONS

1.2.1 Bracing

Temporary supplemental members used to avoid local or global instability during construction, evaluation, or repair that are intended to be removed after completion of construction.

1.2.2 Delamination

A planar separation in a material that is roughly parallel to the surface of the material.

1.2.3 Rehabilitation

Repairing or modifying an existing structure to a desired useful condition.

1.2.4 Repair

The reconstruction or renewal of concrete parts of an existing structure for its maintenance or to correct deterioration, damage, or faulty construction of members or systems of a structure.

1.2.5 Shoring

Props or posts of timber or other material in compression used for the temporary support of excavations, formwork, or unsafe structures; the process of erecting shores.

1.2.6 Termination Joint

The interface where a placement of repair material meets existing concrete, the edge of an expansion joint, or other existing surfaces.

1.2.7 Unsound Concrete

Concrete that is fractured, delaminated, spalled, deteriorated, defective, contaminated or otherwise damaged.

1.3 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONCRETE INSTITUTE (ACI)

ACI 117 (2010; R 2015) Specifications for

	Tolerances for Concrete Construction and Materials and Commentary
ACI 440.5	(2008) Specification for Construction with Fiber-Reinforced Polymer Reinforcing Bars
ACI 440.6	(2008) Specification for Carbon and Glass Fiber-Reinforced Polymer Bar Materials for Concrete Reinforcement
ACI 440.8	(2013) Specification for Carbon and Glass Fiber-Reinforced Polymer (FRP) Materials Made by Wet Layup for External Strengthening of Concrete and Masonry Structures
ACI 503.2-503.4	(2010, R 2003) Three Epoxy Specifications
ACI 503.3	(2010) Specification for Producing a Skid-Resistant Surface on Concrete by the Use of Epoxy and Aggregate
ACI 503.7	(2007) Specification for Crack Repair by Epoxy Injection
ACI 548.4	(2011) Standard Specification for Latex-Modified Concrete (LMC) Overlays
ACI 548.8	(2007) Specification for Type EM (Epoxy Multi-Layer) Polymer Overlay for Bridge and Parking Garage Decks
ACI 548.10	(2010) Specification for Type MMS (Methyl Methacrylate Slurry) Polymer Overlays for Bridge and Parking Garage Decks
ACI 548.12	(2012) Specification for Bonding Hardened Concrete and Steel to Hardened Concrete with an Epoxy Adhesive

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE/SEI 37	(2015) Design Loads on Structures During Construction

ASTM INTERNATIONAL (ASTM)

ASTM C33/C33M	(2024a) Standard Specification for Concrete Aggregates
ASTM C42/C42M	(2020) Standard Test Method for Obtaining and Testing Drilled Cores and Sawed Beams of Concrete
ASTM C387/C387M	(2023) Standard Specification for Packaged, Dry, Combined Materials for Concrete and High Strength Mortar
ASTM C496/C496M	(2017) Standard Test Method for Splitting

	Tensile Strength of Cylindrical Concrete Specimens
ASTM C881/C881M	(2020a) Standard Specification for Epoxy-Resin-Base Bonding Systems for Concrete
ASTM C882/C882M	(2024) Standard Test Method for Bond Strength of Bonding Systems Used With Concrete by Slant Shear
ASTM C928/C928M	(2020a) Standard Specification for Packaged, Dry, Rapid-Hardening Cementitious Materials for Concrete Repairs
ASTM C1059/C1059M	(2024) Standard Specification for Latex Agents for Bonding Fresh to Hardened Concrete
ASTM C1077	(2025a) Standard Practice for Agencies Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Testing Agency Evaluation
ASTM C1438	(2013; R 2017) Standard Specification for Latex and Powder Polymer Modifiers for use in Hydraulic Cement Concrete and Mortar
ASTM C1583/C1583M	(2013) Standard Test Method for Tensile Strength of Concrete Surfaces and the Bond Strength or Tensile Strength of Concrete Repair and Overlay Materials by Direct Tension (Pull-off Method)
ASTM C1600/C1600M	(2017) Standard Specification for Rapid Hardening Hydraulic Cement
ASTM C1602/C1602M	(2022) Standard Specification for Mixing Water Used in Production of Hydraulic Cement Concrete
ASTM D93	(2019) Standard Test Methods for Flash-Point by Pensky-Martens Closed Cup Tester
ASTM D323	(2015a) Vapor Pressure of Petroleum Products (Reid Method)
ASTM D542	(2014) Index of Refraction of Transparent Organic Plastics
ASTM D1078	(2011) Standard Test Method for Distillation Range of Volatile Organic Liquids
ASTM D2103	(2015) Standard Specification for Polyethylene Film and Sheeting
ASTM D2822/D2822M	(2005; R 2011; E 2011) Standard

	Specification for Asphalt Roof Cement, Asbestos-Containing
ASTM D3418	(2015) Transition Temperatures of Polymers by Differential Scanning Calorimetry
ASTM D4016	(2014) Viscosity of Chemical Grouts by Brook field Viscometer (Laboratory Method)
ASTM D4580/D4580M	(2012) Standard Practice for Measuring Delaminations in Concrete Bridge Decks by Sounding
ASTM E329	(2025a) Standard Specification for Agencies Engaged in Construction Inspection, Testing, or Special Inspection

1.4 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Qualifications; G

Work Plan; G

Quality Control Plan; G

SD-03 Product Data

Conventional Concrete

Polymers

Miscellaneous Materials And Equipment

SD-04 Samples

Reinforcement And Reinforcement Supports

Polymers

Miscellaneous Materials And Equipment

SD-05 Design Data

Formwork And Shoring; G

Repair Procedures; G

Mixture Proportioning; G

SD-06 Test Reports

Mixture Proportioning

Quality Control

Tolerence Report

Reinforcement And Reinforcement Supports

Conventional Concrete

Polymers

Miscellaneous Materials And Equipment

SD-07 Certificates

Qualifications

Reinforcement And Reinforcement Supports

Conventional Concrete

Polymers

SD-08 Manufacturer's Instructions

Equipment For Concrete Preparation

Conventional Concrete

Polymers

Miscellaneous Materials And Equipment

1.5 QUALITY ASSURANCE

1.5.1 General Requirements

a. Follow the requirements of Section 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE for Work involving portland cement concrete.

b. To protect personnel from overexposure to toxic materials, conform to the applicable manufacturer's Safety data sheets or local regulations. Submit manufacturer's Safety Data Sheets for all polymers as well as other potentially hazardous materials.

c. Submit the repair procedures for executing the work as well as the test data and documentation on materials used for repair. Submittal must include component materials, mixture proportions, and supplier's quality control program.

d. Inspection and testing of surface preparation as well as placement of reinforcing steel must be in accordance with provisions included herein and the Contract Document.

e. Sampling and testing of materials, as well as inspection and testing of work, must be in accordance with established procedures, manufacturer's instructions, specific instructions from the Contracting Officer if given, or recommended practices as referenced herein and the Contract Documents.

f. Trial batches and testing requirements for various repair materials specified are the responsibility of the Contractor.

g. The testing agency must inspect, sample, and test repair materials and concrete production as required. When it appears that material furnished or work performed by Contractor fails to conform to Contract Documents the testing agency will immediately report such deficiency.

1.5.2 Quality Control Plan

Submit a quality control plan as specified in Sections 01 45 00 QUALITY CONTROL.

1.5.3 Qualifications

The submittals must where applicable, identify agencies and individuals who will be working on this contract and their relevant experience. Do not make changes in approved agencies or personnel without prior approval of the Contracting Officer.

1.5.3.1 Testing Agencies

In addition to the requirements of Section 01 45 00 QUALITY CONTROL, agencies that test concrete materials must meet the requirements of ASTM C1077. Testing agencies that test or inspect placement of reinforcing steel must meet the requirement of ASTM E329. Submit data on qualifications of Contractor's proposed testing agency for acceptance.

1.5.3.2 Quality Control Personnel

Field tests of repair materials required must be made by an ICRI Concrete Surface Repair Technician Tier 2. Submit resumes, pertinent information, past experience, training and education of all operators of specialized demolition equipment if needed for this and the three paragraphs above.

1.5.3.3 Contractor Qualifications

The contractor performing the repair work must have been involved in a minimum of three concrete repair projects similar in size and scope to this project for at least five years. Submit information, including name, dollar value, date, and point-of-contact for similar projects which demonstrates the required experience and/or training.

1.5.3.4 Worker Qualifications

a. Each worker engaged in the use of specialized removal or application equipment, including saw operators epoxy injection, must have satisfactorily completed an instruction program and three years of experience in the operation of the equipment.

b. Workers installing adhesive anchors must be ACI Adhesive Anchor Installer certified or equivalent.

1.5.3.5 Regulatory Requirements

Perform all work in accordance with applicable Federal, State, and local safety, health, and environmental requirements. The Contractor is responsible for obtaining all permits required by Federal, State, and local agencies for the performance of the work.

1.5.4 Pre-Construction Conference

Conduct a pre-construction conference to discuss repair materials performance requirements, control provisions, and roles and responsibilities for the Work to ensure that the Contractor's personnel understand all aspects of the repair material, its properties and application procedures. The conference must include the Contracting Officer or authorized representative, the Contractor's field superintendent and foreman, and a competent Technical Representative of the material manufacturer, and other involved trades or supplier representatives. The Technical Representative must be fully qualified to perform the work.

1.5.5 Work Plan

Prepare a work plan describing the methods of concrete removal and repair, including methods, equipment and materials to be used for each feature. Submit the work plan for approval at least 30 days prior to the start of the work. The plan must include, but not be limited to, repair materials to be used with specific information on products and/or constituents, and requirements for handling, storage, etc., equipment to be used, surface preparation, and requirements for placement, finishing, curing and protection specific to the materials used. Include a description of field demonstrations in the work plan. Do not commence work until the work plan and field demonstration representative of the type of work are approved.

1.6 ACCEPTANCE OF REHABILITATION WORK

1.6.1 General Requirements

a. Completed concrete rehabilitation work must conform to applicable requirements of Contract Document and this specification. The Contractor is responsible to bring Work into compliance with requirements of Contract Documents if the Concrete repair work fails to meet one or more requirements of Contract Documents.

b. Correct rejected repair work by removing and replacing or by strengthening with additional construction acceptable to the Contracting Officer. Use repair methods that meet applicable requirements for function, durability, dimensional tolerances, and appearance.

c. Submit proposed work plan, repair methods, materials, and modifications to the Work needed to correct rejected repair work to meet the requirements of Contract Documents.

1.6.2 Tolerances

a. Construction tolerances for repairs must conform to ACI 117. Where existing conditions do not allow tolerances to conform to ACI 117, use the details and materials for such conditions as indicated in the Contract Documents. For conditions not shown or that are different than indicated in the Contract Documents, notify the Contracting Officer before proceeding with the work at those locations. Provide a tolerence report as required by Section 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE.

b. Inaccurately formed concrete surfaces resulting in concrete members

with dimensions that exceed ACI 117 tolerances are subject to rejection.

1.6.3 Appearance

Concrete surfaces not meeting the requirements of the Contract Documents must be brought into compliance.

1.7 PROTECTION OF COMPLETED REHABILITATION WORK

a. Do not allow construction loads to exceed the loads that a structural member or structure is safely capable of supporting without damage. Provide supplemental support if construction loads are expected to exceed safe load capacity.

b. Protect repaired and adjacent areas from damage by construction traffic, equipment, and materials. During the curing period, protect repair materials from damage by mechanical disturbances, including load-induced stresses, shock, and vibration.

c. Protect repair materials from environmental damage by weather events during the length of the curing period.

PART 2 PRODUCTS

Products or materials used must conform to the requirements included herein as well as the Contract Documents. The usage of other products or materials not covered by this requirement or specified in the Contract Documents are permitted upon approval by the Contracting Officer. Additional information and submittals for products and materials not included in this document including product data, samples, design data, test reports, certificates, manufacturer's instructions, and field reports must be submitted as requested by the Contracting Officer.

2.1 MATERIALS FOR SHORING AND BRACING

2.1.1 Shoring and Bracing Systems

Use commercially manufactured and engineered shoring and bracing systems and components, except where custom built assemblies of lumber or other suitable materials are permitted by the Contracting Officer.

2.1.2 Design Requirements

The design of the bracing and shoring must be based on ASCE/SEI 37.

a. Non-manufactured shoring and bracing systems must have calculations signed and sealed by a Licensed Design Professional.

b. Members of non-manufactured shoring systems, must be designed in accordance with the provisions of the governing building code for the specific material of the member.

c. Members of manufactured shoring systems, consisting of pre-engineered components designed and produced specifically for structural shoring, must be used in accordance with the manufacturer's recommendations.

2.2 EQUIPMENT FOR CONCRETE PREPARATION

Means and methods used for concrete removal and surface preparation must be selected and used such as to minimize damage to the structure and to the concrete substrate that remains.

2.2.1 Equipment for Concrete Removal

Removal equipment and techniques must be suitable to produce concrete surface profiles and level of cleanliness in designated areas as required by this specification and the contract Documents.

2.2.1.1 Cutting Equipment

a. The following cutting equipment are permitted: High-pressure water jet without abrasives, Saw cutting, Diamond wire cutting, Mechanical shearing, and Stitch drilling.

b. Cutting, lifting, and transporting equipment must be adequate to cut, support, and transport concrete sections without incurring any damage to the existing structure.

2.2.1.2 Concrete Breakers

a. Provide sharp tips on breaker equipment to minimize microcracking damage in partial depth removal.

b. The use of the following impact equipment and methods is permitted: Hand-held breakers, Boom-mounted breakers ,Scabblers ,Needle scalers, Scarifiers, and Milling methods.

2.2.2 Surface preparation and cleaning equipment

2.2.2.1 Abrasive Blasting

a. Use dry or wet oil-free abrasive blasting capable of removing loose micro-fractured (bruised) or otherwise damaged or pulverized concrete surfaces, and rust from exposed steel reinforcement, and providing a surface profile in compliance with the Contract Documents.

2.2.2.2 Low Pressure Water Cleaning

Use equipment capable of delivering 1000 psi to to 5000 psi at 2 gal/min to 10 gal/min for cleaning loose material from repair areas.

2.2.2.3 Other Cleaning Equipment

Use equipment that delivers oil free air capable of cleaning loose material and debris from repair areas. If necessary to dry the concrete surface, clean, dry, compressed air may be used. Also, use vacuums capable of removing loose material and debris.

2.3 MATERIALS FOR FORMWORK AND EMBEDDED ITEMS

a. Formwork and embedded items must meet the requirements specified in Section 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE.

b. Install and remove formwork without damaging or staining the existing

structure or repair material.

c. Forms used for polymer concrete/mortars must be tight enough to hold the material that is used without leaking. All surfaces where bond is not desired, but which are exposed to the monomer or resin, must be treated with a form release agent.

2.4 REINFORCEMENT AND REINFORCEMENT SUPPORTS

2.4.1 Steel Bars, Wires, and Fiber-reinforced Concrete

a. Reinforcement and reinforcement support must meet the requirements specified in Section 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE.

b. Repair coating damage incurred during shipment, storage, handling, and placing of reinforcing bars in accordance with the appropriate ASTM standard practices for repair of damaged reinforcement. Damaged areas must not exceed 2 percent of surface area in each linear foot of each bar.

c. Mechanical splices for coated reinforcement must have compatible coatings, in accordance with manufacturer's instructions. Splices for galvanized reinforcement must be galvanized or coated with dielectric material. Splices used with epoxy-coated or dual-coated reinforcement must be coated with dielectric material.

d. Submit mill certificates and shop drawings as requirement by Section 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE.

2.4.2 Fiber-Reinforced Polymers

a. Fiber-Reinforced Polymers (FRP) bars used as internal reinforcement in concrete and their supports must meet the product requirements of ACI 440.5 and conform to ACI 440.6.

b. Submit test reports and certificates for FRP bars as required by ACI 440.5 and the Contract Documents.

c. Fiber-Reinforced Polymer (FRP) laminate materials externally bonded to concrete made by wet layup must meet the requirements of ACI 440.8 and the Contract Documents. Submit product data sheets for materials used for FRP layup systems as described in ACI 440.8.

d. The use of externally bonded FRP systems other than wet layup systems are permitted upon approval by the Contracting Officer. Submit product and materials data, design data, test reports, certificates, manufacturer's instructions, and field reports for those systems as requested by the Contracting Officer and required by Contract Documents.

2.5 CONVENTIONAL CONCRETE

a. Portland cement concrete materials must meet the requirements specified in Section 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE.

b. For cement based bonding systems use neat portland cement or a blend of portland cement and an ASTM C33/C33M fine aggregate filler proportioned one to one by mass. The water-to-cement ratio of the bonding mixture must be equal to the water-to-cement ratio of concrete

used as a repair or overlay material.

c. Use cementitious materials indicated in the Contract Documents.

d. Aggregates used in concrete must be obtained from the same sources ,be of the same type and have the same size range as aggregates used in the concrete represented by submitted historical data or used in trial mixtures.

e. Refer to Section 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE for details on submittals involving conventional concrete.

2.6 POLYMERS

a. The requirements for the properties of polymers and aggregates used in polymers must meet the requirements specified in this paragraph as well as the properties specified in the referenced specifications and the Contract Documents.

b. Polymers used must be compatible with other polymers and materials used on the project. Unless repair materials are specified in the contract documents, the Contractor is responsible for verifying material compatibilities.

c. Submit product data, manufacturer's Safety Data Sheets,samples, design data, test reports, certificates, manufacturer's instructions, and field reports for materials as required by this document as well as the referenced specifications and the Contract Documents.

2.6.1 Epoxies

a. Epoxy mortars and epoxy compounds must conform to ASTM C881/C881M.

b. Epoxy mortars used for repairing defects in hardened portland cement concrete must meet the requirements of ACI 503.2-503.4.

c. Epoxy used for crack repair must meet the requirements of ACI 503.7.

d. Epoxy used to produce a skid-resistant surface on hardened concrete must meet the requirements of ACI 503.3.

e. Epoxy used for overlays must meet the requirements of ACI 548.8.

f. Epoxy used for bonding freshly mixed concrete and hardened concrete must meet the requirements of ASTM C881/C881M, Type II, Grade 2, Class A.

g. Epoxy used for bonding hardened concrete and steel to hardened concrete must meet the requirements of ACI 548.12.

2.6.2 Latexes

a. Latex used in polymer modified portland cement concrete/mortar must meet the requirements of ASTM C1438.

b. Latex used in polymer modified portland cement concrete overlays must meet the requirements of ACI 548.4.

c. Latex used for bonding freshly mixed concrete and hardened concrete

must meet the requirements of ASTM C1059/C1059M, Type II.

2.6.3 Methacrylates

a. Methyl methacrylate slurry (MMS) used for overlays must meet the requirements of ACI 548.10.

b. High molecular weight methacrylate (HMWM) must be a 2-component, rapid curing, and solvent-free system.

c. HMWM monomers must be a high molecular weight or substituted methacrylate that conforms the following properties:

d.

Physical Properties of HMWM Monomer		
Property	Test Method	Criteria
Vapor Pressure Flash Point Density	ASTM D323 ASTM D93	Less than 0.02 psi at 77 degrees F Greater than 200 degrees F Greater than 8.4 lbs. per gal. at 77 degrees F
Viscosity Index of Refraction Boiling point @ 0.02 psi Shrinkage on cure	ASTM D4016 ASTM D542 ASTM D1078	12 ± 4 cps at 73 degrees F 1.470 ± 0.002 158 degrees F Less than 11 percent
Glass Transition Temperature (DSC)	ASTM D3418	158 degrees F
Curing Time (100 g mass)	ASTM D3418	Greater than 40 minutes at 73 degrees F, with 4 percent cuemene hydroperoxide
Bond Strength	ASTM C882/C882M	Greater than 1,500 psi

e. The initiator/promoter system for HMWM must be capable of providing a surface cure time of not less than 40 minutes nor more than 3 hours at the surface temperature of the concrete during application. The initiator/promoter system must be such that the gel time may be adjusted to compensate for changes in temperature that may occur throughout the treatment application.

f. The initiator/promoter system for HMWM must meet the following criteria:
(1)

Initiator Cuemene Hydroperoxide	78 percent
Promoter Cobalt Napthenate	6 percent

2.6.4 Other Polymers

The use of urethanes is permitted.

Submit product data, samples, design data, test reports, certificates, manufacturer's instructions for acceptance by the Contracting Officer.

2.6.5 Aggregate

a. Unless otherwise specified or recommended by the polymer material manufacturer, aggregate used with polymers must meet ASTM C33/C33M requirements.

b. Aggregate properties and proportions used with polymers must meet the requirements of the polymer material manufacturer, the requirements of the referenced polymer standard, and the Contract Documents.

c. Aggregate used with polymers must be dry and free of dirt, asphalt, and other organic materials. Aggregate moisture content must be less than 0.2 percent by weight.

d. For patch repairs, the maximum-sized aggregate must not be greater than one third the depth of the patch area.

2.7 MISCELLANEOUS MATERIALS AND EQUIPMENT

2.7.1 Packaged and proprietary materials

The required properties for the materials listed in this paragraph must meet the properties specified in the Contract Documents. Submit Product data, samples, design data, test reports, certificates, manufacturer's instructions, and field reports as required by the Contracting Officer and the Contract Documents.

a. Packaged, rapid hardening concrete repair materials must conform to ASTM C928/C928M.

b. Packaged, mortar and concrete must conform ASTM C387/C387M.

c. Rapid hardening cement must conform to ASTM C1600/C1600M.

Water used with packaged and proprietary materials must meet ASTM C1602/C1602M requirements. Aggregates must meet the repair material manufacturer's requirements if available and ASTM C33/C33M if such requirements are not specified.

2.7.2 Bond Breakers

a. Bond breaker materials must meet the requirements of ASTM D2822/D2822M, ASTM D2103, and must have a minimum thickness of 0.010 in.

b. Bond breaker materials used must not have detrimental effects on portland cement concrete and reinforcement.

2.7.3 Concrete Accessories

All concrete accessories not included in this document must meet the requirements specified in Section 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE.

2.7.4 Miscellaneous Equipment

a. Equipment designed specifically for the application of repair materials must be used as required by the repair material manufacturer and the referenced specification.

b. Equipment not listed in this specification but referenced or used for repairs must be clean and in good operating condition.

c. All supplies and equipment must be available in sufficient quantities to allow continuity in the installation project and quality assurance.

2.8 MIXTURE PROPORTIONING

a. Portland cement-based concrete mixtures must be in accordance with the requirements of Section 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE.

b. Polymer concrete/mortar/resin/monomer proportioning, handling, and mixing procedures as well as equipment used for mixing these materials must conform to the requirements of the referenced material specifications and the repair material manufacturer's directions.

c. Polymer-modified portland cement concrete proportioning, handling, and mixing procedures as well as equipment used for mixing these materials must conform to the requirements provided by the repair material manufacturer as well as ACI 548.4 when such materials are used for overlays.

d. Proportioning and mixing materials not specified above must follow the requirements provided by the repair material manufacturer.

PART 3 EXECUTION

3.1 GENERAL REQUIREMENTS

3.1.1 Examination

Locate area of unsound concrete or delamination using hammer sounding or chain drag sound methods in accordance to ASTM D4580/D4580M. Denote and mark perimeter boundaries and notify the Contracting Officer to approve the unsound concrete layout boundaries.

3.1.2 Protection

Protect pedestrians, motorized traffic, mechanical, electrical, and plumbing equipment, surrounding construction, project site, landscaping, and surrounding buildings from damage or injury resulting from concrete rehabilitation work.

a. Construct dust and debris barriers surrounding repair work perimeter to control dust and to protect and control construction traffic.

b. Dispose of runoff from wet demolition or surface preparation

operations in accordance with all local ordinances. Disposal methods must avoid soil erosion, avoid undermining pavements and foundations, damage to landscaping and vegetation, and minimize water penetration through other parts of buildings.

c. Collect and neutralize alkaline wastes and acid wastes and dispose in accordance with local, state, and federal regulations.

d. Comply with local noise ordinances during demolition operations.

e. Perform demolition work and surface preparation work in a manner that minimizes disturbances of operations. Coordinate work with the Contracting Officer.

f. Submit a proposed protection plan for approval by owner representative and Licensed Design Professional.

3.1.3 Formwork and Shoring

Execution of formwork and shoring must meet the requirements specified in Section 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE.

3.1.3.1 Formwork

a. Construct forms to sizes, shapes, lines, and dimensions to match existing adjacent surfaces and textures. Provide forms that match openings, offsets, chamfers, anchorages, inserts and other features as described on Contract Documents. Construct forms to accommodate installation of products by other trades. Provide forms for easy removal to minimize damage to concrete surfaces and adjacent surfaces. Apply form release coating over formwork surfaces prior to each concrete placement. Form release agents must not be applied to or come in contact with the repair area concrete substrate or reinforcement.

b. Do not damage repair material during removal of formwork for columns, walls, sides of beams, and other parts not supporting weight of concrete or repair material. Perform needed repair and treatment required on vertical surfaces at once and follow immediately with specified curing. Remove all formwork anchors embedded in existing concrete. Fill anchor holes and repair all damage to existing concrete at anchor holes.

3.1.3.2 Shoring

a. Provide shoring in accordance with the shoring drawings prior to performing work to brace the substrate structure temporarily while repair work is proceeding. Shoring must be designed, documented, and stamped by a Licensed Design Professional. Shoring designs must be submitted to and approved by the Contracting Officer prior to work commencing.

b. Leave formwork and shoring in place to support existing loads, construction loads and weight of repair material in beams, slabs, and other structural members until in-place strength of repair material determined in accordance with the Contract Documents. For post-tensioned construction, leave formwork and shoring in place until stressing is complete. When shores and other supports are arranged to allow removal of form-facing material without allowing structural slab or member to deflect, form-facing material and its horizontal

supporting members may be removed at an earlier age.

3.1.4 Concrete preparation

a. Remove concrete as needed per the removal requirements of this section. Limits on removal equipment are specified in the paragraph titled EQUIPMENT FOR CONCRETE PREPARATION.

b. Remove foreign material, such as dirt, oil, grease, or other chemicals, from the cracks before injection using compressed air, low-pressure water, or vacuuming. Allow wet surfaces to dry at least 24 hours.

c. Immediately before placing the repair material or installing formwork, make the repair area available for inspection by the Contracting Officer. Obtain acceptance by the Contracting Officer of surface preparation before proceeding with Work. If the Work is rejected, perform additional operations to the satisfaction of Contracting Officer.

3.1.5 Quality Control

3.1.5.1 Quality control of surface preparation

Evaluation of prepared substrate must be continuously monitored to assure that the prepared substrate surface meets project requirements.

3.1.5.2 Quality control of repair overlays

All components of overlay PPCC materials must be certified by the material manufacturer or aggregate supplier to meet all project testing requirements. During the PPCC overlay, take mixed samples and check that the materials are mixed properly. Confirm that the right PC overlay thickness was applied by recording the volume of PC overlay materials and the substrate surface area covered by the overlay.

3.1.6 Curing

a. For portland cement concrete Work, follow the requirements indicated in 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE.

b. For polymer concrete/mortar Work, follow manufacturer's requirements for curing

c. For polymer modified portland cement concrete Work follow manufacturer's requirements for curing.

3.1.7 Clean up

a. Clean and remove all spills and leaks of injection adhesive and stains caused by the injection adhesives.

b. Dispose wastewater used for cutting and cleaning without staining or damaging the existing surfaces of the structure or the environment of the project area.

3.1.8 Safety

a. Provide Material Safety Data Sheets (MSDS) for products on site reviewing them before work begins.

b. Provide safety guards, maintenance, and warnings for all machinery and equipment.

c. Have personal protection equipment practice in place - eye protection and face guards.

d. Have all workers in contact with wet cementitious material wear protective gloves and clothing.

e. Provide eyewash facilities on-site with location signage.

f. Provide dust masks for workers operating mixers.

g. Have confined space procedures in place including adequate ventilation in closed spaces before operating equipment or using products that emit potentially dangerous or toxic exhaust, fumes, or dust.

h. Provide secured storage available for all hazardous or flammable materials.

i. Conduct safety meetings prior to beginning repair operations.

3.2 CRACK REPAIR

3.2.1 Preparation

3.2.1.1 General Requirements

a. Clean all cracks in accordance with the paragraph titled Concrete Preparation.

b. Do not repair cracks when the temperature of the concrete is below freezing and moisture conditions indicate the possibility of ice on the internal surfaces of the crack.

c. Do not apply adhesive if the temperature of the concrete is not within the range of application temperatures recommended by the manufacturer of the adhesive.

3.2.1.2 Crack routing

Inspect surfaces adjacent to crack to receive repair material. If deteriorated, route a V-groove section at the crack face until sound concrete is reached.

3.2.1.3 Sealing

a. For epoxy injection, apply a surface seal over all exterior faces of the crack that can be reached to contain the injection adhesive in the crack.

b. For gravity fill repairs, apply a surface seal along the bottom surface of the element that can be reached to contain the repair material in the crack.

3.2.2 Application

3.2.2.1 Epoxy Injection

a. Install the injection entry and venting ports using flush mounted or drilled fittings per proprietary manufacturer's instructions.

b. Space the ports at a distance equal to the thickness of the member.

c. Inject the epoxy using material manufacturer's recommended equipment.

d. Apply recommended manufacturer's injection pressure.

e. For vertical or inclined cracks, apply injection by pumping epoxy into entry ports at the lowest elevation, cap, and move upward.

f. For horizontal cracks, apply injection by proceeding from one end of the crack to the other until the crack is fully sealed.

3.2.2.2 Gravity fill

a. Mix resin or monomer per material manufacturer's instructions.

b. Pre-fill cracks at least 0.125 in. wide with aggregate.

c. Pour resin or monomer onto the surface, over the cracks and spread with brooms, rollers, or squeegees.

d. Work material back and forth over the cracks to maximize fill in crack.

e. Allow at least 20 minutes for material to penetrate cracks.

f. Remove excess material once cracks have been filled to refusal.

g. Broadcast 1 to 2 lbs per square yard.

h. Allow material to cure per material manufacturer's recommendations.

i. Remove sealant and grind smooth.

3.2.3 Quality Control

a. Conduct quality and control tests for metering accuracy and mixing effectiveness of the continuous mixing pump in accordance with ACI 503.7.

b. Qualify the test injection procedures in accordance with ACI 503.7.

3.2.4 Acceptance Criteria

3.2.4.1 Core Sampling

a. Obtain core samples in accordance with ASTM C42/C42M.

b. Allow 24 hours after injection before coring.

c. Obtain cores in a manner that includes as much of the bond line of the repaired concrete as possible. Replace cores that do not intersect the crack for at least 75 percent of the length of the core.

d. Obtain three diameter core from first 100 ft. and one core for each 100 ft. thereafter.

e. If cores would sever reinforcing steel or other embedded items, do not core, and notify the Contracting Officer so that an alternative location can be chosen.

f. Obtain cores at least 2 in. in diameter for visual inspections and at least 4 in. in diameter for the splitting tensile test. Perform a splitting tensile test on one core from the first 100 ft. and one core for each 250 ft. thereafter.

g. Fill core holes with non-shrink grout.

3.2.4.2 Core Testing

a. Test a portion of the core samples for the splitting tensile strength in accordance with ASTM C496/C496M.

b. Allow 72 hours after injection before beginning splitting tensile tests

c. Prepare core sample per ASTM C42/C42M.

d. Align the core so that the crack is in a plane as close to vertical as possible.

3.2.4.3 Acceptance

Work is acceptable if at least 90 percent of the depth of the crack in each core is filled with adhesive and a or b is met.

3.3 CORROSION AND SURFACE REPAIR

3.3.1 Preparation

3.3.1.1 Identification of Extent of Concrete Removal

a. Configure geometry of removal area to maximize the use of right-angle geometry, avoiding reentrant corners, and to obtain uniformity of depth. Determine the depth, location, and size of reinforcing bars prior to removal of concrete.

b. Perform visual inspection and hammer tapping, chain drag sounding, or other methods acceptable by the Contracting Officer to identify cracked, delaminated, spalled, disintegrated, and otherwise unsound concrete for removal. Mark boundaries of repair area before concrete removal.

c. Inspect the marked boundaries with the Contracting Officer prior to commencing with the concrete removal. Revise the repair area boundaries as instructed by the Contracting Officer.

3.3.1.2 Shoring and Formwork

a. Provide shoring and formwork per the paragraph titled Formwork and Shoring.

b. For post-tensioned concrete, detension strands and wires as required

by Contract Documents prior to repair.

3.3.1.3 Concrete Removal

a. Remove concrete from repair areas to indicated depth and profile. Notify Contracting Officer if additional delaminated, fractured, or unsound concrete is present.

b. Do not damage embedded reinforcing and adjacent concrete. The removal methods must produce minimal microcracking (bruising) of the prepared substrate surfaces. Avoid directly striking reinforcing steel with impact tools used for concrete removal.

c. Provide perpendicular edges at perimeter of repair area. The perimeter of the repair areas must be saw cut to a depth of 0.50 to 0.75 in.. For vertical or overhead surfaces, provide 45-degree slope at repair boundaries to facilitate air and rebound escape. Do not cut or damage embedded reinforcement or other embedded items. If embedded reinforcing steel or other embedded items are too close to the surface to provide the perpendicular edge cut, notify the Contracting Officer for direction before proceeding.

d. Extend concrete removal along the corroded reinforcing steel to a point where there is no further delamination, concrete cracking, or reinforcing steel corrosion, and where the reinforcement is bonded to the surrounding concrete.

e. Remove concrete around the exposed layer of reinforcement to a uniform depth beyond within the repair areas to provide a minimum clearance between exposed reinforcing steel and surrounding concrete of 0.75 in. , or at least 0.25 in. larger than the maximum nominal size of the coarse aggregate in the repair material.

f. Do not remove concrete behind vertical reinforcing bars in columns.

3.3.1.4 Preparation of Concrete Substrate Surface

a. Confirm perpendicular edges at repair area perimeter, and reinstate if damaged by concrete removal process. Remove loosely bonded concrete, bruised or fractured concrete, and bond-inhibiting materials such as dirt, concrete slurry, or any other detrimental materials from the concrete substrate using approved methods. Where concrete has been removed by impact methods, abrasive blasting must be used to prepare the surface and remove bruised concrete.

b. Provide substrate surface profiles as specified in the Contract Documents.

c. Visually inspect and sound substrate surface to confirm that no further delaminations or otherwise unsound concrete remains. If encountered, notify the Contracting Officer.

d. Clean the substrate per the paragraph titled Concrete preparation.

3.3.2 Application

3.3.2.1 Existing Reinforcement Preparation

a. Clean existing reinforcement that will remain. Remove corrosion and/or

other laitance and notify the Contracting Officer if section loss is greater than 20%.

3.3.2.2 Placement of New Reinforcement

Placement of new reinforcement

a. Placement of new reinforcement to replace or strengthen existing reinforcement is like new construction. Placement, splicing, and handling of new reinforcement must meet the requirements specified in Section 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE.

b. Reinforcement must be free of materials deleterious to bond. New reinforcement with rust, mill scale, or a combination of both will be considered satisfactory, provided minimum nominal dimensions, nominal weight, and minimum average height of deformations of a hand-wire-brushed test specimen are not less than applicable ASTM specification requirements.

3.3.2.3 Placement of Concrete

a. If portland cement concrete is used as the repair material, follow the requirements indicated in 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE as well the Contract Document for proportioning, mixing, and placing concrete. For all other materials, follow material manufacturer's recommendations.

b. Bristle broom a thin coat of the repair material into the saturated surface dry substrate filling roughened surface pores before placing the repair material in the repair area. Do not allow thin coat to dry before placing repair material.

c. Consolidate the repair material after placement with a vibrating screed or internal vibrator.

d. Finish the surface to match surface finish and texture requirements indicated in the Contract Document.

3.3.2.4 Placement of Other Repair Materials

a. Equilibrate repair material(s) and substrate to the temperature, cleanliness of substrate and reinforcement, and moisture requirements of the repair material manufacturer's requirements.

b. Comply with the repair material manufacturer's requirements for batching, mixing, placing and curing repair materials.

c. Review consistency of the mixed repair material(s) relative to the parameters documented in the repair material manufacturer product data sheet. If non-conforming, adjust consistency in compliance with the repair material manufacturer's requirements.

d. Apply or install repair material(s) within the application time frame (pot life) requirements of the repair material manufacturer's requirements, and place and consolidate to provide well-compacted repair.

e. Finish and tool repair materials, finished in accordance with the repair material manufacturer's written instructions and as indicated

in Contract Documents.

f. Protect installed repair material(s) from damage, exposure to environmental conditions that are detrimental to the uncured or cured properties of the material. Cure in accordance with the requirements of the repair material manufacturer's requirements.

3.3.3 Quality Control

a. Protect concrete surfaces, beyond limits of surfaces receiving bonding agent adhesive, against spillage. Immediately remove any bonding agent adhesive that has spilled beyond desired area. Perform cleanup with material designated by bonding agent adhesive manufacturer. Avoid contamination of work area.

b. The bond strength between the existing concrete and the repair material must be a minimum of 250 psi per ASTM C1583/C1583M. Test a minimum of 3 specimens at locations no greater than 500 square yards of prepared surface.

3.4 OVERLAYS

3.4.1 Preparation

3.4.1.1 Bonded Overlays

a. Provide surface preparation as required in this Section.

b. Repair cracks and patch deteriorated concrete prior to final surface preparation.

c. Apply additional preparation requirements specified by the overlay material manufacturer

3.4.1.2 Unbonded Overlays

a. Repair distresses that cause a major loss of structural integrity when present.

b. Clean the existing slab and remove any loose materials.

c. Install the separator layer as required by the Contract Documents and recommended by the material manufacturer.

3.4.2 Application

3.4.2.1 Portland Cement Concrete

a. Follow the requirements of Section 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE and the Contract Documents for installing forms, placing reinforcement, placing and consolidating concrete, and finishing concrete.

3.4.2.2 Polymer-modified Portland Cement Concrete

For polymer modified portland cement concrete overlays follow ACI 548.4 requirements for placing and finishing the overlay.

3.4.2.3 Polymer Concrete/Mortar

For polymer concrete overlays, follow manufacturer's requirements for placing and finishing the overlay.

3.4.2.4 Bonding Agents

a. Use a cement slurry, epoxy bonding agent to improve the bonding between the overlay and the existing concrete.

b. Follow material manufacturer's instructions for mixing, preparing, and applying bonding agent. Do not exceed the manufacturer’s thickness recommendations.

c. Condition materials and the existing concrete surface to a temperature consistent with manufacturer’s recommendations at the time of installation.

d. Do not allow bond agents to dry before placement of repair material.

3.4.3 Quality Control

a. Concrete overlays must meet all the strength and durability requirements of 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE.

b. The bond strength between the existing concrete and the overlay must be a minimum of 250 psi per ASTM C1583/C1583M. Test a minimum of 3 specimens at locations no greater than 500 square yards of prepared surface.

3.4.4 Joints

a. Place joints as indicated in 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE and as shown on the drawings.

b. Construct expansion and contraction joints in concrete overlay at the locations shown. Maintain alignment of control joints within 1/4 in., to either side, of the required joint alignment.

c. Construct expansion joints in the overlay at existing joint locations in the base slab while maintaining joint width and type, and extending the full depth of the overlay.

d. Construct control joints by tooling the plastic concrete, then sawcutting at the appropriate time. Saw control joints to a minimum of 25 percent of the thickness of the slab. Maintain an ample supply of saw blades on the job before concrete placement is started, and have at least one standby sawing unit in good working order available at the jobsite at all times during the sawing operations. Begin sawcutting as soon as it is possible to saw the concrete without damaging adjacent concrete.

e. Inspect the faces of joints during sawcutting for undercutting or washing of the concrete due to early sawing. Complete sawcutting within 16 hours of concrete placement. Continue sawcutting regardless of weather conditions. Delay sawing if undercutting is sufficiently deep to cause structural weakness or excessive roughness in the joint or chipping, tearing, or spalling of the concrete occurs at the

surface. Discontinue sawing when a crack develops ahead of the saw cut.

f. Immediately after the joint is sawed, flush the saw cut and adjacent concrete surface thoroughly with water until all residue from sawing is removed from the joint. Control and dispose of waste water from sawcutting and cleanup.

3.5 CONCRETE STRENGTHENING

a. For enlargement of slabs using overlays see the paragraph titled OVERLAYS.

b. For all other types of strengthening follow the requirements contained in this paragraph.

3.5.1 Preparation

a. Use equipment and methods specified in the paragraph titled EQUIPMENT FOR CONCRETE PREPARATION and the Contract Documents to produce a sound, rough, open-pore surface at locations where bonding between existing and new concrete is required.

b. Round members of existing concrete with corners to minimum ½ in. radius. Roughened corners must be smoothed with putty.

c. Clean all surfaces from contaminant and remove unsound concrete using the prescribed cleaning equipment and methods in the paragraphs titled PRODUCTS. All laitance, dust, dirt, oil, curing compound, existing coatings, and any other matter that could interfere with bonding concrete to the repair material must be removed.

d. Follow the procedures of the paragraphs titled CRACK REPAIR and CORROSION AND SURFACE REPAIR. The concrete surface must be in good condition and all cracking, surface repair, and corrosion related problems must be adequately addressed prior to proceeding with concrete strengthening procedures.

e. Insure that materials used for repairs are compatible with materials used for strengthening. Consult with the repair material manufacturers for information concerning material compatibility.

f. Surfaces not intended to be strengthened must be covered as needed to protect against contamination and spills.

g. Surfaces intended to be strengthened must be protected before application so that no materials that can interfere with bond are redeposited on the surface.

3.5.2 Application

3.5.2.1 Section enlargement

a. Install dowel reinforcement as required by the Contract Documents. Follow the adhesive manufacturer's procedures for installing dowels.

b. Install formwork and shoring following the requirements of this section.

c. Install reinforcement and reinforcement supports. Follow the requirements specified in Section 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE.

d. Follow the requirements of Section 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE to place, consolidate, and finish concrete.

3.5.2.2 Externally bonded systems

3.5.2.2.1 Steel Plates

a. Bond steel plates to concrete using the methods and materials specified in the Contract Documents.

b. For bonding steel plates to concrete using an epoxy resin follow the requirements and procedures of ACI 548.12.

c. For bonding steel plates to concrete using mechanical or adhesive anchors, follow the procedures provided by the material manufacturer.

3.5.3 Quality Control

The cured FRP system must be evaluated for delaminations or air voids between multiple plies or between the FRP system and the concrete. Methods such as acoustic sounding (hammer sounding), ultrasonics, and thermography can be used to detect delaminations. The following requirements apply to wet layup systems:

a. Small delaminations less than 2 square inch each are permissible as long as the delaminated area is less than 5 percent of the total laminate area and there are no more than 10 such delaminations per 10 square feet

b. Large delaminations, greater than 25 square inch, can affect the performance of the installed FRP and must be repaired by selectively cutting away the affected sheet and applying an overlapping sheet patch of equivalent plies.

c. Delaminations less than 25 square inch must be repaired by resin injection or ply replacement.

For other FRP systems, delamination must be evaluated and repaired in accordance with the material manufacturer direction. Upon completion of the Work, the laminate must be reinspected to verify that the repair was properly accomplished.

-- End of Section --

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SECTION 03 30 53

MISCELLANEOUS CAST-IN-PLACE CONCRETE
05/14

PART 1 GENERAL

1.1 SUMMARY

Perform all work in accordance with ACI 318.

1.2 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONCRETE INSTITUTE (ACI)

ACI 117	(2010; R 2015) Specifications for Tolerances for Concrete Construction and Materials and Commentary
ACI 301	(2020) Specifications for Structural Concrete
ACI 304R	(2000; R 2009) Guide for Measuring, Mixing, Transporting, and Placing Concrete
ACI 305R	(2020) Guide to Hot Weather Concreting
ACI 306R	(2016) Guide to Cold Weather Concreting
ACI 318	(2019; R 2022) Building Code Requirements for Structural Concrete (ACI 318-19) and Commentary (ACI 318R-19)
ACI SP-66	(2004) ACI Detailing Manual

ASTM INTERNATIONAL (ASTM)

ASTM A615/A615M	(2024) Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
ASTM A1064/A1064M	(2024) Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete
ASTM C31/C31M	(2025b) Standard Practice for Making and Curing Concrete Test Specimens in the Field
ASTM C33/C33M	(2024a) Standard Specification for Concrete Aggregates
ASTM C39/C39M	(2024) Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens

ASTM C94/C94M	(2025) Standard Specification for Ready-Mixed Concrete
ASTM C143/C143M	(2020) Standard Test Method for Slump of Hydraulic-Cement Concrete
ASTM C150/C150M	(2024) Standard Specification for Portland Cement
ASTM C172/C172M	(2017) Standard Practice for Sampling Freshly Mixed Concrete
ASTM C173/C173M	(2024a) Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method
ASTM C231/C231M	(2024) Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
ASTM C260/C260M	(2024) Standard Specification for Air-Entraining Admixtures for Concrete
ASTM C618	(2025a) Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
ASTM C685/C685M	(2025) Standard Specification for Concrete Made by Volumetric Batching and Continuous Mixing
ASTM C989/C989M	(2025) Standard Specification for Slag Cement for Use in Concrete and Mortars
ASTM C1064/C1064M	(2023) Standard Test Method for Temperature of Freshly Mixed Hydraulic-Cement Concrete
ASTM C1602/C1602M	(2022) Standard Specification for Mixing Water Used in Production of Hydraulic Cement Concrete
ASTM D75/D75M	(2019) Standard Practice for Sampling Aggregates

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 247	Comprehensive Procurement Guideline for Products Containing Recovered Materials

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Installation Drawings; G

SD-03 Product Data

Air-Entraining Admixture

Curing Materials

Conveying and Placing Concrete

Mix Design Data; G

Ready-Mix Concrete

Mechanical Reinforcing Bar Connectors

SD-06 Test Reports

Aggregates

Concrete Mixture Proportions; G

Compressive Strength Testing; G

Slump; G

Air Content

Water

SD-07 Certificates

Cementitious Materials

CPG for recycled materials or appropriate Waiver Form

Aggregates

1.4 QUALITY ASSURANCE

Indicate specific locations of Concrete Placement, Forms, and Steel Reinforcement on installation drawings and include, but not be limited to, square feet of concrete placements, thicknesses and widths, plan dimensions, and arrangement of cast-in-place concrete section.

1.4.1 Regulatory Requirements

The state statutory and regulatory requirements: MDOT form a part of this specification to the extent referenced. Submit CPG for recycled materials or appropriate Waiver Form.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

The Government retains the option to sample and test aggregates and concrete to determine compliance with the specifications. Provide facilities and labor as may be necessary to assist the Government in

procurement of representative test samples. Obtain samples of aggregates at the point of batching in accordance with ASTM D75/D75M. Sample concrete in accordance with ASTM C172/C172M. Determine slump and air content in accordance with ASTM C143/C143M and ASTM C231/C231M, respectively, when cylinders are molded. Prepare, cure, and transport compression test specimens in accordance with ASTM C31/C31M. Test compression test specimens in accordance with ASTM C39/C39M. Take samples for strength tests not less than once each shift in which concrete is produced. Provide a minimum of four 6 x 12 inch or six 4 x 8 inch specimens from each sample; two 6 x 12 inch or three 4 x 8 inch to be tested at 28 days (90 days if pozzolan or slag cement is used) for acceptance. Two 6 x 12 inch or three 4 x 8 inch will be tested at 7 days for information.

2.1.1 Strength

Acceptance test results are the average strengths of two 6 x 12 inch or three 4 x 8 inch specimens tested at 28 days (90 days if pozzolan or slag cement is used). The strength of the concrete is considered satisfactory so long as the average of all three consecutive acceptance test results equal or exceed the specified compressive strength, f'c, and no individual acceptance test result falls below f'c by more than 500 psi.

2.1.2 Construction Tolerances

Apply a Class "C" finish to all surfaces except those specified to receive a Class "D" finish. Apply a Class "D" finish to all post-construction surfaces which will be permanently concealed. Surface requirements for the classes of finish required are as specified in ACI 117.

2.1.3 Concrete Mixture Proportions

Concrete mixture proportions are the responsibility of the Contractor. Mixture proportions must include the dry weights of cementitious material(s); the nominal maximum size of the coarse aggregate; the specific gravities, absorptions, and saturated surface-dry weights of fine and coarse aggregates; the quantities, types, and names of admixtures; and quantity of water per yard of concrete. Provide materials included in the mixture proportions of the same type and from the same source as will be used on the project. The specified compressive strength f'c is 3,000 psi at 28 days (90 days if pozzolan is used). The maximum nominal size coarse aggregate is 3/4 inch, in accordance with ACI 304R. The air content must be between 4.5 and 7.5 percent with a slump between 2 and 5 inches. The maximum water-cementitious material ratio is 0.50. Submit the applicable test reports and mixture proportions that will produce concrete of the quality required, ten days prior to placement of concrete.

2.2 MATERIALS

Submit manufacturer's literature from suppliers which demonstrates compliance with applicable specifications for the specified materials.

2.2.1 Cementitious Materials

Submit Manufacturer's certificates of compliance, accompanied by mill test reports, attesting that the concrete materials meet the requirements of the specifications in accordance with the Special Clause "CERTIFICATES OF COMPLIANCE". Also, certificates for all material conforming to EPA's Comprehensive Procurement Guidelines (CPG), in accordance with 40 CFR 247.

Provide cementitious materials that conform to the appropriate specifications listed:

2.2.1.1 Portland Cement

ASTM C150/C150M, Type II with tri-calcium aluminates (C3A) content less than 10 percent and a maximum cement-alkali content of 0.80 percent Na2Oe (sodium oxide) equivalent.

2.2.1.2 Pozzolan

Provide pozzolan that conforms to ASTM C618, Class F, including requirements of Tables 1A and 2A.

2.2.1.3 Slag Cement

Slag Cement must conform to ASTM C989/C989M, Grade 80.

2.2.2 Aggregates

For fine and coarse aggregates meet the quality and grading requirements of ASTM C33/C33M. Submit certificates of compliance and test reports for aggregates showing the material(s) meets the quality and grading requirements of the specifications under which it is furnished.

2.2.3 Admixtures

Provide admixtures, when required or approved, in compliance with the appropriate specification listed. Retest chemical admixtures that have been in storage at the project site, for longer than 6 months or that have been subjected to freezing, at the expense of the Contractor at the request of the Contracting Officer and will be rejected if test results are not satisfactory.

2.2.3.1 Air-Entraining Admixture

Provide air-entraining admixture that meets the requirements of ASTM C260/C260M.

2.2.4 Water

Mixing and curing water in compliance with the requirements of ASTM C1602/C1602M; potable, and free of injurious amounts of oil, acid, salt, or alkali. Submit test report showing water complies with ASTM C1602/C1602M.

2.2.5 Reinforcing Steel

Provide reinforcing bars conforming to the requirements of ASTM A615/A615M, Grade 60, deformed. Provide welded steel wire reinforcement conforming to the requirements of ASTM A1064/A1064M. Detail reinforcement not indicated in accordance with ACI 301 and ACI SP-66. Provide mechanical reinforcing bar connectors in accordance with ACI 301 and provide 125 percent minimum yield strength of the reinforcement bar.

2.2.6 Form Coatings

Provide form coating in accordance with ACI 301.

2.2.7 Curing Materials

Provide curing materials in accordance with ACI 301, Section 5.

2.3 READY-MIX CONCRETE

Provide ready-mix concrete with mix design data conforming to ACI 301 Part 4.

PART 3 EXECUTION

3.1 PREPARATION

Prepare construction joints to expose coarse aggregate. The surface must be clean, damp, and free of laitance. Construct ramps and walkways, as necessary, to allow safe and expeditious access for concrete and workmen. Remove snow, ice, standing or flowing water, loose particles, debris, and foreign matter. Satisfactorily compact earth foundations. Make spare vibrators available. Placement cannot begin until the entire preparation has been accepted by the Government.

3.1.1 Embedded Items

Secure reinforcement in place after joints, anchors, and other embedded items have been positioned. Arrange internal ties so that when the forms are removed the metal part of the tie is not less than 2 inches from concrete surfaces permanently exposed to view or exposed to water on the finished structures. Prepare embedded items so they are be free of oil and other foreign matters such as loose coatings or rust, paint, and scale. The embedding of wood in concrete is permitted only when specifically authorized or directed. Provide all equipment needed to place, consolidate, protect, and cure the concrete at the placement site and in good operating condition.

3.1.2 Formwork Installation

Forms must be properly aligned, adequately supported, and mortar-tight. Provide smooth form surfaces, free from irregularities, dents, sags, or holes when used for permanently exposed faces. Chamfer all exposed joints and edges , unless otherwise indicated.

3.1.3 Production of Concrete

3.1.3.1 Ready-Mixed Concrete

Provide ready-mixed concrete conforming to ASTM C94/C94M except as otherwise specified.

3.1.3.2 Concrete Made by Volumetric Batching and Continuous Mixing

Conform to ASTM C685/C685M.

3.2 CONVEYING AND PLACING CONCRETE

Convey and place concrete in accordance with ACI 301, Section 5.

3.2.1 Cold-Weather Requirements

Place concrete in cold weather in accordance with ACI 306R

3.2.2 Hot-Weather Requirements

Place concrete in hot weather in accordance with ACI 305R

3.3 FINISHING

3.3.1 Temperature Requirement

Do not finish or repair concrete when either the concrete or the ambient temperature is below 50 degrees F.

3.3.2 Finishing Formed Surfaces

Remove all fins and loose materials , and surface defects including filling of tie holes. Repair all honeycomb areas and other defects. Remove all unsound concrete from areas to be repaired. Ream or chip surface defects greater than 1/2 inch in diameter and holes left by removal of tie rods in all surfaces not to receive additional concrete and fill with dry-pack mortar. Brush-coat the prepared area with an approved epoxy resin or latex bonding compound or with a neat cement grout after dampening and filling with mortar or concrete. Use a blend of portland cement and white cement in mortar or concrete for repairs to all surfaces permanently exposed to view so that the final color when cured is the same as adjacent concrete.

3.3.3 Finishing Unformed Surfaces

Finish unformed surfaces in accordance with ACI 301, Section 5.

FINISH	LOCATION
Float	All
Trowel	NA
Broom or Belt	NA

3.4 CURING AND PROTECTION

Cure and protect in accordance with ACI 301, Section 5.

3.5 FORM WORK

Provide form work in accordance with ACI 301, Section 2 and Section 5.

3.5.1 Removal of Forms

Remove forms in accordance with ACI 301, Section 2.

3.6 STEEL REINFORCING

Reinforcement must be free from loose, flaky rust and scale, and free from oil, grease, or other coating which might destroy or reduce the reinforcement's bond with the concrete.

3.6.1 Fabrication

Shop fabricate steel reinforcement in accordance with ACI 318 and ACI SP-66. Provide shop details and bending in accordance with ACI 318 and ACI SP-66.

3.6.2 Splicing

Perform splices in accordance with ACI 318 and ACI SP-66.

3.6.3 Supports

Secure reinforcement in place by the use of metal or concrete supports, spacers, or ties.

3.7 EMBEDDED ITEMS

Before placing concrete, take care to determine that all embedded items are firmly and securely fastened in place. Provide embedded items free of oil and other foreign matter, such as loose coatings of rust, paint and scale. Embedding of wood in concrete is permitted only when specifically authorized or directed.

3.8 TESTING AND INSPECTING

Report the results of all tests and inspections conducted at the project site informally at the end of each shift. Submit written reports weekly. Deliver within three days after the end of each weekly reporting period. See Section 01 45 00 QUALITY CONTROL.

3.8.1 Field Testing Technicians

The individuals who sample and test concrete must have demonstrated a knowledge and ability to perform the necessary test procedures equivalent to the ACI minimum guidelines for certification of Concrete Field Testing Technicians, Grade I.

3.8.2 Preparations for Placing

Inspect foundation or construction joints, forms, and embedded items in sufficient time prior to each concrete placement to certify that it is ready to receive concrete.

3.8.3 Sampling and Testing

a. Obtain samples and test concrete for quality control during placement. Sample fresh concrete for testing in accordance with ASTM C172/C172M. Make six test cylinders.

b. Test concrete for compressive strength at 7 and 28 days for each design mix and for every 100 cubic yards of concrete. Test two cylinders at 7 days; two cylinders at 28 days; and hold two cylinders in reserve. Conform test specimens to ASTM C31/C31M. Perform compressive strength testing conforming to ASTM C39/C39M.

c. Test slump at the site of discharge for each design mix in accordance with ASTM C143/C143M. Check slump once during each shift that concrete is produced.

d. Test air content for air-entrained concrete in accordance with

ASTM C231/C231M. Test concrete using lightweight or extremely porous aggregates in accordance with ASTM C173/C173M. Check air content at least once during each shift that concrete is placed.

e. Determine temperature of concrete at time of placement in accordance with ASTM C1064/C1064M. Check concrete temperature at least once during each shift that concrete is placed.

3.8.4 Action Required

3.8.4.1 Placing

Do not begin placement until the availability of an adequate number of acceptable vibrators, which are in working order and have competent operators, has been verified. Discontinue placing if any lift is inadequately consolidated.

3.8.4.2 Air Content

Whenever an air content test result is outside the specification limits, adjust the dosage of the air-entrainment admixture prior to delivery of concrete to forms.

3.8.4.3 Slump

Whenever a slump test result is outside the specification limits, adjust the batch weights of water and fine aggregate prior to delivery of concrete to the forms. Make the adjustments so that the water-cementitious material ratio does not exceed that specified in the submitted concrete mixture proportion and the required concrete strength is still met.

-- End of Section --

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SECTION 04 20 00

UNIT MASONRY
05/25

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONCRETE INSTITUTE (ACI)

ACI SP-66	(2004) ACI Detailing Manual

ASTM INTERNATIONAL (ASTM)

ASTM A167	(2011) Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A615/A615M	(2024) Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
ASTM A951/A951M	(2011) Standard Specification for Steel Wire for Masonry Joint Reinforcement
ASTM A996/A996M	(2016) Standard Specification for Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement
ASTM B370	(2022) Standard Specification for Copper Sheet and Strip for Building Construction
ASTM C129	(2023) Standard Specification for Nonloadbearing Concrete Masonry Units
ASTM C207	(2024) Standard Specification for Hydrated Lime for Masonry Purposes
ASTM C270	(2025) Standard Specification for Mortar for Unit Masonry
ASTM C476	(2023) Standard Specification for Grout for Masonry
ASTM C494/C494M	(2024) Standard Specification for Chemical Admixtures for Concrete
ASTM C641	(2023) Standard Test Method for Iron Staining Materials in Lightweight Concrete Aggregates
ASTM C1019	(2024a) Standard Test Method for Sampling and Testing Grout

ASTM C1384	(2012a) Standard Specification for Admixtures for Masonry Mortars
ASTM E514/E514M	(2020) Standard Test Method for Water Penetration and Leakage Through Masonry

THE MASONRY SOCIETY (TMS)

TMS 402/602	(2022) Building Code Requirements and Specification for Masonry Structures

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Cut CMU Drawings; G

Reinforcement Detail Drawings; G

SD-03 Product Data

Hot Weather Procedures; G

Cold Weather Procedures; G

Cement; G

Cementitious Materials; G

SD-04 Samples

Mock-Up Panel; G

Concrete Masonry Units (CMU); G

Admixtures for Masonry Mortar; G

Anchors, Ties, and Bar Positioners; G

Joint Reinforcement; G

SD-05 Design Data

Masonry Compressive Strength; G

Bracing Calculations; G

SD-06 Test Reports

Single-Wythe Masonry Wall Water Penetration Test

SD-07 Certificates

Concrete Masonry Units (CMU)

Precast Concrete Units

Cementitious Materials

Admixtures for Masonry Mortar

Admixtures for Grout

Anchors, Ties, and Bar Positioners

Joint Reinforcement

SD-08 Manufacturer's Instructions

Admixtures for Masonry Mortar

Admixtures for Grout

SD-10 Operation and Maintenance Data

Take-Back Program

Recycled Content

1.3 QUALITY ASSURANCE

1.3.1 Masonry Mock-Up Panels

1.3.1.1 Mock-Up Panel Location

After material samples are approved and prior to starting masonry work, construct a mock-up panel for each type and color of masonry required. At least 48 hours prior to constructing the panel or panels, submit written notification to the Contracting Officer. Do not build-in mock-up panels as part of the structure; locate mock-up panels where directed. Construct portable mock-up panels or locate in an area where they will not be disrupted during construction.

1.3.1.2 Mock-Up Panel Configuration

Construct mock-up panels L-shaped or otherwise configured to represent all of the wall elements. Construct panels of the size necessary to demonstrate the acceptable level of workmanship for each type of masonry represented on the project. Provide a straight panel or a leg of an L-shaped panel of minimum size 8 feet long by 4 feet high.

1.3.1.3 Mock-Up Panel Composition

Show full color range, texture, and bond pattern of the masonry work. Demonstrate mortar joint tooling; grouting of reinforced vertical cores, collar joints, bond beams, and lintels; positioning, securing, and lapping of reinforcing steel; positioning and lapping of joint reinforcement (including prefabricated corners); and cleaning of masonry work during the construction of the panels. Also include installation or application procedures for anchors, wall ties,CMU control joints, brick expansion joints, insulation, flashing, brick soldier, row lock courses and weeps. Include a masonry bonded corner. When the panel represents reinforced

masonry, include a 2 by 2 foot opening placed at least 2 feet above the panel base and 2 feet away from all free edges, corners, and control joints. Provide required reinforcing around this opening as well as at wall corners and control joints.

1.3.1.4 Mock-Up Panel Construction Method

Where anchored veneer walls or cavity walls are required, demonstrate and receive approval for the method of construction; i.e., either bring up the two wythes together or separately, with the insulation and appropriate ties placed within the specified tolerances across the cavity. Demonstrate provisions to preclude mortar or grout droppings in the cavity and to provide a clear open air space of the dimensions shown on the drawings. Where masonry is to be grouted, demonstrate and receive approval on the method that will be used to bring up the masonry wythes; support the reinforcing bars; and grout cells, bond beams, lintels, and collar joints using the requirements specified herein. When water-repellent is specified to be applied to the masonry, apply the approved product to the mock-up panel. Construct panels on a properly designed concrete foundation.

1.3.1.5 Mock-Up Panel Purpose

The completed panels is used as the standard of workmanship for the type of masonry represented. Do not commence masonry work until the mock-up panel for that type of masonry construction has been completed and approved. Protect panels from the weather and construction operations until the masonry work has been completed and approved. Perform cleaning procedures on the mockup and obtain approval of the Contracting Officer prior to cleaning the building. After completion of the work, completely remove the mock-up panels, including all foundation concrete, from the construction site.

1.4 DELIVERY, STORAGE, AND HANDLING

Deliver, store, handle, and protect material to avoid chipping, breakage, and contact with soil or contaminating material. Store and prepare materials in already disturbed areas to minimize project site disturbance and size of project site.

1.4.1 Masonry Units

Cover and protect masonry units from precipitation. Conform to handling and storage requirements of TMS 402/602.

a. Pack prefaced concrete masonry units in the manufacturer's standard paper cartons, trays, or shrink wrapped pallets with a divider between each unit. Do not stack pallets. Do not remove units from cartons until cartons are placed on scaffolds or in the location where units are to be laid.

1.4.2 Reinforcement, Anchors, and Ties

Store steel reinforcing bars, coated anchors, ties, and joint reinforcement above the ground. Maintain steel reinforcing bars and uncoated ties free of loose mill scale and loose rust.

1.4.3 Cementitious Materials, Sand and Aggregates

Deliver cementitious and other packaged materials in unopened containers, plainly marked and labeled with manufacturers' names and brands. Store cementitious material in dry, weathertight enclosures or completely cover. Handle cementitious materials in a manner that will prevent the inclusion of foreign materials and damage by water or dampness. Store sand and aggregates in a manner to prevent contamination and segregation.

1.5 PROJECT CONDITIONS

Conform to TMS 402/602 for hot and cold weather masonry erection.

1.5.1 Hot Weather Procedures

When ambient air temperature exceeds 100 degrees F, or exceeds 90 degrees F and the wind velocity is greater than 8 mph, comply with TMS 402/602 Article 1.8 D for: preparation prior to conducting masonry work; construction while masonry work is in progress; and protection for newly completed masonry.

1.5.2 Cold Weather Procedures

When ambient temperature is below 40 degrees F, comply with TMS 402/602 Article 1.8 C for: preparation prior to conducting masonry work; construction while masonry work is in progress; and protection for newly completed masonry.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

2.1.1 Design - Specified Compressive Strength of Masonry

The specified compressive strength of masonry, f'm, is as indicated for each type of masonry.

2.1.2 Performance - Verify Masonry Compressive Strength

Verify specified compressive strength of masonry using the "Unit Strength Method" of TMS 402/602. Submit calculations and certifications of unit and mortar strength.

Verify specified compressive strength of masonry using the "Prism Test Method" of TMS 402/602 when the "Unit Strength Method" cannot be used. Submit test results.

2.2 MANUFACTURED UNITS

2.2.1 General Requirements

Do not change the source of materials, which will affect the appearance of the finished work, after the work has started except with Contracting Officer's approval. Submit test reports from an approved independent laboratory. Certify test reports on a previously tested material as the same materials as that proposed for use in this project. Submit certificates of compliance stating that the materials meet the specified requirements.

2.2.2 Concrete Units

2.2.2.1 Aggregates

Test lightweight aggregates, and blends of lightweight and heavier aggregates in proportions used in producing the units, for stain-producing iron compounds in accordance with ASTM C641,visual classification method. Do not incorporate aggregates for which the iron stain deposited on the filter paper exceeds the "light stain" classification.

Use industrial waste by-products (air-cooled slag, cinders, or bottom ash), ground waste glass and concrete, granulated slag, and expanded slag in aggregates.

2.2.2.2 Concrete Masonry Units (CMU)

2.2.2.2.1 Cement

Use only cement that has a low alkali content and is of one brand.

2.2.2.2.2 Recycled Content

Provide units with a minimum of 5 percent post-consumer recycled content, or a minimum of 20 percent post-industrial recycled content, based on mass, cost, or volume. Units may contain post-consumer or post-industrial recycled content.

2.2.2.2.3 Size

Provide units with specified dimension of 8 inches wide, 8 inches high, and 16 inches long.

2.2.2.2.4 Surfaces

Provide units with exposed surfaces that are smooth and of uniform texture.

2.2.2.2.5 Weather Exposure

Provide concrete masonry units with water-repellant admixture added during manufacture where units will be exposed to weather.

2.2.2.2.6 Unit Types

a. Hollow Non-Load-Bearing Units: ASTM C129, lightweight or medium weight. Load-bearing units may be provided in lieu of non-load-bearing units.

2.2.2.2.7 Jamb Units

Provide jamb units of the shapes and sizes to conform with wall units. Solid units may be incorporated in the masonry work where necessary to fill out at corners, gable slopes, and elsewhere as approved.

Provide sash jamb units with a 3/4 by 3/4 inch groove near the center at end of each unit.

2.2.3 Precast Concrete Units

2.2.3.1 General

a. Provide precast concrete trim, lintels, copings, splashblocks and sills that are factory-made units in a plant regularly engaged in producing precast concrete units. Unless otherwise indicated, provide precast concrete with minimum 4,000 psi compressive strength, in accordance with Section 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE using 1/2 inch to No. 4 nominal-size coarse aggregate, and with reinforcement required for handling of the units. Maintain minimum clearance of 3/4 inch between reinforcement and faces of units.

b. Unless precast-concrete items have been subjected during manufacture to saturated-steam pressure of at least 120 psi for at least 5 hours, either damp-cure for 24 hours or steam-cure and then age under cover for 28 days or longer. In precast concrete members weighing over 80 pounds provide built-in loops of galvanized wire or other approved provisions for lifting and anchoring.

c. Fabricate units with beds and joints at right angles to the face, with sharp true arises and with drip grooves on the underside where units overhang walls. Form exposed-to-view surfaces free of surface voids, spalls, cracks, and chipped or broken edges and with uniform appearance and color. Unless otherwise specified, provide units with a smooth dense finish.

d. Prior to installation, wet and inspect each unit for crazing. Items showing evidence of dusting, spalling, crazing, or having surfaces treated with a protective coating will be rejected.

e. Submit specified factory certificates.

2.3 EQUIPMENT

2.3.1 Vibrators

Maintain at least one spare vibrator on site at all times.

2.3.2 Grout Pumps

Pumping through aluminum tubes is not permitted.

2.3.3 Masonry Saws

Masonry saws must have guards with a semi-circular enclosure over the blade. A method for retaining blade fragments must be incorporated into the design of the semi-circular enclosure.

2.3.4 Griders

Masonry grinders you must have appropriate guards, ensure the work rest is set close to the wheel (typically within 1/8 inch).

2.4 MATERIALS

2.4.1 Mortar Materials

2.4.1.1 Cementitious Materials

Provide cementitious materials that conform to those permitted by ASTM C270.

2.4.1.2 Hydrated Lime and Alternates

Provide lime that conforms to one of the materials permitted by ASTM C207 for use in combination with portland cement, hydraulic cement, and blended hydraulic cement. Do not use lime in combination with masonry cement or mortar cement.

2.4.1.3 Admixtures for Masonry Mortar

In cold weather, use a non-chloride based accelerating admixture in accordance with ASTM C1384, unless Type III portland cement is used in the mortar.

In showers and kitchens, use mortar that contains a water-repellent admixture in accordance with ASTM C1384. Provide a water-repellent admixture, in accordance with ASTM C1384 and of the same brand and manufacturer as the block's integral water-repellent, in the mortar used to place concrete masonry units that have an integral water-repellent admixture.

2.4.1.4 Aggregate and Water

Provide aggregate (sand) and water that conform to materials permitted by ASTM C270.

2.4.2 Grout and Ready-Mix Grout Materials

2.4.2.1 Cementitious Materials for Grout

Provide cementitious materials that conform to those permitted by ASTM C476.

2.4.2.2 Admixtures for Grout

Water-reducing admixtures in accordance with ASTM C494/C494M Type F or G and viscosity-modifying admixtures in accordance with ASTM C494/C494M Type S are permitted for use in grout. Other admixtures require approval by the Contracting Officer.

In cold weather, a non-chloride based accelerating admixture may be used subject to approval by the Contracting Officer; use accelerating admixture that is non-corrosive and in accordance with ASTM C494/C494M, Type C.

2.4.2.3 Aggregate and Water

Provide fine and coarse aggregates and water that conform to materials permitted by ASTM C476.

2.5 MORTAR AND GROUT MIXES

2.5.1 Mortar Mix

a. Provide mortar Type N unless specified otherwise herein. Do not use masonry cement in the mortar.

b. Provide Type N or S mortar for non-load-bearing, non-shear-wall interior masonry.

c. For field-batched mortar, measure component materials by volume. Use measuring boxes for materials that do not come in packages, such as sand, for consistent batching. Mix cementitious materials and aggregates between 3 and 5 minutes in a mechanical batch mixer with a sufficient amount of water to produce a workable consistency. Do not hand mix mortar unless approved by the Contracting Officer. Maintain workability of mortar by remixing or retempering. Discard mortar that has begun to stiffen or is not used within 2-1/2 hours after initial mixing.

d. For preblended mortar, follow manufacturer's mixing instructions.

2.5.2 Grout and Ready Mix Grout Mix

Use grout that conforms to ASTM C476, fine. Use conventional grout with a slump between 8 and 11 inches. Use self-consolidating grout with slump flow of 24 to 30 inches and a visual stability index (VSI) not greater than 1. Provide minimum grout strength of 2000 psi in 28 days, as tested in accordance with ASTM C1019. Do not change proportions and do not use materials with different physical or chemical characteristics in grout for the work unless additional evidence is furnished that grout meets the specified requirements. Use ready-mixed grout that conforms to ASTM C476.

2.6 ACCESSORIES

2.6.1 Anchors, Ties, and Bar Positioners

2.6.1.1 General

a. Fabricate anchors and ties without drips or crimps. Size anchors and ties to provide a minimum of 5/8 inch mortar cover from each face of masonry.

b. Submit two anchors, ties and bar positioners of each type used, as samples.

2.6.1.2 Adjustable Anchors

2.6.1.2.1 Anchorage to Structural Steel

Provide hot-dip galvanized adjustable anchors for connecting masonry walls to the structural steel frame as detailed on the drawings.

2.6.2 Joint Reinforcement

Factory fabricate joint reinforcement in accordance with ASTM A951/A951M, welded construction. Provide ladder type joint reinforcement, having one longitudinal wire in the mortar bed of each face shell for hollow units and one wire for solid units and with all wires a minimum of 9 gauge.

Size joint reinforcement to provide a minimum of 5/8 inch cover from each face. Space crosswires not more than 16 inches. Provide joint reinforcement for straight runs in flat sections not less than 10 feet long. Provide joint reinforcement with factory formed corners and intersections. If approved for use, joint reinforcement may be furnished with adjustable wall tie features. Submit one piece of each type used, including corner and wall intersection pieces, showing at least two cross wires.

2.6.3 Reinforcing Steel Bars

Provide reinforcing steel bars and rods in accordance with ASTM A615/A615M or ASTM A996/A996M, Grade 60.

2.6.4 Through Wall Flashing and Weeps

2.6.4.1 General

Provide coated copper, copper or stainless steel sheet, self-adhesive rubberized sheet, or reinforced membrane sheet flashing except that flashing indicated to terminate in reglets must be metal or coated-metal flashing.

2.6.4.2 Coated-Copper Flashing

Provide 7 ounce, electrolytic copper sheet, uniformly coated on both sides with acidproof, alkaliproof, asphalt impregnated kraft paper or polyethylene sheets.

2.6.4.3 Copper or Stainless Steel Flashing

Provide copper sheet, in accordance with ASTM B370, minimum 16 ounce weight; or stainless steel, ASTM A167, Type 304 or 316, 0.015 inch thick, No. 2D finish.

PART 3 EXECUTION

3.1 EXAMINATION

Prior to start of work, verify the applicable conditions in accordance with TMS 402/602, inspection.

3.2 PREPARATION

3.2.1 Stains

Protect exposed surfaces from mortar and other stains. When mortar joints are tooled, remove mortar from exposed surfaces with fiber brushes and wooden paddles. Protect base of walls from splash stains by covering adjacent ground with sand, sawdust, or polyethylene.

3.2.2 Loads

Do not apply uniform loads for at least 36 hours or concentrated loads for at least 72 hours after masonry is constructed. Provide temporary bracing as required.

3.2.3 Concrete Surfaces

Where masonry is to be placed, clean concrete of laitance, dust, dirt, oil, organic matter, or other foreign materials and slightly roughen to provide a surface texture with a depth of at least 1/8 inch. Sandblast, if necessary, to remove laitance from pores and to expose the aggregate.

3.2.4 Shelf Angles

Adjust shelf angles as required to keep the masonry level and at the proper elevation.

3.2.5 Bracing

Provide bracing and scaffolding necessary for masonry work. Design bracing to resist wind pressure as required by OSHA and local codes and submit bracing calculations, sealed by a registered professional engineer. Do not remove bracing in less than 10 days.

3.3 ERECTION

3.3.1 General

a. Coordinate masonry work with the work of other trades to accommodate built-in items and to avoid cutting and patching. Lay masonry units in running bond pattern. Lay facing courses level with back-up courses, unless the use of adjustable ties has been approved in which case the tolerances is plus or minus 1/2 inch. Adjust each unit to its final position while mortar is still soft and has plastic consistency.

b. Remove and clean units that have been disturbed after the mortar has stiffened, and relay with fresh mortar. Keep air spaces, cavities, chases, expansion joints, and spaces to be grouted free from mortar and other debris. Select units to be used in exposed masonry surfaces from those having the least amount of chipped edges or other imperfections detracting from the appearance of the finished work.

c. When necessary to temporarily discontinue the work, step (rack) back the masonry for joining when work resumes. Toothing may be used only when specifically approved by the Contracting Officer. Before resuming work, remove loose mortar and thoroughly clean the exposed joint. Cover the top of walls subjected to rain or snow with nonstaining waterproof covering or membrane when work is not in process. Extend the covering a minimum of 2 feet down on each side of the wall and hold securely in place.

d. Ensure that units being laid and surfaces to receive units are free of water film and frost. Lay solid units in a nonfurrowed full bed of mortar. Bevel mortar for veneer wythes and slope down toward the cavity side. Shove units into place so that the vertical joints are tight. Completely fill vertical joints between solid units with mortar, except where indicated at control, expansion, and isolation joints. Place hollow units so that mortar extends to the depth of the face shell at heads and beds, unless otherwise indicated. Mortar will be permitted to protrude up to 1/2 inch into the space or cells to be grouted. Provide means to prevent mortar from dropping into the space below or clean grout spaces prior to grouting.

3.3.1.1 Jointing

Tool mortar joints when the mortar is thumbprint hard. Tool horizontal joints after tooling vertical joints. Brush mortar joints to remove loose and excess mortar.

3.3.1.1.1 Tooled Joints

Tool mortar joints in exposed exterior and interior masonry surfaces concave, using a jointer that is slightly larger than the joint width so that complete contact is made along the edges of the unit. Perform tooling so that the mortar is compressed and the joint surface is sealed. Use a jointer of sufficient length to obtain a straight and true mortar joint. No exterior joints are to be left un-tooled.

3.3.1.1.2 Flush Joints

Flush cut mortar joints in concealed masonry surfaces and joints at electrical outlet boxes in wet areas. Finish flush cut joints by cutting off the mortar flush with the face of the wall. Point joints in unparged masonry walls below grade tight. For architectural units, such as fluted units, completely fill both the head and bed joints and flush cut.

3.3.1.1.3 Door and Window Frame Joints

On the exposed interior side of exterior frames, rake joints between frames and abutting masonry walls to a depth of 3/8 inch. On the exterior side of exterior frames,rake joints between frames and abutting masonry walls to a depth of 3/8 inch.

3.3.1.1.4 Joint Widths

a. Construct brick masonry with mortar joint widths equal to the difference between the specified and nominal dimensions of the unit, within tolerances permitted by TMS 402/602.

b. Provide 3/8 inch wide mortar joints in concrete masonry, except for prefaced concrete masonry units.

c. Provide 3/8 inch wide mortar joints on unfaced side of prefaced concrete masonry units and not less than 3/16 inch nor more than 1/4 inch wide on prefaced side.

d. Maintain mortar joint widths within tolerances permitted by TMS 402/602

3.3.1.2 Cutting and Fitting

Use full units of the proper size wherever possible, in lieu of cut units. Locate cut units where they would have the least impact on the architectural aesthetic goals of the facility. Perform cutting and fitting, including that required to accommodate the work of others, by masonry mechanics using power masonry saws. Concrete masonry units are to be wet cut. If wet cutting is not possible dry cutting may be performed provided that OSHA compliant respirators are used by employees. . Before being placed in the work, dry wet-cut units to the same surface-dry appearance as uncut units being laid in the wall. Provide cut edges that are clean, true and sharp.

a. Carefully make openings in the masonry so that wall plates, cover

plates or escutcheons required by the installation will completely conceal the openings and will have bottoms parallel with the masonry bed joints. Provide reinforced masonry lintels above openings over 12 inches wide for pipes, ducts, cable trays, and other wall penetrations, unless steel sleeves are used.

b. Do not reduce masonry units in size by more than one-third in height and one-half in length. Do not locate cut products at ends of walls, corners, and other openings.

3.3.1.3 Unfinished Work

Rack back unfinished work for joining with new work. Toothing may be resorted to only when specifically approved by the Contracting Officer. Remove loose mortar and thoroughly clean the exposed joints before laying new work.

3.3.1.4 Control Joints

Provide control joints in concrete masonry as indicated. Construct by raking out mortar within the head joint in accordance with the details shown on the Drawings. Form a continuous vertical joint at control joint locations, including through bond beams, by utilizing half blocks in alternating courses on each side of the joint. Interrupt the control joint key in courses containing continuous bond beam reinforcement. Do not interrupt the horizontal reinforcement and grout at the control joint.

Where mortar was placed in the joint, rake both faces of the control joints to a depth of 3/4 inch. Install backer rod and sealant on both faces in accordance with Section 07 92 00 JOINT SEALANTS.

3.3.2 Reinforced, Single Wythe Concrete Masonry Units Walls

3.3.2.1 Concrete Masonry Unit Placement

a. Fully bed units used to form piers, pilasters, columns, starting courses on footings, solid foundation walls, lintels, and beams, and where cells are to be filled with grout in mortar under both face shells and webs. Provide mortar beds under both face shells for other units. Mortar head joints for a distance in from the face of the unit not less than the thickness of the face shell.

b. Solidly grout foundation walls below grade.

c. Stiffen double walls at wall-mounted plumbing fixtures by use of strap anchors, two above each fixture and two below each fixture, located to avoid pipe runs, and extending from center to center of each wall within the double wall. Adequately reinforce walls and partitions for support of wall-hung plumbing fixtures when chair carriers are not specified.

d. Submit drawings showing elevations of walls exposed to view and indicating the location of all cut CMU products.

3.3.2.2 Preparation for Reinforcement

Lay units in such a manner as to preserve the unobstructed vertical continuity of cores to be grouted. Remove mortar protrusions extending 1/2 inch or more into cells before placing grout. Position reinforcing

bars accurately as indicated before placing grout. Where vertical reinforcement occurs, fill cores solid with grout in accordance with paragraph PLACING GROUT in this Section.

3.3.3 Anchorage

3.3.3.1 Anchorage to Structural Steel

Anchor masonry to vertical structural steel framing with adjustable steel wire anchors spaced not over 16 inches on centers vertically, and if applicable, not over 24 inches on centers horizontally.

3.3.3.2 Anchorage at Intersecting Walls

Provide wire mesh anchors at maximum 16 inches spacing at intersections of interior non-bearing masonry walls.

Anchor structural masonry walls with overlapping masonry units, unless the drawings indicate a movement joint at the intersection.

3.3.4 Sills and Copings

Set sills and copings in a full bed of mortar with faces plumb and true. Slope sills and copings to drain water. Mechanically anchor copings and sills longer than 4 feet as indicated.

3.4 INSTALLATION

3.4.1 Bar Reinforcement Installation

3.4.1.1 Preparation

Submit detail drawings showing bar splice locations. Identify bent bars on a bending diagram and reference and locate such bars on the drawings. Show wall dimensions, bar clearances, and wall openings. Utilize bending details that conform to the requirements of ACI SP-66. No approval will be given to the shop drawings until the Contractor certifies that all openings, including those for mechanical and electrical service, are shown. If, during construction, additional masonry openings are required, resubmit the approved shop drawings with the additional openings shown along with the proposed changes. Clearly highlight location of these additional openings. Provide wall elevation drawings with minimum scale of 1/4 inch per foot. Submit drawings including plans, elevations, and details of wall reinforcement; details of reinforcing bars at corners and wall intersections; offsets; tops, bottoms, and ends of walls; control and expansion joints; lintels; and wall openings.

Clean reinforcement of loose, flaky rust, scale, grease, mortar, grout, and other coatings that might destroy or reduce its bond prior to placing grout. Do not use bars with kinks or bends not shown on the approved shop drawings. Place reinforcement prior to grouting. Unless otherwise indicated, extend vertical wall reinforcement to within 2 inches of tops of walls.

3.4.1.2 Positioning Bars

a. Accurately place vertical bars within the cells at the positions indicated on the drawings. Maintain a minimum clearance of 1/2 inch between the bars and masonry units. Provide minimum clearance between

parallel bars of 1/2 inch between the bars and masonry units for coarse grout and a minimum clearance of 1/4 inch between the bars and masonry units for fine grout. Provide minimum clearance between parallel bars of 1 inch or one diameter of the reinforcement, whichever is greater. Vertical reinforcement may be held in place using bar positioners located near the ends of each bar and at intermediate intervals of not more than 192 diameters of the reinforcement or by other means to prevent displacement beyond permitted tolerances. As masonry work progresses, secure vertical reinforcement to prevent displacement beyond allowable tolerances.

b. Wire column and pilaster lateral ties in position around the vertical reinforcing bars. Place lateral ties in contact with the vertical reinforcement and do not place in horizontal mortar bed joints.

c. Position horizontal reinforcing bars as indicated. Stagger splices in adjacent horizontal bars, unless otherwise indicated.

d. Form splices by lapping bars as indicated. Do not cut, bend or eliminate reinforcing bars. Foundation dowel bars may be field-bent when permitted by TMS 402/602.

3.4.1.3 Splices of Bar Reinforcement

Lap splice reinforcing bars as indicated. When used, provide welded or mechanical connections that develop at least 125 percent of the specified yield strength of the reinforcement.

3.4.2 Placing Grout

3.4.2.1 General

Fill cells containing reinforcing bars with grout. Solidly grout hollow masonry units in walls or partitions supporting plumbing, heating, or other mechanical fixtures, voids at door and window jambs, and other indicated spaces. Solidly grout cells under lintel bearings on each side of openings for full height of openings. Solidly grout walls below grade, lintels, and bond beams. Units other than open end units may require grouting each course to preclude voids in the units.

Discard site-mixed grout that is not placed within 1-1/2 hours after water is first added to the batch or when the specified slump is not met without adding water after initial mixing. Discard ready-mixed grout that does not meet the specified slump without adding water other than water that was added at the time of initial discharge. Allow sufficient time between grout lifts to preclude displacement or cracking of face shells of masonry units. Provide a grout shear key between lifts when grouting is delayed and the lower lift loses plasticity. If blowouts, flowouts, misalignment, or cracking of face shells should occur during construction, tear down the wall and rebuild.

3.4.2.2 Horizontal Grout Barriers

Embed horizontal grout barriers in mortar below cells of hollow units receiving grout.

3.4.2.3 Grout Holes and Cleanouts

3.4.2.3.1 Grout Holes

Provide grouting holes in slabs, spandrel beams, and other in-place overhead construction. Locate holes over vertical reinforcing bars or as required to facilitate grout fill in bond beams. Provide additional openings spaced not more than 16 inches on centers where grouting of hollow unit masonry is indicated. Fom such openings not less than 4 inches in diameter or 3 by 4 inches in horizontal dimensions. Upon completion of grouting operations, plug and finish grouting holes to match surrounding surfaces.

3.4.2.3.2 Cleanouts for Hollow Unit Masonry Construction

For hollow masonry units. provide cleanout holes at the bottom of every grout pour in cores containing vertical reinforcement when the height of the grout pour exceeds 5 feet 4 inches. Where all cells are to be grouted, construct cleanout courses using bond beam units in an inverted position to permit cleaning of all cells. Provide cleanout holes at a maximum spacing of 32 inches where all cells are to be filled with grout.

Establish a new series of cleanouts if grouting operations are stopped for more than 4 hours. Provide cleanouts not less than 3 by 3 inch by cutting openings in one face shell. Manufacturer's standard cutout units may be used at the Contractor's option. Do not cleanout holes until masonry work, reinforcement, and final cleaning of the grout spaces have been completed and inspected. For walls which will be exposed to view, close cleanout holes in an approved manner to match surrounding masonry.

3.4.2.4 Grout Placement

A grout pour is the total height of masonry to be grouted prior to erection of additional masonry. A grout lift is an increment of grout placement within a grout pour. A grout pour is filled by one or more lifts of grout.

a. Lay masonry to the top of a pour permitted by TMS 402/602 Table 6, based on the size of the grout space and the type of grout. Prior to grouting, remove masonry protrusions that extend 1/2 inch or more into cells or spaces to be grouted. Provide grout holes and cleanouts in accordance with paragraph GROUT HOLES AND CLEANOUTS above when the grout pour height exceeds 5 feet 4 inches. Hold reinforcement, bolts, and embedded connections rigidly in position before grouting is started. Do not prewet concrete masonry units.

b. Place grout using a hand bucket, concrete hopper, or grout pump to fill the grout space without segregation of aggregate. Operate grout pumps to produce a continuous stream of grout without air pockets, segregation, or contamination.

c. If the masonry has cured at least 4 hours, grout slump is maintained between 10 to 11 inches, and no intermediate reinforced bond beams are placed between the top and bottom of the pour height, place conventional grout in lifts not exceeding 12 feet 8 inches. For the same curing and slump conditions but with intermediate bond beams, limit conventional grout lift to the bottom of the lowest bond beam that is more than 5 feet 4 inches above the bottom of the lift, but do not exceed 12 feet 8 inches. If masonry has not cured at least 4

hours or grout slump is not maintained between 10 to 11 inches, place conventional grout in lifts not exceeding 5 feet 4 inches.

d. Consolidate conventional grout lift and reconsolidate after initial settlement before placing next lift. For grout pours that are 12 inches or less in height, consolidate and reconsolidate grout by mechanical vibration or puddling. For grout pours that are greater than 12 inches in height, consolidate and reconsolidate grout by mechanical vibration. Apply vibrators at uniformly spaced points not further apart than the visible effectiveness of the machine. Limit duration of vibration to time necessary to produce satisfactory consolidation without causing segregation. If previous lift is not permitted to set, dip vibrator into previous lift. Do not insert vibrators into lower lifts that are in a semi-solidified state. If lower lift sets prior to placement of subsequent lift, form a grout key by terminating grout a minimum of 1-1/2 inch below a mortar joint. Vibrate each vertical cell containing reinforcement in partially grouted masonry. Do not form grout keys within beams.

e. If the masonry has cured 4 hours, place self-consolidating grout (SCG) in lifts not exceeding the pour height. If masonry has not cured for at least 4 hours, place SCG in lifts not exceeding 5 feet 4 inches. Do not mechanically consolidate self-consolidating grout. Place self-consolidating grout in accordance with manufacturer's recommendations.

f. Upon completion of each day's grouting, remove waste materials and debris from the equipment, and dispose of outside the masonry.

3.4.3 Joint Reinforcement Installation

Install joint reinforcement at 16 inches on center unless otherwise indicated. Lap joint reinforcement not less than 6 inches. Install prefabricated sections at corners and wall intersections. Place the longitudinal wires of joint reinforcement in mortar beds to provide not less than 5/8 inch cover to either face of the unit.

3.4.4 Bond Beams

Reinforce and grout bond beams as indicated and as described in paragraphs above. Install grout barriers under bond beam units to retain the grout as required, unless wall is fully grouted or solid bottom units are used. For high lift grouting in partially grouted masonry, provide grout retaining material on the top of bond beams to prevent upward flow of grout. Ensure that reinforcement is continuous, including around corners, except through control joints or expansion joints, unless otherwise indicated.

3.5 APPLICATION

3.5.1 Interface with Other Products

3.5.1.1 Built-In Items

Fill spaces around built-in items with mortar. Point openings around flush-mount electrical outlet boxes in wet locations with mortar. Embed anchors, ties, wall plugs, accessories, flashing, pipe sleeves and other items required to be built-in as the masonry work progresses. Fully embed anchors, ties and joint reinforcement in the mortar. Fill cells

receiving anchor bolts and cells of the first course below bearing plates with grout, unless otherwise indicated.

3.5.1.2 Door and Window Frame Joints

On the exposed interior and exterior sides of exterior frames, rake joints between frames and abutting masonry walls to a depth of 3/8 inch.

3.5.1.3 Bearing Plates

Set bearing plates for beams, joists, joist girders and similar structural members to the proper line and elevation with damp-pack bedding mortar, except where non-shrink grout is indicated. Provide bedding mortar and non-shrink grout as specified in Section 03 30 53 MISCELLANEOUS CAST-IN-PLACE CONCRETE.

3.5.2 Tolerances

Lay masonry plumb, true to line, with courses level within the tolerances of TMS 402/602, Article 3.3 F.

3.6 FIELD QUALITY CONTROL

3.6.1 Tests

3.6.1.1 Single-Wythe Masonry Wall Water Penetration Test

Prior to start of field construction of the single-wythe concrete masonry wall, perform masonry wall water penetration test on mock-up wall assemblies consisting of the identical design, materials, mix, and construction methods as the actual wall construction and in accordance with ASTM E514/E514M. Prepare a minimum of three specimens and cure for minimum 28 days prior to testing. Construct panels by the same methods, processes, and applications to be used on the project's construction site. Spray test for 6 hours on each specimen. If water is visible on back of test panels during the test and areas of dampness on the backside of the test panels do not exceed 25 percent of the wall area, the panels will be considered to have passed. Dampness is defined as any area of surface darkening or discoloration due to moisture penetration or accumulation below the observed surface.

Construct additional test panels for each failed test performed until three test panels pass the test. Factors that can affect test performance include materials, mixing, and quality of application and workmanship. Materials, mixing, and methods adjustments may be necessary in order to provide construction that passes the water penetration test. Document and record the test specimen construction materials and application and provide written test report in accordance with ASTM E514/E514M, supplemented by a detailed discussion of the specifics of test panel construction, application methods and processes used, quality of construction, and any variances or deviations that may have occurred between test panels during test panel construction. For failed test panels, identify in the supplemental report the variances, deficiencies or flaws that contributed to test panel failure and itemize the precautions to be taken in field construction of the masonry wall to prevent similar deficiencies and assure the wall construction replicates test panel conditions that pass the water penetration test. Submit the complete, certified test report, including supplemental report, to the Contracting Officer prior to start of single-wythe concrete masonry wall construction.

Significant changes to materials, proportions, or construction techniques from those used in the passing water penetration test are grounds for performing new tests, at the discretion of the Contracting Officer.

3.7 POINTING AND CLEANING

After mortar joints have attained their initial set, but prior to hardening, completely remove mortar and grout daubs and splashings from masonry-unit surfaces that will be exposed or painted. Before completion of the work, rake out defects in joints of masonry to be exposed or painted, fill with mortar, and tool to match existing joints. Immediately after grout work is completed, remove scum and stains that have percolated through the masonry work using a low pressure stream of water and a stiff bristled brush. Do not clean masonry surfaces, other than removing excess surface mortar, until mortar in joints has hardened. Leave masonry surfaces clean, free of mortar daubs, dirt, stain, and discoloration, including scum from cleaning operations, and with tight mortar joints throughout. Do not use metal tools and metal brushes for cleaning.

3.7.1 Dry-Brushing Concrete Masonry

Dry brush exposed concrete masonry surfaces at the end of each day's work and after any required pointing, using stiff-fiber bristled brushes.

3.8 CLOSE-OUT TAKE-BACK PROGRAM

Collect information from manufacturer for take-back program options. Set aside masonry units, full and partial to be returned to manufacturer for recycling into new product. When such a service is not available, seek local recyclers to reclaim the materials. Submit documentation that includes contact information, summary of procedures, and the limitations and conditions applicable to the project. Indicate manufacturer's commitment to reclaim materials for recycling and/or reuse.

3.9 PROTECTION

Protect facing materials against staining. Cover top of walls with nonstaining waterproof covering or membrane to protect from moisture intrusion when work is not in progress. Continue covering the top of the unfinished walls until the wall is waterproofed with a complete roof or parapet system. Extend covering a minimum of 2 feet down on each side of the wall and hold securely in place. Before starting or resuming work, clean top surface of masonry in place of loose mortar and foreign material.

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SECTION 05 05 20

POST-INSTALLED CONCRETE AND MASONRY ANCHORS
05/22, CHG 1: 08/24

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONCRETE INSTITUTE (ACI)

ACI 355.2	(2007) Qualification of Post-Installed Mechanical Anchors in Concrete and Commentary
ACI 355.4	(2011) Qualification of Post-Installed Adhesive Anchors in Concrete (ACI 355.4) and Commentary

ASTM INTERNATIONAL (ASTM)

ASTM E488/E488M	(2022) Standard Test Methods for Strength of Anchors in Concrete Elements

INTERNATIONAL CODE COUNCIL (ICC)

ICC IBC	(2024) International Building Code

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(2024) Safety -- Safety and Occupational Health (SOH) Requirements

1.2 APPLICABILITY

This guide specification covers the requirements for all anchors that are post-installed into hardened concrete, concrete masonry, or brick.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Installer Qualifications; G

SD-03 Product Data

Adhesive Anchor System in Concrete; G

Non-Shrink, Non-Metallic Grout; G

SD-07 Certificates

Post-Installed Anchor Certification; G

SD-08 Manufacturer's Instructions

Manufacturer's Printed Installation Instructions; G

Non-Shrink, Non-Metallic Grout; G

Manufacturer's Safety Data Sheets

1.4 QUALITY ASSURANCE

Perform all work in accordance with EM 385-1-1 and all manufacturer's instructions and recommendations. To protect personnel from overexposure to toxic materials, conform to the applicable manufacturer's Safety Data Sheets (SDS) or local regulation. Submit the SDS for epoxies and other potentially hazardous materials.

1.4.1 Qualifications

The submittals must identify individuals who will be working on this contract and their relevant experience and training. Do not make changes in approved personnel without prior approval of the Contracting Officer.

1.4.1.1 Installer Qualifications

Each worker engaged in the installation of post-installed anchors must have satisfactorily completed an applicable certification program or equivalent instruction program through the manufacturer or manufacturer's representative for all anchoring products they will install. A manufacturer's representative must train all installers per the installation instructions as listed in the ICC-ES Evaluation Report for the anchor being installed. Training must consist of a review and performance test of the complete installation process, including but not limited to:

(1) Hole drilling procedure

(2) Hole preparation & cleaning technique

(3) Rebar dowel preparation and installation

Submit certification for each worker showing that they have completed the above training within three years prior to onsite work. Certification must include organization or manufacturer's name, instructor's name and qualifications, trainee's name, list of instruction received, date of instruction, and confirmation of successful performance tests.

1.5 DELIVERY, STORAGE, AND HANDLING

1.5.1 Packing, Shipping, Handling, and Unloading

Deliver products to job site in manufacturer's or distributor's original packaging undamaged, complete with installation instructions. Inspect materials delivered to site for damage. Unload and store with minimal handling.

1.5.2 Storage

Protect, store, and handle materials in accordance with manufacturer's recommendations to prevent damage or deterioration. Do not allow chemical materials to freeze. Remove materials that have not be stored in accordance with the manufacturer's recommendations, including expired materials, from the job site.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Post-Installed Anchors

Provide anchors of the type, effective embedment, and diameter indicated on contract drawings. Minimum spacing and concrete edge distances must be as shown on contract drawings. Design values listed must be as tested according to ASTM E488/E488M for the substrate type, substrate moisture condition, concrete aggregate type (normal weight or lightweight concrete), and concrete/masonry strength. If more than one type of anchor is to be used on a project, clearly indicate on the submittal where each type of anchor will be used.

2.1.1.1 Post-Installed Anchor Certification

Submit product information with recommended design values and physical characteristics for each type anchor shown on the drawings.

Provide certified test reports showing compliance with specified performance characteristics and physical properties. Anchors must have one of the following certifications:

(1) ICC-ES Evaluation Report indicating conformance with current applicable ICC ES Acceptance Criteria

(2) Third party Evaluation Report in conformance with ACI 355.2 or ACI 355.4, as applicable. Third party must be accredited under ISO/IEC 17025 by a recognized accreditation body conforming to the requirements of ISO/IEC 17011 in accordance with ACI 355.4."

2.1.1.2 Manufacturer's Printed Installation Instructions

Submit manufacturer's instructions for each anchor type shown on the drawings.

2.1.1.3 Adhesive Anchor System in Concrete

Use an adhesive to bond steel anchors to concrete. The adhesive must be a moisture insensitive, structural adhesive. Anchors must have been tested and qualified for performance in cracked and uncracked concrete, horizontal and overhead applications, and long term creep in accordance with ACI 355.4.

Adhesive anchors must have the below characteristic bond strengths for uncracked and cracked concrete in 3000 psi concrete with maximum short term temperatures of 30 degrees F and maximum long term temperatures of 100 degrees F:

ANCHOR	Tau,uncr (characteristic bond strength, uncracked concrete)	Tau,cr (characteristic bond strength, cracked concrete)
	(psi)	(psi)
#4 reinforcing bar	1080	1560

2.2 EQUIPMENT

Assemble at the site of the work, sufficient equipment that is dependable, appropriate and adequate to accomplish the work specified. Maintain the equipment in good working condition.

PART 3 EXECUTION

3.1 ANCHORING AND REINFORCING

Install anchors in accordance with the spacing and edge clearances indicated on the drawings. Anchor capacity is also highly dependent on proper installation. Follow all manufacturer and Evaluation Report installation instructions.

3.1.1 Drilling and Installing Mechanical Anchors

Drill holes for anchors using drilling equipment and bits suitable for the intended purpose, in accordance with Manufacturer's published installation instructions. Diameter of holes must be as recommended by the anchor manufacturer. Unless otherwise shown on the Drawings, all holes must be drilled perpendicular to the concrete surface. Deviations more than 6 degrees from perpendicular are not acceptable. Unless otherwise specified, do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength. Mechanical anchors must not be installed in concrete that is less than 7 days old.

Clean holes, install anchors and set anchors in place in accordance with the manufacturer's recommendations. Protect threads and anchor from damage during anchor installation. Ensure proper embedment and placement in accordance with contract documents and all other work. Aim wedges away from any concrete edges that are less than 9 inches from centerline of hole.

Tighten nuts against smooth washers to the manufacturer's recommended torque, using a calibrated torque wrench. Following attainment of 10 percent of the specified torque, 100 percent of the specified torque must be reached within 7 or less complete turns of the nut. If the specified torque is not achieved within the required number of turns, the anchor must be removed and replaced unless otherwise directed by the Engineer of Record.

3.1.2 Drilling and Installing Adhesive Anchors

Drill holes for anchors using drilling equipment and bits suitable for the intended purpose, in accordance with Manufacturer's Printed Installation Instructions and Evaluation Report installation instructions. Diameter of holes must be as recommended by the anchor manufacturer. Unless otherwise shown on the drawings, all holes must be drilled perpendicular to the concrete surface. Deviations more than 10 degrees from perpendicular are not acceptable. Unless otherwise specified, do not drill holes in

concrete or masonry until concrete, mortar, or grout has achieved full design strength. Adhesive anchors must not be installed in concrete that is less than 21 days old.

Clean holes, place grout, and install anchors in accordance with anchor manufacturer's recommendations. Remove excess adhesive after the anchor has been set in place. Remove spills on adjacent surfaces. Protect threads and anchor from damage during anchor installation. Ensure proper embedment and placement in accordance with contract documents and all other work. Do not disturb or load anchors before manufacturer specified cure time has elapsed.

Adhesives must be stored at temperatures prescribed by the manufacturer and must not be used beyond the expiration date.

3.1.3 Unused or Repairs to Drilled Holes

Any holes made for anchors that are not used must be filled with non-shrink, non metallic grout suitable for the orientation and size of hole and have a minimum compressive strength of 4000 psi. Repair must completely fill hole and be flush with existing concrete or masonry. Place in accordance with manufacturer's recommended instructions. Final anchor positions must not be within1 inch of repair patches.

3.2 EMBEDDED ITEMS

Existing reinforcing bars or other embedded items in the structure may conflict with specified anchor locations. Existing reinforcing and embedded items must not be damaged during installation of post-installed anchors.

The contractor must review the project drawings and must use Radar detection systems (such as Hilti Ferroscan), X-Ray, or other appropriate means to accurately locate the position of existing reinforcing bars and embedded items at the locations of the anchors in the field.

Create a template at each anchor connection location prior to fabricating holes in connection plates. Template must be made by locating existing reinforcing with an approved reinforcement detection system.

3.3 TESTS AND INSPECTIONS

3.3.1 Adhesive Anchors

For adhesive anchors, periodic special inspection are required as a minimum. Where adhesive anchors are used to resist sustained tension in horizontal or upwardly inclined orientations, or where the findings of the Evaluation Report for the adhesive anchor product require it, continuous special inspection is needed. Inspections must be in accordance with ICC IBC and the Evaluation Report.

Adhesive anchors must be inspected during installation, to verify anchor type, anchor dimensions, base material type, base material age, drill bit, hole dimensions, hole cleaning procedures, anchor spacing, edge distances, base material thickness, effective embedment, tightening torque, adhesive mixing, filling of the hole with adhesive, adherence to the manufacturer's printed installation instructions, and any additional items recommended in the Evaluation Report.

The Special Inspector must perform proof loading on the first three anchors of each type and size, for each installer, and a minimum of 5 percent of randomly selected anchors. Anchor selection will be determined by the Contracting Officer. Perform confined tension proof load testing in accordance with ASTM E488/E488M. Use incremental loading for tensile test. Maintain proof load for a minimum of 10 seconds. Consider anchors to have failed if displacement exceeds 0.1 inch D/10, where D is the nominal anchor diameter, or if any of the failure modes listed in ASTM E488/E488M occur.

Adhesive anchors and capsule anchors must not be torque tested.Proof loads must be the minimum of the value shown on the Drawings, the values shown in the table below, or 50 percent of the tension capacity of the anchor:

ANCHOR	EFFECTIVE EMBEDMENT	CONFINED TENSION PROOF LOAD
	(inches)	(pounds)
Adhesive anchor, #4 reinforcing bar	3" to 8"	12,000

3.3.2 Action Required from Failed Tests/Inspections

Immediately report failed anchor locations and test results to the Contracting Officer. Anchors that fail to meet proof/torque load or installation requirements must be regarded as malfunctioning. Do not re-use holes unless specifically allowed by manufacturer's published instructions and approved by the Post-Installed Anchor Special Inspector.

If any of the tested anchors fail to achieve the specified torque or proof load within the limits of the contract documents, test a minimum of two adjacent anchors for each anchor that fails.

Continuously special inspect and proof load/torque test any replacement anchors.

Fill unused anchor holes and patch failed anchor locations in accordance with this specification. Prior to performing the repair, the Contractor must submit to the Contracting Officer for approval, the proposed fill and patch materials.

Additional tests, repairs, delays, or modification of work to accommodate failed tests will be at no cost to the Government.

3.4 DUST CONTROL

Control dust resulting from demolition to prevent the spread of dust and avoid creation of a nuisance in the surrounding area. Do not use water when it will result in, or create, hazardous or objectionable conditions such as ice, flooding, or pollution.

-- End of Section --

SECTION 07 92 00

JOINT SEALANTS
08/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C920	(2018; R 2024) Standard Specification for Elastomeric Joint Sealants
ASTM D1056	(2020) Standard Specification for Flexible Cellular Materials - Sponge or Expanded Rubber

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Sealants; G

Primers; G

Bond Breakers; G

Backstops; G

Cleaning Solvents; G

SD-07 Certificates

Indoor Air Quality For Interior Sealants; S

1.3 PRODUCT DATA

Include storage requirements, shelf life, curing time, instructions for mixing and application, and accessories. Provide manufacturer's Safety Data Sheets (SDS) for each solvent, primer and sealant material proposed.

1.4 ENVIRONMENTAL CONDITIONS

Apply sealant when the ambient temperature is between 40 and 90 degrees F.

1.5 DELIVERY AND STORAGE

Deliver materials to the jobsite in unopened manufacturers' sealed

shipping containers, with brand name, date of manufacture, color, and material designation clearly marked thereon. Label elastomeric sealant containers to identify type, class, grade, and use. Handle and store materials in accordance with manufacturer's printed instructions. Prevent exposure to foreign materials or subjection to sustained temperatures exceeding 90 degrees F or lower than 0 degrees F. Keep materials and containers closed and separated from absorptive materials such as wood and insulation.

1.6 QUALITY ASSURANCE

1.6.1 Compatibility with Substrate

Verify that each sealant is compatible for use with each joint substrate in accordance with sealant manufacturer's printed recommendations for each application.

1.6.2 Joint Tolerance

Provide joint tolerances in accordance with manufacturer's printed instructions.

1.6.3 Mock-Up

Provide a mock-up of each type of sealant using materials, colors, and techniques approved for use on the project. Approved mock-ups may be incorporated into the Work.

1.6.4 Adhesion

Provide in accordance with ASTM C1193 or ASTM C1521.

PART 2 PRODUCTS

2.1 SEALANTS

Provide sealant products that have been tested, found suitable, and documented as such by the manufacturer for the particular substrates to which they will be applied.

2.1.1 Interior Sealants

Provide ASTM C834. Provide sealant products used on the interior of the building (defined as inside of the weatherproofing system) meeting either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. Provide certification or validation of indoor air quality for interior sealants. Location(s) and color(s) of sealant for the following (Note, color "as selected" refers to manufacturer's full range of color options):

LOCATION	COLOR
a. Small voids between walls or partitions and adjacent lockers, casework, shelving, door frames, built-in or surface mounted equipment and fixtures, and similar items.	As selected

LOCATION	COLOR
b. Perimeter of frames at doors, windows, and access panels which adjoin exposed interior concrete and masonry surfaces.	As selected
c. Joints of interior masonry walls and partitions which adjoin columns, pilasters, concrete walls, and exterior walls unless otherwise detailed.	As selected
e. Interior locations, not otherwise indicated or specified, where small voids exist between materials specified to be painted.	As selected

2.1.2 Exterior Sealants

For joints in vertical surfaces, provide ASTM C920, Type S or M, Grade NS, Class 25, Use NT. For joints in horizontal surfaces, provide ASTM C920, Type S or M, Grade P, Class 25, Use T. Provide location(s) and color(s) of sealant as follows (Note, color "as selected" refers to manufacturer's full range of color options):

LOCATION	COLOR
a. Joints and recesses formed where frames and subsills of windows, doors, louvers, and vents adjoin masonry, concrete, or metal frames. Use sealant at both exterior and interior surfaces of exterior wall penetrations.	Match adjacent surface color
b. Joints between new and existing exterior masonry walls.	Match adjacent surface color
c. Masonry joints where shelf angles occur.	Match adjacent surface color
d. Joints in wash surfaces of stonework.	Match adjacent surface color
e. Expansion and control joints.	Match adjacent surface color
f. Interior face of expansion joints in exterior concrete or masonry walls where metal expansion joint covers are not required.	Match adjacent surface color
g. Voids where items pass through exterior walls.	Match adjacent surface color
h. Metal reglets, where flashing is inserted into masonry joints, and where flashing is penetrated by coping dowels.	Match adjacent surface color

LOCATION	COLOR
i. Metal-to-metal joints where sealant is indicated or specified.	Match adjacent surface color
j. Joints between ends of gravel stops, fascia, copings, and adjacent walls.	Match adjacent surface color

2.2 PRIMERS

Non-staining, quick drying type and consistency as recommended by the sealant manufacturer for the particular application. Provide primers for interior applications that meet the indoor air quality requirements of the paragraph INTERIOR SEALANTS above.

2.3 BOND BREAKERS

Type and consistency as recommended by the sealant manufacturer to prevent adhesion of the sealant to the backing or to the bottom of the joint. Provide bond breakers for interior applications that meet the indoor air quality requirements of the paragraph INTERIOR SEALANTS above.

2.4 BACKSTOPS

Provide glass fiber roving, neoprene, butyl, polyurethane, or polyethylene foams free from oil or other staining elements as recommended by sealant manufacturer. Provide 25 to 33 percent oversized backing for closed cell and 40 to 50 percent oversized backing for open cell material, unless otherwise indicated. Provide backstop material that is compatible with sealant. Do not use oakum or other types of absorptive materials as backstops.

2.4.1 Rubber

Provide in accordance with ASTM D1056, Type 2, closed cell, Class A, round cross section for cellular rubber sponge backing.

2.4.2 Neoprene

Provide in accordance with ASTM D1056, closed cell expanded neoprene cord Type 2, Class C, Grade 2C2.

2.5 CLEANING SOLVENTS

Provide type(s) recommended by the sealant manufacturer and in accordance with environmental requirements herein. Protect adjacent aluminum and bronze surfaces from solvents.

PART 3 EXECUTION

3.1 SURFACE PREPARATION

Prepare surfaces according to manufacturer's printed installation instructions. Clean surfaces from dirt, frost, moisture, grease, oil, wax, lacquer, paint, or other foreign matter that would destroy or impair adhesion. Remove oil and grease with solvent; thoroughly remove solvents prior to sealant installation. Wipe surfaces dry with clean cloths. When

resealing an existing joint, remove existing caulk or sealant prior to applying new sealant. For surface types not listed below, provide in accordance with sealant manufacturer's printed instructions for each specific surface.

3.1.1 Steel Surfaces

Remove loose mill scale by sandblasting or, if sandblasting is impractical or would damage finished work, scraping and wire brushing. Remove protective coatings by sandblasting or using a residue free solvent. Remove resulting debris and solvent residue prior to sealant installation.

3.1.2 Aluminum or Bronze Surfaces

Remove temporary protective coatings from surfaces that will be in contact with sealant. When masking tape is used as a protective coating, remove tape and residual adhesive prior to sealant application. For removing protective coatings and final cleaning, use non-staining solvents recommended by the manufacturer of the item(s) containing aluminum or bronze surfaces.

3.1.3 Concrete and Masonry Surfaces

Where surfaces have been treated with curing compounds, oil, or other such materials, remove materials by sandblasting or wire brushing. Remove laitance, efflorescence and loose mortar from the joint cavity. Remove resulting debris prior to sealant installation.

3.2 SEALANT PREPARATION

Do not add liquids, solvents, or powders to sealants. Mix multicomponent elastomeric sealants in accordance with manufacturer's printed instructions.

3.3 APPLICATION

3.3.1 Joint Width-To-Depth Ratios

Acceptable Ratios:

JOINT WIDTH	JOINT DEPTH	
	Minimum	Maximum
For metal, glass, or other nonporous surfaces:		
1/4 inch (minimum)	1/4 inch	1/4 inch
over 1/4 inch	1/2 of width	Equal to width
For wood, concrete, masonry, stone:		
1/4 inch (minimum)	1/4 inch	1/4 inch
over 1/4 inch to 1/2 inch	1/4 inch	Equal to width

JOINT WIDTH	JOINT DEPTH	
	Minimum	Maximum
over 1/2 inch to 1 inch	1/2 inch	5/8 inch
Over 1 inch	prohibited	

Unacceptable Ratios: Where joints of acceptable width-to-depth ratios have not been provided, clean out joints to acceptable depths and grind or cut to acceptable widths without damage to the adjoining work. Grinding is prohibited at metal surfaces.

3.3.2 Unacceptable Sealant Use

Do not install sealants in lieu of other required building enclosure weatherproofing components such as flashing, drainage components, and joint closure accessories, or to close gaps between walls, floors, roofs, windows, and doors, that exceed acceptable installation tolerances. Remove sealants that have been used in an unacceptable manner and correct building enclosure deficiencies to comply with contract documents requirements.

3.3.3 Masking Tape

Place masking tape on the finished surface on one or both sides of joint cavities to protect adjacent finished surfaces from primer or sealant smears. Remove masking tape within 10 minutes of joint filling and tooling.

3.3.4 Backstops

Provide backstops dry and free of tears or holes. Tightly pack the back or bottom of joint cavities with backstop material to provide joints in specified depths. Provide backstops where indicated and where backstops are not indicated but joint cavities exceed the acceptable maximum depths specified in JOINT WIDTH-TO-DEPTH RATIOS Table.

3.3.5 Primer

Clean out loose particles from joints immediately prior to application of. Apply primer to joints in concrete masonry units, wood, and other porous surfaces in accordance with sealant manufacturer's printed instructions. Do not apply primer to exposed finished surfaces.

3.3.6 Bond Breaker

Provide bond breakers to surfaces not intended to bond in accordance with, sealant manufacturer's printed instructions for each type of surface and sealant combination specified.

3.3.7 Sealants

Provide sealants compatible with the material(s) to which they are applied. Do not use a sealant that has exceeded its shelf life or has jelled and cannot be discharged in a continuous flow from the sealant gun. Apply sealants in accordance with the manufacturer's printed instructions with a gun having a nozzle that fits the joint width. Work

sealant into joints so as to fill the joints solidly without air pockets. Tool sealant after application to ensure adhesion. Apply sealant uniformly smooth and free of wrinkles. Upon completion of sealant application, roughen partially filled or unfilled joints, apply additional sealant, and tool smooth as specified. Apply sealer over sealants in accordance with the sealant manufacturer's printed instructions.

3.4 PROTECTION AND CLEANING

3.4.1 Protection

Protect areas adjacent to joints from sealant smears. Masking tape may be used for this purpose if removed 5 to 10 minutes after the joint is filled and no residual tape marks remain.

3.4.2 Final Cleaning

Upon completion of sealant application, remove remaining smears and stains and leave the work in a clean and neat condition.

a. Masonry and Other Porous Surfaces: Immediately remove fresh sealant that has been smeared on adjacent masonry, rub clean with a solvent, and remove solvent residue, in accordance with sealant manufacturer's printed instructions. Allow excess sealant to cure for 24 hours then remove by wire brushing or sanding. Remove resulting debris.

b. Metal and Other Non-Porous Surfaces: Remove excess sealant with a solvent moistened cloth. Remove solvent residue in accordance with solvent manufacturer's printed instructions.

-- End of Section --

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SECTION 13 34 13

GREENHOUSES
05/11

PART 1 GENERAL

1.1 GENERAL

It is the intent of this specification to cover the reglazing and equipment replacement of an existing greenhouse. The existing greenhouse will be demolished down to its structural frame (post, trusses) and perimeter concrete knee wall. A masonry kneewall will be constructed at perimeter and internal walls.

1.2 QUALITY ASSURANCE

The greenhouse work shall be conducted by the manufacturer or their qualified greenhouse specialty contractor with at least five (5) years experience in building greenhouses of the type specified, similar in size and complexity.

1.2.1 Approval Drawings

Approval drawings shall include the following individual detailed sheets:

Cover Sheet

Floor/ Post Plan (show existing)

Roof Glazing Plan (show existing with new purlins, if required)

Gable Elevations

Partition Elevations

Aluminum Truss (indicate existing)

Foundation Outline of existing

Equipment Plan

Double Vent Ridge Section

Typical Sidewall Section

Wall Section at AeroCool (or gable section)

Roof to Gable Section

Misc. Closure Details (greenhouse to head house/building)

Door and Door Hardware Schedule

1.3 DEFINITIONS

NGMA - National Greenhouse Manufacturers Association

1.4 SPECIFICATIONS AND PLANS

These specifications are intended to supplement the drawings and, therefore, it is not their purpose to identify every element required for a complete greenhouse structure and such omissions shall not relieve the Greenhouse Manufacturer from providing such portions indicated only on the drawings and should items be required by specifications which are not indicated on the drawings, they shall be supplied by the Greenhouse Manufacturer.

1.5 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Greenhouse Manufacturer shall submit (3) sets of approval drawings.

1.6 STANDARD DESIGN CRITERIA

Standard loads specified below for glazing system only. (Main structure is existing)

1. Live Load - 16 lbs. per sq. ft. on horizontal area.

2. Wind Load - 105 mph, exposure B, per IBC 2012 International Building Code.

In designing for the above loads, the loads may be considered to act in any of the following combinations:

1. Dead Load plus Wind Load.

2. Dead Load plus Live Load.

3. Dead Load plus Live Load plus Wind Load.

In addition to the above, roof bars shall be required to carry a 100 lb. concentrated load at the center of any span.

1.7 QUALITY CONTROL

The greenhouse must be erected by a qualified greenhouse specialty contractor, with at least five (5) years of experience in building commercial greenhouses of the type specified, similar in size and complexity.

PART 2 PRODUCTS

2.1 MANUFACTURER

Drawings and specifications are based on components of THE TECHLITE HOUSE as manufactured by Rough Brothers, 5513 Vine Street, Cincinnati, Ohio 45217, (1-800-543-7351), e-mail: rtanzer@roughbros.com. Approved equal manufacturers are:

1. Albert J Lauer
   5200 211th Street
   West Farmington, MN 55024
   PH: 651-423-1651
   E-mail: info@ajlauer.com

2. United Greenhouse Systems
   1857 Tower Drive
   Edgerton, WI 53534
   PH: 800-433-6834
   E-mail: info@unitedgreenhouse.com

3. Ludy Greenhouses
   122 Railroad Street
   New Madison, Ohio 45346
   PH: 937-996-1921
   E-mail: steve.scantland@ludy.com

4. Or Approved Equals.

2.1.1 Structural Performance

Provide greenhouse capable of withstanding the effects of gravity loads and stresses indicated in paragraph "STANDARD DESIGN CRITERIA."

2.1.2 Engineering

Design greenhouse conforming to ASCE/SE1 7-22, Risk Category II.

2.2 MATERIALS

All framing shall be 6005 or 6061-T6 and 6063-T6 alloys. All aluminum flashing shall be 3003-H14 alloy. Aluminum shall be mill finish with appropriate heat treatment. No castings, either of aluminum or aluminum alloy, shall be permitted for joining structural members at joints subject to stress in which tensile strength is a factor.

Structural connections shall be made with galvanized steel bolts. All bolts 1/4" diameter up to Y2" diameter shall be A307. All bolts Y2" diameter or larger shall be Grade 5. Welded connections will not be accepted.

2.3 EXPANSION CONTROL

Suitable expansion joints shall be provided in all longitudinal members to take care of the longitudinal expansion in the aluminum. No longitudinal members shall exceed 21'-0". All members shall be so joined as to require each joint to handle the expansion in the individual member and to prevent an accumulation of expansion in several members in one direction.

2.4 ALUMINUM FRAME

Aluminum purlins in the roof, of the size required shall be furnished and connected to supporting members with a minimum of two galvanized steel bolts into each member. Purlins shall be prefabricated before shipment for the attachment of glazing bars and purlin clips.

Provide all other structural members, bracing, clips, and fasteners not mentioned above but required to complete the framework of the greenhouse.

2.5 EAVE

An extruded aluminum eave shall be provided where indicated on the drawings. This member shall have a flange to receive glazing bars and shall be provided with weep 13/64" holes to carry condensation collected from the underside of the roof to the outside of the greenhouse. The eave will include a continuous socket hinge, which will allow the installation of out swinging sidewall vents.

2.6 RIDGE

An extruded aluminum ridge shall be furnished and placed at the peak of the structure. Ridge shall be provided with continuous socket hinge to receive ridge vents.

2.7 GABLES

Techlite gables with fixed gables from sill to end rafter shall be constructed in a similar manner to the roof and sides using extruded aluminum shapes.

2.8 GABLE ENDRAFTER

Specially extruded gable and corner trim shall be provided to receive roof glazing bar, vertical side and gable glazing and glazing bars. The gable and corner trim shall be neatly mitered and spliced at the ridge and at the eave or gutter to provide a smooth detail at this point. These shall be securely fastened to the structural members, forming the gable end.

2.9 WALL AND VENT SILLS

Extruded aluminum sills shall be provided where required. Sills shall be capable of receiving side vents or fixed glazing. Sill corners shall be shop welded.

2.10 GLAZING BARS

Extruded aluminum glazing bars shall be installed on 48" centers and properly attached to structure. Roof bar, condensation gutters to conduct primary condensation shall extend the full length of the glazing bars. Roof glazing bars to include an EPDM gasketed cap incorporating a rigid P.V.C. thermal break. Cap shall be designed to exert a uniform, but not excessive pressure on the entire length of the glazing panel. Caps shall be held in place with 5/8" x #8 hex head stainless steel screws placed on 9" centers.

2.11 KNEEWALL/CURB SILL FLASHING

Aluminum sill flashing shall be placed on the outside of the perimeter kneewall. Sill flashing shall be placed under the glazing sill member and to the outside of the greenhouse columns, covering the top of the exposed kneewall or curb including any insulation and/or face veneer, if present. Aluminum sill flashing shall extend no less than 2" down the vertical face of the kneewall or curb. Sill flashing at kneewalls, or connection to adjacent structures shall be a minimum 1/16" thick. All sill corner flashing shall be shop welded. All sill flashing and end flashing conditions at door openings shall be shop welded closures matching the profile of the sill flashing. All sill flashing to be laid end to end

with a 0.032 x4" long splice cap matching the profile of the sill flashing. Splice cap to be set in sealant and held in place with pop-rivets. Lapped sill flashing at joints is not acceptable.

2.12 ROOF VENTS

Automatic 48" ridge vents with a continuous socket hinge shall be furnished and arranged to open out. Vents for any given compartment, when assembled and installed, shall be continuous from one end to the other. Ridge vents shall be made up of a top rail, bottom rail and mullions of extruded aluminum and bolted together in accordance with manufacturer's instruction.

All vents shall have provision made at the hinge point to prevent creeping of the vents.

2.13 SIDE VENTS

Automatic 48" sidewall vents with continuous socket hinge shall be furnished and arranged to open out. Vents for any given compartment, when assembled and installed, shall be continuous from one end to the other. Side vent shall be made up of a top rail, bottom rail and mullions of extruded aluminum and bolted together in accordance with manufacturer's instructions.

All vents shall have provision made at the hinge point to prevent creeping of the vents.

2.14 VENT OPERATORS

All vents shall be operated with aluminum rack arms with zinc pinions.

Side vents shall be operated with exterior rack and pinion arms. Vent equipment shall be mounted on separate posts on exterior of greenhouse.

1. Post: 2" x 2" x 1/8" aluminum post set in minimum of 12" diameter x 24" deep post hole with 5,000 psi quick set concrete.

2. Frame: 2" x 2" x 1/8" aluminum angle bolted to post with minimum 5/8" diameter x 2-1/2" stainless steel bolt. Frame shall be bolted to vent. Provide 2" x 2" x 1/8" x 2" clip angles. Bolt angles to vent/frame with minimum 5/8" diameter x 1" bolt. Provide neoprene washer at exterior.

Provide 1.315" diameter galvanized drive shaft with aluminum couplings.

Aluminum shaft hangers with DELRIN bushings or equal shall be provided to support roof and side vent drive shaft.

Rack and pinion arms with aluminum rack, zinc pinion gear and extruded aluminum housing assembly to keep rack and pinions in proper mesh and alignment shall be provided. Racks attach to bottom rail of vents with aluminum clips and stainless steel cotter pins. No less than two sets of rack and pinion arms shall be provided for each bay per run of vents.

2.15 VENT MACHINES

Power drives equal to Lock EWA-12 vent machines shall be used to operate the motorized ridge and sidewall. Vent machines to have line voltage

limits.

2.16 ROOF AND SIDE VENT SCREENS

Screens shall be provided at all vent openings and at evaporative pads. Screen rails shall be 5/16" x 7/8" mill finish extruded aluminum with a groove to receive a vinyl insert to hold 24 x 22 aluminum mesh in place.

Screen frames shall be assembled with die cast aluminum corners and designed to allow for re-screening of units in the field.

Brush seals shall be provided at ends of screen frames where vent operator arms penetrate.

2.17 GLAZING

Walls/Partitions: 8 mm clear thin wall multi-wall polycarbonate panels as manufactured by Thermaglas or approved equal. (Minimum light transmission: 80%).

Roof: 16 mm clear triple-wall polycarbonate panels as manufactured by Thermaglas or approved equal. (Minimum light transmission 76%).

2.18 DOORS AND DOOR FRAMES

Single doors shall be 1 3/4" x 3'-0" x 6'-8" half panel clear anodized with 5" extruded tube rails and 4" extruded aluminum tube frame with wool pile seals. Hardware shall include (1 Y2 pr.) Hager 4 Y2" x 4 Y2" stainless steel hinges with non removable pins (1) Sargent 28-65G05-KL-26D lever handle lockset with key unlocking outside and push button locking inside, aluminum threshold and door sweep. Upper panel shall be glazed with 1/4" clear safety glazing and lower panel shall be an aluminum faced panel.

Horizontal rail shall be located at midpoint of door height. All rails and frame shall have a 0.125" minimum wall thickness.

Double doors shall be 1 3/4" x 6'0" x 6'8" half panel clear anodized with 5" extruded tube rails and 4" extruded aluminum tube frame with wool pile seals. Hardware 2 shall include (1 Y2 pr.) Hager 4 Y2 x 4 Y2" stainless steel hinges with non-removable pin per leaf. (1) Sargent 28-65G05-KL-26D lever handle lockset with key unlocking outside and push button locking inside, aluminum threshold and door sweep. Dummy trim and top and bottom concealed flush bolts for inactive leaf. Upper panels shall be glazed with 1/4" clear safety glazing and lower panels shall be an aluminum faced panel.

Horizontal rail shall be located at midpoint of door height. All rails and frames shall have a 0.125" minimum wall thickness.

2.19 INSECT SCREEN

Basis of Design: Opti50-Optinet by GreenTEK.

Description: Screen fabric shall be white reflective with a hole size - .26x.91; yarn size - .23 and a shade factor of 52%.

2.20 Greenhouses Tables

Description: 2 foot wide x 8 foot length and 4 foot wide x 8 foot length (refer to drawings for locations and quantities of each type), heavy duty galvanized steel components with cross bars to support bench top and prevent sagging. Bench top is expanded metal 3/4 inch mesh 13 GA hot dipped after expansion. Bench top rails in 4 inch tall aluminum extension. Legs, 18 GA. C-channel spaced at 4 foot centers, adjustable height. Cross bars hat channel spaced at 24 inch centers.

2.21 VENTILATION AND COOLING

2.21.1 EXHAUST FANS

Exhaust fans are to be of galvanized steel construction. Motors, single phase, shall be totally enclosed air over (TEAO), shall be thermally protected, and have totally sealed ball bearings. Motors will drive either three (3) or six (6) wing blades via heavy duty pulleys. Fans shall include heavy-duty compression spring belt tensioners. Blade construction shall be of "stamped galvanized or of stainless steel. Galvanized housings shall be eighteen (18) gauge sheet steel. Venturis shall be fourteen (14) gauge spun galvanized steel. Inlet and outlet guards shall be OSHA approved. Shutters shall be constructed of heavy-duty brushed and anodized aluminum. Shutters shall be counter balanced, and gravity operated.

2.21.2 EVAPORATIVE COOLING SYSTEM

The wet pad system shall consist of evaporative cooling 6" thick pad specially designed with a cross fluted configuration of cellulose paper impregnated with insoluble anti-rot salts and stiffening agents. The water distributor shall consist of extruded aluminum sections and water deflectors with a rigid, 11/2" PVC pipe having metered outlet holes. The collection trough and water deflectors shall be aluminum or self-contained PVC. PVC end panels shall enclose the pads at the ends of all systems.

Furnish and install standard plumbing package which includes float valve, strainer, union, ball valve and piping between pump and water distributor.

Furnish and install bleed off valve and tube. Tube to be taken to nearby drain, drain by others.

A (submersible) pump of heavy duty construction featuring high volume at relatively low head pressure shall be provided for each compartment and installed with a union in the discharge line for easy servicing.

The self-contained PVC system shall include a containment sump utilizing a 15" PVC tank connected to the collection trough. The aluminum collection trough system shall have a water tank with drain plug and cover.

Furnish and install aluminum extruded 2 x 4 tube stringers and 0.032" aluminum flashing to prevent air leaks around cooling system.

2.22 HEATING

2.22.1 GENERAL DESCRIPTION

System design:

a. Existing hot water heating system to provide 100% of greenhouse

system heating load

2.22.2 HOT WATER HEATING SYSTEM

General System Description:

a. Hot water heating system with a constant flow supplied to the system based on the quantity zones that have heating demand. The hot water shall be pumped through radiating materials to control heat to the desired temperature in each zone.

Radiation shall supply total heat loss using the following materials:

a. Radiation Fin Tube: Radiating materials shall be the copper tube aluminum finned pipe installed around the perimeter low on the wall or under the gutter, using water temperatures up to 180°F and will consist of the following components:

   i. Expanded metal mesh fin tube covers to be provided over the Fin Tube heating system in compartments with "low" perimeter fin position.

   ii. All aluminum slide brackets shall be used on all fin when attached to side walls.

   iii. Piping in the greenhouse compartments 2 inches and under shall be type M pipe with wrought-copper fittings and soldered joints. Piping 2-1/2" and larger shall be schedule 40 black carbon steel piping with 150 pound flanges. All piping components shall be capable of withstanding a working temperature of 200 degrees F. Install dielectric unions or flanges where piping materials differ. All piping that is exposed and will have casual contact shall be insulated with 1.0 inch fiberglass insulation and be covered with aluminum cover per drawing.

All main piping in the corridors feeding the zones shall be schedule 40 steel piping using grooved connections to all fittings.

a. All straight piping shall be insulated with 1 inch fiberglass insulation and covered with aluminum cover.

b. All piping shall be labeled with directional arrows and description

c. All controls valves shall be tags with metal tags and chain

d. All drain valves will be provided with caps attached with chain

e. All necessary elbows, nipples, drain plugs, air bleeders, expansion joints, etc.; to complete the system should be included in the system.

2.23 SUPPLEMENTAL PLANT GROWTH LIGHTING

2.23.1 High Pressure Sodium Fixtures (HPS)

High Pressure Sodium fixtures (1000w) shall have the following characteristics:

1. Fixture: Complete extruded aluminum enclosure housing the ballast, capacitor and igniter. The two aluminum pieces for the sides of the fixture body shall have vents helping to prolong the life

expectancy of the internal components. Assembly and parts shall be UL/CSA approved. 60 Hz ballast designed to withstand greenhouse operating conditions.

2. Reflector: Shall be made of one piece of 99% aluminum, polished and anodized, sealed with a silicon (silicium) finish. The type of reflector to be used shall be according to the calculation provided.

3. Bulb: High Pressure Sodium bulb CSA/UL approved.

4. Mounting Hardware: The use of aluminum or steel track will vary depending on the project. Necessary mounting hardware shall be provided with the calculation and drawing.

2.24 ENVIRONMENTAL CONTROL SYSTEM

Provide and mount an environmental controller, stand alone microprocessor based on greenhouse environmental control panel that includes the following items: complete low voltage operation (24 VAC); internal time clock; a minimum of eight programmable analog greenhouse sensor inputs; a minimum of four programmable digital override inputs; a minimum of four programmable ventilation control outputs; a minimum of four active and maintained cooling outputs; and two active and maintained heating outputs. To have up to four modes of day, (Day, Mid, Eve, Night) for all set points of the greenhouse equipment. The system shall have a minimum of two line LCD display for system operation functions and programming; and three front panel located, momentary toggle switches for complete system programming, and an internal RS-485 interface for connection to computer system. The system must have the capacity to allow remote control for all set points, differentials and data logging via remote modem connection. The Procom environmental controller shall be by MicroGrow Control Systems or approved equal.

Provide and mount an ETL, UL, CA listed greenhouse controller and a pre-wired NEMA contactor cabinet for control of heating, ventilation, and cooling systems noted on drawings. The contactor panel shall contain relays and/or magnetic contactors for control of the equipment. Control and power wiring and conduit by electrical contractor.

Provide indoor temperature and relative humidity sensor for each controlled zone. Installation and control wiring by electrical contractor.

Provide and mount an outside weather station, Weathermaster, to monitor wind direction/speed, temperature, precipitation, and solar connect to the environmental control system for vent override and heating control and weather station control panel. Control wiring by electrical contractor.

Operations: All aspects of the environmental control system will be programmed and operated locally from individual control panels as complete stand-alone units without the need of the main computer, including:

1. Greenhouse passive cooling: Operation of greenhouse roof vents by means of timed pulsing drive open, drive close. The control system must allow for incremental roof vent operation in no less than eight incremental stages. Adjustable delays, differentials, and separations. Adjustable temperature ramp times.

2. Active Greenhouse Cooling: Programmable stages of maintained cooling to operate exhaust fans, evaporative cooling pads and other connected

cooling equipment.

3. Greenhouse Heating: Programmable stages of maintained heating to operate hot water heating system. Pulsing in up to eight stages. Solar influence of set points to raise and lower temperatures automatically based on solar levels.

4. Greenhouse Alarm Functions: By means of adjustable set points for all connected sensors.

5. Data Collections Ability to collect and monitor data for each compartment individually using Microsoft Windows based software.

6. Shade System (Plant Room 116): Programmable stages of open/close based on time of day and/or temperature.

2.25 RETRACTABLE SHADE/HEAT RETENTION CURTAIN SYSTEM

2.25.1 General

1. Independently motorized Shading, Cooling and Heat Retention Curtain System(s) designed for size as shown on the drawings, as manufactured by Rough Brothers Inc.

2. Curtains are to travel simultaneously from truss to truss and from eave to purlin at ridge vent as indicated on the drawings.

3. Support lines with clear, low friction, polyester lines spaced 16" o.c.

4. Anti-billowing lines of clear polyester on 32" centers are to be used to contain curtain fabric.

5. System to include extruded aluminum seal angles at each truss location designed to accept rubber seals for use in photoperiod (black-out) systems and adjustable clips to secure support and anti-billowing lines to the seal angle while maintaining straight lines down the length of the greenhouse.

6. Shade/Heat retention fabric to be:

   Bonar Product Line: Basis of Design

   Phormitex 77B Polyester & Aluminum
   75% shade factor / 63% energy savings

2.25.2 Motors and Controls

1. System to be operated by one motor.

2. Motor is to be U.L. or CSA approved.

3. Primary and backup limit switches for each travel direction to be integrally mounted into the motor. External limit switches are not acceptable.

4. Motor to be controlled by greenhouse environmental control system.

2.25.3 Cable Drive System

1. Drive cable to be a 3/32" diameter 7 x 19 stainless steel.

2. Drive cables are to be of a continuous length without any splices.

3. Curtain system to be cable driven using composite drums (two drums per drive cable) and return pulleys. No metal drums or bare drive shaft cable wrapping will be allowed. Push-Pull (rack & pinion) systems are not an acceptable substitution.

2.25.4 System Hardware

1. All rotating components, i.e. bearing brackets and pulleys are to utilize pre-greased double sealed ball bearings.

2. All hardware is to be corrosion protected by either galvanizing or plating.

2.25.5 System Sealing

1. Proper sealing of the curtain system at the trusses is to be accomplished using fixed fabric skirts as energy seals.

2. Fixed fabric panels are to be wrapped and stapled around a 1 x 7 coated cable. Upper wrapped wire of sidewall seal to be capped with a smooth plastic wire guard designed to reduce wear between the above Shade/Heat retention Curtain and the Seal Fabric. Wire guard to travel the length of the greenhouse.

3. All curtains are to come precut with ends serged to prevent unraveling of material.

PART 3 EXECUTION

3.1 INSTALLATION

Install entire system and all components in strict accord with manufactures recommendations.

3.2 DISSIMILAR MATERIALS

Separate aluminum from cementitious material with polyurethene or asphaltic coating.

3.3 FLASHING

All counter-flashing shall be furnished and placed by the sheet metal contractor. Drawings establishing flashing line shall be furnished by the Greenhouse Contractor. All flashing and counter-flashing shall be minimum 1/16" aluminum.

3.4 INSTRUCTION

Greenhouse Manufacturer's project manager shall be certified for having completed an OSHA Construction Safety Training Course, ten (10) hour minimum. Greenhouse Manufacturer shall provide to the jobsite one (1) complete "job-specific" Jobsite Safety Manual.

In addition to a minimum of (2) two site visits by greenhouse manufacturer project management, greenhouse manufacturer shall instruct owner on use of greenhouse and systems. Provide operation and maintenance manuals to owner.

Greenhouse Manufacturer shall supply the project with complete sets of Operation and Maintenance manuals both in three ring binders (4) and in CD format. Maintenance manuals shall include all equipment data and product literature including all periodic maintenance requirements.

3.5 TESTING

Contractor shall conduct rainfall simulation tests to verify water tightness of greenhouse. Notify Contracting Officer 3 days prior to testing. Testing shall not be conducted without Contracting Officer's Representiative.

3.6 WARRANTY

Greenhouse Manufacturer shall provide a one (1) year warranty on materials and workmanship from date of substantial completion. Any greenhouse warranty item within the warranty period shall be directed to and be the direct responsibility of the greenhouse manufacturer, including that of its material suppliers, vendors and subcontractors.

-- End of Section --

SECTION 22 00 00

PLUMBING, GENERAL PURPOSE
05/24, CHG 1: 11/24

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z21.22/CSA 4.4	(2015; R 2020) Relief Valves for Hot Water Supply Systems

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME A112.6.1M	(1997; R 2017) Floor Affixed Supports for Off-the-Floor Plumbing Fixtures for Public Use
ASME A112.6.3	(2022) Floor Drains
ASME A112.14.1	(2003; R 2017; R 2022) Backwater Valves
ASME A112.36.2M	(2022) Cleanouts
ASME B1.20.1	(2013; R 2018) Pipe Threads, General Purpose (Inch)
ASME B16.5	(2020) Pipe Flanges and Flanged Fittings NPS 1/2 Through NPS 24 Metric/Inch Standard
ASME B16.15	(2024) Cast Copper Alloy Threaded Fittings Classes 125 and 250
ASME B16.18	(2021) Cast Copper Alloy Solder Joint Pressure Fittings
ASME B16.21	(2021) Nonmetallic Flat Gaskets for Pipe Flanges
ASME B16.22	(2021) Wrought Copper and Copper Alloy Solder Joint Pressure Fittings
ASME B16.24	(2022) Cast Copper Alloy Pipe Flanges, Flanged Fittings, and Valves Classes 150, 300, 600, 900, 1500, and 2500
ASME B16.29	(2022) Wrought Copper and Wrought Copper Alloy Solder-Joint Drainage Fittings - DWV
ASME B16.34	(2021) Valves - Flanged, Threaded and Welding End
ASME B16.50	(2021) Wrought Copper and Copper Alloy

	Braze-Joint Pressure Fittings
ASME B31.1	(2024) Power Piping
ASME B31.5	(2022) Refrigeration Piping and Heat Transfer Components
ASME B31.9	(2025) Building Services Piping
ASME B40.100	(2022) Pressure Gauges and Gauge Attachments
ASME BPVC SEC IX	(2017; Errata 2018) BPVC Section IX-Welding, Brazing and Fusing Qualifications

AMERICAN SOCIETY OF SANITARY ENGINEERING (ASSE)

ASSE 1003	(2020) Performance Requirements for Water Pressure Reducing Valves for Domestic Water Distribution Systems - (ANSI approved 2010)
ASSE 1010	(2021) Performance Requirements for Water Hammer Arresters
ASSE 1018	(2023) Performance Requirements for Trap Seal Primer Valves - Potable Water Supplied (ANSI Approved 2002

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA 10084	(2017) Standard Methods for the Examination of Water and Wastewater
AWWA B300	(2024) Hypochlorites
AWWA B301	(2024) Liquid Chlorine
AWWA C203	(2020) Coal-Tar Protective Coatings and Linings for Steel Water Pipe
AWWA C606	(2022) Grooved and Shouldered Joints
AWWA C651	(2023) Standard for Disinfecting Water Mains
AWWA C652	(2019) Disinfection of Water-Storage Facilities

AMERICAN WELDING SOCIETY (AWS)

AWS A5.8/A5.8M	(2019) Specification for Filler Metals for Brazing and Braze Welding
AWS B2.2/B2.2M	(2016) Specification for Brazing Procedure and Performance Qualification

ASTM INTERNATIONAL (ASTM)

ASTM A74	(2025) Standard Specification for Cast Iron Soil Pipe and Fittings
ASTM A105/A105M	(2023) Standard Specification for Carbon Steel Forgings for Piping Applications
ASTM A183	(2014; R 2020) Standard Specification for Carbon Steel Track Bolts and Nuts
ASTM A193/A193M	(2025) Standard Specification for Alloy-Steel and Stainless Steel Bolting Materials for High-Temperature Service and Other Special Purpose Applications
ASTM A515/A515M	(2017; R2022) Standard Specification for Pressure Vessel Plates, Carbon Steel, for Intermediate- and Higher-Temperature Service
ASTM A516/A516M	(2017) Standard Specification for Pressure Vessel Plates, Carbon Steel, for Moderate- and Lower-Temperature Service
ASTM B32	(2020) Standard Specification for Solder Metal
ASTM B42	(2020) Standard Specification for Seamless Copper Pipe, Standard Sizes
ASTM B88	(2022) Standard Specification for Seamless Copper Water Tube
ASTM B88M	(2020) Standard Specification for Seamless Copper Water Tube (Metric)
ASTM B117	(2019) Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM B306	(2020) Standard Specification for Copper Drainage Tube (DWV)
ASTM B370	(2022) Standard Specification for Copper Sheet and Strip for Building Construction
ASTM B813	(2024) Standard Specification for Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube
ASTM C564	(2020a) Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings
ASTM C920	(2018; R 2024) Standard Specification for Elastomeric Joint Sealants
ASTM D2000	(2018; R 2024) Standard Classification System for Rubber Products in Automotive

	Applications
ASTM D2235	(2004; R 2016) Standard Specification for Solvent Cement for Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe and Fittings
ASTM D2564	(2020) Standard Specification for Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems
ASTM D2657	(2007; R 2015) Heat Fusion Joining Polyolefin Pipe and Fittings
ASTM D2665	(2014) Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings
ASTM D2855	(2020) Standard Practice for the Two-Step (Primer and Solvent Cement) Method of Joining Poly (Vinyl Chloride) (PVC) or Chlorinated Poly (Vinyl Chloride) (CPVC) Pipe and Piping Components with Tapered Sockets
ASTM D3122	(1995; R 2009) Solvent Cements for Styrene-Rubber (SR) Plastic Pipe and Fittings
ASTM D3138	(2004; R 2016) Standard Specification for Solvent Cements for Transition Joints Between Acrylonitrile-Butadiene-Styrene (ABS) and Poly(Vinyl Chloride) (PVC) Non-Pressure Piping Components
ASTM D3139	(2019) Joints for Plastic Pressure Pipes Using Flexible Elastomeric Seals
ASTM D3212	(2020) Standard Specification for Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals
ASTM D3311	(2017) Standard Specification for Drain, Waste, and Vent (DWV) Plastic Fittings Patterns
ASTM D4586/D4586M	(2007; R 2018) Standard Specification for Asphalt Roof Cement, Asbestos-Free
ASTM E1	(2014; R 2025) Standard Specification for ASTM Liquid-in-Glass Thermometers
ASTM F409	(2022) Standard Specification for Thermoplastic Accessible and Replaceable Plastic Tube and Tubular Fittings
ASTM F477	(2014; R 2021) Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe

ASTM F493	(2022) Standard Specification for Solvent Cements for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe and Fittings
ASTM F891	(2024) Standard Specification for Coextruded Poly (Vinyl Chloride) (PVC) Plastic Pipe with a Cellular Core
ASTM F1290	(2019) Standard Practice for Electrofusion Joining Polyolefin Pipe and Fittings
ASTM F1760	(2016; R 2025) Standard Specification for Coextruded Poly(Vinyl Chloride) (PVC) Non-Pressure Plastic Pipe Having Reprocessed-Recycled Content
ASTM F2389	(2024a) Standard Specification for Pressure-rated Polypropylene (PP) Piping Systems

CAST IRON SOIL PIPE INSTITUTE (CISPI)

CISPI 310	(2012) Coupling for Use in Connection with Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

COPPER DEVELOPMENT ASSOCIATION (CDA)

CDA A4015	(2016; 14/17) Copper Tube Handbook

INTERNATIONAL CODE COUNCIL (ICC)

ICC IPC	(2024) International Plumbing Code

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-25	(2018) Standard Marking System for Valves, Fittings, Flanges and Unions
MSS SP-58	(2025) Pipe Hangers and Supports - Materials, Design and Manufacture, Selection, Application, and Installation
MSS SP-67	(2022) Butterfly Valves
MSS SP-70	(2011) Gray Iron Gate Valves, Flanged and Threaded Ends
MSS SP-71	(2018) Gray Iron Swing Check Valves, Flanged and Threaded Ends
MSS SP-72	(2010a) Ball Valves with Flanged or Butt-Welding Ends for General Service
MSS SP-78	(2011) Cast Iron Plug Valves, Flanged and Threaded Ends

MSS SP-80	(2019) Bronze Gate, Globe, Angle, and Check Valves
MSS SP-85	(2011) Gray Iron Globe & Angle Valves Flanged and Threaded Ends
MSS SP-110	(2010) Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

NSF INTERNATIONAL (NSF)

NSF 372	(2022) Drinking Water System Components - Lead Content
NSF/ANSI 14	(2024) Plastics Piping System Components and Related Materials
NSF/ANSI/CAN 61	(2024) Drinking Water System Components - Health Effects

PLUMBING AND DRAINAGE INSTITUTE (PDI)

PDI WH 201	(2010) Water Hammer Arresters Standard

SOCIETY OF AUTOMOTIVE ENGINEERS INTERNATIONAL (SAE)

SAE J1508	(2023) Hose Clamp Specifications

U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)

PL 93-523	(1974; A 1999) Safe Drinking Water Act

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 141.80	National Primary Drinking Water Regulations; Control of Lead and Copper; General Requirements

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Plumbing System; G

SD-03 Product Data

Recycled Content for Steel Pipe; S

Recycled Content for Cast Iron Pipe; S

Welding

Plumbing System

SD-06 Test Reports

Tests, Flushing and Disinfection

SD-07 Certificates

Materials and Equipment

Bolts

SD-10 Operation and Maintenance Data

Plumbing System; G

1.3 SHOP DRAWINGS

Submit Plumbing System Detail drawings consisting of schedules, performance charts, instructions, diagrams, and other information to illustrate the requirements and operations of systems that are not covered by the Plumbing Code. Submit Plumbing System Detail drawings for the complete plumbing system including piping layouts and locations of connections; dimensions for roughing-in, foundation, and support points; schematic diagrams and wiring diagrams or connection and interconnection diagrams. Detail drawings must indicate clearances required for maintenance and operation. Where piping and equipment are to be supported other than as indicated, details must include loadings and proposed support methods. Mechanical drawing plans, elevations, views, and details, must be drawn to scale.

1.4 STANDARD PRODUCTS

Specified materials and equipment must be standard products of a manufacturer regularly engaged in the manufacture of such products. Specified equipment must essentially duplicate equipment that has performed satisfactorily at least 2 years prior to bid opening. Standard products must have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2-year use must include applications of equipment and materials under similar circumstances and of similar size. The product must have been for sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2 year period.

Where equipment is specified to conform to requirements of the ASME Boiler and Pressure Vessel Code, the design, fabrication, and installation must conform to the code and a certificate must be submitted for the equipment.

1.4.1 Alternative Qualifications

Products having less than a 2-year field service record will be acceptable if a certified record of satisfactory field operation for not less than 6000 hours, exclusive of the manufacturer's factory or laboratory tests, can be shown.

1.4.2 Service Support

The equipment items must be supported by service organizations. Submit a certified list of qualified permanent service organizations for support of

the equipment which includes their addresses and qualifications. These service organizations must be reasonably convenient to the equipment installation and able to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

1.4.3 Manufacturer's Nameplate

Each item of equipment must have a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

1.4.4 Modification of References

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "must" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction", or words of similar meaning, to mean the Contracting Officer.

1.4.4.1 Definitions

For the International Code Council (ICC) Codes referenced in the contract documents, advisory provisions must be considered mandatory, the word "should" must be interpreted as "must." Reference to the "code official" must be interpreted to mean the "Contracting Officer." For Navy owned property, references to the "owner" must be interpreted to mean the "Contracting Officer." For leased facilities, references to the "owner" must be interpreted to mean the "lessor." References to the "permit holder" must be interpreted to mean the "Contractor."

1.4.4.2 Administrative Interpretations

For ICC Codes referenced in the contract documents, the provisions of Chapter 1, "Administrator," do not apply. These administrative requirements are covered by the applicable Federal Acquisition Regulations (FAR) included in this contract and by the authority granted to the Officer in Charge of Construction to administer the construction of this project. References in the ICC Codes to sections of Chapter 1, must be applied appropriately by the Contracting Officer as authorized by his administrative cognizance and the FAR.

1.5 DELIVERY, STORAGE, AND HANDLING

Handle, store, and protect equipment and materials to prevent damage before and during installation in accordance with the manufacturer's recommendations, and as approved by the Contracting Officer. Replace damaged or defective items.

1.6 PERFORMANCE REQUIREMENTS

1.6.1 Welding

Piping must be welded in accordance with qualified procedures using performance-qualified welders and welding operators. Submit a copy of qualified procedures and a list of names and identification symbols of qualified welders and welding operators. Procedures and welders must be qualified in accordance with ASME BPVC SEC IX. Welding procedures qualified by others, and welders and welding operators qualified by

another employer, may be accepted as permitted by ASME B31.9, unless temperature and pressure limits specified then may be accepted as permitted by ASME B31.1. The Contracting Officer must be notified 24 hours in advance of tests, and the tests must be performed at the work site if practicable. Welders or welding operators must apply their assigned symbols near each weld they make as a permanent record.

1.7 REGULATORY REQUIREMENTS

Unless otherwise required herein, plumbing work must be in accordance with ICC IPC.

1.8 PROJECT/SITE CONDITIONS

The Contractor must become familiar with details of the work, verify dimensions in the field, and advise the Contracting Officer of any discrepancy before performing any work.

1.9 INSTRUCTION TO GOVERNMENT PERSONNEL

Furnish the services of competent instructors to give full instruction to the designated Government personnel in the adjustment, operation, and maintenance, including pertinent safety requirements, of the specified equipment or system. Instructors must be thoroughly familiar with all parts of the installation and must be trained in operating theory as well as practical operation and maintenance work. Submit Plumbing System Operation and Maintenance Data in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA.

Instruction must be given during the first regular work week after the equipment or system has been accepted and turned over to the Government for regular operation. The number of man-days (8 hours per day) of instruction furnished must be as specified in the individual section. When more than 4 man-days of instruction are specified, use approximately half of the time for classroom instruction. Use other time for instruction with the equipment or system. When significant changes or modifications in the equipment or system are made under the terms of the contract, provide additional instruction to acquaint the operating personnel with the changes or modifications.

1.10 ACCESSIBILITY OF EQUIPMENT

Install all work so that parts requiring periodic inspection, operation, maintenance, and repair are readily accessible. Install concealed valves, expansion joints, controls, dampers, and equipment requiring access, in locations freely accessible through access doors.

PART 2 PRODUCTS

2.1 MATERIALS

Materials for various services must be in accordance with TABLES I and II. Steel pipe must contain a minimum of 25 percent recycled content, with a minimum of 16 percent post-consumer recycled content. Provide data identifying percentage of recycled content for steel pipe. Pipe schedules must be selected based on service requirements. Pipe fittings must be compatible with the applicable pipe materials. Plastic pipe, fittings, and solvent cement must meet NSF/ANSI 14 and must be NSF listed for the service intended. Plastic pipe, fittings, and solvent cement used for

potable hot and cold water service must bear the NSF seal "NSF-PW." Polypropylene pipe and fittings must conform to dimensional requirements of Schedule 40, Iron Pipe size and must comply with NSF/ANSI 14, NSF/ANSI/CAN 61 and ASTM F2389. Polypropylene piping that will be exposed to UV light must be provided with a Factory applied UV resistant coating. Pipe threads (except dry seal) must conform to ASME B1.20.1. Grooved pipe couplings and fittings must be from the same manufacturer. Material or used in any potable water system intended for human consumption be certified in accordance with NSF 372 with the exception of brazing materials. In line devices such as water meters, building valves, check valves, meter stops, valves, fittings and back flow preventers must comply with PL 93-523 and NSF/ANSI/CAN 61, Section 8. End point devices such as drinking water fountains, lavatory faucets, kitchen and bar faucets, residential ice makers, supply stops and end point control valves used to dispense water for drinking must meet the requirements of NSF/ANSI/CAN 61, Section 9. Hubless cast-iron soil pipe must not be installed underground, under concrete floor slabs, or in crawl spaces below kitchen floors (for Air Force/Army/Navy projects). Cast-iron pipe must contain a minimum of 95 percent recycled content. Provide data identifying percentage of recycled content for cast iron pipe. Plastic pipe must not be installed in air plenums. Plastic pipe must not be installed in a pressure piping system in buildings greater than three stories including any basement levels.

2.1.1 Pipe Joint Materials

Grooved pipe and hubless cast-iron soil pipe must not be used underground. Solder containing lead must not be used with copper pipe. Cast iron soil pipe and fittings must be marked with the collective trademark of the Cast Iron Soil Institute. Joints and gasket materials must conform to the following:

a. Coupling for Cast-Iron Pipe: for hub and spigot type ASTM A74, AWWA C606. For hubless type: CISPI 310.

b. Coupling for Steel Pipe: AWWA C606.

c. Flange Gaskets: Gaskets must be made of non-asbestos material in accordance with ASME B16.21. Gaskets must be flat, 1/16 inch thick, and contain Aramid fibers bonded with Styrene Butadiene Rubber (SBR) or Nitro Butadiene Rubber (NBR). Gaskets must be the full face or self centering flat ring type. Gaskets used for hydrocarbon service must be bonded with NBR.

d. Brazing Material: Brazing material must conform to AWS A5.8/A5.8M, BCuP-5.

e. Brazing Flux: Flux must be in paste or liquid form appropriate for use with brazing material. Flux must be as follows: lead-free; have a 100 percent flushable residue; contain slightly acidic reagents; contain potassium borides; and contain fluorides.

f. Solder Material: Solder metal must conform to ASTM B32.

g. Solder Flux: Flux must be liquid form, non-corrosive, and conform to ASTM B813, Standard Test 1.

h. PTFE Tape: PTFE Tape, for use with Threaded Metal or Plastic Pipe.

i. Rubber Gaskets for Cast-Iron Soil-Pipe and Fittings (hub and spigot type and hubless type): ASTM C564.

j. Rubber Gaskets for Grooved Pipe: ASTM D2000, maximum temperature 230 degrees F.

k. Flexible Elastomeric Seals: ASTM D3139, ASTM D3212 or ASTM F477.

l. Bolts and Nuts for Grooved Pipe Couplings: Heat-treated carbon steel, ASTM A183.

m. Solvent Cement for Transition Joints between ABS and PVC Nonpressure Piping Components: ASTM D3138.

n. Plastic Solvent Cement for ABS Plastic Pipe: ASTM D2235.

o. Plastic Solvent Cement for PVC Plastic Pipe: ASTM D2564 and ASTM D2855.

p. Plastic Solvent Cement for CPVC Plastic Pipe: ASTM F493.

q. Flanged fittings including, but not limited to, flanges, bolts, nuts and bolt patterns must be in accordance with ASME B16.5 class 150 and must have the manufacturer's trademark affixed in accordance with MSS SP-25. Flange material must conform to ASTM A105/A105M. Blind flange material must conform to ASTM A516/A516M cold service and ASTM A515/A515M for hot service. Bolts must be high strength or intermediate strength with material conforming to ASTM A193/A193M. Submit written certification by the bolt manufacturer that the bolts furnished comply with the specified requirements.

r. Plastic Solvent Cement for Styrene Rubber Plastic Pipe: ASTM D3122.

s. Copper tubing must conform to ASTM B88, Type K, L or M.

t. Heat-fusion joints for polypropylene piping: ASTM F2389.

2.1.2 Miscellaneous Materials

Miscellaneous materials must conform to the following:

a. Water Hammer Arrester: PDI WH 201. Water hammer arrester must be diaphragm type.

b. Copper, Sheet and Strip for Building Construction: ASTM B370.

c. Asphalt Roof Cement: ASTM D4586/D4586M.

d. Hose Clamps: SAE J1508.

e. Supports for Off-The-Floor Plumbing Fixtures: ASME A112.6.1M.

f. Metallic Cleanouts: ASME A112.36.2M.

g. Plumbing Fixture Setting Compound: A preformed flexible ring seal molded from hydrocarbon wax material. The seal material must be nonvolatile nonasphaltic and contain germicide and provide watertight, gastight, odorproof and verminproof properties.

h. Coal-Tar Protective Coatings and Linings for Steel Water Pipelines:

AWWA C203.

i. Hypochlorites: AWWA B300.

j. Liquid Chlorine: AWWA B301.

k. Gauges - Pressure and Vacuum Indicating Dial Type - Elastic Element: ASME B40.100.

l. Thermometers: ASTM E1. Mercury must not be used in thermometers.

2.1.3 Pipe Insulation Material

Insulation must be as specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

2.2 PIPE HANGERS, INSERTS, AND SUPPORTS

Pipe hangers, inserts, and supports must conform to MSS SP-58.

2.3 VALVES

Valves must be provided on supplies to equipment and fixtures. Valves 2-1/2 inches and smaller must be bronze with threaded bodies for pipe and solder-type connections for tubing. Valves 3 inches and larger must have flanged iron bodies and bronze trim. Pressure ratings must be based upon the application. Grooved end valves may be provided if the manufacturer certifies that the valves meet the performance requirements of applicable MSS standard. Valves must conform to the following standards:

Description	Standard
Butterfly Valves	MSS SP-67
Cast-Iron Gate Valves, Flanged and Threaded Ends	MSS SP-70
Cast-Iron Swing Check Valves, Flanged and Threaded Ends	MSS SP-71
Ball Valves with Flanged Butt-Welding Ends for General Service	MSS SP-72
Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends	MSS SP-110
Cast-Iron Plug Valves, Flanged and Threaded Ends	MSS SP-78
Bronze Gate, Globe, Angle, and Check Valves	MSS SP-80
Steel Valves, Socket Welding and Threaded Ends	ASME B16.34

Cast-Iron Globe and Angle Valves, Flanged and Threaded Ends	MSS SP-85
Backwater Valves	ASME A112.14.1
Vacuum Relief Valves	ANSI Z21.22/CSA 4.4
Water Pressure Reducing Valves	ASSE 1003
Trap Seal Primer Valves	ASSE 1018

2.3.1 Wall Faucets

Wall faucets with vacuum-breaker backflow preventer must be brass with 3/4 inch male inlet threads, hexagon shoulder, and 3/4 inch hose connection. Faucet handle must be securely attached to stem.

2.4 DRAINS

2.4.1 Floor Drains

Floor drains must consist of a galvanized body, integral seepage pan, and adjustable perforated or slotted chromium-plated bronze, nickel-bronze, or nickel-brass strainer, consisting of grate and threaded collar. Floor drains must be cast iron except where metallic waterproofing membrane is installed. Drains must be of double drainage pattern for embedding in the floor construction. The seepage pan must have weep holes or channels for drainage to the drainpipe. The seepage pan and weep holes must not be filled or plugged and have pervious materials (such as pea gravel) or a weep hole protection device to allow drainage. The strainer must be adjustable to floor thickness. A clamping device for attaching flashing or waterproofing membrane to the seepage pan without damaging the flashing or waterproofing membrane must be provided when required. Drains must be provided with threaded connection. Between the drain outlet and waste pipe, a neoprene rubber gasket conforming to ASTM C564 may be installed, provided that the drain is specifically designed for the rubber gasket compression type joint. Floor and shower drains must conform to ASME A112.6.3.

2.5 TRAPS

Unless otherwise specified, traps must be plastic per ASTM F409. Traps must be without a cleanout. Tubes must be copper alloy with walls not less than 0.032 inch thick within commercial tolerances, except on the outside of bends where the thickness may be reduced slightly in manufacture by usual commercial methods. Inlets must have rubber washer and copper alloy nuts for slip joints above the discharge level. Swivel joints must be below the discharge level and must be of metal-to-metal or metal-to-plastic type as required for the application. Nuts must have flats for wrench grip. Outlets must have internal pipe thread, except that when required for the application, the outlets must have sockets for solder-joint connections. The depth of the water seal must be not less than 2 inches. The interior diameter must be not more than 1/8 inch over or under the nominal size, and interior surfaces must be reasonably smooth

throughout. A copper alloy "P" trap assembly consisting of an adjustable "P" trap and threaded trap wall nipple with cast brass wall flange must be provided for lavatories. The assembly must be a standard manufactured unit and may have a rubber-gasketed swivel joint.

2.6 MISCELLANEOUS PIPING ITEMS

2.6.1 Escutcheon Plates

Provide one piece or split hinge metal plates for piping entering floors, walls, and ceilings in exposed spaces. Provide chromium-plated on copper alloy plates or polished stainless steel finish in finished spaces. Provide paint finish on plates in unfinished spaces.

2.6.2 Pipe Sleeves

Provide where piping passes entirely through walls, ceilings, roofs, and floors. Sleeves are not required where drain, waste, and vent (DWV) piping passes through concrete floor slabs located on grade, except where penetrating a membrane waterproof floor.

2.6.2.1 Sleeves in Masonry and Concrete

Provide steel pipe sleeves or schedule 40 PVC plastic pipe sleeves. Sleeves are not required where drain, waste, and vent (DWV) piping passes through concrete floor slabs located on grade. Core drilling of masonry and concrete may be provided in lieu of pipe sleeves when cavities in the core-drilled hole are completely grouted smooth.

2.6.2.2 Sleeves Not in Masonry and Concrete

Provide 26 gage galvanized steel sheet or PVC plastic pipe sleeves.

2.6.3 Pipe Hangers (Supports)

Provide MSS SP-58 Type 1 with adjustable type steel support rods, except as specified or indicated otherwise. Attach to steel joists with Type 19 or 23 clamps and retaining straps. Attach to Steel W or S beams with Type 21, 28, 29, or 30 clamps. Attach to steel angles and vertical web steel channels with Type 20 clamp with beam clamp channel adapter. Attach to horizontal web steel channel and wood with drilled hole on centerline and double nut and washer. Attach to concrete with Type 18 insert or drilled expansion anchor. Provide Type 40 insulation protection shield for insulated piping.

2.6.4 Nameplates

Provide 0.125 inch thick melamine laminated plastic nameplates, black matte finish with white center core, for equipment, gages, thermometers, and valves; valves in supplies to faucets will not require nameplates. Accurately align lettering and engrave minimum of 0.25 inch high normal block lettering into the white core. Minimum size of nameplates must be 1.0 by 2.5 inches. Key nameplates to a chart and schedule for each system. Frame charts and schedules under glass and place where directed near each system. Furnish two copies of each chart and schedule.

PART 3 EXECUTION

3.1 GENERAL INSTALLATION REQUIREMENTS

The plumbing system must be installed complete with necessary fixtures, fittings, traps, valves, and accessories. Submit diagrams, instructions, and other sheets proposed for posting for Plumbing System. Submit for Plumbing System manufacturer's recommendations for the installation of bell and spigot and hubless joints for cast iron soil pipe. Valves must be installed with control no lower than the valve body. Avoid the use of combination double wye and one-eighth bend fittings in the horizontal orientation below grade or below slab.

3.1.1 Water Pipe, Fittings, and Connections

3.1.1.1 Utilities

The piping must be extended to fixtures, outlets, and equipment. The hot-water and cold-water piping system must be arranged and installed to permit draining. The supply line to each item of equipment or fixture, except faucets, flush valves, or other control valves which are supplied with integral stops, must be equipped with a shutoff valve to enable isolation of the item for repair and maintenance without interfering with operation of other equipment or fixtures. Supply piping to fixtures, faucets, hydrants, shower heads, and flushing devices must be anchored to prevent movement.

3.1.1.2 Cutting and Repairing

The work must be carefully laid out in advance, and unnecessary cutting of construction must be avoided. Damage to building, piping, wiring, or equipment as a result of cutting must be repaired by mechanics skilled in the trade involved.

3.1.1.3 Protection of Fixtures, Materials, and Equipment

Pipe openings must be closed with caps or plugs during installation. Fixtures and equipment must be tightly covered and protected against dirt, water, chemicals, and mechanical injury. Upon completion of the work, the fixtures, materials, and equipment must be thoroughly cleaned, adjusted, and operated. Safety guards must be provided for exposed rotating equipment.

3.1.1.4 Mains, Branches, and Runouts

Piping must be installed as indicated. Pipe must be accurately cut and worked into place without springing or forcing. Structural portions of the building must not be weakened. Aboveground piping must run parallel with the lines of the building, unless otherwise indicated. Branch pipes from service lines may be taken from top, bottom, or side of main, using crossover fittings required by structural or installation conditions. Supply pipes, valves, and fittings must be kept a sufficient distance from other work and other services to permit not less than 1/2 inch between finished covering on the different services. Bare and insulated water lines must not bear directly against building structural elements so as to transmit sound to the structure or to prevent flexible movement of the lines. Water pipe must not be buried in or under floors unless specifically indicated or approved. Changes in pipe sizes must be made with reducing fittings. Use of bushings will not be permitted except for use in situations in which standard factory fabricated components are

furnished to accommodate specific accepted installation practice. Change in direction must be made with fittings, except that bending of pipe 4 inches and smaller will be permitted, provided a pipe bender is used and wide sweep bends are formed. The center-line radius of bends must be not less than six diameters of the pipe. Bent pipe showing kinks, wrinkles, flattening, or other malformations will not be acceptable.

3.1.1.5 Pipe Drains

Pipe drains indicated must consist of 3/4 inch hose bibb with renewable seat and full port ball valve ahead of hose bibb. At other low points, 3/4 inch brass plugs or caps must be provided. Disconnection of the supply piping at the fixture is an acceptable drain.

3.1.1.6 Expansion and Contraction of Piping

Allowance must be made throughout for expansion and contraction of water pipe. Risers must be securely anchored as required or where indicated to force expansion to loops. Branch connections from risers must be made with ample swing or offset to avoid undue strain on fittings or short pipe lengths. Horizontal runs of pipe over 50 feet in length must be anchored to the wall or the supporting construction about midway on the run to force expansion, evenly divided, toward the ends. Sufficient flexibility must be provided on branch runouts from mains and risers to provide for expansion and contraction of piping. Flexibility must be provided by installing one or more turns in the line so that piping will spring enough to allow for expansion without straining. If mechanical grooved pipe coupling systems are provided, the deviation from design requirements for expansion and contraction may be allowed pending approval of Contracting Officer.

3.1.1.7 Thrust Restraint

Plugs, caps, tees, valves and bends deflecting 11.25 degrees or more, either vertically or horizontally, in waterlines 4 inches in diameter or larger must be provided with thrust blocks, where indicated, to prevent movement. Thrust blocking must be concrete of a mix not leaner than: 1 cement, 2-1/2 sand, 5 gravel; and having a compressive strength of not less than 2000 psi after 28 days. Blocking must be placed between solid ground and the fitting to be anchored. Unless otherwise indicated or directed on drawings, the base and thrust bearing sides of the thrust block must be poured against undisturbed earth. The side of the thrust block not subject to thrust must be poured against forms. The area of bearing will be as indicated on drawings. Blocking must be placed so that the joints of the fitting are accessible for repair. Steel rods and clamps, protected by galvanizing or by coating with bituminous paint, must be used to anchor vertical down bends into gravity thrust blocks.

3.1.1.8 Commercial-Type Water Hammer Arresters

Commercial-type water hammer arresters must be provided on hot- and cold-water supplies and must be located as generally indicated, with precise location and sizing to be in accordance with PDI WH 201. Water hammer arresters, where concealed, must be accessible by means of access doors or removable panels. Commercial-type water hammer arresters must conform to ASSE 1010. Vertical capped pipe columns will not be permitted.

3.1.2 Joints

Installation of pipe and fittings must be made in accordance with the manufacturer's recommendations. Mitering of joints for elbows and notching of straight runs of pipe for tees will not be permitted. Joints must be made up with fittings of compatible material and made for the specific purpose intended.

3.1.2.1 Threaded

Threaded joints must have American Standard taper pipe threads conforming to ASME B1.20.1. Only male pipe threads must be coated with graphite or with an approved graphite compound, or with an inert filler and oil, or must have a polytetrafluoroethylene tape applied.

3.1.2.2 Unions and Flanges

Unions, flanges and mechanical couplings must not be concealed in walls, ceilings, or partitions. Unions must be used on pipe sizes 2-1/2 inches and smaller; flanges must be used on pipe sizes 3 inches and larger.

3.1.2.3 Grooved Mechanical Joints

Grooves must be prepared according to the coupling manufacturer's instructions. Grooved fittings, couplings, and grooving tools must be products of the same manufacturer. Pipe and groove dimensions must comply with the tolerances specified by the coupling manufacturer. The diameter of grooves made in the field must be measured using a "go/no-go" gauge, vernier or dial caliper, narrow-land micrometer, or other method specifically approved by the coupling manufacturer for the intended application. Groove width and dimension of groove from end of pipe must be measured and recorded for each change in grooving tool setup to verify compliance with coupling manufacturer's tolerances. Grooved joints must not be used in concealed locations.

3.1.2.4 Copper Tube and Pipe

a. Brazed. Brazed joints must be made in conformance with AWS B2.2/B2.2M, ASME B16.50, and CDA A4015 with flux and are acceptable for all pipe sizes. Copper to copper joints must include the use of copper-phosphorus or copper-phosphorus-silver brazing metal without flux. Brazing of dissimilar metals (copper to bronze or brass) must include the use of flux with either a copper-phosphorus, copper-phosphorus-silver or a silver brazing filler metal.

b. Soldered. Soldered joints must be made with flux and are only acceptable for piping 2 inches and smaller. Soldered joints must conform to ASME B31.5 and CDA A4015. Soldered joints must not be used in compressed air piping between the air compressor and the receiver.

c. Copper Tube Extracted Joint. Mechanically extracted joints must be made in accordance with ICC IPC.

3.1.2.5 Plastic Pipe

Acrylonitrile-Butadiene-Styrene (ABS) pipe must have joints made with solvent cement. PVC and CPVC pipe must have joints made with solvent cement elastomeric, threading, (threading of Schedule 80 Pipe is allowed only where required for disconnection and inspection; threading of

Schedule 40 Pipe is not allowed), or mated flanged.

3.1.2.6 Corrosive Waste Plastic Pipe

Joints for polyolefin pipe and fittings must be made by mechanical joint or electrical fusion coil method in accordance with ASTM D2657 and ASTM F1290. Joints for filament-wound reinforced thermosetting resin pipe must be made in accordance with manufacturer's instructions. Unions or flanges must be used where required for disconnection and inspection.

3.1.2.7 Polypropylene Pipe

Joints for polypropylene pipe and fittings must be made by heat fusion welding socket-type or butt-fusion type fittings and must comply with ASTM F2389.

3.1.3 Dissimilar Pipe Materials

Connections between ferrous and non-ferrous copper water pipe must be made with dielectric unions or flange waterways. Dielectric waterways must have temperature and pressure rating equal to or greater than that specified for the connecting piping. Waterways must have metal connections on both ends suited to match connecting piping. Dielectric waterways must be internally lined with an insulator specifically designed to prevent current flow between dissimilar metals. Dielectric flanges must meet the performance requirements described herein for dielectric waterways. Connecting joints between plastic and metallic pipe must be made with transition fitting for the specific purpose.

3.1.4 Pipe Sleeves and Flashing

Pipe sleeves must be furnished and set in their proper and permanent location.

3.1.4.1 Sleeve Requirements

Unless indicated otherwise, provide pipe sleeves meeting the following requirements:

a. Secure sleeves in position and location during construction. Provide sleeves of sufficient length to pass through entire thickness of walls, ceilings, roofs, and floors.

b. A modular mechanical type sealing assembly may be installed in lieu of a waterproofing clamping flange and caulking and sealing of annular space between pipe and sleeve. The seals must consist of interlocking synthetic rubber links shaped to continuously fill the annular space between the pipe and sleeve using galvanized steel bolts, nuts, and pressure plates. The links must be loosely assembled with bolts to form a continuous rubber belt around the pipe with a pressure plate under each bolt head and each nut. After the seal assembly is properly positioned in the sleeve, tightening of the bolt must cause the rubber sealing elements to expand and provide a watertight seal between the pipe and the sleeve. Each seal assembly must be sized as recommended by the manufacturer to fit the pipe and sleeve involved.

c. Sleeves must not be installed in structural members, except where indicated or approved. Rectangular and square openings must be as detailed. Each sleeve must extend through its respective floor, or

roof, and must be cut flush with each surface, except for special circumstances. Pipe sleeves passing through floors in wet areas such as mechanical equipment rooms, lavatories, kitchens, and other plumbing fixture areas must extend a minimum of 4 inches above the finished floor.

d. Unless otherwise indicated, sleeves must be of a size to provide a minimum of 1/4 inch clearance between bare pipe or insulation and inside of sleeve or between insulation and inside of sleeve. Sleeves in bearing walls and concrete slab on grade floors must be steel pipe or cast-iron pipe. Sleeves in nonbearing walls or ceilings may be steel pipe, cast-iron pipe, galvanized sheet metal with lock-type longitudinal seam, or plastic.

e. Except as otherwise specified, the annular space between pipe and sleeve, or between jacket over insulation and sleeve, must be sealed as indicated with sealants conforming to ASTM C920 and with a primer, backstop material and surface preparation as specified in Section 07 92 00 JOINT SEALANTS. The annular space between pipe and sleeve, between bare insulation and sleeve or between jacket over insulation and sleeve must not be sealed for interior walls which are not designated as fire rated.

f. Sleeves through below-grade walls in contact with earth must be recessed 1/2 inch from wall surfaces on both sides. Annular space between pipe and sleeve must be filled with backing material and sealants in the joint between the pipe and wall as specified above. Sealant selected for the earth side of the wall must be compatible with dampproofing/waterproofing materials that are to be applied over the joint sealant.

3.1.4.2 Flashing Requirements

Pipes passing through roof must be installed through a 16 ounce copper flashing, each within an integral skirt or flange. Flashing must be suitably formed, and the skirt or flange must extend not less than 8 inches from the pipe and must be set over the roof or floor membrane in a solid coating of bituminous cement. The flashing must extend up the pipe a minimum of 10 inches. For cleanouts, the flashing must be turned down into the hub and caulked after placing the ferrule. Pipes passing through pitched roofs must be flashed, using lead or copper flashing, with an adjustable integral flange of adequate size to extend not less than 8 inches from the pipe in all directions and lapped into the roofing to provide a watertight seal. The annular space between the flashing and the bare pipe or between the flashing and the metal-jacket-covered insulation must be sealed as indicated. Flashing for dry vents must be turned down into the pipe to form a waterproof joint. Pipes, up to and including 10 inches in diameter, passing through roof or floor waterproofing membrane may be installed through a cast-iron sleeve with caulking recess, anchor lugs, flashing-clamp device, and pressure ring with brass bolts. Flashing shield must be fitted into the sleeve clamping device. Pipes passing through wall waterproofing membrane must be sleeved as described above. A waterproofing clamping flange must be installed.

3.1.4.3 Waterproofing

Waterproofing at floor-mounted water closets must be accomplished by forming a flashing guard from soft-tempered sheet copper. The center of the sheet must be perforated and turned down approximately 1-1/2 inches to

fit between the outside diameter of the drainpipe and the inside diameter of the cast-iron or steel pipe sleeve. The turned-down portion of the flashing guard must be embedded in sealant to a depth of approximately 1-1/2 inches; then the sealant must be finished off flush to floor level between the flashing guard and drainpipe. The flashing guard of sheet copper must extend not less than 8 inches from the drainpipe and must be lapped between the floor membrane in a solid coating of bituminous cement. If cast-iron water closet floor flanges are used, the space between the pipe sleeve and drainpipe must be sealed with sealant and the flashing guard must be upturned approximately 1-1/2 inches to fit the outside diameter of the drainpipe and the inside diameter of the water closet floor flange. The upturned portion of the sheet fitted into the floor flange must be sealed.

3.1.4.4 Optional Counterflashing

Instead of turning the flashing down into a dry vent pipe, or caulking and sealing the annular space between the pipe and flashing or metal-jacket-covered insulation and flashing, counterflashing may be accomplished by utilizing the following:

a. A standard roof coupling for threaded pipe up to 6 inches in diameter.

b. A tack-welded or banded-metal rain shield around the pipe.

3.1.4.5 Pipe Penetrations of Slab on Grade Floors

Where pipes, fixture drains, floor drains, cleanouts or similar items penetrate slab on grade floors, except at penetrations of floors with waterproofing membrane as specified in paragraphs FLASHING REQUIREMENTS and WATERPROOFING, a groove 1/4 to 1/2 inch wide by 1/4 to 3/8 inch deep must be formed around the pipe, fitting or drain. The groove must be filled with a sealant as specified in Section 07 92 00 JOINT SEALANTS.

3.1.4.6 Pipe Penetrations

Provide sealants for all pipe penetrations. All pipe penetrations must be sealed to prevent infiltration of air, insects, and vermin.

3.1.5 Fire Seal

Where pipes pass through fire walls, fire-partitions, fire-rated pipe chase walls or floors above grade, a fire seal must be provided.

3.1.6 Supports

3.1.6.1 General

Hangers used to support piping 2 inches and larger must be fabricated to permit adequate adjustment after erection while still supporting the load. Pipe guides and anchors must be installed to keep pipes in accurate alignment, to direct the expansion movement, and to prevent buckling, swaying, and undue strain. Piping subjected to vertical movement when operating temperatures exceed ambient temperatures must be supported by variable spring hangers and supports or by constant support hangers. In the support of multiple pipe runs on a common base member, a clip or clamp must be used where each pipe crosses the base support member. Spacing of the base support members must not exceed the hanger and support spacing required for an individual pipe in the multiple pipe run. Threaded

sections of rods must not be formed or bent.

3.1.6.2 Pipe Hangers, Inserts, and Supports

Installation of pipe hangers, inserts and supports must conform to MSS SP-58 except as modified herein.

a. Types 5, 12, and 26 must not be used.

b. Type 3 must not be used on insulated pipe.

c. Type 18 inserts must be secured to concrete forms before concrete is placed. Continuous inserts which allow more adjustment may be used if they otherwise meet the requirements for type 18 inserts.

d. Type 19 and 23 C-clamps must be torqued per MSS SP-58 and must have both locknuts and retaining devices furnished by the manufacturer. Field-fabricated C-clamp bodies or retaining devices are not acceptable.

e. Type 20 attachments used on angles and channels must be furnished with an added malleable-iron heel plate or adapter.

f. Type 24 may be used only on trapeze hanger systems or on fabricated frames.

g. Type 39 saddles must be used on insulated pipe 4 inches and larger when the temperature of the medium is 60 degrees F or higher. Type 39 saddles must be welded to the pipe.

h. Type 40 shields must:

(1) Be used on insulated pipe less than 4 inches.

(2) Be used on insulated pipe 4 inches and larger when the temperature of the medium is 60 degrees F or less.

(3) Have a high density insert for all pipe sizes. High density inserts must have a density of 8 pcf or greater.

i. Horizontal pipe supports must be spaced as specified in MSS SP-58 and a support must be installed not over 1 foot from the pipe fitting joint at each change in direction of the piping. Pipe supports must be spaced not over 5 feet apart at valves. Operating temperatures in determining hanger spacing for PVC or CPVC pipe must be 120 degrees F for PVC and 180 degrees F for CPVC. Horizontal pipe runs must include allowances for expansion and contraction.

j. Vertical pipe must be supported at each floor, except at slab-on-grade, at intervals of not more than 15 feet nor more than 8 feet from end of risers, and at vent terminations. Vertical pipe risers must include allowances for expansion and contraction.

k. Type 35 guides using steel, reinforced polytetrafluoroethylene (PTFE) or graphite slides must be provided to allow longitudinal pipe movement. Slide materials must be suitable for the system operating temperatures, atmospheric conditions, and bearing loads encountered. Lateral restraints must be provided as needed. Where steel slides do not require provisions for lateral restraint the following may be used:

(1) On pipe 4 inches and larger when the temperature of the medium is 60 degrees F or higher, a Type 39 saddle, welded to the pipe, may freely rest on a steel plate.

(2) On pipe less than 4 inches a Type 40 shield, attached to the pipe or insulation, may freely rest on a steel plate.

(3) On pipe 4 inches and larger carrying medium less that 60 degrees F a Type 40 shield, attached to the pipe or insulation, may freely rest on a steel plate.

l. Pipe hangers on horizontal insulated pipe must be the size of the outside diameter of the insulation. The insulation must be continuous through the hanger on all pipe sizes and applications.

m. Where there are high system temperatures and welding to piping is not desirable, the type 35 guide must include a pipe cradle, welded to the guide structure and strapped securely to the pipe. The pipe must be separated from the slide material by at least 4 inches or by an amount adequate for the insulation, whichever is greater.

n. Hangers and supports for plastic pipe must not compress, distort, cut or abrade the piping, and must allow free movement of pipe except where otherwise required in the control of expansion/contraction.

3.1.6.3 Structural Attachments

Attachment to building structure concrete and masonry must be by cast-in concrete inserts, built-in anchors, or masonry anchor devices. Inserts and anchors must be applied with a safety factor not less than 5. Supports must not be attached to metal decking. Supports must not be attached to the underside of concrete filled floor or concrete roof decks unless approved by the Contracting Officer. Masonry anchors for overhead applications must be constructed of ferrous materials only.

3.1.7 Welded Installation

Plumbing pipe weldments must be as indicated. Changes in direction of piping must be made with welding fittings only; mitering or notching pipe to form elbows and tees or other similar type construction will not be permitted. Branch connection may be made with either welding tees or forged branch outlet fittings. Branch outlet fittings must be forged, flared for improvement of flow where attached to the run, and reinforced against external strains. Beveling, alignment, heat treatment, and inspection of weld must conform to ASME B31.1. Weld defects must be removed and repairs made to the weld, or the weld joints must be entirely removed and rewelded. After filler metal has been removed from its original package, it must be protected or stored so that its characteristics or welding properties are not affected. Electrodes that have been wetted or that have lost any of their coating must not be used.

3.1.8 Pipe Cleanouts

Pipe cleanouts must be the same size as the pipe except that cleanout plugs larger than 4 inches will not be required. A cleanout installed in connection with cast-iron soil pipe must consist of a long-sweep 1/4 bend or one or two 1/8 bends extended to the place shown. An extra-heavy cast-brass or cast-iron ferrule with countersunk cast-brass head screw

plug must be caulked into the hub of the fitting and must be flush with the floor. Cleanouts in connection with other pipe, where indicated, must be T-pattern, 90-degree branch drainage fittings with cast-brass screw plugs, except plastic plugs must be installed in plastic pipe. Plugs must be the same size as the pipe up to and including 4 inches. Cleanout tee branches with screw plug must be installed at the foot of soil and waste stacks, at the foot of interior downspouts, on each connection to building storm drain where interior downspouts are indicated, and on each building drain outside the building. Cleanout tee branches may be omitted on stacks in single story buildings with slab-on-grade construction or where less than 18 inches of crawl space is provided under the floor. Cleanouts on pipe concealed in partitions must be provided with chromium plated bronze, nickel bronze, nickel brass or stainless steel flush type access cover plates. Round access covers must be provided and secured to plugs with securing screw. Square access covers may be provided with matching frames, anchoring lugs and cover screws. Cleanouts in finished walls must have access covers and frames installed flush with the finished wall. Cleanouts installed in finished floors subject to foot traffic must be provided with a chrome-plated cast brass, nickel brass, or nickel bronze cover secured to the plug or cover frame and set flush with the finished floor. Heads of fastening screws must not project above the cover surface. Where cleanouts are provided with adjustable heads, the heads must be cast iron or plastic.

3.1.9 Condensate Drain Piping for Tropical Environments

Condensate drain piping materials must be rated for Drain, Waste and Vent service. Above grade use Copper Type DWV ASTM B306 or Polyvinyl Chloride (PVC) drain, waste and vent pipe and fittings, ASTM D2665, (Sch 40) ASTM F1760. Condensate piping must maintain a horizontal slope in the direction of discharge of not less than one-eighth unit vertical in 12 units horizontal (1 percent). Do not use PVC above grade in mechanical rooms, fire riser rooms, generator rooms or other high-abuse areas. The following condensate pipe diameters must be sized in accordance with equipment capacity refrigeration shown below:

EQUIPMENT CAPACITY	MINIMUM CONDENSATE PIPE DIAMETER
Up to 5 tons	1 inch
Over 5 tons to 40 tons	1-1/4 inch
Over 40 tons to 90 tons	1-1/2 inch
Over 90 tons to 125 tons	2 inch
Over 125 tons to 250 tons of refrigeration	2-1/2 inch

3.2 FIXTURES AND FIXTURE TRIMMINGS

Polished chromium-plated pipe, valves, and fittings must be provided where exposed to view. Angle stops, straight stops, stops integral with the faucets, or concealed type of lock-shield, and loose-key pattern stops for supplies with threaded, sweat or solvent weld inlets must be furnished and installed with fixtures. Where connections between copper tubing and faucets are made by rubber compression fittings, a beading tool must be

used to mechanically deform the tubing above the compression fitting. Exposed traps and supply pipes for fixtures and equipment must be connected to the rough piping systems at the wall, unless otherwise specified under the item. Floor and wall escutcheons must be as specified. Drain lines and hot water lines of fixtures for handicapped personnel must be insulated and do not require polished chrome finish. Plumbing fixtures and accessories must be installed within the space shown.

3.2.1 Fixture Connections

Where space limitations prohibit standard fittings in conjunction with the cast-iron floor flange, special short-radius fittings must be provided. Connections between earthenware fixtures and flanges on soil pipe must be made gastight and watertight with a closet-setting compound or neoprene gasket and seal. Use of natural rubber gaskets or putty will not be permitted. Fixtures with outlet flanges must be set the proper distance from floor or wall to make a first-class joint with the closet-setting compound or gasket and fixture used.

3.2.2 Traps

Each trap must be placed as near the fixture as possible, and no fixture must be double-trapped. Traps installed on cast-iron soil pipe must be cast iron. Traps installed on steel pipe or copper tubing must be recess-drainage pattern, or brass-tube type. Traps installed on plastic pipe may be plastic conforming to ASTM D3311. Traps for acid-resisting waste must be of the same material as the pipe.

3.3 IDENTIFICATION SYSTEMS

3.3.1 Identification Tags

Identification tags made of brass, engraved laminated plastic, or engraved anodized aluminum, indicating service and valve number must be installed on valves, except those valves installed on supplies at plumbing fixtures. Tags must be 1-3/8 inch minimum diameter, and marking must be stamped or engraved. Indentations must be black, for reading clarity. Tags must be attached to valves with No. 12 AWG, copper wire, chrome-plated beaded chain, or plastic straps designed for that purpose.

3.3.2 Color Coding Scheme for Locating Hidden Utility Components

Scheme must be provided in buildings having suspended grid ceilings. The color coding scheme must identify points of access for maintenance and operation of operable components which are not visible from the finished space and installed in the space directly above the suspended grid ceiling. The operable components must include valves, dampers, switches, linkages and thermostats. The color coding scheme must consist of a color code board and colored metal disks. Each colored metal disk must be approximately 3/8 inch in diameter and secured to removable ceiling panels with fasteners. The fasteners must be inserted into the ceiling panels so that the fasteners will be concealed from view. The fasteners must be manually removable without tools and must not separate from the ceiling panels when panels are dropped from ceiling height. Installation of colored metal disks must follow completion of the finished surface on which the disks are to be fastened. The color code board must have the approximate dimensions of 3 foot width, 30 inches height, and 1/2 inch thickness. The board must be made of wood fiberboard and framed under glass or 1/16 inch transparent plastic cover. Unless otherwise directed,

the color code symbols must be approximately 3/4 inch in diameter and the related lettering in 1/2 inch high capital letters. The color code board must be mounted and located in the mechanical or equipment room.

3.4 ESCUTCHEONS

Escutcheons must be provided at finished surfaces where bare or insulated piping, exposed to view, passes through floors, walls, or ceilings, except in boiler, utility, or equipment rooms. Escutcheons must be fastened securely to pipe or pipe covering and must be satin-finish, corrosion-resisting steel, polished chromium-plated zinc alloy, or polished chromium-plated copper alloy. Escutcheons must be either one-piece or split-pattern, held in place by internal spring tension or setscrew.

3.5 PAINTING

3.5.1 Painting of New Equipment

New equipment painting must be factory applied or shop applied, and must be as specified herein, and provided under each individual section.

3.5.1.1 Factory Painting Systems

Manufacturer's standard factory painting systems may be provided subject to certification that the factory painting system applied will withstand 125 hours in a salt-spray fog test, except that equipment located outdoors must withstand 500 hours in a salt-spray fog test. Salt-spray fog test must be in accordance with ASTM B117, and for that test the acceptance criteria must be as follows: immediately after completion of the test, the paint must show no signs of blistering, wrinkling, or cracking, and no loss of adhesion; and the specimen must show no signs of rust creepage beyond 0.125 inch on either side of the scratch mark.

The film thickness of the factory painting system applied on the equipment must not be less than the film thickness used on the test specimen. If manufacturer's standard factory painting system is being proposed for use on surfaces subject to temperatures above 120 degrees F, the factory painting system must be designed for the temperature service.

3.5.1.2 Shop Painting Systems for Metal Surfaces

Clean, pretreat, prime and paint metal surfaces; except aluminum surfaces need not be painted. Apply coatings to clean dry surfaces. Clean the surfaces to remove dust, dirt, rust, oil and grease by wire brushing and solvent degreasing prior to application of paint, except metal surfaces subject to temperatures in excess of 120 degrees F must be cleaned to bare metal.

Where more than one coat of paint is specified, apply the second coat after the preceding coat is thoroughly dry. Lightly sand damaged painting and retouch before applying the succeeding coat. Color of finish coat must be aluminum or light gray.

a. Temperatures Less Than 120 Degrees F: Immediately after cleaning, the metal surfaces subject to temperatures less than 120 degrees F must receive one coat of pretreatment primer applied to a minimum dry film thickness of 0.3 mil, one coat of primer applied to a minimum dry film thickness of one mil; and two coats of enamel applied to a minimum dry

film thickness of one mil per coat.

b. Temperatures Between 120 and 400 Degrees F: Metal surfaces subject to temperatures between 120 and 400 degrees F must receive two coats of 400 degrees F heat-resisting enamel applied to a total minimum thickness of 2 mils.

c. Temperatures Greater Than 400 Degrees F: Metal surfaces subject to temperatures greater than 400 degrees F must receive two coats of 600 degrees F heat-resisting paint applied to a total minimum dry film thickness of 2 mils.

3.6 TESTS, FLUSHING AND DISINFECTION

Submit test reports in booklet form showing all field tests performed to adjust each component and all field tests performed to prove compliance with the specified performance criteria, completion and testing of the installed system. Each test report must indicate the final position of controls.

3.6.1 Plumbing System

The following tests must be performed on the plumbing system in accordance with ICC IPC, except that the drainage and vent system final test must include the smoke test. The Contractor has the option to perform a peppermint test in lieu of the smoke test. If a peppermint test is chosen, the Contractor must submit a testing procedure and reasons for choosing this option in lieu of the smoke test to the Contracting Officer for approval.

a. Drainage and Vent Systems Test. The final test must include a smoke test.

b. Building Sewers Tests.

c. Water Supply Systems Tests.

3.6.2 Defective Work

If inspection or test shows defects, such defective work or material must be replaced or repaired as necessary and inspection and tests must be repeated. Repairs to piping must be made with new materials. Caulking of screwed joints or holes will not be acceptable.

3.6.3 System Flushing

3.6.3.1 During Flushing

Before operational tests or disinfection, potable water piping system must be flushed with potable water. Sufficient water must be used to produce a water velocity that is capable of entraining and removing debris in all portions of the piping system. This requires simultaneous operation of all fixtures on a common branch or main in order to produce a flushing velocity of approximately 4 fps through all portions of the piping system. In the event that this is impossible due to size of system, the Contracting Officer (or the designated representative) must specify the number of fixtures to be operated during flushing. Contractor must provide adequate personnel to monitor the flushing operation and to ensure that drain lines are unobstructed in order to prevent flooding of the

facility. Contractor must be responsible for any flood damage resulting from flushing of the system. Flushing must be continued until entrained dirt and other foreign materials have been removed and until discharge water shows no discoloration. All faucets and drinking water fountains, to include any device considered as an end point device by NSF/ANSI/CAN 61, Section 9, must be flushed a minimum of 0.25 gallons per 24 hour period, ten times over a 14 day period.

3.6.3.2 After Flushing

System must be drained at low points. Strainer screens must be removed, cleaned, and replaced. After flushing and cleaning, systems must be prepared for testing by immediately filling water piping with clean, fresh potable water. Any stoppage, discoloration, or other damage to the finish, furnishings, or parts of the building due to the Contractor's failure to properly clean the piping system must be repaired by the Contractor. When the system flushing is complete, the hot-water system must be adjusted for uniform circulation. Flushing devices and automatic control systems must be adjusted for proper operation according to manufacturer's instructions. Flow rates on fixtures must not exceed those stated in PART 2 of this Section. Unless more stringent local requirements exist, lead levels must not exceed limits established by 40 CFR 141.80 (c)(1). The water supply to the building must be tested separately to ensure that any lead contamination found during potable water system testing is due to work being performed inside the building.

3.6.4 Operational Test

Upon completion of flushing and prior to disinfection procedures, the Contractor must subject the plumbing system to operating tests to demonstrate satisfactory installation, connections, adjustments, and functional and operational efficiency. Such operating tests must cover a period of not less than 8 hours for each system and must include the following information in a report with conclusion as to the adequacy of the system:

a. Time, date, and duration of test.

b. Water pressures at the most remote and the highest fixtures.

c. Operation of each fixture and fixture trim.

d. Operation of each valve, hydrant, and faucet.

e. Operation of each floor and roof drain by flooding with water.

f. Operation of each vacuum breaker and backflow preventer.

g. Complete operation of each water pressure booster system, including pump start pressure and stop pressure.

3.6.5 Disinfection

After all system components are provided and operational tests are complete, the entire domestic hot- and cold-water distribution system must be disinfected. Before introducing disinfecting chlorination material, entire system must be flushed with potable water until any entrained dirt and other foreign materials have been removed.

Water chlorination procedure must be in accordance with AWWA C651 and AWWA C652 as modified and supplemented by this specification. The chlorinating material must be hypochlorites or liquid chlorine. The chlorinating material must be fed into the water piping system at a constant rate at a concentration of at least 50 parts per million (ppm). Feed a properly adjusted hypochlorite solution injected into the system with a hypochlorinator, or inject liquid chlorine into the system through a solution-feed chlorinator

3.6.5.1 Water Chlorination Monitoring

Test the chlorine residual level in the water at 6 hour intervals for a continuous period of 24 hours. If at the end of a 6 hour interval, the chlorine residual has dropped to less than 25 ppm, flush the piping including tanks with potable water, and repeat the above chlorination procedures. During the chlorination period, each valve and faucet must be opened and closed several times. After the second 24 hour period, verify that no less than 25 ppm chlorine residual remains in the treated system. The 24 hour chlorination procedure must be repeated until no less than 25 ppm chlorine residual remains in the treated system.

3.6.5.2 Water Chlorination Flushing

Upon the specified verification, the system including tanks must then be flushed with potable water until the residual chlorine level is reduced to less than one part per million. During the flushing period, each valve and faucet must be opened and closed several times.

3.6.5.3 Sample Testing

Take additional samples of water in disinfected containers, for bacterial examination, at locations specified by the Contracting Officer. Test these samples for total coliform organisms (coliform bacteria, fecal coliform, streptococcal, and other bacteria) in accordance with AWWA 10084. The testing method used must be EPA approved for drinking water systems and must comply with applicable local and state requirements.

3.6.5.4 Disinfection Acceptance

Disinfection must be repeated until bacterial tests indicate the absence of coliform organisms (zero mean coliform density per 100 milliliters) in the samples for at least 2 full days. The system will not be accepted until satisfactory bacteriological results have been obtained.

3.7 POSTED INSTRUCTIONS

Framed instructions under glass or in laminated plastic, including wiring and control diagrams showing the complete layout of the entire system, must be posted where directed. Condensed operating instructions explaining preventive maintenance procedures, methods of checking the system for normal safe operation, and procedures for safely starting and stopping the system must be prepared in typed form, framed as specified above for the wiring and control diagrams and posted beside the diagrams. The framed instructions must be posted before acceptance testing of the systems.

3.8 TABLES

TABLE I

PIPE AND FITTING MATERIALS FOR DRAINAGE, WASTE, VENT AND CONDENSATE DRAIN PIPING SYSTEMS

Item #	Pipe and Fitting Materials	SERVICE A	SERVICE B	SERVICE C	SERVICE D	SERVICE E	SERVICE F	SERVICE G
1	Seamless copper pipe, ASTM B42							X
2	Copper drainage tube, (DWV), ASTM B306							X
3	Wrought copper and wrought alloy solder-joint drainage fittings. ASME B16.29	X	X	X	X	X		X
4	Polyvinyl Chloride plastic drain, waste and vent pipe and fittings, ASTM D2665, ASTM F891, (Sch 40) ASTM F1760	X	X	X	X	X	X	X

SERVICE:

A - Underground Building Soil, Waste and Storm Drain
B - Aboveground Soil, Waste, Drain In Buildings
C - Underground Vent
D - Aboveground Vent
E - Interior Rainwater Conductors Aboveground
F - Corrosive Waste And Vent Above And Belowground
G - Condensate Drain Aboveground

* - Hard Temper

TABLE II

PIPE AND FITTING MATERIALS FOR PRESSURE PIPING SYSTEMS

Item #	Pipe and Fitting Materials	SERVICE A	SERVICE B	SERVICE C	SERVICE D
1	Bronze flanged fittings, ASME B16.24 for use with Items 5 and 7	X	X		X
2	Seamless copper pipe, ASTM B42	X	X		X
3	Seamless copper water tube, ASTM B88, ASTM B88M	X**	X**	X**	X***
4	Cast bronze threaded fittings, ASME B16.15 for use with Items 5 and 7	X	X		X
5	Wrought copper and bronze solder-joint pressure fittings, ASME B16.22 for use with Items 5, 7 and 8	X	X	X	X
6	Cast copper alloy solder-joint pressure fittings, ASME B16.18 for use with Item 8	X	X	X	X

SERVICE:
A - Cold Water Service Aboveground
B - Hot and Cold Water Distribution
180 degrees F Maximum Aboveground
C - Compressed Air Lubricated
D - Cold Water Service Belowground
Indicated types are minimum wall thicknesses.
** - Type L - Hard
*** - Type K - Hard temper with brazed joints only or type K-soft temper without joints in or under floors
**** - In or under slab floors only brazed joints

-- End of Section --

SECTION 23 05 93

TESTING, ADJUSTING, AND BALANCING FOR HVAC
05/25

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL, INC. (AMCA)

AMCA 203	(1990; R 2011) Field Performance Measurements of Fan Systems

ASSOCIATED AIR BALANCE COUNCIL (AABC)

AABC MN-1	(2016, 7th ed) National Standards for Total System Balance

NATIONAL ENVIRONMENTAL BALANCING BUREAU (NEBB)

NEBB PROCEDURAL STANDARDS	(2019) Procedural Standard for TAB (Testing, Adjusting and Balancing) of Environmental Systems - Ninth Edition

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70E	(2024) Standard for Electrical Safety in the Workplace

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA 016	(2012) HVAC Air Duct Leakage Test Manual - 2nd Edition
SMACNA 1780	(2023) HVAC Systems - Testing, Adjusting and Balancing, 4th Edition

1.2 DEFINITIONS

In some instances, terminology differs between this Contract and the TAB certifying body or the TAB Standard primarily because this section intends to use the industry standards specified, along with additional requirements listed within this section, to produce optimal results.

a. AABC: Associated Air Balance Council

b. Certifying Body: An independent body responsible for issuing a formal recognition, such as a certificate, proving that the certification meets specific national or international requirements.

c. COTR: Contracting Officer's Technical Representative

d. DALT: Duct Air Leakage Testing (of HVAC duct systems such as supply

air (SA), return air (RA), exhaust air (EA), relief air (LA), and outdoor air (OA)).

e. DALT Failure: This phrase means "a leakage rate measured during DALT Field Work and Acceptance Testing which exceeds the allowable leakage rate for the duct test pressure and leakage class indicated."

f. Duct System: When applied to DALT, this phrase means "complete duct system, inclusive of all ductwork, plenums, mains, branches, fittings and duct-mounted components and appurtenances, such as manual balancing dampers, control dampers, access doors, fire dampers, and duct-mounted coils, up to, but excluding flexible ducts and air-handling equipment, such as air-handling units (AHUs), dedicated outdoor air system (DOAS) units, fan coil units (FCUs), water source heat pumps (WSHPs), and variable-air volume (VAV) terminal units."

g. HVAC: Heating, ventilating, and air-conditioning

h. TAB: Testing, Adjusting, and Balancing (of HVAC systems).

i. TAB Failure: This phrase means "a measurement taken during TAB Field Acceptance Testing which does not fall within the specified Acceptance Tolerance for a specific parameter."

j. TAB Firm: AABC Certified Member Agency, NEBB Certified Firm, TABB Certified Contractor

k. TAB Standard: Standard utilized by TAB Team based on TAB Firm's certifying body:

(1) AABC - National Standards for Total System Balance (AABC MN-1)

(2) NEBB - Procedural Standard for Testing, Adjusting and Balancing of Environmental Systems (NEBB PROCEDURAL STANDARDS)

(3) TABB - HVAC Systems Testing, Adjusting & Balancing Manual (SMACNA 1780)

l. TAB Team Supervisor: AABC Test and Balance Engineer (TBE), NEBB TAB Certified Professional (TAB CP), TABB TAB Certified Supervisor

m. TAB Team: TAB Firm personnel

n. TABB: Testing, Adjusting and Balancing Bureau

1.3 GENERAL REQUIREMENTS

The work includes DALT and TAB of new and existing HVAC systems, which are located within, on, under, between, and adjacent to buildings.

Perform TAB in accordance with the requirements of the TAB Standard identified by the TAB Firm's certifying body, as supplemented and modified by this specification section. Perform DALT in compliance with the procedures specified in SMACNA 016, as supplemented and modified by this specification section.

1.3.1 Support Personnel

Ensure the TAB Team Supervisor or TAB Team Field Leader is present

full-time on the Contract site for overall management and direct observation of the DALT and TAB Field Work. Certified TAB Team Field Technicians may work independently of direct observation by the TAB Team Supervisor or Field Leader.

Ensure the technical personnel, such as factory representatives and HVAC controls contractor technicians, to operate HVAC equipment are present to enable the TAB Team to accomplish the DALT and the TAB measurement work. Provide the personnel to install field designated test ports and test apparatus connections.

1.3.2 Coordination

Coordinate testing schedules with work in other Sections performed on the components or systems to be tested. Ensure support personnel are present at the times required by the TAB Team and cause no delay in the DALT and the TAB Field Work.

1.4 RELATED REQUIREMENTS

Requirements for thermal insulation of ductwork, piping, fittings, and valves are specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

Requirements for Detail Drawings, construction and sealing of HVAC air distribution systems are specified in Section 23 30 00 HVAC AIR DISTRIBUTION.

1.5 SUBMITTALS

Unless otherwise specified or directed by the Contracting Officer, provide submittals in electronic format. In addition to the electronic submittal, provide three hard copies of the submittals.

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

TAB Firm And Personnel Qualifications; G

Design Review Report; G

TAB Pre-Field Engineering Plan; G

SD-06 Test Reports

Existing Facility Conditions Report; G

Pre-Final DALT Report; G

Certified Final DALT Report; G

Certified TAB Report; G

1.6 TAB FIRM AND PERSONNEL QUALIFICATIONS

Engage the services of a qualified TAB Firm to perform DALT and TAB work for this project. Only approved firm and personnel are allowed to perform DALT and TAB work on this Contract. Any firm or individual that has been the subject of disciplinary action by their certifying body within the 5 years preceding Contract Award is not eligible to perform any duties related to DALT and TAB. Comply with the following:

a. Certification: Maintain TAB Firm and personnel certifications for the entire duration of duties specified. Renew Certifications which expire prior to completion of the TAB work in a timely manner so there is no lapse in certification. Provide written notice to the Contracting Officer, with a copy of renewed certificates of the TAB Firm and personnel, prior to expiration of the previous certificate(s). If, for any reason, the TAB Firm or its employee loses subject certification during this Contract, immediately notify the Contracting Officer in writing and comply with the requirements for the replacement of TAB Firm and TAB Team Members. An approved successor must validate all work performed for this project by the TAB Firm or TAB Team Member who lost certification.

b. Replacement of TAB Firm and TAB Team Members: Replacement or substitution of firm or individual members may occur if each complies with the applicable qualifications and is approved by the Contracting Officer prior to the performance of its duties on this Contract. Submit replacement TAB Firm and Personnel Qualifications in accordance with this section.

Submit the TAB Firm and Personnel Qualifications within 60 calendar days after the date of Contract Award.

1.6.1 TAB Firm

Provide documentation that the TAB Firm is a first tier subcontractor to the prime Contractor and an independent company, not participating in any other work on this Contract or affiliated to any other company participating in work on this Contract, including, but not limited to, design, furnishing equipment, or construction. No work may be performed by a second tier subcontractor.

Provide a copy of current certificate, with expiration date, to certify that the TAB Firm is certified by AABC, NEBB, or TABB in categories and functions of the DALT and TAB field work specified. Designate the single certifying body to be utilized when the firm is certified by more than one.

1.6.2 TAB Personnel

For each TAB Team role below, provide at least one qualified, full-time employee of the TAB Firm for approval. Include the proposed role(s) of each employee with their qualification documentation. It is acceptable for a TAB Team member to perform duties of another TAB Team role if they meet the qualifications of both.

a. TAB Team Supervisor

Provide documentation, including full name and a copy of current certificate, that the TAB Team Supervisor is a AABC TBE, a NEBB TAB CP, or a TABB TAB Certified Supervisor.

b. TAB Team Field Leader

Provide documentation that the TAB Team Field Leader is a certified TAB Technician by AABC, NEBB, or TABB, and has satisfactorily performed full-time supervision of TAB work of others in the field for a minimum of 3 years immediately preceding Contract Award. Include full name, a copy of current certificate, and a list of projects, roles performed, and associated dates.

c. TAB Team Field Technician

Provide documentation that each TAB Team Field Technician is a certified TAB Technician by AABC, NEBB, or TABB, or has satisfactorily performed DALT and TAB work in the field for a minimum of 1 year immediately preceding Contract Award. Include full name, a copy of current certificate when applicable, and a list of projects, roles performed, and associated dates.

1.7 TAB STANDARD

All recommendations and suggested practices contained in the TAB Standard are mandatory. Maintain a hard copy and an electronic PDF file copy of the standard on site.

All quality assurance provisions of the TAB Standard, such as performance guarantees, are part of this Contract. For systems or system components not covered in the TAB Standard, TAB procedures and report forms must be developed by the TAB Team Supervisor and included in the TAB Pre-Field Engineering Plan. Where new procedures and requirements, applicable to the Contract requirements have been published or adopted by the certifying body responsible for the TAB Standard, the more stringent of the requirements and recommendations contained in these procedures and requirements are considered mandatory.

1.8 INSTRUMENTATION

It is the responsibility of the TAB Firm to use instrumentation that meets the requirements of the TAB Standard. Select appropriate instruments to achieve the applicable TAB tolerances. Instrumentation used for taking air wet-bulb temperature readings must provide accuracy of a minimum of plus or minus 5 percent at the measured face velocities. Where the instrument manufacturer calibration recommendations are more stringent than those listed in the TAB Standard, adhere to the manufacturer's recommendations. Instrumentation must be in proper operating condition and must be applied in accordance with the instrumentation's manufacturer recommendations.

All instrumentation must bear a valid National Institute of Standards and Technology (NIST) traceable calibration certificate, dated within one year, during field work and Field Acceptance Testing.

1.9 DESIGN REVIEW

The TAB Team Supervisor must review the Contract Plans and Specifications to advise the Contracting Officer of any omissions and deficiencies that would prevent the effective and accurate TAB of the systems in compliance with the requirements of this section, including performing the field work for the reporting of existing facility conditions. Accomplish the

following:

a. Verify in the documents the presence and location of permanently installed test ports and other devices needed, including gauge cocks, thermometer wells, flow control devices, flow measuring devices, balancing valves, and manual balancing dampers.

b. Confirm the inclusion of the design values necessary to complete the DALT and TAB report forms required for the TAB Pre-Field Engineering Plan.

c. Generate a list of submittals, from those in the Contract Submittal Register of Section 01 33 00 SUBMITTAL PROCEDURES, that relate to the successful accomplishment of all HVAC systems TAB.

d. Prepare a report containing a detailed listing of the items identified during the review. Provide the omission and deficiency listing in a tabular format, with each item sequentially numbered and with a reference to the applicable design document. For each omission and deficiency, provide a complete explanation including supporting documentation detailing the design deficiency. If no deficiencies are evident, state so in the report. Include the TAB Related Submittals List in the report.

Submit the Design Review Report to the Contracting Officer for approval within 30 calendar days after approval of the TAB Firm and Personnel Qualifications.

1.10 TAB PRE-FIELD ENGINEERING PLAN

The TAB Team Supervisor must utilize the TAB Standard, Contract Plans, Contract Specifications, approved contract revisions, and contract change orders to prepare a plan for the DALT and TAB field work, including procedures, report forms, diagrams, instrumentation and other supporting documents in compliance with the following:

a. Project Summary: Provide a detailed narrative describing the DALT and TAB Field Work to be performed, including systems and equipment. Clearly distinguish between DALT information and TAB information.

b. Step-by-Step Procedures: Provide a list of the intended procedural steps for DALT and TAB Field Work from start to finish. Include the following:

(1) The intended procedural steps for TAB work for systems, subsystems, and system components. TAB Standard procedure excerpts may be provided to supplement this requirement.

(2) A description of how each type of data measurement will be obtained.

(3) A list of Contractor support personnel required for each step, and tasks they need to perform.

c. Report Forms: Provide the report forms to be used in the DALT and TAB reports to document the DALT and TAB Field Work, with the preliminary information and design values filled in. Utilize contract document design HVAC systems values. For TAB report forms, use forms inclusive of all data on TAB Standard sample report forms, or generate where no

TAB Standard form exists, for all data collection requirements. Ensure report forms contain data fields for each HVAC controls system flow measuring device's calibration, including design flow rate, actual flow rate, controls system reading and factor. For DALT report forms, use forms comparable to the "Air Duct Leakage Test Summary Report Forms" located in SMACNA 016, with an example of design and test data in the plan. Coordinate the key numbering used in the report forms with that used in the TAB Schematic Drawings.

d. TAB Schematic Drawings: Provide the schematic drawings to be used in the required reports, which may include building floor plans, mechanical room plans, equipment schedules, duct system plans, and equipment elevations. Use the contract drawings and, if available, ductwork shop drawings to provide the following:

(1) Air moving equipment and pump schedules.

(2) Thermal energy transfer equipment schedules.

(3) Duct Construction and Leakage Testing Schedule.

(4) Air system plans showing the location and airflow quantities of all supply, return, exhaust, relief, outdoor, and transfer air terminal devices such as registers, grilles, diffusers, louvers, and rooftop hoods and their respective airflow quantities.

(5) A key numbering system on the drawings which identifies each piece of equipment and each air terminal device contained in the air terminal airflow report sheets. It is acceptable to utilize the contract drawing numbering system when provided for equipment.

(6) A unique number or mark for each water flow measurement fitting and balancing valve. It is acceptable to utilize the contract drawing numbering system when provided for valves and fittings.

(7) Intended TAB measurement locations, including where test ports need to be provided by the Contractor.

For Static Pressure Profile and Duct Traverse Equipment Diagrams, provide diagrams, representative of the actual equipment configuration, developed from TAB Standard forms, contract drawings or approved equipment submittals.

For DALT schematic drawings, provide a representative diagram matching the example DALT report form in this plan.

e. Instrumentation: Provide a list of DALT and TAB instruments for this project. Include the instrument name and description, manufacturer, model number, scale range, published accuracy, most recent calibration date, and what the instrument will be used for on this project. Submit instrument manufacturer's literature to document instrument accuracy performance is in compliance with that specified. Provide a copy of the calibration certificate for each calibrated instrument to be used.

f. Pre-DALT Field Work Checklist: Provide a thorough checklist of the work items and inspections that need to be accomplished before DALT Field Work can be performed. Include signature and date lines for the Contractor's quality control representative and mechanical

contractor's representative acknowledging completion of the marked checklist items.

g. Pre-TAB Field Work Checklist: Provide a thorough checklist of the work items and inspections that need to be accomplished before the proportional balancing and thermal performance testing TAB Field Work can be performed. Include items such as completion of applicable HVAC controls systems installation, cleaning of hydronic system including but not limited to strainers, and replacement of HVAC system air filters. Provide separate sections of checklist items for proportional balancing and thermal performance testing TAB Field Work. Each section must include signature and date lines for the Contractor's quality control representative and mechanical contractor's representative acknowledging completion of the marked checklist items.

Submit the TAB Pre-Field Engineering Plan to the Contracting Officer for approval a minimum of 60 calendar days in advance of commencement of TAB field work required of Existing Facility Conditions.

1.11 PRE-DALT/TAB MEETING

Meet with the Contracting Officer's Technical Representative (COTR) to develop a mutual understanding relative to the details of the DALT and TAB work requirements. Requirements to be discussed include required submittals, work schedules, and field quality control. Ensure that the TAB Team Supervisor and a representative for the sheet metal contractor, mechanical contractor, electrical contractor, and HVAC controls system contractor are present at this meeting. Conduct the Pre-DALT/TAB Meeting a minimum of 30 calendar days in advance of the commencement of ductwork installation.

Provide written notice to the Contracting Officer of the proposed date of the Pre-DALT/TAB Meeting at a minimum of 14 calendar days prior to the proposed date. The notice must include the proposed date and time; required, and optional if any, attendees' names and job titles; a copy of the current submittal register; and a copy of the current network analysis schedule containing the sequencing and durations of the DALT and TAB activities and submittals in this section.

1.12 EXISTING FACILITY CONDITIONS

Perform a field survey, including inspection, by the TAB Team of the existing equipment, ductwork, and associated systems to confirm the location and condition of the equipment, test ports, flow measuring devices, balancing devices, fire and smoke dampers, and other items that impact the DALT and TAB work required of this Contract. Include a visual inspection of ductwork and duct liner for the presence and condition of duct sealant, material deterioration, and visible duct blockages and restrictions.

Submit the Existing Facility Conditions Report to the Contracting Officer for approval within 14 calendar days of completion of the associated field work. Submit an updated TAB Pre-Field Engineering Plan to the Contracting Officer for approval within 30 calendar days of approval of the Existing Facility Conditions Report as a result of this field work.

1.13 REPORTS

Format: All submitted documentation must be typed, neat, and organized. Include a dated title page, a certification page, a table of contents identifying the location of each report section, sequentially numbered pages throughout, and all sections bookmarked. Tables, lists, and diagrams must be titled.

Submit the completed report forms approved in the TAB Pre-Field Engineering Plan, and any other data sheets and supporting documentation necessary, to document the required design data; field measurements data; system configuration and settings during testing; design and installation deficiencies; and, required data evaluations. Reports must be completed by the TAB Team, and reviewed and certified by the TAB Team Supervisor.

1.13.1 Existing Facility Conditions Report

Provide a consolidated report of the DALT and TAB and survey Field Work performed in compliance with the following requirements:

a. Project Summary: Provide a description of the scope of the Field Work, including a narrative describing the outcome of the Field Work. When applicable, provide notations describing how actual field procedures differed from those in the TAB Pre-Field Engineering Plan.

b. Survey Results: Provide a narrative describing the items that impact the DALT and TAB work required of this Contract. For those items considered detrimental to the work or nonfunctional, include explanation of the deficiencies. Define the scheduled need date for repairs of existing nonfunctional equipment and devices.

c. System Variations: Provide a listing in a tabular format, with each item sequentially numbered, that documents:

   (1) System variations deviating from the contract documents discovered as a result of the Field Work, including any abnormalities and any items for the attention of the Contracting Officer.

   (2) Recommended resolutions developed by the TAB Firm.

   (3) References to the associated Field Work Reports or Supporting Documents, as applicable.

   (4) Scheduled need date for repairs of existing nonfunctional equipment and devices.

d. Supporting Documents: Provide copies of documentation that clarifies the System Variations such as equipment schedules, product literature, and photographic images. Include this documentation in an appendix to the report with sequential numbering of each separate item for reference in the System Variations list.

e. Field Work Reports: Provide a copy of the approved reports generated from the DALT and TAB Field Work in an appendix to the report with sequential numbering of each separate document.

1.13.2 DALT Reports

Report the data for Pre-Final DALT Reports and the Certified Final DALT Report meeting the following requirements:

a. Project Summary: Provide, if applicable, notations describing how actual field procedures differed from those in the approved TAB Pre-Field Engineering Plan. If no procedures differed, state so in the report.

b. Data from DALT Field Work: After conducting the DALT Field Work, prepare the DALT field data using the report forms approved in the TAB Pre-Field Engineering Plan. Form data must be recorded for each test iteration of each duct selection. Report forms for each test must indicate either "Pass" or "Fail". In addition, submit in the report, a marked duct shop drawing identifying each section of duct tested with assigned node numbers for each section. Node numbers used in the marked duct shop drawings must be included in the completed report forms to identify each duct section.

c. Supporting Documents: Include a copy of all calculations prepared in determining the duct surface area and the allowable leakage for each duct test section. In addition, provide a copy of the calibration curve for each of the DALT orifices used for testing.

d. Instruments: List the instruments used to measure the data. Include in the listing each instrument's unique identification number, calibration date, and calibration expiration date. Provide a copy of the calibration certificate for each calibrated instrument used.

e. Certification: Include the TAB Team Supervisor's physical or electronic stamp, issued by the certifying body, and dated signature.

The Certified Final DALT Report consists of the approved Pre-Final DALT Reports, organized in chronological order, the DALT-related Project Summary and Step-by-Step Procedures from the approved TAB Pre-Field Engineering Plan with a brief narrative describing any DALT failures and subsequent passing tests, and a separate Certification.

1.13.3 TAB Reports

Report the data for the Certified TAB Report in compliance with the following requirements:

a. Project Summary: Provide a project narrative, including systems and equipment tested, describing the outcome of the testing and balancing and include a list of items documenting system variations deviating from the design tolerances, any abnormalities discovered, and any outstanding items with proposed corrective action. When applicable, provide notations describing how actual field procedures differed from those approved in the TAB Pre-Field Engineering Plan. If no procedures differed, state so in the report.

b. Certification: Include the TAB Team Supervisor's physical or electronic stamp, issued by the certifying body, and dated signature.

c. Data from TAB Field Work: Prepare the TAB field data using the report forms approved in the TAB Pre-Field Engineering Plan and any other data sheets necessary to document the required final system balance

and demonstrate accuracy and repeatability during TAB Field Acceptance Testing. For each unique calibration factor utilized, report the traverse airflow, the flow measuring instrument reading (e.g., flow hood airflow), the resulting correction factor, and the location of the traverse taken. Include notation on each form with the date the form's data was collected and with any Supporting Document reference number. Provide a detailed explanation wherever a final measurement did not achieve the required value or fall within the required range of values. Include the following:

(1) System Configuration: Clearly identify system configurations and conditions affecting data for all reported data. Include system operational parameters such as device positioning, system diversity, modes of operation, and setpoints necessary to set up and duplicate the system configuration during the TAB Field Acceptance Testing. Include final hydronic differential pressure setpoint, hydronic system fill pressure, glycol percentage, pump and fan motor frequency in maximum, fan motor frequency in minimum, fan brake horsepower, calibration coefficients and factors, control damper positions, and primary air static pressure setpoint.

(2) Static Pressure Profiles: Provide static pressure profiles in accordance with this section. Illustrate pressures in an Equipment Diagram representative of the actual installation. Include design static pressure and differential pressure values for comparison where provided.

(3) Duct Traverses: Provide duct traverse measurement data in accordance with this section. Include individual velocities from the duct traverses taken. Illustrate, in an Equipment Diagram, the actual entering and leaving duct traverse airflows for each piece of air-handling equipment exceeding 2,000 CFM.

(4) Air and Water Systems' Open Paths: Identify air and hydronic system open paths in the report form.

(5) Motor Data: Provide motor current (amperage) and voltage for each phase of motors, including those powered by VFDs. Include current setting for thermal overload protection for motors, including starter or VFD brand, model, enclosure type, installed overload devices, rating(s) or rating range, and setpoints, and revised device ratings and setpoints when applicable.

(6) Thermal Performance Data: Include capacity field data and design and calculated capacity, along with ambient outdoor temperature data, on thermal performance report forms. Include notation to identify system configuration settings that deviate from the design sequences of operation and setpoints when necessary to obtain the design capacity.

d. Flow Measuring Device Calibration: Provide calibration data at each scheduled design volumetric flow rate.

e. Instruments: Provide an updated list of the instruments used to measure the TAB data. Include in the listing each instrument's unique identification number, calibration date, and calibration expiration date. Include a copy of the instrument calibration certificate when updated from the copy in the approved TAB Pre-Field Engineering Plan.

f. Performance Curves: Provide copies of the factory pump curves and fan curves for pumps and fans included on the job, and manufacturer equipment data curves or tables correlating pressure drop and water flow rate. Include marks or notation indicating the reported final balance values on each curve.

g. Calibration Charts: Provide a factory calibration chart, table, graph, or diagram, as applicable, for each applicable balancing valve and flow measuring device such as a venturi flow meter and an orifice flow meter.

h. TAB Schematic Drawings: Provide updated drawings and diagrams with the final installed locations of all terminals and devices, any numbering changes, and actual test locations including duct traverse and static pressure measurements. Indicate the air terminal device and water coil of the open paths for those identified.

i. Mechanical Equipment Schedules: Include a copy of the mechanical equipment schedules.

j. Supporting Documents: Provide copies of any request for information (RFI) with the RFI response; summaries of implemented change order(s); meeting minutes with participants; electronic mail with addresses; and, other documentation substantiating any deviations of the reported design values from the initial contract design documents. Include this documentation in an appendix to the TAB report with sequential numbering of each separate document for reference in the data presentation forms.

k. Guarantee: Provide documentation substantiating the inclusion of the quality assurance program such as a certificate of conformance or performance guarantee issued by the TAB Firm's certifying body.

1.14 SEQUENCING AND SCHEDULING

1.14.1 Submittal and Work Schedule

This schedule is structured as though the HVAC systems construction, and thereby the DALT and TAB work, submittals, and field acceptance testing, is going to be completed in a single occurance for the contract. All DALT and TAB field work, submittals, and acceptance testing must be planned and completed separately for each occurance. Ensure sufficient time is scheduled to complete each item, including Government review period for submittals. The order of items listed below does not imply a specified sequence:

a. Submission of TAB Firm and Personnel Qualifications

b. Submission of Design Review Report

c. Submission of TAB Pre-Field Engineering Plan

d. Pre-DALT/TAB Meeting

e. Existing Facility Conditions Field Work

f. Submission of Existing Facility Conditions Report

g. DALT Field Work

h. Submission of Pre-Final DALT Reports

i. DALT Field Acceptance Testing

j. Submission of Certified Final DALT Report

k. Proportional Balancing TAB Field Work

l. Submission of Certified TAB Report

m. TAB Field Acceptance Testing

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

3.1 DALT PROCEDURES

3.1.1 Systems Requiring DALT

All duct systems, regardless of duct pressure classification, are subject to DALT including supply, return, exhaust, relief, and outdoor air with exception of transfer air. From each duct system indicated as subject to DALT, the Contracting Officer will randomly select sections of each completed duct system for testing such that the duct selections will not exceed 25 percent of the total measured linear footage of each duct system. Include notation within the associated Advance Notice indicating the specific unit(s) when electing the following for any single unit or quantity of similar units:

a. It is acceptable for an entire duct system associated with a single unit (e.g., 100 percent of AHU-1 supply air ductwork) to be leak tested instead of disassembling that system in order to DALT only the 25 percent duct selection specified. Testing an entire duct system for a unit does not reduce the DALT requirements for any other duct system or selection.

b. It is acceptable for the duct systems (e.g., FCU supply air and return air) for 25 percent of the total quantity of similar terminal units and light-duty air-handling equipment (e.g., WSHPs less than 5 tons cooling capacity, VAVs, and FCUs) to be leak tested instead of disassembling 25 percent of each duct system for each of these units.

3.1.2 Prerequisites for DALT Field Work

Complete the following prior to starting DALT Field Work:

a. Submission and approval of the SD-01 Preconstruction Submittals.

b. Installation and sealing in conformance with the contract documents of those duct systems indicated completed and ready for testing.

c. Confirmation ductwork to be air leakage tested is accessible and not concealed or insulated.

d. Work items and inspections indicated in the Pre-DALT Field Work Checklist.

e. Furnish the TAB Team a copy of the ductwork layout Detail Drawings indicating the completed duct systems available for DALT.

3.1.3 Advance Notice for Pre-Final DALT Field Work

Provide the Contracting Officer with written notification including the proposed date for DALT and a copy of the ductwork layout Detail Drawings with indication and dimensions of the duct systems, or portion thereof, completed and ready for DALT. Include with the notice the signed and dated Pre-DALT Field Work Checklist, with all work items certified by the Contractor and mechanical contractor as completed.

Provide the notice after completion of the installation of duct systems indicated as ready for testing.

3.1.4 Ductwork Selections

From each duct system indicated within the Advance Notice of Pre-Final DALT Field Work, the Contracting Officer will select sections of each completed duct system for testing in accordance with this section. Maintain a hard copy of the drawings indicating ductwork selections on site.

Sealing of the ductwork selections is prohibited, with exception of temporary end caps and connection for test apparatus, from the time the Contractor is notified of the selections until DALT measurements are recorded.

3.1.5 DALT Field Work

Conduct DALT Field work on the ductwork selections in compliance with the procedures specified in SMACNA 016, as supplemented and modified by this section. Use a duct test pressure equivalent to each ductwork selection's pressure classification. Calculate the ductwork selection allowable leakage using the more stringent, lower numerical value, of the duct system leakage class for the duct pressure classification indicated on the drawings or the maximum permitted leakage class defined as follows:

a. Round/Oval Leakage Class = 3 and Rectangular Leakage Class = 4 at duct pressure classification of 4 in. WG and above.

b. Round/Oval Leakage Class = 4 and Rectangular Leakage Class = 8 at duct pressure classification of 2 in. WG and 3 in. WG.

c. Round/Oval Leakage Class = 8 and Rectangular Leakage Class = 16 at duct pressure classification of 1 in. WG.

Complete DALT Field Work on the ductwork selections within 48 hours from receipt of selections, including disconnection, capping, measuring, and testing of ductwork. If any of the duct sections tested is a DALT failure, terminate testing for that system and report the duct selection as failed and the duct system as DALT terminated in the Pre-Final DALT Report.

3.1.6 Pre-Final DALT Report

Upon completion of the DALT Field Work, prepare a Pre-Final DALT Report. Prepare separate Pre-Final DALT Reports when DALT is not completed in a single event and differentiate these with a sequential numerical suffix such as Pre-Final DALT Report 1.

Submit the Pre-Final DALT Report to the Contracting Officer for approval within two working days of completion of the related DALT Field Work.

3.1.7 Quality Assurance

3.1.7.1 DALT Field Acceptance Testing

In the presence of the Contracting Officer and TAB Team Field Leader, conduct field acceptance testing of a maximum of 50 percent of the duct sections in the approved Pre-Final DALT Report as selected by the Contracting Officer. If any of the duct sections tested is a DALT failure, terminate data checking for that section; the associated Pre-Final DALT Report data for the given duct selection will be disapproved.

Provide the Contracting Officer with written notification of the proposed date for DALT Field Acceptance Testing within 14 calendar days of approval of the Pre-Final DALT Report and a minimum of 7 calendar days in advance of proposed field acceptance testing date.

3.1.7.2 Retesting and Additional Testing

For any duct section indicated as a DALT failure, make the necessary repairs. Repairs must be applied to similar conditions in all untested duct sections. For each DALT failure, and after repairs are completed, conduct DALT on the untested duct selection(s) of the terminated duct system, on the failed section, and one additional duct section as selected by the Contracting Officer. Prepare and resubmit the Pre-Final DALT Report with the original, retesting, and additional selection test results for approval. Reschedule field acceptance testing of the approved revised report with the Contracting Officer.

3.1.8 Certified Final DALT Report

Prepare the Certified Final DALT Report using data furnished by the TAB Team in the Pre-Final DALT Report(s).

Submit the Certified Final DALT Report to the Contracting Officer for approval within 14 calendar days of successful completion of all DALT Field Acceptance Testing.

3.2 TAB PROCEDURES

3.2.1 Systems Requiring TAB

All air and hydronic systems are subject to TAB such as the following:

a. Air Systems:

(1) Supply Air (SA)

(2) Return Air (RA)

(3) Outdoor Air (OA)

(4) Exhaust Air (EA)

(5) Relief Air (LA)

b. Hydronic Systems:

(1) Heating Hot-Water (HHW)

Each system includes the associated equipment, devices, and components such as:

a. Air systems: AHUs, DOAS units, Heating and Ventilating Units (HVUs), FCUs, fans, duct systems, , flow measuring and balancing devices, grilles, registers, and diffusers.

b. Hydronic systems: boilers, coils, pumps, piping systems, pressure reducing valves, flow-measuring and balancing devices, and pressure and temperature ports.

3.2.2 TAB Tolerances

3.2.2.1 System Tolerances

System tolerances apply to the design flow rates as specified or indicated in the contract documents. HVAC systems' tolerance is plus or minus 5 percent, except as indicated below:

a. Air Systems:

(1) OA 50 CFM or less: plus 5 CFM to minus zero CFM

(2) EA 50 CFM or less: plus zero CFM to minus 5 CFM

(3) SA and RA of 100 percent recirculating single-zone air-handing equipment: plus or minus 10 percent

(4) SA and RA 50 CFM or less: plus or minus 3 CFM

b. Hydronic Systems:

(1) HW at coils: plus or minus 10 percent

3.2.2.2 Acceptance Tolerances

Field Acceptance Testing measurements must remain within the associated System Tolerance of the design flow rate. When the associated System Tolerance is plus or minus 10 percent, Field Acceptance Testing measurements must remain within the associated System Tolerance of the design flow rate and repeat within plus or minus 5 percent of the approved Certified TAB Report data.

3.2.3 Advance Notice for TAB Field Work

Provide the Contracting Officer with written notification including the proposed dates for TAB Field Work and a list of the systems ready for TAB on the proposed start date. Include with the notice the signed and dated

Pre-TAB Field Work Checklist, with the applicable work items certified by the Contractor and mechanical contractor as having been completed and working as designed.

Furnish the Advance Notice for TAB Field Work prior to start of the TAB Field Work.

3.2.4 Proportional Balancing TAB Field Work

Conduct TAB Field Work in conformance with the TAB Standard, as supplemented and modified by this section. Test, adjust, and balance the HVAC systems until measured flow rates (air and water flow) are within the specified System Tolerances. Do not exceed maximum rated revolutions per minute (RPM) and rated full load amperage for equipment during any mode of operation, including with loaded filters and wet cooling coils. Variable speed drives must be capable of controlling to maximum and minimum flows with a drive operational range not less than 25 Hz. Operation exceeding 60 Hz is permitted only for direct-drive plenum fans rated for operation at higher frequencies. Follow the procedures specified in NFPA 70E during electrical measurements on exposed energized conductors or circuits. Additionally, this work includes the following:

a. Adjustment of flow control and balancing devices such as balancing valves, balancing dampers, and sheaves.

b. Adjustment of variable frequency drives and speed controllers.

c. Calibration of each controls system flow measuring device at each scheduled design volumetric flow rate.

d. Changing out fan sheaves if required to obtain flow rates specified or indicated.

Complete Proportional Balancing TAB Field Work at a minimum of 120 calendar days in advance of the scheduled Beneficial Occupancy Date (BOD).

3.2.4.1 Prerequisites for TAB Field Work

Complete the following prior to starting Field Work:

a. DALT Field Work and obtain approval of the Certified Final DALT Report.

b. Installation of pressure and temperature test ports adjacent to inlet and outlet of every pump, heat exchanger, chiller, boiler, and coil, and as required by the TAB Team Supervisor.

c. Work items and inspections indicated in the Pre-TAB Field Work Checklist, including providing new air filters and cleaning screens of hydronic system strainers.

d. Enclosure of the building envelope according to the contract documents with the Air Barrier Pressure Test completed and the Air Leakage Test Reports and Diagnostic Test Reports approved. Hydronic system TAB field work may commence prior to air barrier test completion.

e. Manufacturer's equipment start-up forms for each piece of equipment to be tested.

f. HVAC controls system installation and start-up for each piece of

equipment to be tested.

3.2.4.2 TAB Air Distribution Systems

Balance systems to minimize throttling losses with at least one open path, with fully open balancing dampers from the fan discharge to an outlet and from fan suction to an inlet, for fans greater than 1 hp.

a. Static Pressure Profile Work

Measure and record static pressure profiles under maximum airflow conditions for air systems of 2,000 CFM and greater.

Measure static pressure data for supply, return, relief, exhaust, and outdoor air ducts for the systems. The static pressure measurement data must include, in addition to TAB Standard requirements, the following:

(1) Inlet and discharge static pressures for fans.

(2) Static pressure drop across coils and heat reclaim devices installed in unit cabinetry or the system ductwork.

(3) Static pressure drop across automatic control dampers.

(4) Static pressure drop across air filters, acoustic silencers, moisture eliminators, airflow straighteners, airflow measuring stations, and other pressure drop producing specialty items installed in unit cabinetry or in the system ductwork. Examples of these specialty items are smoke detectors, white sound generators, RF shielding, wave guides, security bars, blast valves, and duct mounted humidifiers.

Do not report static pressure drop across duct fittings provided for the sole purpose of conveying air, such as elbows with or without turning vanes, transitions, offsets, plenums, manual dampers, and branch take-offs.

(5) Report static pressure drop across louvers.

(6) Report static pressure readings in the duct at the point where the ducts connect to air-handling equipment.

b. Duct Traverse Work

Perform duct traverses, in addition to TAB Standard requirements, for main supply, return, exhaust, relief and outdoor air ducts for each piece of air-handling equipment exceeding 1,000 CFM. Include those ducts which lack 7 1/2 duct diameters upstream and 3 duct diameters downstream of straight duct unobstructed by duct fittings, offsets, and elbows. Evaluate the suitability of the duct traverse measurement based on satisfying the qualifications for a satisfactory pitot traverse plane as defined by AMCA 203.

c. Building Pressurization Work

Perform measurements upon completion of air system balancing and during climate conditions suitable for a pressure test. Record building differential pressure for all sides of the building on each

floor where openings allow measurements by instrumentation. Report all system setup parameters affecting building pressure measurement (e.g., exhaust, relief and outdoor airflow, damper positions, and fan speeds) and indicate wind speed during time of building pressure measurements. Measure in maximum and minimum building systems configuration.

Measurements must occur during building system setup with building exterior doors and windows closed and as follows:

(1) Occupied Mode; air-handling equipment and fans in maximum cooling, maximum design airflow.

(2) Occupied Mode; air-handling equipment with all zones satisfied such as VAVs at minimum design airflow.

(3) Occupied Mode; air-handling equipment in full Economizer Mode.

(4) Occupied Mode; air-handling equipment in Demand Controlled Ventilation Occupied-Standby Mode.

3.2.4.3 TAB Hydronic Distribution Systems

Balance systems to minimize throttling losses with at least one path, with fully open balancing valves, from the pump discharge to a terminal device and back to the pump suction, for pumps greater than 1 hp. Measure and record flow rates at all balancing valves and flow measuring devices.

3.2.4.4 Marking of Settings and Test Ports

Upon completing each item of work for TAB Field Work specified and prior to TAB Field Acceptance Testing, the TAB Team is to permanently mark the settings of HVAC adjustment devices including valves, gauges, and dampers so that adjustment can be restored if disturbed at any time. Secure balancing damper handles and set valve memory stops. Label variable frequency drives with final frequency (Hz) and control setpoint. Provide permanent markings clearly indicating the settings on the adjustment devices which result in the data reported on the Certified TAB Report. Permanently and legibly mark and identify the duct test ports. If the ducts have external insulation, make these markings on the exterior side of the insulation. Show the location of test ports on the as-built mechanical drawings with dimensions given where the test port is covered by exterior insulation.

3.2.5 Thermal Performance TAB Field Work

Perform operational thermal performance testing of the HVAC systems as soon as all prerequisites are completed, but prior to facility turnover.

Complete Thermal Performance Testing Field Work a minimum of 60 calendar days in advance of the scheduled BOD.

3.2.5.1 Prerequisites for Thermal Performance Field Work

Complete the following prior to starting Field Work:

a. Proportional Balancing TAB Field Work.

b. Work items and inspections indicated in the Pre-TAB Field Work

Checklist, including confirming clean filters and strainers.

c. Advance Notice for Thermal Performance TAB Field Work.

3.2.5.2 Thermal Performance Testing

Conduct thermal performance (capacity) tests to verify thermal energy transfer components, devices, and equipment meet the indicated design capacity. This work includes:

a. Verifying, using the same procedures and instruments for proportional balancing TAB field work, flows (air and water) remain within the System Tolerances. If the measurements exceed the specified System Tolerances, report these as deficiencies in accordance with this section.

b. Measuring water temperatures through immersion into fluid stream.

c. For ducted units, measuring airflows via duct traverse.

d. Measuring the range, from minimum to maximum, of the outdoor ambient dry-bulb temperature and corresponding dew-point temperature within which the TAB data was recorded. Record these temperature ranges on each day of data measurements.

Report all design data, actual field measurements, and capacity calculations for the components, devices, and equipment below.

3.2.5.3 Units with Coils

Report heating and cooling performance tests for heating and cooling coils such as heating hot-water, chilled-water, direct-expansion, and steam coils:

a. For units with capacities greater than 7.5 tons (90,000 BTU/H) cooling, such as factory manufactured units, central built-up units and rooftop units, determine the apparent air-side coil capacity by calculations utilizing direct measurement of airflow, and measurements of entering and leaving wet-bulb and dry-bulb temperatures for cooling capacity and dry-bulb temperatures only for heating capacity. Calculate water-side coil capacity utilizing direct measurements of water flow rate, and entering and leaving water temperatures. Measure and record coil water pressure drop.

   Measure and report dry-bulb temperature and relative humidity within the supply air duct downstream of each cooling coil. Report the corresponding dewpoint temperature.

b. For units with capacities of 7.5 tons (90,000 BTU/H) or less, such as fan coil units, duct mounted reheat coils associated with VAV terminal units, and unitary units, determine the apparent air-side coil capacity by calculations using direct measurement of airflow, single point measurement centered within the airstream of entering and leaving wet-bulb and dry-bulb temperatures for cooling capacity and dry-bulb temperatures only for heating capacity.

3.2.5.4 Units with Heat Recovery Devices

Report heating and cooling energy recovery performance tests for energy

recovery devices such as wheels, coils, and fixed plate exchangers.

Report total cooling capacity, heating capacity, and energy recovery effectiveness. For outdoor air and exhaust airstreams measure and report airflows and entering and leaving wet-bulb and dry-bulb temperatures across heat recovery device. For water-side calculations, utilize direct measurements of water flow rate and entering and leaving water temperatures. Measure and record water pressure drops.

3.2.5.5 Thermal Energy Transfer Equipment

Report heating and cooling performance tests for thermal energy transfer equipment (e.g., boilers, chillers, and cooling towers). Measure and report water flow rates, water-side pressure drops, and entering and leaving water temperatures. Report capacities.

3.2.6 Deficiencies

Strive to meet the intent of this section to maximize the performance of the equipment as designed and installed. However, if deficiencies in equipment or system design or installation prevent TAB work from being accomplished in accordance with this section, the TAB Team Supervisor must submit written notification within five working days from discovery of all such deficiencies for resolution. The TAB Firm must issue notice concurrently to the Contractor for corrective action and to the Contracting Officer for information. Provide a complete explanation, including supporting documentation, detailing the deficiencies and proposed corrective actions in the notification. Where deficiencies are encountered that adversely impact successful completion of:

a. TAB Field Work: Resolve deficiencies prior to submission of the Certified TAB Report.

b. TAB Field Acceptance Testing: The Contractor must, within five working days of the TAB Firm notice, submit written notification directly to the Contracting Officer, with a separate copy to the TAB Firm, of all such deficiencies, the intended or implemented corrective action, and the planned or actual date(s) for completion of each corrective action.

Responsibility for correction of installation deficiencies is the Contractor's.

3.2.7 Certified TAB Reports

Upon completing each item of work for TAB Field Work specified, prepare a TAB Report in accordance with this section using data furnished by the TAB Team. If there are no comments generated during the Certified TAB Report review process, state so in the report.

Submit the Certified TAB Report to the Contracting Officer for approval within 14 calendar days of completion of the TAB Field Work.

Provide a copy of the approved Certified TAB Report data in an electronic spreadsheet file, along with all supporting graphs, charts, and curves, within 21 calendar days of receipt of TAB Report approval.

3.2.8 Quality Assurance

3.2.8.1 TAB Field Acceptance Testing

In the presence of the Contracting Officer and TAB Team Field Leader, conduct field acceptance testing of points and areas in the approved Certified TAB Report as selected by the Contracting Officer. The selections include data types such as water and air volumetric flow rates, velocity, pressure, rotational speed (RPM), temperature, and electrical current recorded in the TAB Report. Measurement and test procedures are the same as required for TAB Field Work. If any of the measurements is a TAB failure, the Contracting Officer may terminate data verification. The sample group will be disapproved and require retesting and additional testing.

Provide the Contracting Officer with written notification of the proposed date for TAB Field Acceptance Testing within 14 calendar days of approval of the Certified TAB Report and a minimum of 7 calendar days in advance of proposed TAB Field Acceptance Testing date.

3.2.8.2 Sample Strategy

Field acceptance testing includes verification of selections using the sample strategy indicated for each Category. For each of the following Categories, the Contracting Officer will select a sample group for testing:

Category 1: 100 percent of the air system equipment such as DOAS units, AHUs (rooftop and central stations), return fans, computer room air-conditioning (CRAC) units, and energy recovery units (ERUs) and 25 percent of the associated air terminal devices.

Category 2: 100 percent of the water system equipment such as chillers, boilers, cooling towers, pumps, and Category 1 equipment's coils.

Category 3: 25 percent of the air terminal units (e.g., VAV terminal units, FCUs), and of the exhaust fans, supply fans, and relief fans and 100 percent of the selected equipment's air terminal devices.

Category 4: 25 percent of the hydronic systems' flow measuring devices (e.g., manual balancing valves and flow meters) and Category 3 equipment's hydronic coils.

Quantity is rounded up to a whole number for a sample size and is a minimum of three units or devices when three or more exist.

3.2.8.3 Retesting and Additional Testing

For any data indicated as a TAB Failure and when the data verification is terminated, make the necessary corrections, conduct TAB Field Work, set and secure balancing devices, and mark settings. Prepare and resubmit the applicable TAB Report with the corrected test results for approval. Reschedule TAB Field Acceptance Testing of the approved revised report with the Contracting Officer. For each TAB Failure, and after the revised report is approved, conduct field acceptance testing of the failed data point, one additional selection by the Contracting Officer from the same Category for each failure, and new selections by the Contracting Officer in the same Category using the Category's sample strategy. If there is insufficient quantity of data in the same Category, the Contracting Officer may select data from a different Category.

3.3 PREREQUISITE FOR SYSTEMS ACCEPTANCE

Compliance with field acceptance testing requirements of this section is a prerequisite for the final Contracting Officer acceptance of the HVAC systems.

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SECTION 23 07 00

THERMAL INSULATION FOR MECHANICAL SYSTEMS
02/13, CHG 7: 05/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only. At the discretion of the Government, the manufacturer of any material supplied will be required to furnish test reports pertaining to any of the tests necessary to assure compliance with the standard or standards referenced in this specification.

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 90.1 - SI	(2019) Energy Standard for Buildings Except Low-Rise Residential Buildings
ASHRAE 90.2	(2018; Addenda A-B 2021; Addenda D 2022; Addenda C 2023) Energy-Efficient Design of Low-Rise Residential Buildings

ASTM INTERNATIONAL (ASTM)

ASTM A167	(2011) Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A240/A240M	(2025a) Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
ASTM A580/A580M	(2023) Standard Specification for Stainless Steel Wire
ASTM B209	(2014) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM C195	(2007; R 2013) Standard Specification for Mineral Fiber Thermal Insulating Cement
ASTM C450	(2008) Standard Practice for Fabrication of Thermal Insulating Fitting Covers for NPS Piping, and Vessel Lagging
ASTM C533	(2017) Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation
ASTM C534/C534M	(2025) Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

ASTM C547	(2022a) Standard Specification for Mineral Fiber Pipe Insulation
ASTM C552	(2022) Standard Specification for Cellular Glass Thermal Insulation
ASTM C585	(2010) Standard Practice for Inner and Outer Diameters of Thermal Insulation for Nominal Sizes of Pipe and Tubing
ASTM C591	(2022) Standard Specification for Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
ASTM C592	(2022a) Standard Specification for Mineral Fiber Blanket Insulation and Blanket-Type Pipe Insulation (Metal-Mesh Covered) (Industrial Type)
ASTM C610	(2015) Standard Specification for Molded Expanded Perlite Block and Pipe Thermal Insulation
ASTM C612	(2014; R 2019) Standard Specification for Mineral Fiber Block and Board Thermal Insulation
ASTM C795	(2008; R 2018) Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel
ASTM C916	(2020) Standard Specification for Adhesives for Duct Thermal Insulation
ASTM C920	(2018; R 2024) Standard Specification for Elastomeric Joint Sealants
ASTM C921	(2010; R 2015) Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation
ASTM C1126	(2018) Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
ASTM C1136	(2023) Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation
ASTM C1710	(2011) Standard Guide for Installation of Flexible Closed Cell Preformed Insulation in Tube and Sheet Form
ASTM D2863	(2019) Standard Test Method for Measuring the Minimum Oxygen Concentration to Support Candle-Like Combustion of Plastics (Oxygen Index)

ASTM D5590	(2000; R 2010; E 2012) Standard Test Method for Determining the Resistance of Paint Films and Related Coatings to Fungal Defacement by Accelerated Four-Week Agar Plate Assay
ASTM E84	(2024) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E96/E96M	(2024a) Standard Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials
ASTM E2231	(2021) Standard Practice for Specimen Preparation and Mounting of Pipe and Duct Insulation Materials to Assess Surface Burning Characteristics

CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)

CDPH SECTION 01350	(2017; Version 1.2) Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources using Environmental Chambers

FM GLOBAL (FM)

FM APP GUIDE	(updated on-line) Approval Guide https://www.approvalguide.com/

GREEN SEAL (GS)

GS-36	(2013) Adhesives for Commercial Use

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-58	(2025) Pipe Hangers and Supports - Materials, Design and Manufacture, Selection, Application, and Installation

MIDWEST INSULATION CONTRACTORS ASSOCIATION (MICA)

MICA Insulation Stds	(8th Ed) National Commercial & Industrial Insulation Standards

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)

SCS	SCS Global Services (SCS) Indoor Advantage

SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD)

SCAQMD Rule 1168	(2023) Adhesive and Sealant Applications

U.S. DEPARTMENT OF DEFENSE (DOD)

MIL-A-3316	(1987; Rev C; Am 2 1990) Adhesives, Fire-Resistant, Thermal Insulation
MIL-A-24179	(1969; Rev A; Am 2 1980; Notice 1 1987; Notice 2 2020) Adhesive, Flexible Unicellular-Plastic Thermal Insulation

UNDERWRITERS LABORATORIES (UL)

UL 94	(2023; Reprint Jan 2024) UL Standard for Safety Tests for Flammability of Plastic Materials for Parts in Devices and Appliances
UL 723	(2023) UL Standard for Safety Test for Surface Burning Characteristics of Building Materials
UL 2818	(2022) GREENGUARD Certification Program For Chemical Emissions For Building Materials, Finishes And Furnishings

1.2 SYSTEM DESCRIPTION

1.2.1 General

Provide field-applied insulation and accessories on mechanical systems as specified herein; factory-applied insulation is specified under the piping, duct or equipment to be insulated. Furnish and install field applied insulation materials required for use on Government-furnished items as listed in the SPECIAL CONTRACT REQUIREMENTS.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

Submit the three SD types, SD-02 Shop Drawings, SD-03 Product Data, and SD-08 Manufacturer's Instructions at the same time for each system.

SD-02 Shop Drawings

MICA Plates; G

Pipe Insulation Systems and Associated Accessories

Equipment Insulation Systems and Associated Accessories

Recycled content for insulation materials; S

SD-03 Product Data

Pipe Insulation Systems; G

Equipment Insulation Systems; G

SD-04 Samples

Thermal Insulation; G

SD-07 Certificates

Indoor air quality for adhesives; S

SD-08 Manufacturer's Instructions

Pipe Insulation Systems; G

Equipment Insulation Systems; G

1.4 CERTIFICATIONS

1.4.1 Adhesives and Sealants

Provide products certified to meet indoor air quality requirements by UL 2818 (Greenguard) Gold, SCS Global Services Indoor Advantage Gold or provide certification or validation by other third-party programs that products meet the requirements of this Section. Provide current product certification documentation from certification body. When product does not have certification, provide validation that product meets the indoor air quality product requirements cited herein.

1.5 QUALITY ASSURANCE

1.5.1 Installer Qualification

Qualified installers will have successfully completed three or more similar type jobs within the last 5 years.

1.6 DELIVERY, STORAGE, AND HANDLING

Deliver materials in the manufacturer's unopened containers. Protect materials delivered and placed in storage from weather, humidity, dirt, dust and other contaminants. The Contracting Officer may reject insulation material and supplies that become dirty, dusty, wet, or contaminated by some other means. Attach manufacturer's stamp or label giving the name of the manufacturer and brand, and a description of the material, date codes, and approximate shelf life (if applicable) to packages or standard containers of insulation, jacket material, cements, adhesives, and coatings delivered for use, and samples required for approval. Insulation packages and containers must be asbestos free.

PART 2 PRODUCTS

2.1 STANDARD PRODUCTS

Provide materials which are the standard products of manufacturers regularly engaged in the manufacture of such products and that essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening. Submit a complete list of materials, including manufacturer's descriptive technical literature, performance data, catalog cuts, and installation instructions. Include the product number, k-value,

thickness and furnished accessories including adhesives, sealants and jackets for each mechanical system requiring insulation. The product data must be copyrighted, have an identifying or publication number, and have been published prior to the issuance date of this solicitation. Submit materials furnished under this section together in a booklet.

2.1.1 Insulation System

Provide insulation systems in accordance with the approved MICA National Insulation Standards plates as supplemented by this specification. Provide field-applied insulation for heating, ventilating, and cooling (HVAC) air distribution systems and piping systems that are located within, on, under, and adjacent to buildings; and for plumbing systems. Provide CFC and HCFC free insulation.

2.1.2 Surface Burning Characteristics

Unless otherwise specified, insulation must have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84. Determine flame spread, and smoke developed indexes, by ASTM E84 or UL 723. Test insulation in the same density and installed thickness as the material to be used in the actual construction. Prepare and mount test specimens according to ASTM E2231.

2.2 MATERIALS

Provide insulation that meets or exceed the requirements of ASHRAE 90.2. Ensure insulation exterior is cleanable, grease resistant, non-flaking and non-peeling. Provide compatible materials that do not contribute to corrosion, soften, or otherwise attack surfaces to which applied in either wet or dry state. Use materials on stainless steel surfaces meeting ASTM C795 requirements. Do not use calcium silicate on chilled or cold water systems. Use asbestos free materials. Provide product recognized under UL 94 (if containing plastic) and listed in FM APP GUIDE.

2.2.1 Adhesives

Provide non-aerosol adhesive products used on the interior of the building (defined as inside of the weatherproofing system) that meet either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168 (HVAC duct sealants must meet limit requirements of "Other" category within SCAQMD Rule 1168 sealants table). Provide aerosol adhesives used on the interior of the building that meet either emissions requirements of CDPH SECTION 01350 (use the office or classroom requirements, regardless of space type) or VOC content requirements of GS-36. Provide certification or validation of indoor air quality for adhesives.

2.2.1.1 Acoustical Lining Insulation Adhesive

Provide a nonflammable, fire-resistant adhesive conforming to ASTM C916, Type I.

2.2.1.2 Mineral Fiber Insulation Cement

Provide cement in accordance with ASTM C195.

2.2.1.3 Lagging Adhesive

Lagging is the material used for thermal insulation, especially around a cylindrical object. This may include the insulation as well as the cloth/material covering the insulation. To resist mold/mildew, use lagging adhesive meeting ASTM D5590 with 0 growth rating. Provide nonflammable and fire-resistant lagging adhesives that have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84. Ensure adhesive is MIL-A-3316, Class 1, pigmented white and suitable for bonding fibrous glass cloth to faced and unfaced fibrous glass insulation board; for bonding cotton brattice cloth to faced and unfaced fibrous glass insulation board; for sealing edges of and bonding glass tape to joints of fibrous glass board; for bonding lagging cloth to thermal insulation; or Class 2 for attaching fibrous glass insulation to metal surfaces. Apply lagging adhesives in strict accordance with the manufacturer's recommendations for pipe and duct insulation.

2.2.1.4 Contact Adhesive

Adhesives may be any of, but not limited to, the neoprene based, rubber based, or elastomeric type that have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84. Ensure adhesive does not adversely affect, initially or in service, the insulation to which it is applied, nor cause any corrosive effect on metal to which it is applied. Ensure that any solvent dispersing medium or volatile component of the adhesive has no objectionable odor and does not contain any benzene or carbon tetrachloride. Ensure dried adhesive does not emit nauseous, irritating, or toxic volatile matters or aerosols when the adhesive is heated to any temperature up to 212 degrees F. The dried adhesive must be nonflammable and fire resistant. Flexible Elastomeric Adhesive: Comply with MIL-A-24179, Type II, Class I. Provide product listed in FM APP GUIDE.

2.2.2 Caulking

ASTM C920, Type S, Grade NS, Class 25, Use A.

2.2.3 Corner Angles

Nominal 0.016 inch aluminum 1 by 1 inch with factory applied kraft backing. Aluminum must be ASTM B209, Alloy 3003, 3105, or 5005.

2.2.4 Fittings

Fabricated Fittings are the prefabricated fittings for flexible elastomeric pipe insulation systems in accordance with ASTM C1710. Together with the flexible elastomeric tubes, they provide complete system integrity for retarding heat gain and controlling condensation drip from chilled-water and refrigeration systems. Flexible elastomeric, fabricated fittings provide thermal protection (0.25 k) and condensation resistance (0.05 Water Vapor Transmission factor). For satisfactory performance, use properly installed protective vapor retarder/barriers and vapor stops on high relative humidity and below ambient temperature applications to reduce movement of moisture through or around the insulation to the colder interior surface.

2.2.5 Finishing Cement

ASTM C450: Mineral fiber hydraulic-setting thermal insulating and finishing cement. All cements that may come in contact with Austenitic stainless steel must comply with ASTM C795.

2.2.6 Staples

Outward clinching type ASTM A167, Type 304 or 316 stainless steel.

2.2.7 Jackets

2.2.7.1 Aluminum Jackets

Provide aluminum jackets consisting of corrugated, embossed or smooth sheet, 0.016 inch nominal thickness; ASTM B209, Temper H14, Temper H16, Alloy 3003, 5005, or 3105. Do not use corrugated aluminum jacket outdoors. Aluminum jacket securing bands must be Type 304 stainless steel, 0.015 inch thick, 1/2 inch wide for pipe under 12 inch diameter and 3/4 inch wide for pipe over 12 inch and larger diameter. Aluminum jacket circumferential seam bands must be 2 by 0.016 inch aluminum matching jacket material. Ensure bands for insulation below ground are 3/4 by 0.020 inch thick stainless steel, or fiberglass reinforced tape. The jacket may, at the option of the Contractor, be provided with a factory fabricated Pittsburgh or "Z" type longitudinal joint. When the "Z" joint is used, use bands at the circumferential joints that are designed by the manufacturer to seal the joints and hold the jacket in place.

2.2.8 Vapor Retarder Required

ASTM C921, Type I, minimum puncture resistance 50 Beach units on all surfaces where a minimum puncture resistance of 25 Beach units is acceptable. Minimum tensile strength, 35 pounds/inch width. ASTM C921, Type II, minimum puncture resistance 25 Beach units, tensile strength minimum 20 pounds/inch width. Use jackets on insulation exposed in finished areas that have white finish suitable for painting without sizing. Based on the application, insulation materials that require manufacturer or fabricator applied pipe insulation jackets are cellular glass, when all joints are sealed with a vapor barrier mastic, and mineral fiber. Ensure all non-metallic jackets have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84. Flexible elastomerics require (in addition to vapor barrier skin) vapor retarder jacketing for high relative humidity and below ambient temperature applications.

2.2.8.1 White Vapor Retarder All Service Jacket (ASJ)

ASJ is for use on hot/cold pipes, ducts, or equipment indoors or outdoors if covered by a suitable protective jacket. Provide product which meets all physical property and performance requirements of ASTM C1136, Type I, except a minimum burst strength of 85 psi. ASTM D2863 Limited Oxygen Index (LOI) is a minimum of 31.

In addition, do not use paper or other moisture-sensitive material for the outer exposed surface or the inner-most surface contacting the insulation. Ensure the outer exposed surface is white and has an emittance no less than 0.80. Ensure the outer exposed surface is paintable.

2.2.9 Vapor Retarder Not Required

ASTM C921, Type II, Class D, minimum puncture resistance 50 Beach units on all surfaces except ductwork, where Type IV, maximum moisture vapor transmission 0.10, a minimum puncture resistance of 25 Beach units is acceptable. Provide jacket with a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84.

2.2.10 Wire

Soft annealed ASTM A580/A580M Type 302, 304 or 316 stainless steel, 16 or 18 gauge.

2.2.11 Insulation Bands

Provide 1/2 inch wide; 26 gauge stainless steel insulation bands.

2.2.12 Sealants

Choose sealants from the butyl polymer type, the styrene-butadiene rubber type, or the butyl type of sealants. Provide sealants with a maximum permeance of 0.02 perms based on Procedure B for ASTM E96/E96M, and a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84.

2.3 PIPE INSULATION SYSTEMS

Conform insulation materials to Table 1 and minimum insulation thickness as listed in Table 2 and meet or exceed the requirements of ASHRAE 90.1 - SI. Limit pipe insulation materials to those listed herein and meeting the following requirements:

2.3.1 Recycled Materials

Provide insulation materials containing the following minimum percentage of recycled material content by weight:

Rock Wool: 75 percent slag of weight
Fiberglass: 20 percent glass cullet
Rigid Foam: 9 percent recovered material
Phenolic Rigid Foam: 9 percent recovered material

Provide data identifying percentage of recycled content for insulation materials.

2.3.2 Aboveground Cold Pipeline (-30 to 60 deg. F)

Provide insulation for outdoor, indoor, exposed or concealed applications, as follows:

2.3.2.1 Cellular Glass

ASTM C552, Type II, and Type III. Supply the insulation from the fabricator with (paragraph WHITE VAPOR RETARDER ALL SERVICE JACKET (ASJ)) ASJ vapor retarder and installed with all longitudinal overlaps sealed and all circumferential joints ASJ taped or supply the insulation unfaced from the fabricator and install with all longitudinal and circumferential joints sealed with vapor barrier mastic.

2.3.2.2 Flexible Elastomeric Cellular Insulation

Closed-cell, foam- or expanded-rubber materials containing anti-microbial additive, complying with ASTM C534/C534M, Grade 1, Type I or II. Type I, Grade 1 for tubular materials. Type II, Grade 1, for sheet materials. Ensure Type I and II have vapor retarder/vapor barrier skin on one or both sides of the insulation, and require an additional exterior vapor retarder covering for high relative humidity and below ambient temperature applications.

2.3.2.3 Mineral Fiber Insulation with Integral Wicking Material (MFIWM)

ASTM C547. Install in accordance with manufacturer's instructions. Do not use in applications exposed to outdoor ambient conditions in climatic zones 1 through 4.

2.3.2.4 Polyisocyanurate Insulation

ASTM C591, Type I. Supply the insulation with a factory applied vapor retarder/barrier that complies with Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS. The insulation and all covering must pass the flame spread index of 25 and the smoke developed index of 50 when tested in accordance with ASTM E84.

2.3.3 Aboveground Hot Pipeline (Above 60 deg. F)

Provide insulation for outdoor, indoor, exposed or concealed applications meeting the following requirements. Supply the insulation with manufacturer's recommended factory-applied jacket/vapor barrier.

2.3.3.1 Mineral Fiber

ASTM C547, Types I, II or III, supply the insulation with manufacturer's recommended factory-applied jacket.

2.3.3.2 Calcium Silicate

ASTM C533, Type I indoor only, or outdoors above 250 degrees F pipe temperature. Supply insulation with the manufacturer's recommended factory-applied jacket/vapor barrier.

2.3.3.3 Cellular Glass

ASTM C552, Type II and Type III. Supply the insulation with manufacturer's recommended factory-applied jacket.

2.3.3.4 Flexible Elastomeric Cellular Insulation

Closed-cell, foam- or expanded-rubber materials containing anti-microbial additive, complying with ASTM C534/C534M, Grade 1, Type I or II to 220 degrees F service. Type I for tubular materials. Type II for sheet materials.

2.3.4 Aboveground Dual Temperature Pipeline

Select insulation for use over a dual temperature pipeline system (Outdoor, Indoor - Exposed or Concealed) in accordance with the most limiting/restrictive case. Find an allowable material from paragraph PIPE

INSULATION MATERIALS and determine the required thickness from the most restrictive case. Use the thickness listed in paragraphs INSULATION THICKNESS for cold & hot pipe applications.

2.3.5 Below-ground Pipeline Insulation

For below-ground pipeline insulation, use cellular glass, ASTM C552, type II.

2.4 EQUIPMENT INSULATION SYSTEMS

Insulate equipment and accessories as specified in Tables 5 and 6. In outside locations, provide insulation 1/2 inch thicker than specified. Increase the specified insulation thickness for equipment where necessary to equal the thickness of angles or other structural members to make a smooth, exterior surface. Submit a booklet containing manufacturer's published installation instructions for the insulation systems. The instructions must be copyrighted, have an identifying or publication number, and have been published prior to the issuance date of this solicitation. A booklet is also required by paragraphs titled: Pipe Insulation Systems and Duct Insulation Systems.

PART 3 EXECUTION

3.1 APPLICATION - GENERAL

Apply insulation to unheated and uncooled piping and equipment. Do not compress flexible elastomeric cellular insulation at joists, studs, columns, ducts, and hangers. The insulation must not pull apart after a one hour period; replace any insulation found to pull apart after one hour.

3.1.1 Installation

Except as otherwise specified, install material in accordance with the manufacturer's written instructions. Do not apply insulation materials until tests specified in other sections of this specification are completed. Remove material such as rust, scale, dirt and moisture from surfaces to receive insulation. Keep insulaton clean and dry. Do not remove insulation from its shipping containers until the day it is ready to use and return to like containers or equally protect from dirt and moisture at the end of each workday. Thoroughly clean insulation that becomes dirty prior to use. If insulation becomes wet or if cleaning does not restore the surfaces to like new condition, reject the insulation, and immediately remove from the jobsite. Stagger joints on multi layer insulation. Mix mineral fiber thermal insulating cement with demineralized water when used on stainless steel surfaces. Install insulation, jacketing and accessories in accordance with MICA Insulation Stds plates except where modified herein or on the drawings.

3.1.2 Installation of Flexible Elastomeric Cellular Insulation

Install flexible elastomeric cellular insulation with seams and joints sealed with rubberized contact adhesive. Do not use flexible elastomeric cellular insulation on surfaces greater than 220 degrees F. Stagger seams when applying multiple layers of insulation. Protect insulation exposed to weather and not shown to have vapor barrier weatherproof jacketing with two coats of UV resistant finish or PVC or metal jacketing as recommended by the manufacturer after the adhesive is dry and cured.

3.1.2.1 Adhesive Application

Apply a brush coating of adhesive to both butt ends to be joined and to both slit surfaces to be sealed. Allow the adhesive to set until dry to touch but tacky under slight pressure before joining the surfaces. Ensure insulation seals at seams and joints are not capable of being pulled apart one hour after application. Replace insulation that can be pulled apart one hour after installation.

3.1.2.2 Adhesive Safety Precautions

Use natural cross-ventilation, local (mechanical) pickup, and/or general area (mechanical) ventilation to prevent an accumulation of solvent vapors, keeping in mind the ventilation pattern must remove any heavier-than-air solvent vapors from lower levels of the workspaces. Gloves and spectacle-type safety glasses are recommended in accordance with safe installation practices.

3.1.3 Welding

Welding is not permitted on piping, or equipment without written approval of the Contracting Officer. .

3.1.4 Pipes/Equipment That Require Insulation

Insulation is required on all pipes, or equipment, except for omitted items as specified.

3.2 PIPE INSULATION SYSTEMS INSTALLATION

3.2.1 Pipe Insulation

3.2.1.1 General

Install pipe insulation on aboveground hot and cold pipeline systems as specified below to form a continuous thermal retarder/barrier, including straight runs, fittings and appurtenances unless specified otherwise. Install full length units of insulation using a single cut piece to complete a run. Do not use cut pieces or scraps abutting each other. Omit pipe insulation on the following:

a. Pipe used solely for fire protection.

b. Chromium plated pipe to plumbing fixtures. However, for fixtures used by the physically handicapped, insulate the hot water supply and drain, including the trap, where exposed.

c. Sanitary drain lines.

d. Air chambers.

e. Adjacent insulation.

f. ASME stamps.

g. Access plates of fan housings.

h. Cleanouts or handholes.

3.2.1.2 Pipes Passing Through Walls, Roofs, and Floors

Provide continuous pipe insulation through the sleeve.

Provide an aluminum jacket or vapor barrier/weatherproofing self adhesive jacket (minimum 2 mils adhesive, 3 mils embossed) less than 0.0000 permeability, greater than 3 ply standard grade, silver, white, black and embossed with factory applied moisture retarder over the insulation wherever penetrations require sealing.

3.2.1.2.1 Penetrate Interior Walls

Provide aluminum jacket or vapor barrier/weatherproofing - self adhesive jacket (minimum 2 mils adhesive, 3 mils embossed) less than 0.0000 permeability, greater than 3 plies standard grade, silver, white, black and embossed which extends 2 inches beyond either side of the wall and secure on each end with a band.

3.2.1.2.2 Penetrating Exterior Walls

Continue the aluminum jacket required for pipe exposed to weather through the sleeve to a point 2 inches beyond the interior surface of the wall.

3.2.1.2.3 Penetrating Roofs

Insulate pipe as required for interior service to a point flush with the top of the flashing and sealed with flashing sealant. Tightly butt the insulation for exterior application to the top of flashing and interior insulation. Extend the exterior aluminum jacket 2 inches down beyond the end of the insulation to form a counter flashing. Seal the flashing and counter flashing underneath with metal jacketing/flashing sealant.

3.2.1.2.4 Hot Water Pipes Supplying Lavatories or Other Similar Heated Service

Terminate the insulation on the backside of the finished wall. Protect the insulation termination with two coats of vapor barrier coating with a minimum total thickness of 1/16 inch applied with glass tape embedded between coats (if applicable). Extend the coating out onto the insulation 2 inches and seal the end of the insulation. Overlap glass tape seams 1 inch. Caulk the annular space between the pipe and wall penetration with approved fire stop material. Cover the pipe and wall penetration with a properly sized (well fitting) escutcheon plate. Ensure the escutcheon plate overlaps the wall penetration at least 3/8 inches.

3.2.1.2.5 Domestic Cold Water Pipes Supplying Lavatories or Other Similar Cooling Service

Terminate the insulation on the finished side of the wall (i.e., insulation must cover the pipe throughout the wall penetration). Protect the insulation with two coats of weather barrier mastic (breather emulsion type weatherproof mastic impermeable to water and permeable to air) with a minimum total thickness of 1/16 inch. Extend the mastic out onto the insulation 2 inches and seal the end of the insulation. The annular space between the outer surface of the pipe insulation and caulk the wall penetration with an approved fire stop material having vapor retarder properties. Cover the pipe and wall penetration with a properly sized

(well fitting) escutcheon plate. Ensure the escutcheon plate overlaps the wall penetration by at least 3/8 inches.

3.2.1.3 Pipes Passing Through Hangers

Ensure insulation, whether hot or cold application, is continuous through hangers. Support all horizontal pipes 2 inches and smaller on hangers with the addition of a Type 40 protection shield to protect the insulation in accordance with MSS SP-58. Whenever insulation shows signs of being compressed, or when the insulation or jacket shows visible signs of distortion at or near the support shield, install insulation inserts as specified below for piping larger than 2 inches, or factory insulated hangers (designed with a load bearing core) can be used.

3.2.1.3.1 Horizontal Pipes Larger Than 2 Inches and Below 60 Degrees F

Supported on hangers with the addition of a Type 40 protection shield in accordance with MSS SP-58. Install an insulation insert of cellular glass, prefabricated insulation pipe hangers, or perlite above 80 degrees F above each shield. Ensure insert covers no less than the bottom 180-degree arc of the pipe. Provide inserts that are the same thickness as the insulation, and extend 2 inches on each end beyond the protection shield. When insulation inserts are required in accordance with the above, and the insulation thickness is less than 1 inch, wooden or cork dowels or blocks may be installed between the pipe and the shield to prevent the weight of the pipe from crushing the insulation, as an option to installing insulation inserts. Ensure the insulation jacket is continuous over the wooden dowel, wooden block, or insulation insert.

3.2.1.3.2 Vertical Pipes

Supported with either Type 8 or Type 42 riser clamps with the addition of two Type 40 protection shields in accordance with MSS SP-58 covering the 360-degree arc of the insulation. Install an insulation insert of cellular glass or calcium silicate between each shield and the pipe. Ensure the insert covers the 360-degree arc of the pipe. Provide inserts that are the same thickness as the insulation, and extend 2 inches on each end beyond the protection shield. When insulation inserts are required in accordance with the above, and the insulation thickness is less than 1 inch, wooden or cork dowels or blocks may be installed between the pipe and the shield to prevent the hanger from crushing the insulation, as an option instead of installing insulation inserts. Ensure the insulation jacket is continuous over the wooden dowel, wooden block, or insulation insert. Support the vertical weight of the pipe with hangers located in a horizontal section of the pipe. When the pipe riser is longer than 30 feet, support the weight of the pipe additionally with hangers in the vertical run of the pipe that are directly clamped to the pipe, penetrating the pipe insulation. Use insulated hangers and seal the insulation jacket as indicated herein for anchors in a similar service.

3.2.1.3.3 Inserts

Covered with a jacket material of the same appearance and quality as the adjoining pipe insulation jacket, overlap the adjoining pipe jacket 1-1/2 inches, and seal as required for the pipe jacket. Use jacket material to cover inserts in flexible elastomeric cellular insulation conforming to ASTM C1136, Type 1, and is allowed to be of a different material than the adjoining insulation material.

3.2.1.4 Flexible Elastomeric Cellular Pipe Insulation

Use tubular form flexible elastomeric cellular pipe insulation for pipe sizes 6 inches and less. Grade 1, Do not stretch Type II sheet insulation used on pipes larger than 6 inches around the pipe. On pipes larger than 12 inches, adhere the insulation directly to the pipe on the lower 1/3 of the pipe. Stagger seams when applying multiple layers of insulation. Insulate sweat fittings with miter-cut pieces the same size as on adjacent piping. Insulate screwed fittings with sleeved fitting covers fabricated from miter-cut pieces and overlap and seal to the adjacent pipe insulation. Type II requires an additional exterior vapor retarder/barrier covering for high relative humidity and below ambient temperature applications.

3.2.1.5 Pipes in high abuse areas.

In high abuse areas such as janitor closets and traffic areas in equipment rooms, kitchens, and mechanical rooms, utilize stainless steel, aluminum or flexible laminate cladding (comprised of elastomeric, plastic or metal foil laminate) laminated self-adhesive (minimum 2 mils adhesive, 3 mils embossed) vapor barrier/weatherproofing jacket, - less than 0.0000 permeability; (greater than 3 ply, standard grade, silver, white, black and embossed) aluminum jackets. Protect pipe insulation to the 6 foot level.

3.2.1.6 Pipe Insulation Material and Thickness

Pipe insulation materials must be as listed in Table 1 and must meet or exceed the requirements of ASHRAE 90.1.

TABLE 1					
Insulation Material for Piping					
Service					
	Material	Specification	Type	Class	VR/VB Req'd
Heating Hot Water Supply & Return, Heated Oil (Max 250 F)					
	Mineral Fiber	ASTM C547	I	1	No
	Calcium Silicate	ASTM C533	I		No
	Cellular Glass	ASTM C552	II	2	No
	Faced Phenolic Foam	ASTM C1126	III		Yes
	Perlite	ASTM C610			No
	Flexible Elastomeric Cellular	ASTM C534/C534M	I	2	No
Cold Domestic Water Piping, Makeup Water & Drinking Fountain Drain Piping					
	Cellular Glass	ASTM C552	II	2	No
	Flexible Elastomeric Cellular	ASTM C534/C534M	I		No
Hot Domestic Water Supply & Recirculating Piping (Max 200 F)					

TABLE 1					
Insulation Material for Piping					
Service					
	Material	Specification	Type	Class	VR/VB Req'd
	Mineral Fiber	ASTM C547	I	1	No
	Cellular Glass	ASTM C552	II	2	No
	Flexible Elastomeric Cellular	ASTM C534/C534M	I		No
	Faced Phenolic Foam	ASTM C1126	III		Yes
Refrigerant Suction Piping (35 degrees F nominal)					
	Flexible Elastomeric Cellular	ASTM C534/C534M	I		No
	Cellular Glass	ASTM C552	II	1	Yes
Exposed Lavatory Drains, Exposed Domestic Water Piping & Drains to Areas for Handicapped Personnel					
	Flexible Elastomeric Cellular	ASTM C534/C534M	I		No
Horizontal Roof Drain Leaders (Including Underside of Roof Drain Fittings)					
	Flexible Elastomeric Cellular	ASTM C534/C534M	I		No
	Faced Phenolic Foam	ASTM C1126	III		Yes
	Cellular Glass	ASTM C552	III		Yes
Condensate Drain Located Inside Building					
	Cellular Glass	ASTM C552	II	2	No
	Flexible Elastomeric Cellular	ASTM C534/C534M	I		No
Medium Temperature Hot Water, Steam and Condensate (251 to 350 Degrees F)					
	Mineral Fiber	ASTM C547	I	1	No
	Calcium Silicate	ASTM C533	I		No
	Cellular Glass	ASTM C552	I or II		No
	Perlite	ASTM C610			No
	Flexible Elastomeric Cellular	ASTM C534/C534M	I	2	No
Note: VR/VB = Vapor Retarder/Vapor Barrier					

TABLE 2						
Piping Insulation Thickness (inch) Do not use integral wicking material in Chilled water applications exposed to outdoor ambient conditions in climatic zones 1 through 4.						
Service						
	Material	Tube And Pipe Size (inch)				
		<1	1-<1.5	1.5-<4	4-<8	> or = >8
Heating Hot Water Supply & Return, Heated Oil (Max 250 F)						
	Mineral Fiber	1.5	1.5	2	2	2
	Calcium Silicate	2.5	2.5	3	3	3
	Cellular Glass	2	2.5	3	3	3
	Perlite	2.5	2.5	3	3	3
	Flexible Elastomeric Cellular	1	1	1	N/A	N/A
Cold Domestic Water Piping, Makeup Water & Drinking Fountain Drain Piping						
	Cellular Glass	1.5	1.5	1.5	1.5	1.5
	Flexible Elastomeric Cellular	1	1	1	N/A	N/A
Hot Domestic Water Supply & Recirculating Piping (Max 200 F)						
	Mineral Fiber	1	1	1	1.5	1.5
	Cellular Glass	1.5	1.5	1.5	2	2
	Flexible Elastomeric Cellular	1	1	1	N/A	N/A
Refrigerant Suction Piping (35 degrees F nominal)						
	Flexible Elastomeric Cellular	1	1	1	N/A	N/A
	Cellular Glass	1.5	1.5	1.5	1.5	1.5
Exposed Lavatory Drains, Exposed Domestic Water Piping & Drains to Areas for Handicapped Personnel						
	Flexible Elastomeric Cellular	0.5	0.5	0.5	0.5	0.5
Horizontal Roof Drain Leaders (Including Underside of Roof Drain Fittings)						
	Cellular Glass	1.5	1.5	1.5	1.5	1.5

TABLE 2						
Piping Insulation Thickness (inch) Do not use integral wicking material in Chilled water applications exposed to outdoor ambient conditions in climatic zones 1 through 4.						
Service						
	Material	Tube And Pipe Size (inch)				
		<1	1-<1.5	1.5-<4	4-<8	> or = >8
	Flexible Elastomeric Cellular	1	1	1	N/A	N/A
	Faced Phenolic Foam	1	1	1	1	1
Condensate Drain Located Inside Building						
	Cellular Glass	1.5	1.5	1.5	1.5	1.5
	Flexible Elastomeric Cellular	1	1	1	N/A	N/A
Medium Temperature Hot Water, Steam and Condensate (251 to 350 Degrees F)						
	Mineral Fiber	1.5	3	3	4	4
		2.5*	*	3.5*		
	Calcium Silicate	2.5	3.5	4.5	4.5	5
	Perlite	2.5	3.5	4.5	4.5	5
	Flexible Elastomeric Cellular	1	1	1	N/A	N/A
High Temperature Hot Water & Steam (351 to 700 Degrees F)						
	Mineral Fiber	2.5	3	3	4	4
	Calcium Silicate	4	4.5	6	6	6
	Perlite	4	4.5	6	6	6

3.2.2 Aboveground Cold Pipelines

Insulate the following cold pipelines for minus 30 to plus 60 degrees F in accordance with Table 2 except those piping listed in subparagraph Pipe Insulation in PART 3 as to be omitted. This includes but is not limited to the following:

a. Make-up water.

b. Horizontal and vertical portions of interior roof drains.

c. Refrigerant suction lines.

d. Chilled water.

e. Dual temperature water, i.e. HVAC hot/chilled water.

f. Air conditioner condensate drains.

g. Brine system cryogenics

h. Exposed lavatory drains and domestic water lines serving plumbing fixtures for handicap persons.

i. Domestic cold and chilled drinking water.

3.2.2.1 Insulation Material and Thickness

Determine insulation thickness for cold pipelines using Table 2.

3.2.2.2 Factory or Field applied Jacket

Cover insulation with a factory applied vapor retarder jacket/vapor barrier or seal welded PVC jacket or greater than 3 ply laminated self-adhesive (minimum 2 mils adhesive, 3 mils embossed) vapor barrier/weatherproofing jacket - less than 0.0000 permeability, standard grade, sliver, white, black and embossed for use with Mineral Fiber, Cellular Glass, and Phenolic Foam Insulated Pipe. For insulation inside the building, to be protected with an aluminum jacket or greater than 3 ply vapor barrier/weatherproofing self-adhesive (minimum 2 mils adhesive, 3 mils embossed) product, less than 0.0000 permeability, standard grade, Embossed Silver, White & Black, install the insulation and vapor retarder jacket as specified herein. Install the aluminum jacket or greater than 3 ply vapor barrier/weatherproofing self-adhesive (minimum 2 mils adhesive, 3 mils embossed) product, less than 0.0000 permeability, standard grade, embossed silver, White & Black, as specified for piping exposed to weather, except sealing of the laps of the aluminum jacket is not required. In high abuse areas such as janitor closets and traffic areas in equipment rooms, kitchens, and mechanical rooms, provide aluminum jackets or greater than 3 ply vapor barrier/weatherproofing self-adhesive (minimum 2 mils adhesive, 3 mils embossed) product, less than 0.0000 permeability, standard grade, embossed silver, white & black, for pipe insulation to the 6 ft level.

3.2.2.3 Installing Insulation for Straight Runs Hot and Cold Pipe

Apply insulation to the pipe with tight butt joints. Seal all butted joints and ends with joint sealant and seal with a vapor retarder coating, greater than 3 ply laminate jacket - less than 0.0000 perm adhesive tape or PVDC adhesive tape.

3.2.2.3.1 Longitudinal Laps of the Jacket Material

Overlap not less than 1-1/2 inches. Provide butt strips 3 inches wide for circumferential joints.

3.2.2.3.2 Laps and Butt Strips

Secure with adhesive and staple on 4 inch centers if not factory self-sealing. If staples are used, seal in accordance with paragraph STAPLES below. Note that staples are not required with cellular glass systems.

3.2.2.3.3 Factory Self-Sealing Lap Systems

May be used when the ambient temperature is between 40 and 120 degrees F during installation. Install the lap system in accordance with manufacturer's recommendations. Use a stapler only if specifically recommended by the manufacturer. Where gaps occur, replace the section or repair the gap by applying adhesive under the lap and then stapling.

3.2.2.3.4 Staples

Coat all staples, including those used to repair factory self-seal lap systems, with a vapor retarder coating or PVDC adhesive tape or greater than 3 ply laminate jacket - 0.0000 perm adhesive tape. Coat all seams, except those on factory self-seal systems, with vapor retarder coating or PVDC adhesive tape or greater than 3 ply laminate jacket - less than 0.0000 perm adhesive tape.

3.2.2.3.5 Breaks and Punctures in the Jacket Material

Patch by wrapping a strip of jacket material around the pipe and secure it with adhesive, staple, and coat with vapor retarder coating or PVDC adhesive tape or greater than 3 ply laminate jacket - less than 0.0000 perm adhesive tape. Extend the patch not less than 1-1/2 inches past the break.

3.2.2.3.6 Penetrations Such as Thermometers

Fill the voids in the insulation and seal with vapor retarder coating or PVDC adhesive tape or greater than 3 ply laminate jacket - less than 0.0000 perm adhesive tape.

3.2.2.3.7 Flexible Elastomeric Cellular Pipe Insulation

Install by slitting the tubular sections and applying them onto the piping or tubing. Alternately, whenever possible slide un-slit sections over the open ends of piping or tubing. Secure all seams and butt joints and seal with adhesive. When using self seal products, secure only the butt joints with adhesive. Push insulation on the pipe, never pulled. Stretching of insulation may result in open seams and joints. Clean cut all edges. Rough or jagged edges of the insulation are not be permitted. Use proper tools such as sharp knives. Do not stretch Grade 1, Type II sheet insulation around the pipe when used on pipe larger than 6 inches. On pipes larger than 12 inches, adhere sheet insulation directly to the pipe on the lower 1/3 of the pipe.

3.2.2.4 Insulation for Fittings and Accessories

a. Butt pipe insulation tightly to the insulation of the fittings and accessories. Seal the butted joints and ends with joint sealant and seal with a vapor retarder coating or PVDC adhesive tape or greater than 3 ply laminate jacket - less than 0.0000 perm adhesive tape.

b. Place precut or preformed insulation around all fittings and accessories and conform to MICA plates except as modified herein: 5 for anchors; 10, 11, and 13 for fittings; 14 for valves; and 17 for flanges and unions. Insulation must be the same insulation as the pipe insulation, including same density, thickness, and thermal conductivity. Where precut/preformed is unavailable, rigid preformed pipe insulation sections may be segmented into the shape required. Use insulation of the same thickness and conductivity as the adjoining pipe insulation. If nesting size insulation is used, overlap the insulation 2 inches or one pipe diameter. Elbows insulated using segments must conform to MICA Tables 12.20 "Mitered Insulation Elbow'. Submit a booklet containing completed MICA Insulation Stds plates detailing each insulating system for each pipe, or equipment insulating system, after approval of materials and prior to applying insulation.

(1) Ensure MICA plates detail the materials to be installed and the specific insulation application. Submit all MICA plates required showing the entire insulating system, including plates required to show insulation penetrations, vessel bottom and top heads, legs, and skirt insulation as applicable. Present all variations of insulation systems including locations, materials, vaporproofing, jackets and insulation accessories.

(2) If the Contractor elects to submit detailed drawings instead of edited MICA Plates, ensure the detail drawings are technically equivalent to the edited MICA Plate submittal.

c. Upon completion of insulation installation on flanges, unions, valves, anchors, fittings and accessories, terminations, seams, joints and insulation not protected by factory vapor retarder jackets or PVC fitting covers must be protected with PVDC or greater than 3 ply laminate jacket - less than 0.0000 perm adhesive tape or two coats of vapor retarder coating with a minimum total thickness of 1/16 inch, applied with glass tape embedded between coats. Overlap tap seams 1 inch. Extend the coating out onto the adjoining pipe insulation 2 inches. Protect fabricated insulation with a factory vapor retarder jacket with either greater than 3 ply laminate jacket - less than 0.0000 perm adhesive tape, standard grade, silver, white, black and embossed or PVDC adhesive tape or two coats of vapor retarder coating with a minimum thickness of 1/16 inch and with a 2 inch wide glass tape embedded between coats. Where fitting insulation butts to pipe insulation, seal the joints with a vapor retarder coating and a 4 inch wide ASJ tape which matches the jacket of the pipe insulation.

d. Insulate anchors attached directly to the pipe for a sufficient distance to prevent condensation but no less than 6 inches from the insulation surface.

e. Mark insulation to show the location of unions, strainers, and check valves.

3.2.2.5 Optional PVC Fitting Covers

At the option of the Contractor, premolded, one or two piece PVC fitting covers may be used in lieu of the vapor retarder and embedded glass tape. Use factory precut or premolded insulation segments under the fitting covers for elbows. Use insulation segments which are the same insulation as the pipe insulation including same density, thickness, and thermal

conductivity. Secure the covers by PVC vapor retarder tape, adhesive, seal welding or with tacks made for securing PVC covers. Seal seams in the cover, and tacks and laps to adjoining pipe insulation jacket, with vapor retarder tape to ensure that the assembly has a continuous vapor seal.

3.2.3 Aboveground Hot Pipelines

3.2.3.1 General Requirements

Insulate all hot pipe lines above 60 degrees F, except those piping listed in subparagraph Pipe Insulation in PART 3 as to be omitted, in accordance with Table 2. This includes but is not limited to the following:

a. Domestic hot water supply & re-circulating system.

b. Steam.

c. Condensate & compressed air discharge.

d. Hot water heating.

e. Heated oil.

f. Water defrost lines in refrigerated rooms.

Cover insulation, in accordance with manufacturer's recommendations, with a factory applied Type I jacket or field applied aluminum where required or seal welded PVC.

3.2.3.2 Insulation for Fittings and Accessories

Butt pipe insulation tightly to the insulation of the fittings and accessories. Seal butted joints and ends with joint sealant. Mark insulation to show the location of unions, strainers, check valves and other components that would otherwise be hidden from view by the insulation.

3.2.3.2.1 Precut or Preformed

Place precut or preformed insulation around all fittings and accessories. Use the same insulation as the pipe insulation, including same density, thickness, and thermal conductivity.

3.2.3.2.2 Rigid Preformed

Where precut/preformed is unavailable, rigid preformed pipe insulation sections may be segmented into the shape required. Use insulation that is the same thickness and conductivity as the adjoining pipe insulation. If nesting size insulation is used, do not overlap insulation 2 inches or one pipe diameter. Elbows insulated using segments must conform to MICA Tables 12.20 "Mitered Insulation Elbow".

3.2.4 Piping Exposed to Weather

Insulate and jacket piping exposed to weather as specified for the applicable service inside the building. After this procedure, apply a laminated self-adhesive (minimum 2 mils adhesive, 3 mils embossed) vapor barrier/weatherproofing jacket - less than 0.0000 permeability (greater

than 3 ply, standard grade, silver, white, black and embossed aluminum jacket, stainless steel or PVC jacket.

PVC jacketing requires no factory-applied jacket beneath it, however apply an all service jacket if factory applied jacketing is not furnished. Treat flexible elastomeric cellular insulation exposed to weather in accordance with paragraph INSTALLATION OF FLEXIBLE ELASTOMERIC CELLULAR INSULATION in PART 3.

3.2.4.1 Aluminum Jacket

The jacket for hot piping may be factory applied. Overlap the jacket no less than 2 inches at longitudinal and circumferential joints and secure with bands at no more than 12 inch centers. Overlap longitudinal joints down to shed water and locate at 4 or 8 o'clock positions. Seal joints on piping 60 degrees F and below with metal jacketing/flashing sealant while overlapping to prevent moisture penetration. Where jacketing on piping 60 degrees F and below abuts an un-insulated surface, caulk joints to prevent moisture penetration. Seal joints on piping above 60 degrees F with a moisture retarder.

3.2.4.2 Insulation for Fittings

Insulate and finish flanges, unions, valves, fittings, and accessories as specified for the applicable service. Apply two coats of breather emulsion type weatherproof mastic (impermeable to water, permeable to air) recommended by the insulation manufacturer with glass tape embedded between coats. Overlap tap no less than 1 inch and the adjoining aluminum jacket no less than 2 inches. Factory preformed aluminum jackets may be used in lieu of the above. Provide molded PVC fitting covers when PVC jackets are used for straight runs of pipe. Provide PVC fitting covers that have adhesive welded joints and are weatherproof laminated self-adhesive (minimum 2 mils adhesive, 3 mils embossed) vapor barrier/weatherproofing jacket - less than 0.0000 permeability, (greater than 3 ply, standard grade, silver, white, black and embossed, and UV resistant.

3.2.4.3 Stainless Steel Jackets

ASTM A167 or ASTM A240/A240M; Type 304, minimum thickness of 33 gauge (0.010 inch), smooth surface with factory-applied polyethylene and kraft paper moisture barrier on inside surface. Provide stainless steel bands, minimum width of 1/2 inch.

3.3 EQUIPMENT INSULATION SYSTEMS INSTALLATION

3.3.1 General

Provide removable insulation sections to cover parts of equipment that must be opened periodically for maintenance including vessel covers, fasteners, flanges and accessories. Omit equipment insulation on the following:

a. Hand-holes.

b. Boiler manholes.

c. Cleanouts.

d. ASME stamps.

e. Manufacturer's nameplates.

f. Duct Test/Balance Test Holes.

3.3.2 Insulation for Cold Equipment

Cold equipment below 60 degrees F: Furnish insulation on equipment handling media below 60 degrees F including the following:

a. Pumps.

b. Refrigeration equipment parts that are not factory insulated.

c. Drip pans under chilled equipment.

d. Cold water storage tanks.

e. Water softeners.

f. Duct mounted coils.

g. Cold and chilled water pumps.

h. Pneumatic water tanks.

i. Roof drain bodies.

j. Air handling equipment parts that are not factory insulated.

k. Expansion and air separation tanks.

3.3.2.1 Insulation Type

Provide insulation suitable for the temperature encountered. Provide material and thicknesses as shown in Table 5:

TABLE 5		
Insulation Thickness for Cold Equipment (inches)		
Equipment handling media at indicated temperature		
	Material	Thickness (inches)
35 to 60 degrees F		
	Cellular Glass	1.5
	Flexible Elastomeric Cellular	1
1 to 34 degrees F		
	Cellular Glass	3

TABLE 5		
Insulation Thickness for Cold Equipment (inches)		
Equipment handling media at indicated temperature		
	Material	Thickness (inches)
	Flexible Elastomeric Cellular	1.5
Minus 30 to 0 degrees F		
	Cellular Glass	3.5
	Flexible Elastomeric Cellular	1.75

3.3.2.2 Other Equipment

a. Form or fabricate insulation to fit the equipment. To ensure a tight fit on round equipment, bevel edges and tightly butt and stagger joints.

b. Secure insulation in place with bands or wires at intervals as recommended by the manufacturer but no more than 12 inch centers except adhere flexible elastomeric cellular with contact adhesive. Protect insulation corners under wires and bands with suitable corner angles.

c. Install cellular glass in accordance with manufacturer's instructions. Seal joints and ends with joint sealant, and seal with a vapor retarder coating.

d. Use removable insulation on heads of heat exchangers. Fabricate removable section joints using a male-female shiplap type joint. Finish the entire surface of the removable section by applying two coats of vapor retarder coating with a layer of glass cloth embedded between the coats. The total dry thickness of the finish must be 1/16 inch.

e. Protect exposed insulation corners with corner angles.

f. Apply insulation on equipment with ribs over 6 by 6 inches by 12 gauge welded wire fabric which has been cinched in place, or if approved by the Contracting Officer, spot weld to the equipment over the ribs. Secure insulation to the fabric with J-hooks and 2 by 2 inches washers or securely band or wire in place on 12 inch centers.

3.3.2.3 Vapor Retarder/Vapor Barrier

Upon completion of installation of insulation, caulk penetrations. Apply two coats of vapor retarder coating or vapor barrier jacket over insulation, including removable sections, with a layer of open mesh synthetic fabric embedded between the coats. Ensure the total dry thickness of the finish is 1/16 inch. Apply flashing sealant or vapor barrier tape to parting line between equipment and removable section insulation.

3.3.3 Insulation for Hot Equipment

Furnish insulation on equipment handling media above 60 degrees F including the following:

a. Converters.

b. Heat exchangers.

c. Hot water generators.

d. Water heaters.

e. Pumps handling media above 130 degrees F.

f. Fuel oil heaters.

g. Hot water storage tanks.

h. Air separation tanks.

i. Surge tanks.

j. Flash tanks.

k. Feed-water heaters.

l. Unjacketed boilers or parts of boilers.

m. Boiler flue gas connection from boiler to stack (if inside).

n. Induced draft fans.

o. Fly ash and soot collectors.

p. Condensate receivers.

3.3.3.1 Insulation

Provide insulation suitable for the temperature encountered. Insulate shell and tube-type heat exchangers for the temperature of the shell medium.

Determine insulation thickness for hot equipment using Table 6:

TABLE 6		
Insulation Thickness for Hot Equipment (inches)		
Equipment handling steam or media at indicated pressure or temperature limit		
	Material	Thickness (inches)
15 psig or 250 degrees F		
	Rigid Mineral Fiber	2

TABLE 6		
Insulation Thickness for Hot Equipment (inches)		
Equipment handling steam or media at indicated pressure or temperature limit		
	Material	Thickness (inches)
	Flexible Mineral Fiber	2
	Calcium Silicate/Perlite	4
	Cellular Glass	3
	Faced Phenolic Foam	1.5
	Flexible Elastomeric Cellular (<200 F)	1
200psig or 400 degrees F		
	Rigid Mineral Fiber	3
	Flexible Mineral Fiber	3
	Calcium Silicate/Perlite	4
	Cellular Glass	4
600 degrees F		
	Rigid Mineral Fiber	5
	Flexible Mineral Fiber	6
	Calcium Silicate/Perlite	6
	Cellular Glass	6
600 degrees F: Thickness necessary to limit the external temperature of the insulation to 120 F. Submit heat transfer calculations to substantiate insulation and thickness selection.		

3.3.3.2 Insulation of Boiler Stack and Diesel Engine Exhaust Pipe

Apply a skim coat of hydraulic setting cement directly to insulation. Apply a flooding coat of adhesive over hydraulic setting cement, and while still wet, press a layer of glass cloth or tape into adhesive and seal laps and edges with adhesive. Coat glass cloth with adhesive. When dry, apply a finish coat of adhesive at can-consistency so that when dry no glass weave is observed. Provide metal jackets for stacks that are located above finished floor and spaces outside. Apply metal jackets directly over insulation and secure with 3/4 inch wide metal bands spaced on 18 inch centers. Do not insulate name plates. Provide insulation type and thickness in accordance with the following Table 7.

TABLE 7						
Insulation and Thickness for Boiler Stack						
Service & Surface Temperature Range (Degrees F)						
	Material	Outside Diameter (Inches)				
		0.25 - 1.25	1 - 1.67	3.5-5	6 - 10	> or = 11 - 36
Boiler Stack (Up to 400 degrees F)						
	Mineral Fiber ASTM C585 Class B-3, ASTM C547 Class 1, or ASTM C612 Class 1	N/A	N/A	3	3.5	4
	Calcium Silicate ASTM C533, Type 1	N/A	N/A	3	3.5	4
	Cellular Glass ASTM C552, Type II	1.5	1.5	1.5	2	2.5
Boiler Stack (401 to 600 degrees F)						
	Mineral Fiber ASTM C547 Class 2, ASTM C592 Class 1, or ASTM C612 Class 3	N/A	N/A	4	4	5
	Calcium Silicate ASTM C533, Type I or II	N/A	N/A	4	4	4
	Mineral Fiber/Cellular Glass Composite:					
	Mineral Fiber ASTM C547 Class 2, ASTM C592 Class 1, or ASTM C612 Class 3	1	1	1	1	2
	Cellular Glass ASTM C552, Type II	2	2	2	2	2
Boiler Stack (601 to 800 degrees F)						

TABLE 7						
Insulation and Thickness for Boiler Stack						
Service & Surface Temperature Range (Degrees F)						
	Material	Outside Diameter (Inches)				
		0.25 - 1.25	1 - 1.67	3.5-5	6 - 10	> or = 11 - 36
	Mineral Fiber ASTM C547 Class 3, ASTM C592 Class 1, or ASTM C612 Class 3	N/A	N/A	4	4	6
	Calcium Silicate ASTM C533, Type I or II	N/A	N/A	4	4	6
	Mineral Fiber/Cellular Glass Composite:					
	Mineral Fiber ASTM C547 Class 2, ASTM C592 Class 1, or ASTM C612 Class 3	2	2	2	3	3
	Cellular Glass ASTM C552, Type II	2	2	2	2	2

3.3.3.3 Insulation of Pumps

Insulate pumps by forming a box around the pump housing. Construct the box by forming the bottom and sides using joints that do not leave raw ends of insulation exposed. Band bottom and sides to form a rigid housing that does not rest on the pump. Ensure joints between top cover and sides fit tightly. The top cover must have a joint forming a female shiplap joint on the side pieces and a male joint on the top cover, making the top cover removable. Apply two coats of Class I adhesive over insulation, including removable sections, with a layer of glass cloth embedded between the coats. Provide a parting line between the box and the removable sections allowing the removable sections to be removed without disturbing the insulation coating. The total dry thickness of the finish must be 1/16 inch. Apply caulking to parting line of the removable sections and penetrations.

3.3.3.4 Other Equipment

a. Form or fabricate insulation to fit the equipment. To ensure a tight fit on round equipment, bevel edges and tightly butt and stagger joints.

b. Secure insulation in place with bands or wires at intervals as recommended by the manufacturer but no greater than 12 inch centers except adhere flexible elastomeric cellular. Protect insulation corners under wires and bands with suitable corner angles.

c. On high vibration equipment, set cellular glass insulation in a coating of bedding compound as recommended by the manufacturer, and seal joints with bedding compound. Fill mineral fiber joints with finishing cement.

d. Provide removable insulation on heads of heat exchangers. Fabricate the removable section joint using a male-female shiplap type joint. Finish the entire surface of the removable section as specified.

e. Protect exposed insulation corners with corner angles.

f. On equipment with ribs, such as boiler flue gas connection, draft fans, and fly ash or soot collectors, apply insulation over 6 by 6 inch by 12 gauge welded wire fabric which has been cinched in place, or if approved by the Contracting Officer, spot weld to the equipment over the ribs. Secure insulation to the fabric with J-hooks and 2 by 2 inch washers or securely band or wire in place on 12 inch (maximum) centers.

g. On equipment handling media above 600 degrees F, apply insulation in two or more layers with staggered joints.

h. Upon completion of installation of insulation, caulk penetrations. Apply two coats of adhesive over insulation, including removable sections, with a layer of glass cloth embedded between the coats. The total dry thickness of the finish must be 1/16 inch. Apply caulking to parting line between equipment and removable section insulation.

3.3.4 Equipment Exposed to Weather

3.3.4.1 Installation

Insulate equipment exposed to weather and finish in accordance with the requirements for ducts exposed to weather in paragraph DUCT INSULATION INSTALLATION.

3.3.4.2 Optional Panels

At the option of the Contractor, prefabricated metal insulation panels may be used in lieu of the insulation and finish previously specified. Thermal performance must be equal to or better than that specified for field applied insulation. Provide panels that are the standard catalog product of a manufacturer of metal insulation panels. Provide fastenings, flashing, and support system conforming to published recommendations of the manufacturer for weatherproof installation and that prevent moisture from entering the insulation. Design panels to accommodate thermal expansion and to support a 250 pound walking load without permanent deformation or permanent damage to the insulation. Exterior metal cover sheet must be aluminum and exposed fastenings must be stainless steel or aluminum.

-- End of Section --

SECTION 23 21 23

HYDRONIC PUMPS
05/25

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME B1.1	(2024) Unified Inch Screw Threads (UN, UNR, and UNJ Thread Form)
ASME B16.1	(2020) Gray Iron Pipe Flanges and Flanged Fittings Classes 25, 125, and 250

ASTM INTERNATIONAL (ASTM)

ASTM A48/A48M	(2022) Standard Specification for Gray Iron Castings
ASTM A153/A153M	(2023) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A307	(2023) Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength

HYDRAULIC INSTITUTE (HI)

HI 1.3	(2013) Rotodynamic (Centrifugal) Pump Applications
HI 9.6.4	(2009) Rotodynamic Pumps for Vibration Analysis and Allowable Values
HI ANSI/HI 9.6.3	(2024) Rotodynamic Pumps - Guideline for Operating Regions - B120
HI ANSI/HI 14.1-14.2	(2019) Rotodynamic Pumps for Nomenclature and Definitions
HI ANSI/HI 14.6	(2011) Rotodynamic Pumps for Hydraulic Performance Acceptance Tests - A136

MASTER PAINTERS INSTITUTE (MPI)

MPI 23	(2015) Primer, Metal, Surface Tolerant
MPI 76	(2016) Primer, Alkyd, Quick Dry, for Metal
MPI 94	(2016) Alkyd, Exterior, Semi-Gloss (MPI Gloss Level 5)

MPI 141	(2016) Latex, Interior, High Performance Architectural, Semi-Gloss (MPI Gloss Level 5)

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA MG 00001	(2024) Motors and Generators
NEMA Z535.4	(2023) Product Safety Signs and Labels

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2026) National Electrical Code

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

10 CFR 431.464	Test Procedure for the Measurement of Energy Efficiency, Energy Consumption, and Other Performance Factors of Pumps
10 CFR 431.465	Circulator Pumps Energy Conservation Standards and the Compliance Dates
29 CFR 1910.219	Mechanical Power Transmission Apparatus

UL SOLUTIONS (UL)

UL 778	(2016; Reprint Jul 2024) UL Standard for Safety Motor-Operated Water Pumps

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

System Coordination; G

SD-03 Product Data

Base-Mounted, Flexible Coupled, End suction Pump; G

Cooling Coil Condensate Pump Units; G

Equipment Data; G

Installation Instructions; G

Packaged Pump System; G

Training Period; G

Framed Instructions; G

SD-06 Test Reports

Factory Tests

Field Quality Control

Pump Motor/Alignment Report; G

SD-07 Certificates

Manufacturer's Representative

SD-10 Operation and Maintenance Data

Operation and Maintenance Manuals; G

Training; G

1.3 QUALITY ASSURANCE

1.3.1 Manufacturer Services

Provide the services of a manufacturer's representative experienced in the installation, adjustment, and operation of the equipment specified. The representative must supervise the installation, adjustment, testing of the equipment, and conduct training.

Submit the names and qualifications of the manufacturer's representative and training engineers and written certification from the manufacturer that the representative and trainers are technically qualified.

1.3.2 Standard Products

Provide material and equipment which are the standard products of a manufacturer regularly engaged in the manufacture of such products and that essentially duplicate equipment that has been in satisfactory HVAC operation at least 2 years prior to issuance of this solicitation. Support equipment with a service organization that is reasonably convenient to the jobsite. Pumps and motors of the same types must each be the product of one manufacturer.

1.3.3 Conformance with Agency Requirements

Where materials or equipment are specified to be an approved type, attach the seal or label of approval from a nationally recognized testing agency, adequately equipped and competent to perform such services. A written certificate from the testing agency must accompany the materials or equipment and be submitted stating that the items have been tested and that they conform to the applicable requirements of the specifications and to the standards listed herein. The certificate must indicate the methods of testing used by the testing agency. In lieu of a certificate from a testing agency, published catalog specification data, accompanied by the manufacturer's certified statement to the effect that the items are in accordance with the applicable requirements of the specifications and the referenced standards, will be considered and may be acceptable as evidence that the items conform with agency requirements.

1.4 DELIVERY, STORAGE, AND HANDLING

Protect equipment, delivered and designated for storage, from the weather,

humidity and temperature variations, dirt and dust, or other contaminants.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

Hydronic pumps used for heating and air conditioning applications are defined by the type of impeller, number of impellers, type of casing, method of connection to the driver, and mounting position. Provide centrifugal water pumps of the types indicated and specified. Use an electric motor driving unit for each pump as indicated and specified.

2.1.1 Selection Criteria

Select pumps at a point within the maximum efficiency for a given impeller casing combination. Deviations within 3 percent of maximum efficiency are permissible, provided the lesser efficiency is not less than the scheduled efficiency in the construction design documents. Pumps having impeller diameters larger or smaller than manufacturer's published maximum and minimum impeller diameters for a given impeller casing combination will be rejected. Pump performance data, as shown in performance curves, must be based on factory tests using precision instrumentation and exacting procedures as detailed in HI ANSI/HI 14.6. Pump and motor must meet minimum Department of Energy requirements and must have a maximum Pump Efficiency Index (PEI) of 1.0 in accordance with 10 CFR 431.464 and 10 CFR 431.465.

2.1.2 System Coordination

Submit drawings containing complete wiring and piping schematic diagrams and any other details required to demonstrate that the system has been coordinated and will properly function as a unit. Show the proposed layout and anchorage of equipment and appurtenances, and equipment relationship to other parts of the work including clearances for maintenance and operation. Provide a complete listing of equipment, materials and miscellaneous components including mechanical seals, bearings, and couplings.

2.1.3 Safety Requirements

Fully enclose or guard couplings, projecting set-screws, keys, and other rotating parts, that pose an entangling hazards.

2.2 MATERIALS AND EQUIPMENT

2.2.1 Nameplates

Securely affix a standard nameplate to pumps and motors in a conspicuous place showing the manufacturer's name, address, type or style, model, serial number, and catalog number. In addition, for each pump show the capacity in gpm at rated speed in rpm and total head in feet of water. For each electric motor show at least the minimum information required by NEMA MG 00001. Show such other information as the manufacturer may consider necessary to complete identification on the nameplate. Pumps must be listed and labeled by UL, and comply with UL 778 for pumps not using universal motors rated more than 250 volts such as circulating pumps.

2.2.2 Framed Instructions

Submit proposed diagrams, instructions, and other sheets, prior to posting. Post approved wiring and control diagrams showing the complete layout of the entire system, including equipment, piping valves, and control sequence, framed under glass or in approved laminated plastic, where directed. Provide condensed operating instructions explaining preventive maintenance procedures, methods of checking the system for normal safe operation, and procedures for safely starting and stopping the system, framed as specified above for the wiring and control diagrams, and posted beside the diagrams. Post the framed instructions before acceptance testing of the systems.

2.2.3 Pump Characteristic

Construct hydronic water pumps in accordance with HI ANSI/HI 14.1-14.2. The pumps must be capable of discharging quantities at total discharge heads measured at the discharge flange, between the following limits:

Operate pumps at optimum efficiencies to produce the most economical pumping system under the conditions encountered and size to make optimum match with the system head curve as shown. The shutoff total head must not be greater than 120 percent of total rated head. Operate pumps at specified system fluid temperatures without vapor binding and cavitation. Select pumps to operate within the Preferred Operating Region (POR) related to specific speed in accordance with HI ANSI/HI 9.6.3.

2.2.4 Pump Drivers

Provide electric motors as indicated for each pump and in accordance with Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM.

2.2.5 Equipment Data

Submit manufacturer's descriptive data and technical literature, performance charts and curves for all impeller sizes for a given casing, catalog cuts, and installation instructions. Provide spare parts data for each different item of material and equipment specified, after approval of the detail drawings and not later than 6 months prior to the date of beneficial occupancy. Include a complete list of parts and supplies, with current unit prices and local source of supply with contact information.

Submit catalog information, certified pumps curves, rated capacities, final impeller dimensions, and accessories provided for the product indicated. Indicate operating point of each pump on curves. Furnish pump curves for each pump and combination of pumps designed to operate in parallel. The pump curve must show as a minimum; bhp, flow, total dynamic head, efficiency, NPSH, impeller diameter and system curve (individually and in combination for each pump operating in a parallel application). Select pumps operating in parallel operation to cross the system curve while operating in parallel and during single pump operation.

2.3 HYDRONIC PUMPS

2.3.1 Base-Mounted, Flexible Coupled, End suction Pump

Provide pumps with capacities as indicated; base mounted, separately-coupled, end suction designed with volute housing mounted to the frame to allow for pump service without relocating the motor or

disturbing piping connections. Bearings and seals must be serviceable without disturbing piping. Pump must be factory hydrostatically tested in accordance with Hydraulic Institute standards and thoroughly cleaned.

2.3.1.1 Casing

Provide radially split pump casing ASTM A48/A48M Class 30 cast iron suitable for 175 psig working pressure with integral cast iron flanges drilled for ASME B16.1 flanges, with an integrally-cast pedestal support foot. The pump volute must include gauge tappings at suction and discharge nozzles along with vent and drain tappings at top and bottom.

2.3.1.2 Pump Shaft

Carbon steel pump shaft with a replaceable stainless steel shaft sleeve completely covering the wetted area of the shaft under the seal.

2.3.1.3 Bearing

Incorporate maintenance free, permanently lubricated and sealed bearings in the pump bearing frame. Regreasable ball bearing type with provision for purging or flushing through the bearing surface and greased while running after start-up.

2.3.1.4 Seal Assembly

Equip with an integrally flushed mechanical seal assembly or a positive pressure external seal flushing line. Provide a mechanical seal with ceramic seal seat and carbon seal ring. Seal assembly must be rated up to 225 degrees F.

2.3.1.5 Baseplate

Baseplate must be of steel construction fully enclosed at sides and ends with welded cross members and fully open grouting area for field grouting. Minimum base plate stiffness must conform to HI 1.3 for horizontal baseplate design standards.

2.3.1.6 Coupler

Provide a flexible-type coupler between the pump and motor, capable of absorbing torsional vibration and variable speed operation between the pump and motor. The coupler must allow replacement with no need to move the hubs. Coupler must have natural rubber or neoprene type element materials with a maximum misalignment capability of 4 degrees angular and 0.125 inches parallel. Provide donut shaped elastomer element with preassembled flanges mechanically clamped to reinforced element and preassembled spacer center assembly. Secure flexible donut shaped element of coupler in place with radial clamp ring screws. Couplers must be rated for required maximum rpm, horsepower and torque. The coupler must be shielded by a coupler guard securely fastened to the base. Provide coupler guard in compliance with current national safety standards including 29 CFR 1910.219 and NEMA Z535.4. Guards cannot have gaps greater than 0.250 inches, must be bright in color, and have an NEMA Z535.4 compliant warning label.

2.3.1.7 Impeller

Hydraulically and dynamically balance to HI 9.6.4 balance grade G6.3, closed, overhung, single suction, fabricate from stainless steel, key to

shaft and secured by a locking cap screw.

2.3.1.8 Motor

Electric Motors must meet NEMA MG 00001 and be the horsepower, speed, and voltage indicated. Motor enclosure must be weather protected type I. Motor must have heavy duty grease lubricated ball bearings completely adequate for the maximum load for which the motor is designed. Motor must be non-overloading at any point on the pump curve and premium efficiency. Totally enclosed fan cooled motor efficiencies must comply with NEMA MG 00001.

2.3.2 Cooling Coil Condensate Pump Units

Provide pumps with capacities as indicated. Cooling Coil Condensate Pump Unit must be a packaged unit including a corrosion-resistant pump, plastic tank with cover, and automatic controls. Include factory installed check valve. Provide a 72 inch minimum, electrical power cord with plug for 120V/1PH/60HZ electrical service. Provide hard wired power connection.

2.3.2.1 Motor

Electric motor must comply with NEMA MG 00001 and be the size, and voltage indicated.

2.4 ELECTRICAL WORK

Provide electrical motor driven equipment specified herein complete with motors, motor starters, and controls. Provide electric equipment and wiring in accordance with Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Electrical characteristics must be as indicated. Provide motor starters complete with properly sized thermal overload protection in each phase and other appurtenances necessary for the motor control specified. Each motor must be of sufficient capacity to drive the equipment at the specified capacity without exceeding the nameplate rating of the motor when operating at proper electrical system voltage and frequency. Manual or automatic control and protective or signal devices required for the operation herein specified and any control wiring required for controls and devices but not indicated must be provided under this section of the specifications.

2.5 ELECTRICAL EQUIPMENT

Provide electrical equipment in conformance with Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Provide electrical motor driven equipment herein specified complete with motors, motor starters, and controls. Motor controls, equipment, and wiring must be in accordance with NFPA 70.

2.5.1 Electric Motors

Drive each electric motor-driven pump by a continuous-duty electric motor with enclosure type for specific service as defined in paragraph HYDRONIC PUMPS. Motor must have a 1.5 service factor. Provide electronically commutated motors having normal-starting-torque and low-starting-current characteristics, and of sufficient size so that the nameplate horsepower rating must not be exceeded throughout the entire published pump characteristic curve. Integral size motors must be the premium efficiency type in accordance with NEMA MG 00001. Motor bearings must provide smooth operations under the conditions encountered for the life of the motor.

Provide adequate thrust bearing in the motor to carry the weight of all rotating parts plus the hydraulic thrust and be capable of withstanding upthrust imposed during pump starting. Motors must be rated 208 volts, 3 phase, 60 Hz and such rating must be stamped on the nameplate. Provide motors in conformance with NEMA MG 00001.

2.5.2 Control Equipment

Automatically controlled pumps must have three-position "MANUAL-OFF-AUTOMATIC" selector switch in cover. Provide additional controls or protective devices as indicated. Install a pump low-water cutoff on the suction pipe and must shut the pump off when the water level in the well reaches the level shown.

2.6 PACKAGED PUMP SYSTEM

Provide packaged pump system which includes pumps, piping, valves, complete wiring and controls systems, and accessories as specified.

2.6.1 Pumps

Pumps must be base-mounted, flexible couple, end section. Indicate pump capacities on the drawings.

2.6.2 Piping and Appurtenances

Ship the pump package pump system with all internal piping installed. The piping includes pumps, suction piping, discharge piping, pressure sensing, and gauge piping. When flanged field connections are required, module piping must terminate with a mechanical grooved type flange to facilitate alignment. The piping must consist of fabricated welded steel headers with cast iron fittings in and out of pumps. Provide an ANSI flange at the suction and discharge connection for the system, with same pressure class as the piping system, but not less than 150 psig. Provide butterfly valves on the suction and discharge of each pump. Support piping independently of pump connections. Pipe all control sensing lines and gauge connections with shut-off valves. Provide pressure gauges mounted on a panel for indication of suction and discharge pressure. Install a check valve on the discharge of each pump. Install a suction strainer on the suction of each pump. The strainer must be of the type mounted directly to the pump suction or inline "Y" type.

2.6.3 Structural Steel Base

Mount pumps on the structural steel base free of distortion caused by flexing of the system piping by providing flexible coupling on pump suction and discharge connection.

2.6.4 Electrical

Completely wire the pump package, in accordance with the NEC, from the main service disconnect to all the associated equipment. Include the following equipment: main service disconnect, pump controller, and transformer. Provide all equipment with overcurrent protection where required by NEC.

2.6.5 Controls

2.6.5.1 Controller

Control the packaged pump system by a direct digital controller, microcomputer based and must hold its keep memory in the event of power failure. Store in non-volatile memory on-line programmable data entries, such as set point. The controller must be capable of receiving up to ten differential input analog signals and comparing them to their individual set points. Utilize the analog signal that has deviated the greatest amount from its setpoint. This selected signal and its associated setpoint must be used as the command feedback inputs to perform a closed-loop-control function. The analog input signal must be the feedback or process and the setpoint must be the command. Control loop function must have the capability of performing a self-tuning algorithm to maintain the process variable at setpoint regardless of process loading conditions. The control cubicle must be single compartment construction. Controls must be 115 volt including run light and "Hand-Off-Automatic" switch for each pump, power on light, and necessary interface controls. Provide a control panel in compliance with the requirements of Underwriters Laboratories. All wiring and electrical construction within the panel must conform to Underwriters Laboratories' requirements. The controller must be designed for remote mounting.

2.6.5.2 Software

Provide the controller with off-line or on-line diagnostics software. The on-line diagnostics must perform such functions as "alarm definitions displayed". It must have as an integral part of its hardware designed a watchdog timer reset function and must be powered by 115 VAC, 60 HZ. The incoming power and input/output circuitry design must facilitate rejection of EMI (electromagnetic interferences) and RFI (radio-frequency interferences).

2.6.5.3 Integration

The pump package must be fully coordinated with and integrated into the existing building automation system. The following inputs and outputs must be interfaced between the pump system controller and the DDC system.

a. Pump System Controller input from the DDC system.

    (1) Primary Pump 1 Start/Stop.

    (2) Primary Pump 2 Start/Stop.

b. Pump System Controller Outputs to the DDC system.

    (1) Pump fail to start - digital output (alarm).

    (2) System Flow (4-20 ma).

    (3) Primary Pump 1 Flow status digital output.

    (4) Primary Pump 2 Flow status digital output.

2.6.5.4 Sequence

The pump system controller must receive a run enable from the DDC system

and control the VFD to maintain the control point at the setpoint. Provide optimized control of the pumping system through the controller to provide the "best efficiency" of the pumping system. Primary pumps must start and stop based on command from the DDC System.

2.6.6 Testing

Hydrostatically test the entire module piping assembly at same pressure as the piping system but not less than 150 psig. Repair any leaks found and retest before module shipment.

Factory test the packaged pumping system at full flow conditions prior to shipment. Testing must include operation of the pumps, motors, variable frequency drives, controls and accessories. Certified test results to be provided to the Engineer. Notify the Engineer two weeks prior to factory test so that they may witness the same.

2.7 EQUIPMENT APPURTENANCES

2.7.1 Attachments

Furnish all necessary bolts, nuts, washers, bolt sleeves, and other types of attachments with the equipment for the installation of the equipment. Bolts must be in accordance with ASTM A307 and hexagonal nuts are to be of the same quality as the bolts used. Threads must be clean-cut in accordance with ASME B1.1. Bolts, nuts, and washers specified to be galvanized or not otherwise indicated or specified, must be zinc coated after being threaded, by the hot-dip process in accordance with ASTM A153/A153M as appropriate. Bolts, nuts, and washers specified or indicated to be stainless steel must be Type 316.

2.7.2 Equipment Guards

Provide equipment driven by open shafts, belts, chains, or gears with all-metal guards enclosing the drive mechanism. Secure guards in position with steel braces or straps that permit easy removal for servicing the equipment. Coupler guards must comply with current national safety standards including 29 CFR 1910.219 and NEMA Z535.4. Provide guards with gaps no greater than 0.250 inches, safety orange in color, and have an NEMA Z535.4 compliant warning label.

2.7.3 Tools

Furnish a complete set of all special tools which may be necessary for the adjustment, operation, maintenance, and disassembly of all equipment. Special tools are considered to be those tools which, because of their limited use are not normally available, but which are necessary for the particular equipment. Special tools must be high-grade, smooth, forged, alloy, tool steel. Furnish one pressure grease gun for each type of grease required. Deliver all tools at the same time as the equipment to which they pertain. Properly store and safeguard such tools until completion of the work, at which time deliver them to the Contracting Officer.

2.7.4 Pump Suction Diffuser/Guide

Provide a stainless steel pump suction diffuser/guide with flanges confirming to ASME B16.1, Class 250. The pump suction guide must provide inlet condition enhancement to the pump by guide vanes.

2.8 FINISHES

All motors, pump casings, and similar parts of equipment must be thoroughly cleaned, primed, and given two finish coats of paint at the factory in accordance with the recommendations of the manufacturer. Give ferrous surfaces not to be painted a shop coat of grease or other suitable rust-resistant coating.

2.9 FACTORY TESTS

Pumps must be tested by the manufacturer or a nationally recognized testing agency in compliance with HI 1.3. Submit certified test results.

PART 3 EXECUTION

3.1 EXAMINATION

After becoming familiar with all details of the work, verify all dimensions in the field and advise the Contracting Officer of any discrepancy before performing the work.

3.2 INSTALLATION

Install each pump and motor in accordance with the written instructions of the manufacturer. Provide access space around the device for servicing no less than the minimum recommended by the manufacturer. All recommendations in the written instructions of the manufacturer are mandatory requirements.

3.2.1 Base Mounted, Long-Coupled Pumps

Set the pump baseplate as follows.

a. Place two sets of shims or wedges for each foundation bolt. Lower baseplate onto foundation bolts and level baseplate both lengthwise and across by adding or removing shims or mount wedges. A maximum difference of 0.125 inches lengthwise and 0.059 inches across is allowable.

b. Mount pump and driver on baseplate if not already mounted at factory. Pump and driver shafts must have an initial cold (pump and driver at ambient temperature) alignment check and final hot (pump and driver at operating temperature) alignment check. Perform cold alignment check before baseplate is grouted, after baseplate is grouted, and after piping is connected. Perform final alignment check when pump and driver are at operating temperature. Move or shim only the driver to make adjustments to prevent strain on the piping installations. Initial alignment may be performed with scales, straight edges and calipers. Final alignment must be done with dial gauges or laser alignment devices. Final alignment misalignment may not exceed coupling manufacturer's maximum parallel and angular misalignment values. When using variable frequency drives, reduce the manufacturer's misalignment values by 50 percent. Remove flexible coupling when performing alignment.

c. Support the connecting piping to ensure that there are no piping loads at the pump flange connections and connecting piping is not forced into position. Provide concrete foundations that are integral with

and of the same class as that of the building floor unless otherwise indicated. Use concrete having a compressive strength of at least 2,500 psi in foundations that are entirely separated from the surrounding floor. Install a pre-molded filler strip between the foundation and floor slab as shown. Furnish foundation bolts, as required, for proper positioning during the placement of the concrete.

3.3 FIELD QUALITY CONTROL

After installation of the pumping units and appurtenances, including coupling guard, is complete, carry out operating tests to assure that the pumping installation operates properly. Give each pumping unit a running field test in the presence of the Contracting Officer for a minimum of 2 hours. Operate each pumping unit at its rated capacity or such other point on its head-capacity curve selected by the Contracting Officer. Provide an accurate and acceptable method of measuring the discharge flow. Tests must assure that the units and appurtenances have been installed correctly, that there is no objectionable heating, vibration, or noise from any parts, and that all manual and automatic controls function properly. If any deficiencies are revealed during any tests, correct such deficiencies and reconduct the tests.

Provide a pump start-up report and test reports in booklet form showing all field tests performed to adjust each component and all field tests performed to prove compliance with the specified performance criteria, upon completion and testing of the installed system. Each test report must indicate the final position of controls.

3.4 FIELD PAINTING

Do not paint stainless steel, galvanized steel, and nonferrous surfaces.

3.4.1 Touch-up painting

Factory painted items requiring touching up in the field must be thoroughly cleaned of all foreign material, and primed and top coated with the manufacturer's standard factory finish.

3.4.2 Exposed Ferrous Surfaces

Paint exposed ferrous surfaces with two coats of enamel paint. For interior ferrous metal, apply High Performance Latex System. Prime in accordance with MPI 76 and apply intermediate and topcoat in accordance with MPI 141. For exterior ferrous metal, apply Alkyd system. Primer per MPI 23 and apply intermediate and topcoat per MPI 94.

3.5 CLOSEOUT ACTIVITIES

3.5.1 Operation and Maintenance Manuals

Submit one complete set at the time the tests procedure is submitted; remaining sets before the contract is completed. Permanently bind each in a hard cover. Inscribe the following identification on the covers: the words "OPERATING AND MAINTENANCE INSTRUCTIONS," name and location of the building, name of the Contractor, and contract number. Place flysheets before instructions covering each subject. Use 8-1/2 by 11 inches paper for instruction sheets, with large sheets of drawings folded in.

Include, but do not limit to, the following in the Instructions:

a. System layout showing piping, valves, and controls.

b. Approved wiring and control diagrams.

c. A control sequence describing startup, operation, and shutdown.

d. Operating and maintenance instructions for each piece of equipment, including task list for routine maintenance, routine inspections, intermediate inspections, and annual inspections; lubrication instructions; and troubleshooting guide.

e. Manufacturer's bulletins, cuts, and descriptive data; and parts list and recommended spare parts.

3.5.2 Training

Upon completion of the work, and at a time designated by the Contracting Officer, provide the services of one or more competent engineers for a training period of not less than 8 hours to instruct a representative of the Government in the contents of the operation and maintenance manuals for the equipment furnished under these specifications. These field instructions must cover all the items contained in the bound instructions. Submit the training course curriculum and training instructions 14 days prior to the start of training.

3.5.3 Pump Motor/Alignment Report

Provide a pump motor/alignment report for base mounted pumps showing alignment of the motor and driver with initial cold alignment check prior to grouting, after grouting, and after piping connection, and final hot alignment check. Include in the alignment reports the parallel and angular alignment values and manufacturer's maximum allowable values.

-- End of Section --

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SECTION 23 23 00

REFRIGERANT PIPING
08/21

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR-CONDITIONING, HEATING AND REFRIGERATION INSTITUTE (AHRI)

AHRI 710 I-P	(2009) Performance Rating of Liquid-Line Driers
AHRI 720	(2002) Refrigerant Access Valves and Hose Connectors
AHRI 750 I-P	(2016) Performance Rating of Thermostatic Refrigerant Expansion Valves
AHRI 760 I-P	(2014) Performance Rating of Solenoid Valves for Use with Volatile Refrigerants
AHRI 1370 I-P	(2017) Performance Rating of Electronic Expansion Valves

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 15 & 34	(2022) ASHRAE Standard 34-2016 Safety Standard for Refrigeration Systems/ASHRAE Standard 34-2016 Designation and Safety Classification of Refrigerants-ASHRAE Standard 34-2016
ASHRAE 17	(2022) Method of Testing Capacity of Thermostatic Refrigerant Expansion Valves
ASHRAE 90.1 - IP	(2019) Energy Standard for Buildings Except Low-Rise Residential Buildings

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME B16.22	(2021) Wrought Copper and Copper Alloy Solder Joint Pressure Fittings
ASME B16.26	(2024) Cast Copper Alloy Fittings for Flared Copper Tubes
ASME B31.1	(2024) Power Piping
ASME B31.5	(2022) Refrigeration Piping and Heat Transfer Components
ASME B40.100	(2022) Pressure Gauges and Gauge

	Attachments
ASME BPVC SEC IX	(2017; Errata 2018) BPVC Section IX-Welding, Brazing and Fusing Qualifications

AMERICAN WELDING SOCIETY (AWS)

AWS A5.8/A5.8M	(2019) Specification for Filler Metals for Brazing and Braze Welding
AWS A5.31/A5.31M	(2012) Specification for Fluxes for Brazing and Braze Welding
AWS BRH	(2007; 5th Ed) Brazing Handbook
AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel
AWS Z49.1	(2021) Safety in Welding, Cutting and Allied Processes

ASTM INTERNATIONAL (ASTM)

ASTM A53/A53M	(2024) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A653/A653M	(2025) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM B32	(2020) Standard Specification for Solder Metal
ASTM B62	(2017) Standard Specification for Composition Bronze or Ounce Metal Castings
ASTM B75/B75M	(2020) Standard Specification for Seamless Copper Tube
ASTM B117	(2019) Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM B280	(2023) Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service
ASTM B813	(2024) Standard Specification for Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube
ASTM D520	(2025) Standard Specification for Zinc Dust Pigment
ASTM D3308	(2012; R 2022) Standard Specification for PTFE Resin Skived Tape
ASTM E84	(2024) Standard Test Method for Surface

Burning Characteristics of Building Materials

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-58 (2025) Pipe Hangers and Supports - Materials, Design and Manufacture, Selection, Application, and Installation

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Refrigerant Piping System; G

SD-03 Product Data

Refrigerant Piping System

Spare Parts

Qualifications

Refrigerant Piping Tests

Verification of Dimensions

SD-06 Test Reports

Refrigerant Piping Tests

SD-07 Certificates

Service Organization

SD-10 Operation and Maintenance Data

Maintenance; G

Operation and Maintenance Manuals; G

Demonstrations; G

1.3 QUALITY ASSURANCE

1.3.1 Qualifications

Submit 3 copies of qualified procedures, and list of names and identification symbols of qualified welders and welding operators, prior to non-factory welding operations. Weld piping in accordance with the qualified procedures using performance qualified welders and welding operators. Procedures and welders must be qualified in accordance with ASME BPVC SEC IX. Welding procedures qualified by others, and welders and

welding operators qualified by another employer may be accepted as permitted by ASME B31.1. Notify the Contracting Officer 24 hours in advance of tests to be performed at the work site, if practical. The welder or welding operator must apply the personally assigned symbol near each weld made, as a permanent record.

1.3.2 Contract Drawings

Because of the small scale of the drawings, it is not possible to indicate all offsets, fittings, and accessories that may be required. Carefully investigate the plumbing, fire protection, electrical, structural and finish conditions that would affect the work to be performed and arrange such work accordingly, furnishing required offsets, fittings, and accessories to meet such conditions.

1.4 DELIVERY, STORAGE, AND HANDLING

Protect stored items from the weather, humidity and temperature variations, dirt and dust, or other contaminants. Proper protection and care of all material both before and during installation is the Contractor's responsibility. Replace any materials found to be damaged at the Contractor's expense. During installation, cap piping and similar openings to keep out dirt and other foreign matter.

1.5 MAINTENANCE

1.5.1 General

Submit Data Package 2 plus operation and maintenance data complying with the requirements of Section 01 78 23 OPERATION AND MAINTENANCE DATA and as specified herein.

1.5.2 Extra Materials

Submit spare parts data for each different item of equipment specified, after approval of detail drawings and not later than 2 months prior to the date of beneficial occupancy. Include a complete list of parts and supplies, with current unit prices and source of supply, a recommended spare parts list for 1 year of operation, and a list of the parts recommended by the manufacturer to be replaced on a routine basis in the data.

PART 2 PRODUCTS

2.1 STANDARD COMMERCIAL PRODUCTS

a. Provide materials and equipment which are standard products of a manufacturer regularly engaged in the manufacturing of such products, that are of a similar material, design and workmanship and that have been in satisfactory commercial or industrial use for 2 years prior to bid opening.

b. The 2 year use must include applications of equipment and materials under similar circumstances and of similar size. The 2 years' experience must be satisfactorily completed by a product which has been sold or is offered for sale on the commercial market through advertisements, manufacturer's catalogs, or brochures. Products having less than a 2-year field service record will be acceptable if a certified record of satisfactory field operation, for not less than

6000 hours exclusive of the manufacturer's factory tests, can be shown.

c. Products must be supported by a service organization. System components must be environmentally suitable for the indicated locations. Submit a certified list of qualified permanent service organizations for support of the equipment which includes their addresses and qualifications. The service organizations must be reasonably convenient to the equipment installation and be able to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

d. Exposed equipment moving parts, parts that produce high operating temperature, parts which may be electrically energized, and parts that may be a hazard to operating personnel must be insulated, fully enclosed, guarded, or fitted with other types of safety devices. Install safety devices so that proper operation of equipment is not impaired. Welding and cutting safety requirements must be in accordance with AWS Z49.1.

e. Provide the manufacturer's standard catalog data, at least 5 weeks prior to the purchase or installation of a particular component. Highlight the data to show information such as, but not limited to, material, size, options, performance charts, and curves in adequate detail to demonstrate compliance with contract requirements. Include the manufacturer's recommended installation instructions and procedures in the data provided. Provide data for the following components as a minimum:

(1) Piping and Fittings
(2) Valves
(3) Piping Accessories
(4) Pipe Hangers, Inserts, and Supports

2.2 ELECTRICAL WORK

Electrical equipment and wiring must be in accordance with Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Field wiring must be in accordance with manufacturer's instructions.

2.3 REFRIGERANT PIPING SYSTEM

Provide refrigerant piping, valves, fittings, and accessories in accordance with ASHRAE 15 & 34 and ASME B31.5, except as specified herein. Refrigerant piping, valves, fittings, and accessories must be compatible with the fluids used and capable of withstanding the pressures and temperatures of the service. Refrigerant piping, valves, and accessories used for refrigerant service must be cleaned, dehydrated, and sealed (capped or plugged) prior to shipment from the manufacturer's plant. Submit drawings, at least 5 weeks prior to beginning construction, provided in adequate detail to demonstrate compliance with contract requirements. Drawings must consist of:

a. Piping layouts which identify all valves and fittings.

b. Plans and elevations which identify clearances required for maintenance and operation.

2.4 PIPE, FITTINGS AND END CONNECTIONS (JOINTS)

2.4.1 Copper Tubing

Provide copper tubing conforming to ASTM B280 annealed or hard drawn as required. Copper tubing must bear the product identification markings in accordance with ASTM B280, "ACR" must be present on copper tubing. Copper tubing must be soft annealed where bending is required and hard drawn where no bending is required. Soft annealed copper tubing must not be used in sizes larger than 1-3/8 inches. Joints must be brazed except that joints on lines 7/8 inchand smaller may be flared. Cast copper alloy fittings for flared copper tube must conform to ASME B16.26 and ASTM B62. Wrought copper and bronze solder-joint pressure fittings must conform to ASME B16.22 and ASTM B75/B75M. Joints and fittings for brazed joint must be wrought-copper or forged-brass sweat fittings. Cast sweat-type joints and fittings are not allowed for brazed joints. Brass or bronze adapters for brazed tubing may be used for connecting tubing to flanges and to threaded ends of valves and equipment.

2.4.2 Solder

Solder must conform to ASTM B32, grade Sb5, tin-antimony alloy for service pressures up to 150 psig. Solder flux must be liquid or paste form, non-corrosive and conform to ASTM B813.

2.4.3 Brazing Filler Metal

Filler metal must conform to AWS A5.8/A5.8M, Type BAg-5 with AWS Type FB3-A or Type FB3-C flux, except Type BCuP-3, BCuP-4, or BCuP-5 may be used for brazing copper-to-copper joints. BAlSi-4 with AWS Type FB1-A flux may be used when joining copper piping to aluminum components.

2.4.4 Brazing Flux

Brazing flux must conform to AWS A5.31/A5.31M, Type FB3-A or Type FB3-C when using Type BAg-5 filler metal. Type FB1-A is to be used with Type BAlSi-4 filler metal.

2.4.5 Press Fittings

Press fittings are not acceptable for use in refrigerant piping systems.

2.5 VALVES

Valves must be designed, manufactured, and tested specifically for refrigerant service. The valve material and all internal components must be compatible with the specific refrigerant and lubricant used. Valve bodies must be of brass, bronze, steel, or ductile iron construction. Valves 1 inch and smaller must have brazed or socket welded connections. Valves larger than 1 inch must have butt welded end connections. Do not use threaded end connections, except in pilot pressure or gauge lines where maintenance disassembly is required and welded flanges cannot be used. Internal parts must be removable for inspection or replacement without applying heat or breaking pipe connections. Valve stems exposed to the atmosphere must be stainless steel or corrosion resistant metal plated carbon steel. Direction of flow must be legibly and permanently indicated on the valve body. Control valve inlets must be fitted with integral or adapted strainer or filter where recommended or required by the manufacturer. Purge, charge and receiver valves must be of

manufacturer's standard configuration.

2.5.1 Refrigerant Stop Valves

Valve must be the globe or full-port ball type with a back-seating stem especially packed for refrigerant service. Valve packing must be replaceable under line pressure. Provide valve with a handwheel or wrench operator and a seal cap. Valve must be the straight or angle pattern design as indicated.

2.5.2 Check Valves

Valve must be the swing or lift type as required to provide positive shutoff at the differential pressure indicated. Valve must be provided with resilient seat.

2.5.3 Liquid Solenoid Valves

Provide valves that comply with AHRI 760 I-P and are suitable for continuous duty with applied voltages 15 percent under and 5 percent over nominal rated voltage at maximum and minimum encountered pressure and temperature service conditions. Valves must be direct-acting or pilot-operating type, packless, except that packed stem, seal capped, manual lifting provisions must be furnished. Provide solenoid coils that are moisture-proof, UL approved, totally encapsulated or encapsulated and metal jacketed as required. Valves must have safe working pressure of 610 psi and a maximum operating pressure differential of at least 200 psi at 85 percent rated voltage. Valves must have an operating pressure differential suitable for the refrigerant used.

2.5.4 Expansion Valves

Provide valve conforming to AHRI 750 I-P and ASHRAE 17. Valve must be the diaphragm and spring-loaded type with internal or external equalizers, and bulb and capillary tubing. Provide valve with an external superheat adjustment along with a seal cap. Internal equalizers may be utilized where flowing refrigerant pressure drop between outlet of the valve and inlet to the evaporator coil is negligible and pressure drop across the evaporator is less than the pressure difference corresponding to 2 degrees F of saturated suction temperature at evaporator conditions. Bulb charge must be determined by the manufacturer for the application and such that liquid will remain in the bulb at all operating conditions. Do not use gas limited liquid charged valves and other valve devices for limiting evaporator pressure without a distributor or discharge tube or effective means to prevent loss of control when bulb becomes warmer than valve body. Pilot-operated valves must have a characterized plug to provide required modulating control. A de-energized solenoid valve may be used in the pilot line to close the main valve in lieu of a solenoid valve in the main liquid line. Provide an isolatable pressure gauge in the pilot line, at the main valve. Automatic pressure reducing or constant pressure regulating expansion valves may be used only where indicted or for constant evaporator loads.

2.5.5 Electronic Expansion Valves

Valve must conform to AHRI 1370 I-P and ASHRAE 17. The valve must prevent the return of liquid to the compressor in the event of power loss or low superheat.

2.5.6 Safety Relief Valves

Valve must be the two-way type, unless indicated otherwise. Valve must bear the ASME code symbol. Valve capacity must be certified by the National Board of Boiler and Pressure Vessel Inspectors. Valve must be of an automatically reseating design after activation.

2.5.7 Evaporator Pressure Regulators, Direct-Acting

Valve must include a diaphragm/spring assembly, external pressure adjustment with seal cap, and pressure gauge port. Valve must maintain a constant inlet pressure by balancing inlet pressure on diaphragm against an adjustable spring load. Pressure drop at system design load must not exceed the pressure difference corresponding to a 2 degrees F change in saturated refrigerant temperature at evaporator operating suction temperature. Spring must be selected for indicated maximum allowable suction pressure range.

2.5.8 Refrigerant Access Valves

Provide refrigerant access valves and hose connections in accordance with AHRI 720.

2.6 PIPING ACCESSORIES

2.6.1 Filter Driers

Driers must conform to AHRI 710 I-P. Sizes 5/8 inch and larger must be the full flow, replaceable core type. Sizes 1/2 inch and smaller must be the sealed type. Cores must be of suitable desiccant that will not plug, cake, dust, channel, or break down, and must remove water, acid, and foreign material from the refrigerant. Constructfilter driers so that none of the desiccant will pass into the refrigerant lines. Minimum bursting pressure must be 1,500 psi.

2.6.2 Sight Glass and Liquid Level Indicator

2.6.2.1 Assembly and Components

Assembly must be pressure- and temperature-rated and constructed of materials suitable for the service. Glass must be borosilicate type. Ferrous components subject to condensation must be electro-galvanized.

2.6.2.2 Gauge Glass

Gauge glass must include top and bottom isolation valves fitted with automatic checks, and packing followers; red-line or green-line gauge glass; elastomer or polymer packing to suit the service; and gauge glass guard.

2.6.2.3 Bull's-Eye and Inline Sight Glass Reflex Lens

Provide bull's-eye and inline sight glass reflex lens for dead-end liquid service. For pipe line mounting, provide two plain lenses in one body suitable for backlighted viewing.

2.6.2.4 Moisture Indicator

Indicator must be a self-reversible action, moisture reactive, color

changing media. Indicator must be furnished with full-color-printing tag containing color, moisture, and temperature criteria. Unless otherwise indicated, the moisture indicator must be an integral part of each corresponding sight glass.

2.6.3 Vibration Dampeners

Dampeners must be of the all-metallic bellows and woven-wire type.

2.6.4 Flexible Pipe Connectors

Connector must be a composite of interior corrugated phosphor bronze or Type 300 Series stainless steel, as required for fluid service, with exterior reinforcement of bronze, stainless steel or monel wire braid. Assembly must be constructed with a safety factor of not less than 4 at300 degrees F. Unless otherwise indicated, the length of a flexible connector must be as recommended by the manufacturer for the service intended.

2.6.5 Strainers

Strainers used in refrigerant service must have brass or cast-iron body, Y-or angle-pattern, cleanable, not less than 60-mesh noncorroding screen of an area to provide net free area not less than ten times the pipe diameter with pressure rating compatible with the refrigerant service. Screens must be stainless steel or monel and reinforced spring-loaded where necessary for bypass-proof construction.

2.6.6 Pressure and Vacuum Gauges

Provide gauges conforming to ASME B40.100 with throttling type needle valve or a pulsation dampener and shut-off valve. Gauge must be a minimum of 3-1/2 inches in diameter with a range from 0 psig to approximately 1.5 times the maximum system working pressure. Select each gauge range so that at normal operating pressure, the needle is within the middle-third of the range.

2.6.7 Temperature Gauges

Provide industrial duty type temperature gauges for the required temperature range. Gauges must have Fahrenheit scale in 2 degrees graduations scale (black numbers) on a white face. The pointer must be adjustable. Provide rigid stem type temperature gauges in thermowells located within 5 feet of the finished floor. Provide universal adjustable angle type or remote element type temperature gauges in thermowells located 5 to 7 feet above the finished floor. Provide remote element type temperature gauges in thermowells located 7 feet above the finished floor.

2.6.7.1 Stem Cased-Glass

Provide stem cased-glass case composed of polished stainless steel or cast aluminum, 9 inches long, with clear acrylic lens, and non-mercury filled glass tube with indicating-fluid column.

2.6.7.2 Bimetallic Dial

Provide bimetallic dial type case that is greater than 3-1/2 inches, stainless steel, and hermetically sealed with clear acrylic lens. Bimetallic element must be silicone dampened and unit fitted with external calibrator adjustment. Accuracy must be one percent of dial range.

2.6.7.3 Liquid-, Solid-, and Vapor-Filled Dial

Provide liquid-, solid-, and vapor-filled dial type cases that are greater than 3-1/2 inches, stainless steel or cast aluminum with clear acrylic lens. Fill must be nonmercury, suitable for encountered cross-ambients, and connecting capillary tubing must be double-braided bronze.

2.6.7.4 Thermowell

Thermowell must be identical size, 1/2 or 3/4 inch NPT connection, brass or stainless steel. Where test wells are indicated, provide captive plug-fitted type 1/2 inch NPT connection suitable for use with either engraved stem or standard separable socket thermometer or thermostat. Mercury must not be used in thermometers. Extended neck thermowells must be of sufficient length to clear insulation thickness by 1 inch.

2.6.8 Pipe Hangers, Inserts, and Supports

Provide pipe hangers, inserts, guides, and supports conforming to MSS SP-58.

2.6.9 Escutcheons

Escutcheons must be chromium-plated iron or chromium-plated brass, either one piece or split pattern, held in place by internal spring tension or set screws.

2.7 FABRICATION

2.7.1 Factory Coating

Unless otherwise specified, equipment and component items, when fabricated from ferrous metal, must be factory finished with the manufacturer's standard finish, except that items located outside of buildings must have weather resistant finishes that will withstand 500 hours exposure to the salt spray test specified in ASTM B117 using a 5 percent sodium chloride solution. Immediately after completion of the test, the specimen must show no signs of blistering, wrinkling, cracking, or loss of adhesion and no sign of rust creepage beyond 1/8 inch on either side of the scratch mark. Cut edges of galvanized surfaces where hot-dip galvanized sheet steel is used must be coated with a zinc-rich coating conforming to ASTM D520, Type I.

2.7.2 Factory Applied Insulation

Factory installed insulation must be in accordance with ASHRAE 90.1 - IP. Refrigerant suction lines between the cooler and each compressor and cold gas inlet connections to gas cooled motors must be insulated with not less than 1/2 inch thick unicellular plastic foam. Factory insulated items installed outdoors are not required to be fire-rated. As a minimum, factory insulated items installed indoors must have a flame spread index no higher than 25 and a smoke developed index no higher than 50. Factory insulated items (no jacket) installed indoors and which are located in air plenums, in ceiling spaces, and in attic spaces must have a flame spread index no higher than 25 and a smoke developed index no higher than 50. Flame spread and smoke developed indexes must be determined by ASTM E84. Test insulation in the same density and installed thickness as the material to be used in the actual construction. Test material supplied by a manufacturer with a jacket as a composite material. Provide jackets,

facings, and adhesives that have a flame spread index less than 25 and a smoke developed index less than 50 when tested in accordance with ASTM E84.

PART 3 EXECUTION

3.1 EXAMINATION

After becoming familiar with all details of the work, perform a verification of dimensions in the field. Submit a letter, at least 2 weeks prior to beginning construction, including the date the site was visited, conformation of existing conditions, and any discrepancies found before performing any work.

3.2 INSTALLATION

Pipe and fitting installation must conform to the requirements of ASME B31.1. Cut pipe accurately to measurements established at the jobsite, and work into place without springing or forcing, completely clearing all windows, doors, and other openings. Cutting or other weakening of the building structure to facilitate piping installation is not permitted without written approval. Cut pipe or tubing square, remove by reaming, and permit free expansion and contraction without causing damage to the building structure, pipe, joints, or hangers.

3.2.1 Directional Changes

Make changes in direction with fittings, except that bending of pipe 4 inches and smaller is permitted, provided a pipe bender is used and wide weep bends are formed. Mitering or notching pipe or other similar construction to form elbows or tees is not permitted. The centerline radius of bends must not be less than 6 diameters of the pipe. Bent pipe showing kinks, wrinkles, flattening, or other malformations will not be accepted.

3.2.2 Functional Requirements

Install piping 1/2 inch/10 feet of pipe in the direction of flow to ensure adequate oil drainage. Properly cap or plug open ends of refrigerant lines or equipment during installation to keep moisture, dirt, or other foreign material out of the system. Piping must remain capped until installation. Equipment piping must be in accordance with the equipment manufacturer's recommendations and the contract drawings. Equipment and piping arrangements must fit into space allotted and allow adequate acceptable clearances for installation, replacement, entry, servicing, and maintenance.

3.2.3 Fittings and End Connections

3.2.3.1 Threaded Connections

Make threaded connections with tapered threads and make tight with PTFE tape complying with ASTM D3308 or equivalent thread-joint compound applied to the male threads only. Do not show more than three threads after the joint is made.

3.2.3.2 Brazed Connections

Perform brazing in accordance with AWS BRH, except as modified herein. During brazing, fill the pipe and fittings with a pressure regulated inert

gas, such as nitrogen, to prevent the formation of scale. Before brazing copper joints, clean both the outside of the tube and the inside of the fitting with a wire fitting brush until the entire joint surface is bright and clean. Do not use brazing flux on copper-to-copper connections. Remove surplus brazing material at all joints. Make steel tubing joints in accordance with the manufacturer's recommendations. Paint joints in steel tubing with the same material as the baked-on coating within 8 hours after joints are made. Protect tubing against oxidation during brazing by continuous purging of the inside of the piping using nitrogen. Support piping prior to brazing and do not spring or force.

3.2.3.3 Welded Connections

Fusion-weld joints in steel refrigerant piping. Make branch connections with welding tees or forged welding branch outlets. Thoroughly clean pipe of all scale and foreign matter before the piping is assembled. During welding, fill the pipe and fittings with an inert gas, such as nitrogen, to prevent the formation of scale. Beveling, alignment, heat treatment, and inspection of weld must conform to ASME B31.1. Remove and reweld weld defects at no additional cost to the Government. Store and dry electrodes in accordance with AWS D1.1/D1.1M or as recommended by the manufacturer. Do not use electrodes that have been wetted or that have lost any of their coating

3.2.3.4 Flared Connections

When flared connections are used, use a suitable lubricant between the back of the flare and the nut in order to avoid tearing the flare while tightening the nut.

3.2.4 Valves

3.2.4.1 General

Install refrigerant stop valves on each side of each piece of equipment such as compressors condensers, evaporators, receivers, and other similar items in multiple-unit installation, to provide partial system isolation as required for maintenance or repair. Install stop valves with stems horizontal unless otherwise indicated. Install ball valves must be installed with stems positioned to facilitate operation and maintenance. Isolating valves for pressure gauges and switches must be external to thermal insulation. Safety switches must not be fitted with isolation valves. Filter dryers having access ports may be considered a point of isolation. Purge valves must be provided at all points of systems where accumulated non-condensable gases would prevent proper system operation. Valves must be furnished to match line size, unless otherwise indicated or approved.

3.2.4.2 Expansion Valves

Install expansion valves with the thermostatic expansion valve bulb located on top of the suction line when the suction line is less than 2-1/8 inches in diameter and at the 4 o'clock or 8 o'clock position on lines larger than 2-1/8 inches. Fasten the bulb securely with two clamps. Insulate ehe bulb . Install the bulb in a horizontal portion of the suction line, if possible, with the pigtail on the bottom. If the bulb must be installed in a vertical line, the bulb tubing must be facing up.

3.2.4.3 Valve Identification

Tag each system valve, including those which are part of a factory assembly. Tags must be in alphanumeric sequence, progressing in direction of fluid flow. Tags must be embossed, engraved, or stamped plastic or nonferrous metal of various shapes, sized approximately 1-3/8 inch diameter, or equivalent dimension, substantially attached to a component or immediately adjacent thereto. Attach tags with nonferrous, heavy duty, bead or link chain, 14 gauge annealed wire, nylon cable bands or as approved. Reference tag numbers in Operation and Maintenance Manuals and system diagrams.

3.2.5 Vibration Dampers

Provide vibration damper in the suction and discharge lines on spring mounted compressors. Install vibration dampers parallel with the shaft of the compressor and anchor firmly at the upstream end on the suction line and the downstream end in the discharge line.

3.2.6 Strainers

Provide strainers immediately ahead of solenoid valves and expansion devices. Strainers may be an integral part of an expansion valve.

3.2.7 Filter Dryer

Provide a liquid line filter dryer on each refrigerant circuit located such that all liquid refrigerant passes through a filter dryer. Size dryers in accordance with the manufacturer's recommendations for the system in which it is installed. Install dryers such that it can be isolated from the system, the isolated portion of the system evacuated, and the filter dryer replaced. Install dryers in the horizontal position except replaceable core filter dryers may be installed in the vertical position with the access flange on the bottom.

3.2.8 Sight Glass

Install a moisture indicating sight glass in all refrigerant circuits down stream of all filter dryers and where indicated. Provide full line size sight glasses.

3.2.9 Discharge Line Oil Separator

Provide discharge line oil separator in the discharge line from each compressor. Connect the oil return line to the compressor as recommended by the compressor manufacturer.

3.2.10 Accumulator

Provide accumulators in the suction line to each compressor.

3.2.11 Flexible Pipe Connectors

Install connectors perpendicular to line of motion being isolated. Fit piping for equipment with bidirectional motion with two flexible connectors, in perpendicular planes. Install reinforced elastomer flexible connectors in accordance with manufacturer's instructions. Provide piping guides and restraints related to flexible connectors as required.

3.2.12 Temperature Gauges

Locate temperature gauges specifically on, but not limited to the following: the sensing element of each automatic temperature control device where a thermometer is not an integral part thereof the liquid line leaving a receiver and the suction line at each evaporator or liquid cooler. Thermowells for insertion thermometers and thermostats must extend beyond thermal insulation surface not less than 1 inch.

3.2.13 Pipe Hangers, Inserts, and Supports

Pipe hangers, inserts, and supports must conform to MSS SP-58, except as modified herein. Do not use pipe hanger types 5, 12, and 26. Fabricate hangers used to support piping 2 inches and larger to permit adequate adjustment after erection while still supporting the load. Support piping subjected to vertical movement, when operating temperatures exceed ambient temperatures, by variable spring hangers and supports or by constant support hangers.

3.2.13.1 Hangers

Do not use Type 3 on insulated piping. Type 24 may be used only on trapeze hanger systems or on fabricated frames.

3.2.13.2 Inserts

Secure Type 18 inserts to concrete forms before concrete is placed. Continuous inserts which allow more adjustments may be used if they otherwise meet the requirements for Type 18 inserts.

3.2.13.3 C-Clamps

Torque Type 19 and 23 C-clamps in accordance with MSS SP-58 and have both locknuts and retaining devices, furnished by the manufacturer. Field-fabricated C-clamp bodies or retaining devices are not acceptable.

3.2.13.4 Angle Attachments

Furnish Type 20 attachments used on angles and channels with an added malleable-iron heel plate or adapter.

3.2.13.5 Saddles and Shields

Where Type 39 saddle or Type 40 shield are permitted for a particular pipe attachment application, the Type 39 saddle, connected to the pipe, must be used on all pipe 4 inches and larger when the temperature of the medium is 60 degrees F or higher. Use Type 40 shields on all piping less than 4 inches and all piping 4 inches and larger carrying medium less than 60 degrees F. Use a high-density insulation insert of cellular glass under the Type 40 shield for piping 2 inches and larger.

3.2.13.6 Horizontal Pipe Supports

Space horizontal pipe supports as specified in MSS SP-58 and install a support no more than 1 foot from the pipe fitting joint at each change in direction of the piping. Space pipe supports no more than 5 feet apart at valves. Pipe hanger loads suspended from steel joist with hanger loads between panel points in excess of 50 pounds must have the excess hanger

loads suspended from panel points.

3.2.13.7 Vertical Pipe Supports

Support vertical pipe at each floor, except at slab-on-grade, and at intervals of not more than 15 feet not more than 8 feet from end of risers, and at vent terminations.

3.2.13.8 Pipe Guides

Provide Type 35 guides using, steel, reinforced polytetrafluoroethylene (PTFE) or graphite slides where required to allow longitudinal pipe movement. Provide lateral restraints as required. Provide slide materials that are suitable for the system operating temperatures, atmospheric conditions, and bearing loads encountered.

3.2.13.9 Steel Slides

Where steel slides do not require provisions for restraint of lateral movement, an alternate guide method may be used. On piping 4 inches and larger, usea Type 39 saddle. On piping under 4 inches, a Type 40 protection shield may be attached to the pipe or insulation and freely rest on a steel slide plate.

3.2.13.10 Multiple Pipe Runs

In the support of multiple pipe runs on a common base member, use a clip or clamp where each pipe crosses the base support member. Spacing of the base support members must not exceed the hanger and support spacing required for an individual pipe in the multiple pipe run.

3.2.13.11 Structural Attachments

Attachment to building structure concrete and masonry must be by cast-in concrete inserts, built-in anchors, or masonry anchor devices. Inserts and anchors must be applied with a safety factor not less than 5. Do not attach supports to metal decking. Construct masonry anchors for overhead applications of ferrous materials only. Provide structural steel brackets required to support piping, headers, and equipment, but not shown, under this section.

3.2.14 Pipe Alignment Guides

Provide pipe alignment guides where indicated for expansion loops, offsets, and bends and as recommended by the manufacturer for expansion joints, not to exceed 5 feet on each side of each expansion joint, and in lines 4 inches or smaller not more than 2 feet on each side of the joint.

3.2.15 Pipe Anchors

Provide anchors wherever necessary or indicated to localize expansion or to prevent undue strain on piping. Provide anchors consisting of heavy steel collars with lugs and bolts for clamping and attaching anchor braces, unless otherwise indicated. Install anchor braces in the most effective manner to secure the desired results using turnbuckles where required. Do not attach supports, anchors, or stays where they will injure the structure or adjacent construction during installation or by the weight of expansion of the pipeline. Where pipe and conduit penetrations of vapor barrier sealed surfaces occur, immediately anchor

these items adjacent to each penetrated surface, to provide essentially zero movement within penetration seal. Submit detailed drawings of pipe anchors for approval before installation.

3.2.16 Building Surface Penetrations

Do not install sleeves in structural members except where indicated or approved. Provide galvanized sheet metal sleeves in non-load bearing surfaces conforming to ASTM A653/A653M, Coating Class G-90, 20 gauge. Provide uncoated carbon steel pipe sleeves in load bearing surfaces conforming to ASTM A53/A53M, Standard weight. Apply sealants to moisture and oil-free surfaces and elastomers to not less than 1/2 inch depth. Do not install sleeves in structural members.

3.2.16.1 General Service Areas

Extend each sleeve through its respective wall, floor, or roof, and cut flush with each surface. Provide pipes passing through concrete or masonry wall or concrete floors or roofs with pipe sleeves fitted into place at the time of construction. Provide sleeves that allow a minimum of 1/4 inch all-around clearance between bare pipe and sleeves or between jacketed-insulation and sleeves. Except in pipe chases or interior walls, seal the annular space between pipe and sleeve or between jacket over-insulation and sleeve in accordance with Section 07 92 00 JOINT SEALANTS.

3.2.16.2 Waterproof Penetrations

Install pipes passing through roof or floor waterproofing membrane through a 17 ounce copper sleeve, or a 0.032 inch thick aluminum sleeve, each within an integral skirt or flange. Form flashing sleeve, and extend skirt or flange greater than 8 inches from the pipe and set over the roof or floor membrane in a troweled coating of bituminous cement. Extend the flashing sleeve up the pipe a minimum of 2 inches above the roof or floor penetration. Seal the annular space between the flashing sleeve and the bare pipe or between the flashing sleeve and the metal-jacket-covered insulation as indicated. Seal penetrations by either one of the following methods.

3.2.16.2.1 Waterproofing Clamping Flange

Pipes up to and including 10 inches in diameter passing through roof or floor waterproofing membrane may be installed through a cast iron sleeve with caulking recess, anchor lugs, flashing clamp device, and pressure ring with brass bolts. Clamp waterproofing membrane into place and place sealant in the caulking recess.

3.2.16.2.2 Modular Mechanical Type Sealing Assembly

In lieu of a waterproofing clamping flange and caulking and sealing of annular space between pipe and sleeve or conduit and sleeve, a modular mechanical type sealing assembly may be installed. Provide seals consisting of interlocking synthetic rubber links shaped to continuously fill the annular space between the pipe/conduit and sleeve with corrosion protected carbon steel bolts, nuts, and pressure plates. Loosely assemble links with bolts to form a continuous rubber belt around the pipe with a pressure plate under each bolt head and each nut. After the seal assembly is properly positioned in the sleeve, tighten the bolt to cause the rubber sealing elements to expand and provide a watertight seal between the

pipe/conduit and the sleeve. Size each seal assembly as recommended by the manufacturer to fit the pipe/conduit and sleeve involved. The Contractor electing to use the modular mechanical type seals must provide sleeves of the proper diameters.

3.2.16.3 Escutcheons

Provide escutcheons for finished surfaces where exposed piping, bare or insulated, pass through floors, walls, or ceilings, except in boiler, utility, or equipment rooms. Where sleeves project slightly from floors, use special deep-type escutcheons. Secure escutcheon to pipe or pipe covering.

3.2.17 Access Panels

Provide access panels for all concealed valves, vents, controls, and items requiring inspection or maintenance. Provide access panels of sufficient size and locate so that the concealed items may be serviced and maintained or completely removed and replaced.

3.2.18 Field Applied Insulation

Field installed insulation is specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS, except as defined differently herein.

3.2.19 Field Painting

3.2.19.1 Color Coding Scheme

Provide a color coding scheme for locating hidden piping in accordance with Section 22 00 00 PLUMBING, GENERAL PURPOSE.

3.2.20 Identification Tags

Provide identification tags made of brass, engraved laminated plastic or engraved anodized aluminum indicating service and item number on all valves and dampers. Tags must be 1-3/8 inch minimum diameter and marking must be stamped or engraved. Indentations must be black for reading clarity. Attach tags to valves with No. 12 AWG copper wire, chrome-plated beaded chain or plastic straps designed for that purpose.

3.3 CLEANING AND ADJUSTING

Clean uncontaminated system(s) by evacuation and purging procedures currently recommended by refrigerant and refrigerant equipment manufacturers, and as specified herein, to remove small amounts of air and moisture. Systems containing moderate amounts of air, moisture, contaminated refrigerant, or any foreign matter are considered contaminated systems. Restore contaminated systems to clean condition including disassembly, component replacement, evacuation, flushing, purging, and re-charging, using currently approved refrigerant and refrigeration manufacturer's procedures. Restore contaminated systems at no additional cost to the Government as determined by the Contracting Officer. Do not use water in any procedure or test.

3.4 TRAINING COURSE

a. Submit a schedule, at least 2 weeks prior to the date of the proposed training course, which identifies the date, time, and location for the

training. Conduct a training course for 2 members of the operating staff as designated by the Contracting Officer. The training period must consist of a total 8 hours of normal working time and start after the system is functionally completed but prior to final acceptance tests.

b. Cover all of the items contained in the approved operation and maintenance manuals as well as demonstrations of routine maintenance operations in the field posted instructions..

c. Submit 6 complete copies of an operation manual in bound 8 1/2 by 11 inch booklets listing step-by-step procedures required for system startup, operation, abnormal shutdown, emergency shutdown, and normal shutdown at least 4 weeks prior to the first training course. Include the manufacturer's name, model number, and parts list in the booklets. Include the manufacturer's name, model number, service manual, and a brief description of all equipment and their basic operating features in the manuals.

d. Submit 6 complete copies of maintenance manual in bound 8 1/2 x 11 inch booklets listing routine maintenance procedures, possible breakdowns and repairs, and a trouble shooting guide. Include piping layouts and simplified wiring and control diagrams of the system as installed in the manuals.

3.5 REFRIGERANT PIPING TESTS

After all components of the refrigerant system have been installed and connected, subject the entire refrigeration system to pneumatic, evacuation, and startup tests as described herein. Submit a schedule, at least 2 weeks prior to the start of related testing, for each test. Identify the proposed date, time, and location for each test. Conduct tests in the presence of the Contracting Officer. Water and electricity required for the tests will be furnished by the Government. Provide all material, equipment, instruments, and personnel required for the test. Provide the services of a qualified technician, as required, to perform all tests and procedures indicated herein. Coordinate field tests with Section 23 05 93 TESTING, ADJUSTING, AND BALANCING OF HVAC SYSTEMS. Submit 6 copies of the tests report in bound 8 1/2 by 11 inch booklets documenting all phases of the tests performed. Include initial test summaries, all repairs/adjustments made, and the final test results in the report.

3.5.1 Preliminary Procedures

Prior to pneumatic testing, isolate equipment which has been factory tested and refrigerant charged as well as equipment which could be damaged or cause personnel injury by imposed test pressure, positive or negative, from the test pressure, or remove from the system. Remove safety relief valves and rupture discs that are not part of factory sealed systems, and cap or plug openings.

3.5.2 Pneumatic Test

Provide pressure control and excess pressure protection at the source of test pressure. Valves must be wide open, except those leading to the atmosphere. Test gas must be dry nitrogen, with minus 70 degree F dewpoint and less than 5 ppm oil. Apply test pressure in two stages before any refrigerant pipe is insulated or covered. In accordance with

ASME B31.5, a preliminary test not to exceed 25 psi must be applied as a means of locating major leaks. Every joint being tested must be coated with a thick soap or color indicating solution. The second stage test pressure must be at least 110 percent of the design pressure, but cannot exceed 130 percent of the design pressure of any component in the system. For large systems that are not completely visible, the pressure in the system must be gradually increased to one-half of the test pressure after which the pressure must be increased in steps of one-tenth of the test pressure, until the required test pressure has been reached. The test pressure must be continuously maintained for at leas 24 hours, after which it can be reduced to the leak test pressure. A correction factor of 0.3 psi will be allowed for each degree F change between test space initial and final ambient temperature, plus for increase and minus for a decrease. The leak test pressure must be the design pressure, or a pressure specified in the engineering design. To repair leaks, the joint must be taken apart, thoroughly cleaned, and reconstructed as a new joint. Joints repaired by caulking, re-melting, or back-welding/brazing are not acceptable. Following repair, the entire system must be retested using the pneumatic tests described above. Reassemble the entire system once the pneumatic tests are satisfactorily completed.

3.5.3 Evacuation Test

Following satisfactory completion of the pneumatic tests, relieve the pressure and evacuate the entire system to an absolute pressure of 300 micrometers. During evacuation of the system, the ambient temperature must be higher than 35 degrees F. Do not evacuate no more than one system at one time by one vacuum pump. Once the desired vacuum has been reached, close the vacuum line and allow the system to stand for 1 hour. If the pressure rises over 500 micrometers after the 1 hour period, evacuate the system again down to 300 micrometers and let set for another 1 hour period. Do not charge the system until a vacuum of at least 500 micrometers is maintained for a period of 1 hour without the assistance of a vacuum line. If during the testing the pressure rises above 500 micrometers, continue to repeat the evacuation procedures until all residual moisture has been removed. During evacuation, record pressures by a thermocouple-type, electronic-type, or a calibrated-micrometer type gauge.

3.5.4 System Charging and Startup Test

Following satisfactory completion of the evacuation tests, charge the system with the required amount of refrigerant by raising pressure to normal operating pressure and in accordance with manufacturer's procedures. Following charging, the system must operate with high-side and low-side pressures and corresponding refrigerant temperatures, at design or improved values. Test the entire system tested for leaks. Test fluorocarbon systems with halide torch or electronic leak detectors.

3.5.5 Refrigerant Leakage

If a refrigerant leak is discovered after the system has been charged, the leaking portion of the system must be immediatelyisolated from the remainder of the system and the refrigerant pumped into the system receiver or other suitable container. The refrigerant must not be discharged into the atmosphere.

3.5.6 Contractor's Responsibility

At all times during the installation and testing of the refrigeration system, take steps to prevent the release of refrigerants into the atmosphere. The steps must include, but not be limited to, procedures which will minimize the release of refrigerants to the atmosphere and the use of refrigerant recovery devices to remove refrigerant from the system and store the refrigerant for reuse or reclaim. At no time will the allowable leak rate exceed the leak rates allowed in Section 608 of the Clean Air Act: 30 percent of the full charge per year for industrial refrigeration, 20 percent of the full charge per year for commercial refrigeration, and 10 percent of the full charge per year for comfort cooling. Any system leaks within the first year must be repaired in accordance with the requirements herein at no cost to the Government including material, labor, and refrigerant if the leak is the result of defective equipment, material, or installation.

-- End of Section --

SECTION 23 30 00

HVAC AIR DISTRIBUTION
02/25

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL, INC. (AMCA)

AMCA 201	(2002; R 2011) Fans and Systems
AMCA 210	(2025) Laboratory Methods of Testing Fans for Certified Aerodynamic Performance Rating
AMCA 300	(2014) Reverberant Room Method for Sound Testing of Fans
AMCA 301	(2014) Methods for Calculating Fan Sound Ratings from Laboratory Test Data
AMCA 500-D	(2018) Laboratory Methods of Testing Dampers for Rating
AMCA 511	(2010; R 2016) Certified Ratings Program for Air Control Devices

AIR-CONDITIONING, HEATING AND REFRIGERATION INSTITUTE (AHRI)

AHRI 260 I-P	(2012) Sound Rating of Ducted Air Moving and Conditioning Equipment
AHRI 410	(2001; Addendum 1 2002; Addendum 2 2005; Addendum 3 2011) Forced-Circulation Air-Cooling and Air-Heating Coils
AHRI 430	(2009) Central-Station Air-Handling Units

AMERICAN BEARING MANUFACTURERS ASSOCIATION (ABMA)

ABMA 9	(2015) Load Ratings and Fatigue Life for Ball Bearings
ABMA 11	(2014; R 2020) Load Ratings and Fatigue Life for Roller Bearings

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 52.2	(2025) Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size

ASHRAE 62.1	(2016) Ventilation for Acceptable Indoor Air Quality
ASHRAE 70	(2023) Method of Testing the Performance of Air Outlets and Inlets
ASHRAE 90.1 - IP	(2019) Energy Standard for Buildings Except Low-Rise Residential Buildings

ASTM INTERNATIONAL (ASTM)

ASTM A123/A123M	(2024) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A240/A240M	(2025a) Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
ASTM A924/A924M	(2022a) Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM B117	(2019) Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM B280	(2023) Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service
ASTM B766	(2023) Standard Specification for Electrodeposited Coatings of Cadmium
ASTM C534/C534M	(2025) Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
ASTM C553	(2024) Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
ASTM C1071	(2025) Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)
ASTM D520	(2025) Standard Specification for Zinc Dust Pigment
ASTM D1654	(2008; R 2016; E 2017) Standard Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
ASTM D3359	(2017) Standard Test Methods for Rating Adhesion by Tape Test
ASTM E2016	(2022) Standard Specification for

	Industrial Woven Wire Cloth

CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)

CDPH SECTION 01350	(2017; Version 1.2) Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources using Environmental Chambers

INTERNATIONAL ELECTROTECHNICAL COMMISSION (IEC)

IEC 60034-30-1	(2014) Rotating Electrical Machines – Part 30-1: Efficiency Classes of Line Operated AC Motors (IE Code)

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION (ISO)

ISO 21940-11	(2016) Mechanical vibration -- Rotor balancing -- Part 11: Procedures and Tolerances for Rotors with Rigid Behavior

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA MG 00001	(2024) Motors and Generators
NEMA MG 10	(2017) Energy Management Guide for Selection and Use of Fixed Frequency Medium AC Squirrel-Cage Polyphase Induction Motors
NEMA MG 10009	(2022) Energy Management Guide for Selection and Use of Single-Phase Motors

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 80	(2025) Standard for Fire Doors and Other Opening Protectives
NFPA 90A	(2024) Standard for the Installation of Air Conditioning and Ventilating Systems
NFPA 90B	(2024) Standard for the Installation of Warm Air Heating and Air Conditioning Systems
NFPA 701	(2023; ERTA 1 2023) Standard Methods of Fire Tests for Flame Propagation of Textiles and Films

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

ANSI/SMACNA 006	(2020) HVAC Duct Construction Standards Metal and Flexible
SMACNA 1819	(2022) Fire, Smoke and Radiation Damper Installation Guide for HVAC Systems, 5th Edition

SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD)

SCAQMD Rule 1168	(2023) Adhesive and Sealant Applications

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 82	Protection of Stratospheric Ozone

UL SOLUTIONS (UL)

UL 6	(2022) UL Standard for Safety Electrical Rigid Metal Conduit-Steel
UL 181	(2013; Reprint Dec 2021) UL Standard for Safety Factory-Made Air Ducts and Air Connectors
UL 555	(2006; Reprint Aug 2016) UL Standard for Safety Fire Dampers
UL 555S	(2025) UL Standard for Safety Smoke Dampers
UL 586	(2009; Reprint Sep 2022) UL Standard for Safety High-Efficiency Particulate, Air Filter Units
UL 705	(2017; Reprint Sep 2024) UL Standard for Safety Power Ventilators
UL 900	(2015; Reprint Aug 2022) UL Standard for SafetyStandard for Air Filter Units
UL 1995	(2015; Reprint Aug 2022) UL Standard for Safety Heating and Cooling Equipment
UL Bld Mat Dir	(updated continuously online) Building Materials Directory
UL Fire Resistance	(2014) Fire Resistance Directory

1.2 SYSTEM DESCRIPTION

Furnish ductwork, piping offsets, fittings, and accessories as required to provide a complete installation. Coordinate the work of the different trades to avoid interference between piping, equipment, structural, and electrical work. Provide complete, in place, all necessary offsets in piping and ductwork, and all fittings, and other components, required to install the work as indicated and specified.

1.2.1 Mechanical Equipment Identification

The number of charts and diagrams must be equal to or greater than the number of mechanical equipment rooms. Where more than one chart or diagram per space is required, mount these in edge pivoted, swinging leaf, extruded aluminum frame holders which open to 170 degrees.

1.2.1.1 Charts

Provide chart listing of equipment by designation numbers and capacities

such as flow rates, pressure and temperature differences, heating and cooling capacities, horsepower, pipe sizes, and voltage and current characteristics.

1.2.1.2 Diagrams

Submit proposed diagrams, at least 2 weeks prior to start of related testing. provide neat mechanical drawings provided with extruded aluminum frame under 1/8-inch glass or laminated plastic, system diagrams that show the layout of equipment, piping, and ductwork, and typed condensed operation manuals explaining preventative maintenance procedures, methods of checking the system for normal, safe operation, and procedures for safely starting and stopping the system. After approval, post these items where directed.

1.2.2 Service Labeling

1.2.2.1 Equipment Labeling

Label equipment as indicated below with labels made of self-sticking, plastic film designed for permanent installation. Provide labels in accordance with the typical examples below:

SERVICE	LABEL AND TAG DESIGNATION
Air handling unit Number	AHU - _____
Control and instrument air	CONTROL AND INSTR.
Exhaust Fan Number	EF - _____
Evaporative Cooling Pad Number	ECP - _____
Air Cooled Condensing Unit Number	ACCU - _____

1.2.2.2 Pipe Labeling

Identify similar services with different temperatures or pressures. Where pressures could exceed 125 pounds per square inch, gage, include the maximum system pressure in the label. Color coding of all piping systems must be in accordance with ASME A13.1. Label and arrow piping in accordance with the following:

a. Each point of entry and exit of pipe passing through walls.

b. Each change in direction, i.e., elbows, tees.

c. In congested or hidden areas and at all access panels at each point required to clarify service or indicated hazard.

d. In long straight runs, locate labels at distances within eyesight of each other not to exceed 75 feet. All labels must be visible and legible from the primary service and operating area.

e.

For Bare or Insulated Pipes	
for Outside Diameters of	Lettering
1/2 thru 1-3/8 inch	1/2 inch

For Bare or Insulated Pipes	
for Outside Diameters of	Lettering
1-1/2 thru 2-3/8 inch	3/4 inch
2-1/2 inch and larger	1-1/4 inch

1.2.2.3 Ductwork Labeling

Label ductwork with 2 inch lettering indicating the type of ductwork, associated air handling device and arrow indiccating direction of airflow. Coordinate ductwork labeling with any duct insulation and painting requirements to assure labeling is visible on final installation. Duct labels are to be black text on white background, produced by either paint/stenciling or made of self-sticking, plastic film designed for permanent installation. Locations of ductwork labels are to be in accordance with the following:

a. Each point of entry and exit of ductwork passing through walls.

b. In congested or hidden areas and at all access panels at each point required to clarify service.

c. In long straight runs, locate labels at distances within eyesight of each other not to exceed 75 feet.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Detail Drawings; G

SD-03 Product Data

Metallic Flexible Duct

Pre Manufactured Double Wall Ductwork

Duct Access Doors; G

Fire Dampers; G

Manual Balancing Dampers; G

Gravity Backdraft and Relief Dampers; G

Automatic Smoke Dampers; G

Sound Attenuation Equipment

Diffusers

Registers and Grilles

Louvers

Air Vents, Penthouses, and Goosenecks

Centrifugal FansPropeller Type Sidewall Fans

Air Handling Units; G

Test Procedures

Diagrams; G

Indoor Air Quality for Duct Sealants; S

SD-06 Test Reports

Performance Tests; G

Damper Acceptance Test; G

SD-07 Certificates

Bolts

Ozone Depleting Substances Technician Certification

SD-08 Manufacturer's Instructions

Manufacturer's Installation Instructions

Operation and Maintenance Training

SD-10 Operation and Maintenance Data

Operation and Maintenance Manuals; G

Fire Dampers; G

Manual Balancing Dampers; G

Automatic Smoke Dampers; G

Propeller Type Sidewall Fans; G

Air Handling Units; G

SD-11 Closeout Submittals

Indoor Air Quality During Construction; S

1.4 QUALITY ASSURANCE

Except as otherwise specified, approval of materials and equipment is based on manufacturer's published data.

a. Where materials and equipment are specified to conform to the standards of the Underwriters Laboratories, the label of or listing

with reexamination in UL Bld Mat Dir, and UL 6 is acceptable as sufficient evidence that the items conform to Underwriters Laboratories requirements. In lieu of such label or listing, submit a written certificate from any nationally recognized testing agency, adequately equipped and competent to perform such services, stating that the items have been tested and that the units conform to the specified requirements. Outline methods of testing used by the specified agencies.

b. Where materials or equipment are specified to be constructed or tested, or both, in accordance with the standards of the ASTM International (ASTM), the ASME International (ASME), or other standards, a manufacturer's certificate of compliance of each item is acceptable as proof of compliance.

c. Conformance to such agency requirements does not relieve the item from compliance with other requirements of these specifications.

d. Where products are specified to meet or exceed the specified energy efficiency requirement of FEMP-designated or ENERGY STAR covered product categories, equipment selected must have as a minimum the efficiency rating identified under "Energy-Efficient Products" at http://femp.energy.gov/procurement.

1.4.1 Prevention of Corrosion

Protect metallic materials against corrosion. Provide rust-inhibiting treatment and standard finish for the equipment enclosures. Do not use aluminum in contact with earth, and where connected to dissimilar metal. Protect aluminum by approved fittings, barrier material, or treatment. Provide hot-dip galvanized ferrous parts such as anchors, bolts, braces, boxes, bodies, clamps, fittings, guards, nuts, pins, rods, shims, thimbles, washers, and miscellaneous parts not of corrosion-resistant steel or nonferrous materials in accordance with ASTM A123/A123M for exterior locations and cadmium-plated in conformance with ASTM B766 for interior locations. Provide written certification from the bolt manufacturer that the bolts furnished comply with the requirements of this specification. Include illustrations of product markings, and the number of each type of bolt to be furnished in the certification.

1.4.2 Asbestos Prohibition

Do not use asbestos and asbestos-containing products.

1.4.3 Ozone Depleting Substances Technician Certification

All technicians working on equipment that contain ozone depleting refrigerants must be certified as a Section 608 Technician to meet requirements in 40 CFR 82, Subpart F. Provide copies of technician certifications to the Contracting Officer at least 14 calendar days prior to work on any equipment containing these refrigerants.

1.4.4 Detail Drawings

Submit detail drawings showing equipment layout, including assembly and installation details and electrical connection diagrams; ductwork layout showing the location of all supports and hangers, typical hanger details, gauge reinforcement, reinforcement spacing rigidity classification, and static pressure and seal classifications. Include any information

required to demonstrate that the system has been coordinated and functions properly as a unit on the drawings and show equipment relationship to other parts of the work, including clearances required for operation and maintenance. Submit drawings showing bolt-setting information, and foundation bolts prior to concrete foundation construction for all equipment indicated or required to have concrete foundations. Submit function designation of the equipment and any other requirements specified throughout this Section with the shop drawings.

1.4.5 Test Procedures

Conduct performance tests as required in Section 23 05 93 Testing, Adjusting and Balancing for HVAC.

1.5 DELIVERY, STORAGE, AND HANDLING

Protect stored equipment at the jobsite from the weather, humidity and temperature variations, dirt and dust, or other contaminants. Additionally, cap or plug all pipes until installed.

PART 2 PRODUCTS

2.1 STANDARD PRODUCTS

Except for the fabricated duct, plenums and casings specified in paragraphs "Metal Ductwork" and "Plenums and Casings for Field-Fabricated Units",
provide components and equipment that are standard products of manufacturers regularly engaged in the manufacturing of products that are of a similar material, design and workmanship. This requirement applies to all equipment, including diffusers, registers, fire dampers, and balancing dampers.

a. Standard products are defined as components and equipment that have been in satisfactory commercial or industrial use in similar applications of similar size for at least two years before bid opening.

b. Prior to this two year period, these standard products must have been sold on the commercial market using advertisements in manufacturers' catalogs or brochures. These manufacturers' catalogs, or brochures must have been copyrighted documents or have been identified with a manufacturer's document number.

c. Provide equipment items that are supported by a service organization. In product categories covered by ENERGY STAR or the Federal Energy Management Program, provide equipment that is listed on the ENERGY STAR Qualified Products List or that meets or exceeds the FEMP-designated Efficiency Requirements.

2.2 IDENTIFICATION PLATES

In addition to standard manufacturer's identification plates, provide engraved laminated phenolic identification plates for each piece of mechanical equipment. Identification plates are to designate the function of the equipment. Submit designation with the shop drawings. Provide identification plates that are layers, black-white-black, engraved to show white letters on black background. Letters must be upper case. Identification plates that are 1-1/2-inches high and smaller must be 1/16-inch thick, with engraved lettering 1/8-inch high; identification

plates larger than 1-1/2-inches high must be 1/8-inch thick, with engraved lettering of suitable height. Identification plates 1-1/2-inches high and larger must have beveled edges. Install identification plates using a compatible adhesive.

2.3 EQUIPMENT GUARDS AND ACCESS

Fully enclose or guard belts, pulleys, chains, gears, couplings, projecting setscrews, keys, and other rotating parts exposed to personnel contact according to OSHA requirements. Properly guard or cover with insulation of a type specified, high temperature equipment and piping exposed to contact by personnel or where it creates a potential fire hazard.

2.4 ELECTRICAL WORK

a. Provide motors, controllers, integral disconnects, contactors, and controls with their respective pieces of equipment, except controllers indicated as part of motor control centers. Provide electrical equipment, including motors and wiring, as specified in Section 26 20 00INTERIOR DISTRIBUTION SYSTEM. Provide manual or automatic control and protective or signal devices required for the operation specified and control wiring required for controls and devices specified, but not shown. For packaged equipment, include manufacturer provided controllers with the required monitors and timed restart.

b. For single-phase motors, provide high-efficiency type, including motors that are part of a system, in accordance with NEMA MG 10009 and NEMA MG 00001. Provide premium efficiency type for alternating current motors in accordance with NEMA MG 00001.

c. For polyphase motors, provide either ECM or squirrel-cage medium induction motors. Utilize the best equipment for the given mechanical equipment characteristics, including motors that are part of a system, and that meet the efficiency ratings for premium efficiency motors in accordance with NEMA MG 00001 or NEMA MG 10009. Select premium efficiency polyphase motors in accordance with NEMA MG 10.

d. Provide motors in accordance with NEMA MG 00001 and of sufficient size to drive the load at the specified capacity without exceeding the nameplate rating of the motor. Provide motors rated for continuous duty with the enclosure specified. Provide motor duty that allows for maximum frequency start-stop operation and minimum encountered interval between start and stop. Provide motor torque capable of accelerating the connected load within 20 seconds with 80 percent of the rated voltage maintained at motor terminals during one starting period. Provide motor starters complete with thermal overload protection and other necessary appurtenances. Fit motor bearings with grease supply fittings and grease relief to outside of the enclosure.

e. Where two-speed or variable-speed motors are indicated, solid-state variable-speed controllers are allowed to accomplish the same function. Use solid-state variable-speed controllers for motors rated 10 hp or less and adjustable frequency drives for larger motors.

2.4.1 Electronically Commutated Motors

Provide ECM Motors of a sufficient size for the duty to be performed while

not exceeding the full-load rating when the driven equipment is operating at specified capacity under the most severe loading conditions.

2.4.1.1 Design Requirements

a. Provide Electronically Commutated Motors (ECM) designed as a DC brushless motor for variable speed or constant speed motor control. ECM design must allow for factory setting of the unit's fan flow. ECM must maintain respective constant fan speed at all set points regardless of external pressures that are within design ranges. Motor must be permanently lubricated with ball bearings with an L-10 rated life of not less than standards in accordance with ABMA 9 or ABMA 11.

b. ECM will be complete with and be operated by a single-phase or three-phase integrated controller/inverter. AC power will be rectified, filtered and then converted to DC power. This will ensure variable speed operation at DC power.

c. ECM controller must be capable of accepting a 0-10VDC or a 4-20mA signal for manual/automatic control.

d. Ensure efficiency is a minimum of 70 percent over the motors entire operating range.

2.4.1.2 Electrically Driven Equipment

When electrically driven equipment differs from that indicated, make adjustments to the motor size, wiring and conduit systems, disconnect devices, and circuit protection to accommodate the equipment installed, at no additional cost to the Government. Provide control and protective devices in accordance with NFPA 70 requirements.

2.4.1.3 Voltage Ratings

Provide at a minimum, motors with the following voltage ratings:

MOTOR SIZE		FED FROM POWER SOURCE	MOTOR VOLTAGE RATING
MOTOR TYPE	HORSE POWER		
Fractional horsepower, single-phase	3/4 and smaller	120/208-volt, 120/240-volt, 480/277-volt, 3-phase, 4-wire	115-volt, 200-volt, 230-volt, 277-volt 1-phase 50/60-hertz
Integer horsepower, single-phase	1	120/208-volt, 120/240-volt, 277/480-volt, 3-phase, 4-wire	115-volt, 200-volt, 230-volt, 277-volt 1-phase 50/60-hertz
Integer horsepower, single-phase	2 and 3	120/208-volt, 120/240-volt, 3-phase, 4-wire	200-volt, 230-volt, 1-phase 50/60-hertz

MOTOR SIZE		FED FROM POWER SOURCE	MOTOR VOLTAGE RATING
MOTOR TYPE	HORSE POWER		
Integer horsepower, three-phase	1 thru 5	120/208-volt, 120/240-volt, 277/480-volt, 3-phase, 4-wire	200-volt, 230-volt, 460-volt, 3-phase 50/60-hertz
Integer horsepower, three-phase	7.5 and above	277/480-volt, 3-phase, 4-wire	460-volt, 3-phase 50/60-hertz

2.4.1.4 Temperature Rating and Insulation

Provide motors designed for continuous operation at the rated full load in an ambient temperature of 40 degrees C, 104 degrees F, with an insulation level of at least Class B.

2.4.1.5 Motor Enclosures

2.4.1.5.1 Indoor Type Enclosures

a. For motors installed in indoor, clean, dry, non-hazardous locations, provide the following: Open-type drip-proof enclosures.

b. For motors installed in indoor, wet, non-hazardous locations, provide the following: Open splash-proof enclosures.

c. For motors installed in indoor, non-hazardous locations where it is necessary to protect the motor from dirt, moisture, chemical fumes, or other harmful ingredients in the surrounding atmosphere, provide either of the following type of enclosure: Totally enclosed fan-cooled enclosures for exterior cooling by means of a fan or fans integral with the machine.

2.5 ANCHOR BOLTS

Provide anchor bolts for equipment placed on concrete equipment pads or on concrete slabs. Bolts to be of the size and number recommended by the equipment manufacturer and located by means of suitable templates. Installation of anchor bolts must not degrade the surrounding concrete.

2.6 PAINTING

Paint equipment units in accordance with approved equipment manufacturer's standards unless specified otherwise. Field retouch only if approved. Otherwise, return equipment to the factory for refinishing.

2.7 FACTORY PAINTING

Factory paint new equipment, which are not of galvanized construction. Paint with a corrosion resisting paint finish according to ASTM A123/A123M or ASTM A924/A924M. Clean, phosphatize and coat internal and external ferrous metal surfaces with a paint finish which has been tested according to ASTM B117, ASTM D1654, and ASTM D3359. Submit evidence of satisfactory

paint performance for a minimum of 125 hours for units to be installed indoors and 500 hours for units to be installed outdoors. Provide rating of failure at the scribe mark that is not less than 6, average creepage not greater than 1/8 inch. Provide rating of the inscribed area that is not less than 10, no failure. On units constructed of galvanized steel that have been welded, provide a final shop docket of zinc-rich protective paint on exterior surfaces of welds or welds that have burned through from the interior according to ASTM D520 Type I.

Field paint factory painting that has been damaged prior to acceptance by the Contracting Officer in compliance with the requirements of paragraph FIELD PAINTING OF MECHANICAL EQUIPMENT.

2.8 INDOOR AIR QUALITY

Provide equipment and components that comply with the requirements of ASHRAE 62.1 unless more stringent requirements are specified herein.

2.9 DUCT SYSTEMS

2.9.1 Metal Ductwork

Provide metal ductwork construction, including all fittings and components, that complies with ANSI/SMACNA 006, as supplemented and modified by this specification .

a. Construct ductwork meeting the requirements for the duct system static pressure as indicated on the Ductwork Construction and Leakage Testing Table provided on the drawings.

b. Provide radius type elbows with a centerline radius of 1.5 times the width or diameter of the duct where space permits. Otherwise, elbows having a minimum radius equal to the width or diameter of the duct or square elbows with factory fabricated turning vanes are allowed.

c. Provide branch duct supply take-offs and return connections to main ductwork using 45 degree branch connections or conical tap connections.

d. Provide ductwork that meets the requirements of Seal Class A.

e. Provide sealants that conform to fire hazard classification specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS and are suitable for the range of air distribution and ambient temperatures to which it is exposed. Do not use pressure sensitive tape as a sealant. Provide duct sealant products that meet either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or Volatile Organic Compounds (VOC) content requirements of SCAQMD Rule 1168 (HVAC duct sealants are classified as "Other" within the SCAQMD Rule 1168 sealants table). The VOC emittance must be 420 g/l or less. Provide validation of indoor air quality for duct sealants.

f. Make spiral lock seam duct, and flat oval with duct sealant and lock with not less than 3 equally spaced drive screws or other approved methods indicated in ANSI/SMACNA 006. Apply the sealant to the exposed male part of the fitting collar so that the sealer is on the inside of the joint and fully protected by the metal of the duct fitting. Apply one brush coat of the sealant over the outside of the joint to at least 2 inch band width covering all screw heads and joint

gap. Dents in the male portion of the slip fitting collar are not acceptable.

g. Fabricate outdoor air intake ducts and plenums with watertight soldered or brazed joints and seams.

2.9.1.1 Metallic Flexible Duct

a. Provide duct that conforms to UL 181 and NFPA 90A with factory-applied insulation, vapor barrier, and end connections. Provide duct assembly that does not exceed 25 for flame spread and 50 for smoke developed. Provide ducts designed for working pressures of 2 inches water gauge positive pressure and 1.5 inches water gauge negative pressure. Provide flexible round duct length that does not exceed 5 feet. Secure connections by applying adhesive for 2 inches over rigid duct, apply flexible duct 2 inches over rigid duct, apply metal clamp, and provide minimum of three No. 8 sheet metal screws through clamp and rigid duct.

b. Inner duct core: Provide interlocking spiral or helically corrugated flexible core constructed of zinc-coated steel, aluminum, or stainless steel; or constructed of inner liner of continuous galvanized spring steel wire helix fused to continuous, fire-retardant, flexible vapor barrier film, inner duct core.

c. Insulation: Provide inner duct core that is insulated with mineral fiber blanket type flexible insulation, minimum of 1 inch thick. Provide insulation covered on exterior with manufacturer's standard fire retardant vapor barrier jacket for flexible round duct.

2.9.1.2 General Service Duct Connectors

Provide a flexible duct connector approximately 6 inches in width where sheet metal connections are made to fans or where ducts of dissimilar metals are connected. For round/oval ducts, secure the flexible material by stainless steel or zinc-coated, iron clinch-type draw bands. For rectangular ducts, install the flexible material locked to metal collars using normal duct construction methods. Provide a composite connector system that complies with NFPA 701 and is classified as "flame-retardant fabrics" in UL Bld Mat Dir.

2.9.2 Duct Access Doors

Provide hinged access doors conforming to ANSI/SMACNA 006 in ductwork and plenums where indicated and at all air flow measuring primaries, automatic dampers, fire dampers, coils, thermostats, and other apparatus requiring service and inspection in the duct system. Provide access doors upstream and downstream of air flow measuring primaries and heating and cooling coils. Provide doors that are a minimum 15 by 18 inches, unless otherwise shown. Where duct size does not accommodate this size door, make the doors as large as practicable. Equip doors 24 by 24 inches or larger with fasteners operable from inside and outside the duct. Use insulated type doors in insulated ducts.

2.9.3 Fire Dampers

Use 1.5 hour rated fire dampers unless otherwise indicated. Provide fire dampers that conform to the requirements of NFPA 90A and UL 555. Perform the fire damper test as outlined in NFPA 90A. Provide automatic operating fire dampers with a dynamic rating suitable for the maximum air velocity

and pressure differential to which it is subjected. Provide fire dampers approved for the specific application, and install according to their listing. Equip fire dampers with a steel sleeve or adequately sized frame installed in such a manner that disruption of the attached ductwork, if any, does not impair the operation of the damper. Equip sleeves or frames with perimeter mounting angles attached on both sides of the wall or floor opening. Construct ductwork in fire-rated floor-ceiling or roof-ceiling assembly systems with air ducts that pierce the ceiling of the assemblies in conformance with UL Fire Resistance. Provide curtain type with damper blades in the air stream or single blade type fire dampers. Install dampers that do not reduce the duct or the air transfer opening cross-sectional area. Install dampers so that the centerline of the damper depth or thickness is located in the centerline of the wall, partition or floor slab depth or thickness. Unless otherwise indicated, comply with the installation details given in SMACNA 1819 and in manufacturer's instructions for fire dampers. Perform acceptance testing of fire dampers according to paragraph DAMPER ACCEPTANCE TEST and NFPA 80.

2.9.4 Manual Balancing Dampers

a. Furnish factory manufactured and assembled manual balancing dampers with accessible locking-type quadrant operators. Manufacturer must publish damper data sheets and dampers must be sold on the open market. Use chromium plated operators (with all exposed edges rounded) in finished portions of the building where ductwork is exposed.

b. Furnish stand-off mounting brackets, bases, or adapters, not less than the thickness of the insulation, to provide clearance between the duct surface and the operator. Stand-off mounting items are to be integral with the operator or standard accessory of the damper manufacturer. For duct widths greater than 30 inches, provide locking regulator at each end of the damper shaft.

c. Dampers installed in ductwork with an air velocity over 1500 feet per minute, or pressure class greater than 2 inches must be rated for the design velocity and pressure class indicated.

2.9.4.1 Single Blade Round Dampers

a. May be furnished up to 20 inches in diameter.

b. Provide a minimum 3/8 inch square continuous full length galvanized or plated steel axle shaft that supports the entire blade diameter and extends through the standoff bracket and quadrant operator. Firmly affix the axle shaft to the blade. Spring-loaded positioners are not permitted.

c. Must be factory fabricated in a frame with a minimum length of 6 inches made of galvanized steel with straightening ribs; minimum of 22 gage up to 8 inch diameter, and 20 gage above 8 inch diameter. Damper frames are to be mounted end to end with round duct. Supple the axle shaft on both ends with a pressed in elastomeric bearing/seal, for low infiltration/exfiltration air leakage.

d. Provide galvanized steel damper blade; minimum of 22 gage up to 8 inch diameter, and 20 gage above 8 inch diameter.

2.9.4.2 Single Blade Rectangular Dampers

a. May be furnished up to 12 inches in height for rectangular ducts.

b. Provide square galvanized or plated steel axle shaft(s) that support the blade at both ends and extends through the standoff bracket and quadrant operator; minimum 3/8 inch up to 19 inch blade length, and 1/2 inch over 19 inch blade length. Firmly affix the axle shaft(s) to the blade. Spring-loaded positioners are not permitted. Provide, at the duct wall shaft penetration, an elastomeric seal for low infiltration/exfiltration air leakage.

c. Must be factory fabricated in a frame with a minimum length 3 inches made of galvanized steel; minimum of 24 gage up to 19 inch blade length, and 22 gage over 19 inch blade length. Damper frames are to be mounted inside the duct. Support axle shaft on both ends with a bearing in the frame.

d. Provide damper blades made of galvanized steel with roll formed or broke stiffener(s); minimum of 20 gage up to 19 inch blade length, and 18 gage over 19 inch blade length.

2.9.5 Automatic Balancing Dampers

Provide pressure independent automatic balancing dampers at locations as shown on the plans or in accordance with drawing schedules. Automatic balancing dampers must operate without a required power supply and be field adjustable to design airflows without the use of tools using a slide setpoint indicator on the face of the damper. Automatic balancing dampers must be rated for operation with air temperatures ranging from25 degrees to 140 degrees F. Automatic air balancing dampers must provide airflow within 10 percent of setpoint at air pressures from0.2 inch to 1.2 inch water column when tested in accordance with AMCA 500-D.

2.9.6 Automatic Smoke Dampers

UL listed multiple blade type with airfoil type blades, supplied by smoke damper manufacturer, with pneumatic electric damper operator as part of assembly. Qualified under UL 555S with a leakage rating no higher than Class II or III at an elevated temperature Category B (250 degrees F for 30 minutes).

2.9.7 Gravity Backdraft and Relief Dampers

Provide gravity balanced backdraft dampers where indicated on plans or as required on equipment schedules. Backdraft dampers must be constructed for horizontal or vertical mounting as required for the application. Backdraft dampers must be testing and rated for the required application in accordance with AMCA 500-D.

Damper blades are to be equipped with neoprene blade seals mechanically locked into the blade edge.

Equip with adjustable counterbalancing weights to allow operation of the blades such that "start to open" occurs at 0.02 inch w.g. and the damper achieves fully open position at 12.5 pascals.

Where backdraft dampers are provided as an accessory option to a fan, such backdraft dampers must be installed meeting all manufacturer's

recommendations. The installer must demonstrate that the damper closes once the fan ceases operation.

2.9.8 Plenums and Casings for Field-Fabricated Units

2.9.8.1 Plenum and Casings

Fabricate and erect plenums and casings as shown in ANSI/SMACNA 006, as applicable. Construct system casing of not less than 16 gauge galvanized sheet steel. Furnish cooling coil drain pans with 1 inch threaded outlet to collect condensation from the cooling coils. Fabricate drain pans from not lighter than 16 gauge steel, galvanized after fabrication or of 18 gauge corrosion-resisting sheet steel conforming to ASTM A240/A240M, Type 304, welded and stiffened. Thermally insulate drain pans exposed to the atmosphere to prevent condensation. Coat insulation with a flame resistant waterproofing material. Provide separate drain pans for each vertical coil section, and a separate drain line for each pan. Size pans to ensure capture of entrained moisture on the downstream-air side of the coil. Seal openings in the casing, such as for piping connections, to prevent air leakage. Size the water seal for the drain to maintain a pressure of at least 2 inch water gauge greater than the maximum negative pressure in the coil space.

2.9.8.2 Casing

Terminate casings at the curb line and bolt each to the curb using galvanized angle, as indicated in ANSI/SMACNA 006.

2.9.8.3 Access Doors

Provide access doors in each section of the casing. Weld doorframes in place, gasket each door with neoprene, hinge with minimum of two brass hinges, and fasten with a minimum of two brass tension fasteners operable from inside and outside of the casing. Where possible, make doors 36 by 18 inches and locate them 18 inches above the floor. Where the space available does not accommodate doors of this size, use doors as large as the space accommodates. Swing doors so that fan suction or pressure holds doors in closed position, airtight. Provide a push-button station, located inside the casing, to stop the supply.

2.9.8.4 Factory-Fabricated Insulated Sheet Metal Panels

Factory-fabricated components are allowed for field-assembled units, provided all requirements specified for field-fabricated plenums and casings are met. Provide panels of modular design, pretested for structural strength, thermal control, condensation control, and acoustical control. Seal and insulate panel joints. Provide and gasket access doors to prevent air leakage. Provide panel construction that is not less than 20 gauge galvanized sheet steel, assembled with fasteners treated against corrosion. Provide standard length panels that deflect not more than 1/2 inch under operation. Construct details, including joint sealing, not specifically covered, as indicated in ANSI/SMACNA 006. Construct the plenums and casings to withstand the specified internal pressure of the air systems.

2.9.8.5 Duct Liner

Unless otherwise specified, duct liner is not permitted.

2.9.9 Sound Attenuation Equipment

2.9.9.1 Systems with total pressure above 4 Inches Water Gauge

Provide sound attenuators on the discharge duct of each fan operating at a total pressure above 4 inch water gauge, and, when indicated, at the intake of each fan system. Provide sound attenuators elsewhere as indicated. Provide factory fabricated sound attenuators, tested by an independent laboratory for sound and performance characteristics. Provide a net sound reduction as indicated. Maximum permissible pressure drop is not to exceed 0.63 inch water gauge. Construct traps to be airtight when operating under an internal static pressure of 10 inch water gauge. Provide air-side surface capable of withstanding air velocity of 10,000 fpm. Certify that the equipment can obtain the sound reduction values specified after the equipment is installed in the system and coordinated with the sound information of the system fan to be provided. Provide sound absorbing material conforming to ASTM C1071, Type I or II. Provide sound absorbing material that meets the fire hazard rating requirements for insulation specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS. For connection to ductwork, provide a duct transition section. Factory fabricated double-walled internally insulated spiral lock seam and round duct and fittings designed for high pressure air system can be provided if complying with requirements specified for factory fabricated sound attenuators, in lieu of factory fabricated sound attenuators. Construct the double-walled duct and fittings from an outer metal pressure shell of zinc-coated steel sheet, 1 inch thick acoustical blanket insulation, and an internal perforated zinc-coated metal liner. Provide a sufficient length of run to obtain the noise reduction coefficient specified. Certify that the sound reduction value specified can be obtained within the length of duct run provided. Provide welded or spiral lock seams on the outer sheet metal of the double-walled duct to prevent water vapor penetration. Provide duct and fittings with an outer sheet that conforms to the metal thickness of high-pressure spiral and round ducts and fittings shown in ANSI/SMACNA 006. Provide acoustical insulation with a thermal conductivity "k" of not more than 0.27 Btu/inch/square foot/hour/degree F at 75 degrees F mean temperature. Provide an internal perforated zinc-coated metal liner that is not less than 24 gauge with perforations not larger than 1/4 inch in diameter providing a net open area not less than 10 percent of the surface.

2.9.9.2 System with total pressure of 4 Inch Water Gauge and Lower

Use sound attenuators only where indicated. Provide factory fabricated sound attenuators that are constructed of galvanized steel sheets. Provide attenuator with outer casing that is not less than 22 gauge. Provide fibrous glass acoustical fill. Provide net sound reduction indicated. Obtain values on a test unit not less than 24 by 24 inches outside dimensions made by a certified nationally recognized independent acoustical laboratory. Provide air flow capacity as indicated or required. Provide pressure drop through the attenuator that does not exceed the value indicated, or that is not in excess of 15 percent of the total external static pressure of the air handling system, whichever is less. Acoustically test attenuators with metal duct inlet and outlet sections while under the rated air flow conditions. Include with the noise reduction data the effects of flanking paths and vibration transmission. Construct sound attenuators to be airtight when operating at the internal static pressure indicated or specified for the duct system, but in no case less than 2 inch water gauge.

2.9.10 Diffusers, Registers, and Grilles

Provide factory-fabricated units of aluminum that distribute the specified quantity of air evenly over space intended without causing noticeable drafts, air movement faster than 50 fpm in occupied zone, or dead spots anywhere in the conditioned area. Provide outlets for diffusion, spread, throw, and noise level as required for specified performance. Certify performance according to ASHRAE 70. Provide sound rated and certified inlets and outlets according to ASHRAE 70. Provide units with sound ratings at design conditions not exceeding the ASHRAE Applications Handbook, Noise and Vibration Control Chapter - table "Design Guidelines for HVAC-Related Background Sound in Rooms". Provide diffusers and registers with volume damper with accessible operator, unless otherwise indicated; or if standard with the manufacturer, an automatically controlled device is acceptable. Where the inlet and outlet openings are located less than 7 feet above the floor, protect them by a grille or screen according to NFPA 90A.

2.9.10.1 Diffusers

Provide diffuser types indicated. Furnish ceiling mounted units with anti-smudge devices, unless the diffuser unit minimizes ceiling smudging through design features. Provide diffusers with air deflectors of the type indicated. Install ceiling mounted units with rims tight against ceiling. Provide sponge rubber gaskets between ceiling and surface mounted diffusers for air leakage control. Provide suitable trim for flush mounted diffusers. For connecting the duct to diffuser, provide duct collar that is airtight and does not interfere with volume controller. Provide return or exhaust units that are similar to supply diffusers.

2.9.10.2 Registers and Grilles

Provide registers and grilles of the types indicated on the drawings. Furnish registers with sponge-rubber gasket between flanges and wall or ceiling. Install wall supply registers at least 6 inches below the ceiling unless otherwise indicated. Locate return and exhaust registers 6 inches above the floor unless otherwise indicated. Provide grilles as specified for registers, without volume control damper.

2.9.10.3 Registers

Double-deflection supply registers. Provide manufacturer-furnished volume dampers. Provide volume dampers of the group-operated, opposed-blade type and key adjustable by inserting key through face of register. Operating mechanism must not project through any part of the register face. Automatic volume control devices are acceptable. Provide exhaust and return registers as specified for supply registers, except provide exhaust and return registers that have a single set of nondirectional face bars or vanes having the same appearance as the supply registers.

2.9.11 Louvers

Provide louvers for installation in exterior walls that are associated with the air supply and distribution system.

2.9.12 Air Vents, Penthouses, and Goosenecks

Fabricate air vents, penthouses, and goosenecks from galvanized steel or

aluminum sheets with galvanized or aluminum structural shapes. Provide sheet metal thickness, reinforcement, and fabrication that conform to ANSI/SMACNA 006. Accurately fit and secure louver blades to frames. Fold or bead edges of louver blades for rigidity and baffle these edges to exclude driving rain. Provide air vents, penthouses, and goosenecks with bird screen.

2.9.13 Bird Screens and Frames

Provide bird screens that conform to ASTM E2016, No. 2 mesh, aluminum or stainless steel. Provide "medium-light" rated aluminum screens. Provide "light" rated stainless steel screens. Provide removable type frames fabricated from either stainless steel or extruded aluminum.

2.9.14 Pre Manufactured Double Wall Ductwork

For all interior exposed ductwork in finished/occupied spaces as indicated on plans provide double wall pre-insulated ductwork with minimum 24 gauge solid galvanized inner wall. Double wall ductwork and fittings are to be from a single manufacturer. Provide ducts with clear internal dimensions of the inner duct equal to the duct dimensions indicated on the plans. Construct the outer duct of galvanized sheet steel, unless otherwise indicated. Double wall duct must comply with ANSI/SMACNA 006 based on static pressure class, and be sealed in accordance to SMACNA Seal Class A requirements.

2.9.14.1 Double Wall Duct Insulation

Insulation thickness as installed must meet or exceed the thermal performance requirements of ASHRAE 90.1 - IP. Interstitial insulation may be one of the following:

a) Fibrous glass duct liner complying with ASTM C1071 and NFPA 90A or NFPA 90B. Fibrous glass duct liner insulation must be installed in the interstitial space with spacers that position the inner duct at a uniform distance from the outer duct without compressing the insulation. Provide with antimicrobial coating and cover with polyester film complying with UL 181 Class 1.

b) Flexible elastomeric duct liner complying with ASTM C534/C534M, Type II for sheet materials, and with NFPA 90A or NFPA 90B.

2.10 AIR SYSTEMS EQUIPMENT

2.10.1 Fans

Test and rate fans according to AMCA 210. Calculate system effect on air moving devices in accordance with AMCA 201 where installed ductwork differs from that indicated on drawings. Install air moving devices to minimize fan system effect. Where system effect is unavoidable, determine the most effective way to accommodate the inefficiencies caused by system effect on the installed air moving device. The sound power level of the fans must not exceed 85 dBA when tested according to AMCA 300 and rated in accordance with AMCA 301. Provide all fans with an AMCA seal. Connect fans to the motors either directly or indirectly with V-belt drive. Use V-belt drives designed for not less than 150 percent of the connected driving capacity. Provide belt driven fans less than 5 hp with adjustable pitch motor sheaves selected such that the pitch adjustment is at the middle of the adjustment range at fan design condition. Provide fixed

pitch motor sheaves for motors 5 hp and above sized to produce fan design condition. Provide replacement sheaves as needed to achieve system air balance. Provide motors for V-belt drives with adjustable rails or bases. Provide removable metal guards for all exposed V-belt drives, and provide speed-test openings at the center of all rotating shafts. Provide fans with personnel screens or guards on both suction and supply ends, except that the screens need not be provided, unless otherwise indicated, where ducts are connected to the fan. Provide fan and motor assemblies with vibration-isolation supports or mountings as required by ASHRAE Applications Handbook - Table "Selection Guide for Vibration Isolation. Use vibration-isolation units that are standard products with published loading ratings. Select each fan to produce the capacity required at the fan static pressure indicated. Provide units with sound ratings at design conditions that will not result in objectional background noise in accordance with the ASHRAE Applications Handbook, chapter Noise and Vibration Control, table "Design Guidelines for HVAC-Related Background Sound in Rooms". Obtain the sound power level values according to AMCA 300. Provide power ventilators that conform to UL 705 and have a UL label.

2.10.1.1 Centrifugal Fans

Provide fully enclosed, single-width single-inlet, or double-width double-inlet centrifugal fans, with AMCA Pressure Class I, II, or III as required or indicated for the design system pressure. Provide impeller wheels that are rigidly constructed and accurately balanced both statically and dynamically. Provide forward curved or backward-inclined airfoil design fan blades in wheel sizes up to 30 inches. Provide backward-inclined airfoil design fan blades for wheels over 30 inches in diameter. Provide open-wheel radial type booster fans for exhaust dryer systems, and fans suitable for conveying lint and the temperatures encountered. Equip the fan shaft with a heat slinger to dissipate heat buildup along the shaft. Install an access (service) door to facilitate maintenance to these fans. Provide fan wheels over 36 inches in diameter with overhung pulleys and a bearing on each side of the wheel. Provide fan wheels 36 inches or less in diameter that have one or more extra long bearings between the fan wheel and the drive. Provide sleeve type, self-aligning and self-oiling bearings with oil reservoirs, or precision self-aligning roller or ball-type with accessible grease fittings or permanently lubricated type. Connect grease fittings to tubing for serviceability from a single accessible point. Provide L50 rated bearing life at not less than 200,000 hours as defined by ABMA 9 and ABMA 11. Provide steel, accurately finished fan shafts, with key seats and keys for impeller hubs and fan pulleys. Provide fan outlets of ample proportions, designed for the attachment of angles and bolts for attaching flexible connections. Provide automatically operated inlet vanes on suction inlets. Provide automatically operated outlet dampers. Unless otherwise indicated, provide motors that do not exceed 1800 rpm and have totally enclosed, explosion-proof. Provide magnetic across-the-line type motor starters with watertight enclosure. Provide remote manual switchwith pilot indicating light where indicated.

2.10.1.2 Propeller Type Sidewall Fans

Provide propeller type fans, assembled on a reinforced metal panel with venturi opening spun into panel. Provide direct or V-belt driven fans with wheels less than 24 inches in diameter and provide V-belt driven fans with wheels 24 inches in diameter and larger. Provide fans with wall mounting collar. Provide lubricated bearings. Equip fans with wheel and motor side metal or wire guards which have a corrosion-resistant finish.

Provide totally enclosed fan cooled type motor enclosure. Install gravity backdraft dampers where indicated.

2.10.2 Coils

Provide fin-and-tube type coils constructed of seamless copper tubes and aluminum fins mechanically bonded or soldered to the tubes. Provide copper tube wall thickness that is a minimum of 0.024 inches. Provide aluminum fins that are 0.0075 inch minimum thickness. Provide casing and tube support sheets that are not lighter than 16 gauge galvanized steel, formed to provide structural strength. When required, provide multiple tube supports to prevent tube sag. Mount coils for counterflow service. Rate and certify coils to meet the requirements of AHRI 410. Provide factory applied phenolic, vinyl or epoxy/electrodeposition coating.

2.10.2.1 Direct-Expansion Coils

Provide suitable direct-expansion coils for the refrigerant involved. Provide refrigerant piping that conforms to ASTM B280 and clean, dehydrate and seal. Provide seamless copper tubing suction headers or seamless or resistance welded steel tube suction headers with copper connections. Provide supply headers that consist of a distributor which distributes the refrigerant through seamless copper tubing equally to all circuits in the coil. Provide circuited tubes to ensure minimum pressure drop and maximum heat transfer. Provide circuiting that permits refrigerant flow from inlet to suction outlet without causing oil slugging or restricting refrigerant flow in coil. Provide field installed coils which are completely dehydrated and sealed at the factory upon completion of pressure tests. Pressure test coils in accordance with UL 1995.

2.10.2.2 Water Coils

Install water coils with a pitch of not less than 1/8 inch/foot of the tube length toward the drain end. Use headers constructed of cast iron, welded steel or copper. Furnish each coil with a plugged vent and drain connection extending through the unit casing. Provide removable water coils with drain pans. Pressure test coils in accordance with UL 1995.

2.10.3 Air Filters

List air filters according to requirements of UL 900, except list high efficiency particulate air filters of 99.97 percent efficiency by the DOP Test method under the Label Service to meet the requirements of UL 586.

2.10.3.1 Extended Surface Pleated Panel Filters

Provide 2 inch depth, sectional, disposable type filters of the size indicated with a MERV of 8 when tested according to ASHRAE 52.2. Provide initial resistance at 500 fpm that does not exceed 0.36 inches water gauge. Provide UL Class 2 filters, and nonwoven cotton and synthetic fiber mat media. Attach a wire support grid bonded to the media to a moisture resistant fiberboard frame. Bond all four edges of the filter media to the inside of the frame to prevent air bypass and increase rigidity.

2.10.3.2 Cartridge Type Filters

Provide 12 inch depth, sectional, replaceable dry media type filters of the size indicated with a MERV of 13 when tested according to ASHRAE 52.2. Provide initial resistance at 500 fpm that does not exceed 0.56 inches,

water gauge. Provide UL class 1 filters, and pleated microglass paper media with corrugated aluminum separators, sealed inside the filter cell to form a totally rigid filter assembly. Fluctuations in filter face velocity or turbulent airflow have no effect on filter integrity or performance. Install each filter with an extended surface pleated media panel filter as a prefilter in a factory preassembled side access housing, or a factory-made sectional frame bank.

2.10.3.3 Replaceable Media Filters

Provide the dry-media type replaceable media filters, of the size required to suit the application. Provide filtering media that is not less than 2 inches thick fibrous glass media pad supported by a structural wire grid or woven wire mesh. Enclose pad in a holding frame of not less than 16 gauge galvanized steel, equipped with quick-opening mechanism for changing filter media. Base the air flow capacity of the filter on net filter face velocity not exceeding 300 fpm, with initial resistance of 0.13 inches water gauge.

2.10.3.4 Return Air Filter Grilles

Provide return air filter grilles as indicated on the drawing schedule. Return air filter grilles are to be pleated panel filters, 1 inch depth with a minimum MERV rating of 11.

2.10.3.5 Holding Frames

Fabricate frames from not lighter than 16 gauge sheet steel with rust-inhibitor coating. Equip each holding frame with suitable filter holding devices. Provide gasketed holding frame seats. Make all joints airtight.

2.10.3.6 Filter Gauges

Provide dial type filter gauges, diaphragm actuated draft for all filter stations, including those filters which are furnished as integral parts of factory fabricated air handling units. Provide gauges that are at least 3-7/8 inches in diameter, with white dials with black figures, and graduated in 0.01 inch of water, with a minimum range of 1 inch of water beyond the specified final resistance for the filter bank on which each gauge is applied. Provide each gauge with a screw operated zero adjustment and two static pressure tips with integral compression fittings, two molded plastic vent valves, two 5 foot minimum lengths of 1/4 inch diameter aluminum tubing, and all hardware and accessories for gauge mounting.

2.11 AIR HANDLING UNITS

2.11.1 Field-Fabricated Air Handling Units

Provide built-up units as specified in paragraph DUCT SYSTEMS. Provide fans, coils spray-coil dehumidifiers, and air filters as specified in paragraph AIR SYSTEMS EQUIPMENT for types indicated.

2.11.2 Factory-Fabricated Air Handling Units

Provide single-zone draw-through type or single-zone blow-through type units. Units must include fans, coils, airtight insulated casing, prefilters, secondary filter sections, and adjustable V-belt drives, belt

guards for externally mounted motors, access sections where indicated, mixing box vibration-isolators, and appurtenances required for specified operation. Provide fan and motor assemblies with vibration-isolation supports or mountings as required by ASHRAE Applications Handboook - Table "Selection Guide for Vibration Isolation. Physical dimensions of each air handling unit must be suitable to fit space allotted to the unit with the capacity indicated. Provide air handling unit that is rated in accordance with AHRI 430 and AHRI certified for cooling.

2.11.2.1 Casings

Provide the following:

a. Casing sections 2 inch double wall type, constructed of a minimum 22 gauge galvanized steel, 0.040 inch aluminum, or 22 gauge stainless steel conforming to ASTM A240/A240M, Type 304. Make the inner casing of double wall units a minimum 20 gauge solid galvanized steel. Design and construct casing with an integral insulated structural galvanized steel or aluminum frame such that exterior panels are non-load bearing.

   Unit casing (wall/floor/roof panels and doors) must be able to withstand up to 1.5 times design static pressure, or 8-inch water gauge and not exceed 0.0042 per inch of panel span (L/240) when measured at the panel midpoint. Air leakage to be guaranteed at no more than 1/2 percent of the design volume at 1.5 times the design operating pressure or 50 cubic feet per minute, whichever is greater. Specified air leakage accomplished without the use of caulk. Total estimated air leakage reported for each unit in cubic feet per minute or as a percentage of supply air.

b. Casing panel inner liners must not extend to the exterior of the unit or contact the exterior frame. A mid-span, no-through-metal, internal thermal break is provided for all unit casing panels downstream of the cooling coil. Individually removable exterior panel sections are removable with standard tools. Removal must not affect the structural integrity of the unit. Furnish casings with access sections, according to paragraph AIR HANDLING UNITS, inspection doors, and access doors must be capable of opening a minimum of 90 degrees.

c. Insulated, fully gasketed, double-wall type inspection and access doors, of a minimum 22 gauge galvanized steel, 0.040 inch aluminum, or 22 gauge stainless steel conforming to ASTM A240/A240M. Provide rigid doors with heavy duty hinges and latches. Inspection doors must be a minimum 12 inches wide by 12 inches high. Access doors must be a minimum 24 inches wide, the full height of the unit casing or a minimum of 6 foot, whichever is less.

d. Double-wall insulated type drain pan (thickness equal to exterior casing) constructed of 20 gauge stainless steel conforming to ASTM A240/A240M, Type 304, conforming to ASHRAE 62.1. Construct drain pans water tight, treated to prevent corrosion, and designed for positive condensate drainage. When 2 or more cooling coils are used, with one stacked above the other, condensate from the upper coils must not flow across the face of lower coils. Provide intermediate drain pans or condensate collection channels and downspouts, as required to carry condensate to the unit drain pan out of the air stream and without moisture carryover. Construct drain pan to allow for easy visual inspection, including underneath the coil without removal of

the coil and to allow complete and easy physical cleaning of the pan underneath the coil without removal of the coil. Provide coils that are individually removable from the casing. Drain connections must be of the same material as the primary drain pan and extend a minimum of 2-1/2 inch beyond the base to ensure adequate room for field piping of condensate traps.

e. Casing insulation that conforms to NFPA 90A. Insulate double-wall casing sections handling conditioned air with not less than 2 inches of the same insulation specified for single-wall casings. Foil-faced insulation is not an acceptable substitute for use with double wall casing. Seal double wall insulation completely by inner and outer panels.

f. Factory applied fibrous glass insulation that conforms to ASTM C1071, except that the minimum thickness and density requirements do not apply, and that meets the requirements of NFPA 90A. Make air handling unit casing insulation uniform over the entire casing. Foil-faced insulation is not an acceptable substitute for use on double-wall access doors and inspection doors and casing sections.

g. Duct liner material, coating, and adhesive that conforms to fire-hazard requirements specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS. Protect exposed insulation edges and joints where insulation panels are butted with a metal nosing strip or coat to meet erosion resistance requirements of ASTM C1071.

h. A latched and hinged inspection door, in the fan and coil sections.

2.11.2.2 Heating and Cooling Coils

Provide coils as specified in paragraph AIR SYSTEMS EQUIPMENT.

2.11.2.3 Air Filters

Provide air filters as specified in paragraph AIR SYSTEMS EQUIPMENT for types and thickness indicated.

2.11.2.4 Fans

Provide the following:

a. Fans that are double-inlet, centrifugal type with each fan in a separate scroll. Dynamically balance fans and shafts prior to installation into air handling unit, then after it has been installed in the air handling unit, statically and dynamically balance the entire fan assembly. Mount fans on steel shafts, accurately ground and finished.

b. Fan bearings that are sealed against dust and dirt and are precision self-aligning ball or roller type, with L50 rated bearing life at not less than 200,000 hours as defined by ABMA 9 and ABMA 11. Provide bearings that are permanently lubricated or lubricated type with lubrication fittings readily accessible at the drive side of the unit. Support bearings by structural shapes, or die formed sheet structural members, or support plates securely attached to the unit casing. Do not fasten bearings directly to the unit sheet metal casing. Furnish fans and scrolls with coating indicated.

c. Fans that are driven by a unit-mounted, or a floor-mounted motor connected to fans by V-belt drive complete with belt guard for externally mounted motors. Furnish belt guards that are the three-sided enclosed type with solid or expanded metal face. Design belt drives for not less than a 1.3 service factor based on motor nameplate rating.

d. Motor sheaves that are variable pitch for motors below 5 hp and fixed pitch at or above 5 hp. Where fixed sheaves are required, the use of variable pitch sheaves is allowed during air balance, but replace them with an appropriate fixed sheave after air balance is completed. Select variable pitch sheaves to drive the fan at a speed that produces the specified capacity when set at the approximate midpoint of the sheave adjustment. Furnish motors for V-belt drives with adjustable bases, and with totally enclosed enclosures.

e. Motor starters of magnetic type with watertight enclosure. Select unit fan or fans to produce the required capacity at the fan static pressure with sound power level as indicated. Obtain the sound power level values according to AMCA 300 or AHRI 260 I-P.

2.11.2.5 Fan Arrays

Air handling units utilizing fan arrays are to comply with the following requirements:

a. Fans require Class II (minimum) construction with single inlet, direct drive ACMA Arrangement 4 fans installed either in a modular fashion in the field or pre-assembled on a prefabricated frame. Fans must be dynamically balanced and internally isolated to minimize vibration. Fan performance rated in accordance with AMCA 210.

b. Fan array plenum type fans driven by variable speed drives unless otherwise indicated; where indicated fans are driven by brushless DC electronically commutated motor (ECM) with external rotor and integrated maintenance free, permanently lubricated ball bearings and statically and dynamically balanced in accordance with ISO 21940-11. The ECM must be closed, protection level IP 54, thermal class 155; motor efficiency class complies with IEC 60034-30-1 IE3 Premium efficiency.

c. Fan array controller provided by the air handling unit manufacturer to control the fan array modulating individual fan speed and number of active fans to provide the required airflows with minimum energy consumption.

d. Fan systems having more than one fan, and which do not include backdraft dampers require one blank-off plate, which may be used in the case of failure of a single fan to then replace the fan and prevent backflow through that location.

2.11.2.6 Access Sections and Filter/Mixing Boxes

Provide access sections where indicated and furnish with access doors. Construct access sections and filter/mixing boxes in a manner identical to the remainder of the unit casing and equip with access doors. Design mixing boxes to minimize air stratification and to promote thorough mixing of the air streams.

2.11.2.7 Dampers

Dampers connecting the air handling unit to the outdoors (outdoor air, exhaust air, relief Air) must be AMCA 511 leakage classification 1A.

2.12 SUPPLEMENTAL COMPONENTS/SERVICES

2.12.1 Refrigerant Piping

The requirements for refrigerant piping are specified in Section 23 23 00 REFRIGERANT PIPING.

2.12.2 Condensate Drain Lines

Provide and install condensate drainage for each item of equipment that generates cooling coil condensate in accordance with Section 22 00 00 PLUMBING, GENERAL PURPOSE.

2.12.3 Insulation

The requirements for shop and field applied insulation are specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

2.12.4 Controls

The requirements for controls are specified in Section 23 05 93 TESTING, ADJUSTING, AND BALANCING OF HVAC SYSTEMS.

2.13 FINED TUBE HYDRONIC HEATING SYSTEM

2.13.1 Enclosure and Accessories

Finned tube enclosures are to be of style and size as shown on plans. Material will be 18, 16, 14 gauge cold rolled steel with baked primer suitable for field painting. Air discharge and/or inlet louvers are to be "pencil proof." Welded male and female slip joints are to be provided at each end to allow for positive engagement and alignment of adjoining enclosures. All bends (lateral) on enclosure are to be formed on bottoming dies to ensure continuity of all adjoining enclosures and accessories.

2.13.2 Access Doors

When indicated, access doors will be provided at mixer, shut-off or flow control valves. Doors will be 6" x 9" (or 5" x 6") and hinged at top. Access doors will be located in accessories or enclosure as noted on plans. Door latch head shall require tool for opening.

2.13.3 Dampers

Dampers will be provided when indicated on plans. Damper blades will have formed edges for rigidity. Damper blades will be factory installed. Damper actuation will be controlled by knob or tamper resistant operator.

2.13.4 BACKPLATE

All full backplates will be one piece construction, 20 gauge galvannealed steel (18 gauge optional) with a die-formed mounting channel in to which the enclosure shall self-locate and secure. Self-adhesive sponge air seal

gasket to be provided when noted.

All partial backplates are to be machine roll formed, pre-paint ed, 20 gauge steel with formed mounting channel into which the enclosure shall self-locate and secure. 18 gauge partial backplates will be provided with baked primer finish. Sponge air seal gasket to be provided when noted.

2.13.5 Brackets/Hangers

All brackets and hangers are to be die-formed 14 gauge galvannealed steel with channel type wiped edge construction for rigidity. Nickel-chromium plated ball bearings inserted into a nylon isolator insert are to be used in conjunction with an 18 gauge galvannealed die-formed element support cradle to provide friction free lateral movement during expansion and contraction. Brackets are to have pre-formed contour at the top allowing the bracket to interlock with the backplate channel. Brackets are to be self-locating in the vertical (height) posit ion. Hangers are to provide for vertical element adjustment when pitch is re quired (steam). Water jobs will not require adjustable hangers. Full engagement enclosure locks are to be supplied with each bracket.

Accessories will be die-formed 18 gauge cold rolled steel with a baked prime finish suitable for field painting. All vertical edges are to be beaded (180°) edges when overlapping enclosure so that no exposed raw edge will extend outward. Overlapping accessories will provide for make-up required in runs where partitions and/or walls may vary from bay to bay. Accessories shall fit between wall and backplate at top and extend back to wall at bottom for securing with fastener by others.

2.13.6 Heating Elements

All copper/aluminum heating elements shall be manufactured with seamless copper tubing mechanically expanded into the diameter of the equally spaced aluminum fins. The ends of the copper tube shall be of finished O.D. (male) and finished I.D. (female, swaged) as to all ow the use of standard domestic copper fittings.

All steel heating elements shall be manufactured with steel pressure tubing mechanically expanded into the diameter of the equally s paced steel (.024, .032) fins. The ends of the steel tube shall be threaded to accept all domestic NPT threaded fittings or cut square and chamfered for welding in field. All steel element fins shall be painted black enamel finish.

PART 3 EXECUTION

3.1 EXAMINATION

After becoming familiar with all details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing the work.

3.2 INSTALLATION

a. Install materials and equipment in accordance with the requirements of the contract drawings and approved manufacturer's installation instructions. Accomplish installation by workers skilled in this type of work. Perform installation so that there is no degradation of the designed fire ratings of walls, partitions, ceilings, and floors.

b. No installation is permitted to block or otherwise impede access to any existing machine or system. Install all hinged doors to swing open a minimum of 120 degrees. Provide an area in front of all access doors that clears a minimum of 3 feet. In front of all access doors to electrical circuits, clear the area the minimum distance to energized circuits as specified in OSHA Standards, part 1910.333 (Electrical-Safety Related work practices)and an additional 3 feet.

c. Except as otherwise indicated, install emergency switches and alarms in conspicuous locations. Mount all indicators, to include gauges, meters, and alarms in order to be easily visible by people in the area.

3.2.1 Condensate Drain Lines

Provide water seals in the condensate drain from all units. Provide a depth of each seal of 2 inches plus the number of inches, measured in water gauge, of the total static pressure rating of the unit to which the drain is connected. Provide water seals that are constructed of 2 tees and an appropriate U-bend with the open end of each tee plugged. Provide pipe cap or plug cleanouts where indicated. Connect drains indicated to connect to the sanitary waste system using an indirect waste fitting. Insulate air conditioner drain lines as specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

3.2.2 Equipment and Installation

Provide frames and supports for tanks, compressors, pumps, valves, air handling units, fans, coils, dampers, and other similar items requiring supports. Floor mount or ceiling hang air handling units as indicated. Anchor and fasten as detailed. Set floor-mounted equipment on not less than 6 inch concrete pads or curbs doweled in place unless otherwise indicated assuring mounting height accommodates depth of condensate drain water seal (trap) where applicable. Make concrete foundations heavy enough to minimize the intensity of the vibrations transmitted to the piping, duct work and the surrounding structure, as recommended in writing by the equipment manufacturer. In lieu of a concrete pad foundation, build a concrete pedestal block with isolators placed between the pedestal block and the floor. Make the concrete foundation or concrete pedestal block a mass not less than three times the weight of the components to be supported. Provide the lines connected to the pump mounted on pedestal blocks with flexible connectors. Submit foundation drawings as specified in paragraph DETAIL DRAWINGS.

3.2.3 Access Panels

Install access panels for concealed valves, vents, controls, dampers, and items requiring inspection or maintenance of sufficient size, and locate them so that the concealed items are easily serviced and maintained or completely removed and replaced.

3.2.4 Metal Ductwork

Install according to ANSI/SMACNA 006 unless otherwise indicated. Install duct supports for sheet metal ductwork according to ANSI/SMACNA 006, unless otherwise specified. Do not use friction beam clamps indicated in ANSI/SMACNA 006. Anchor risers on high velocity ducts in the center of the vertical run to allow ends of riser to move due to thermal expansion. Erect supports on the risers that allow free vertical movement of the

duct. Attach supports only to structural framing members and concrete slabs. Do not anchor supports to metal decking unless a means is provided and approved for preventing the anchor from puncturing the metal decking. Where supports are required between structural framing members, provide suitable intermediate metal framing. Where C-clamps are used, provide retainer clips.

3.2.5 Dust Control

To prevent the accumulation of dust, debris and foreign material during construction, perform temporary dust control protection. Protect the distribution system (supply and return) with temporary seal-offs at all inlets and outlets at the end of each day's work. Keep temporary protection in place until system is ready for startup.

3.2.6 Insulation

Provide thickness and application of insulation materials for ductwork, piping, and equipment according to Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS. Externally insulate outdoor air intake ducts and plenums up to the point where the outdoor air reaches the conditioning unit or up to the point where the outdoor air mixes with the return air stream.

3.2.7 Duct Test Holes

Provide holes with closures or threaded holes with plugs in ducts and plenums as indicated or where necessary for the use of pitot tube in balancing the air system. Plug insulated duct at the duct surface, patched over with insulation and then marked to indicate location of test hole if needed for future use.

3.3 EQUIPMENT PADS

Provide equipment pads to the dimensions shown or, if not shown, to conform to the shape of each piece of equipment served with a minimum 3-inch margin around the equipment and supports. Allow equipment bases and foundations, when constructed of concrete or grout, to cure a minimum of 28 calendar days before being loaded.

3.4 CUTTING AND PATCHING

Install work in such a manner and at such time that a minimum of cutting and patching of the building structure is required. Make holes in exposed locations, in or through existing floors, by drilling and smooth by sanding. Use of a jackhammer is permitted only where specifically approved. Make holes through masonry walls to accommodate sleeves with an iron pipe masonry core saw.

3.5 CLEANING

Thoroughly clean surfaces of piping and equipment that have become covered with dirt, plaster, or other material during handling and construction before such surfaces are prepared for final finish painting or are enclosed within the building structure. Before final acceptance, clean mechanical equipment, including piping, ducting, and fixtures, and free from dirt, grease, and finger marks. Incorporate housekeeping for field construction work which leaves all furniture and equipment in the affected area free of construction generated dust and debris; and, all floor surfaces vacuum-swept clean.

3.6 PENETRATIONS

Provide sleeves and prepared openings for duct mains, branches, and other penetrating items, and install during the construction of the surface to be penetrated. Cut sleeves flush with each surface. Place sleeves for round duct 15 inches and smaller. Build framed, prepared openings for round duct larger than 15 inches and square, rectangular or oval ducts. Sleeves and framed openings are also required where grilles, registers, and diffusers are installed at the openings. Provide one inch clearance between penetrating and penetrated surfaces except at grilles, registers, and diffusers. Pack spaces between sleeve or opening and duct or duct insulation with mineral fiber conforming with ASTM C553, Type 1, Class B-2.

3.6.1 Sleeves

Fabricate sleeves, except as otherwise specified or indicated, from 20 gauge thick mill galvanized sheet metal. Refer to design details on the drawings for sleeves in bearing walls or partitions.

3.6.2 Framed Prepared Openings

Fabricate framed prepared openings from 20 gauge galvanized steel, unless otherwise indicated.

3.6.3 Insulation

Provide duct insulation in accordance with Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS continuous through sleeves and prepared openings except firewall penetrations. Terminate duct insulation at fire dampers and flexible connections. For duct handling air at or below 60 degrees F, provide insulation continuous over the damper collar and retaining angle of fire dampers, which are exposed to unconditioned air.

3.6.4 Closure Collars

Provide closure collars of a minimum 4 inches wide, unless otherwise indicated, for exposed ducts and items on each side of penetrated surface, except where equipment is installed. Install collar tight against the surface and fit snugly around the duct or insulation. Grind sharp edges smooth to prevent damage to penetrating surface. Fabricate collars for round ducts 15 inches in diameter or less from 20 gauge galvanized steel. Fabricate collars for square and rectangular ducts, or round ducts with minimum dimension over 15 inches from 18 gauge galvanized steel. Fabricate collars for square and rectangular ducts with a maximum side of 15 inches or less from 20 gauge galvanized steel. Install collars with fasteners a maximum of 6 inches on center. Attach to collars a minimum of 4 fasteners where the opening is 12 inches in diameter or less, and a minimum of 8 fasteners where the opening is 20 inches in diameter or less.

3.6.5 Firestopping

Where ducts pass through fire-rated walls, fire partitions, and fire rated chase walls, seal the penetration with fire stopping materials.

3.7 FIELD PAINTING OF MECHANICAL EQUIPMENT

Clean, pretreat, prime and paint metal surfaces; except aluminum surfaces need not be painted. Apply coatings to clean dry surfaces. Clean the

surfaces to remove dust, dirt, rust, oil and grease by wire brushing and solvent degreasing prior to application of paint, except clean to bare metal on metal surfaces subject to temperatures in excess of 120 degrees F. Where more than one coat of paint is specified, apply the second coat after the preceding coat is thoroughly dry. Lightly sand damaged painting and retouch before applying the succeeding coat. Provide aluminum or light gray finish coat.

3.7.1 Temperatures less than 120 degrees F

Immediately after cleaning, apply one coat of pretreatment primer applied to a minimum dry film thickness of 0.3 mil, one coat of primer applied to a minimum dry film thickness of one mil; and two coats of enamel applied to a minimum dry film thickness of one mil per coat to metal surfaces subject to temperatures less than 120 degrees F.

3.7.2 Temperatures between 120 and 400 degrees F

Apply two coats of 400 degrees F heat-resisting enamel applied to a total minimum thickness of two mils to metal surfaces subject to temperatures between 120 and 400 degrees F.

3.7.3 Temperatures greater than 400 degrees F

Apply two coats of 315 degrees C 600 degrees F heat-resisting paint applied to a total minimum dry film thickness of two mils to metal surfaces subject to temperatures greater than 400 degrees F.

3.8 IDENTIFICATION SYSTEMS

Provide identification tags made of brass, engraved laminated plastic, or engraved anodized aluminum, indicating service and item number on all valves and dampers. Provide tags that are 1-3/8 inch minimum diameter with stamped or engraved markings. Make indentations black for reading clarity. Attach tags to valves with No. 12 AWG 0.0808-inch diameter corrosion-resistant steel wire, copper wire, chrome-plated beaded chain or plastic straps designed for that purpose.

3.8.1 Identification of Hidden Utility Components

Provide labeling for equipment installed above the ceiling that requires periodic inspection or servicing. The labeling must be stick-on adhesive type with black lettering on white or clear background with lettering a minimum of 1/2" in height. For lay-in ceiling applications, locate stick-on on ceiling grid T-Bars closest to equipment such that recommended ceiling tile to be removed for servicing/access is direction below the label. For equipment located above hard ceilings, labeling is to be provided on the provided access door. The operable equipment requiring identification include, valves, and dampers.

3.9 DUCTWORK LEAK TESTS

The requirements for ductwork leak tests are specified in Section 23 05 93 TESTING, ADJUSTING AND BALANCING FOR HVAC.

3.10 DAMPER ACCEPTANCE TEST

Submit the proposed schedule, at least 2 weeks prior to the start of test. Perform the damper acceptance test in accordance with NFPA 80.

Operate all fire dampers and smoke dampers with the air handling and distribution system operating at maximum air flow conditions, prior to the occupancy of the building to verify that they function properly. Test each fire damper with a fusible link by manually releasing the damper. Visually inspect the mechanism. Reset all fire dampers after acceptance testing.

3.11 TESTING, ADJUSTING, AND BALANCING

The requirements for testing, adjusting, and balancing are specified in Section 23 05 93 TESTING, ADJUSTING AND BALANCING FOR HVAC. Begin testing, adjusting, and balancing only when the air supply and distribution, including controls, has been completed, with the exception of performance tests.

3.12 PERFORMANCE TESTS

Conduct performance tests as required in Section 23 05 93 Testing, Adjusting and Balancing for HVAC.

3.13 CLEANING AND ADJUSTING

Provide a temporary bypass for water coils to prevent flushing water from passing through coils. Inside of room fan-coil units thoroughly clean ducts, plenums, and casing of debris and blow free of small particles of rubbish and dust and then vacuum clean before installing outlet faces. Wipe equipment clean, with no traces of oil, dust, dirt, or paint spots. Temporary filters must be provided and used when any air distribution system is in operation during construction. Provide new filters after all construction dirt has been removed from the building, and the ducts, plenums, casings, and other items specified have been vacuum cleaned. Perform and document that proper "Indoor Air Quality During Construction" procedures have been followed; provide documentation showing that after construction ends, and prior to occupancy, new filters were provided and installed. Maintain system in this clean condition until final acceptance. Properly lubricate bearings with oil or grease as recommended by the manufacturer. Tighten belts to proper tension. Adjust control valves and other miscellaneous equipment requiring adjustment to setting indicated or directed. Adjust fans to the speed indicated by the manufacturer to meet specified conditions. Maintain all equipment installed under the contract until close out documentation is received, the project is completed and the building has been documented as beneficially occupied.

3.14 OPERATION AND MAINTENANCE

3.14.1 Operation and Maintenance Manuals

Submit six manuals at least 2 weeks prior to field training. Submit data complying with the requirements specified in Section 01 78 23 OPERATION AND MAINTENANCE DATA. Submit Data Package 3 for the items/units listed under SD-10 Operation and Maintenance Data

3.14.2 Operation And Maintenance Training

Conduct a training course for the members of the operating staff as designated by the Contracting Officer. Make the training period consist of a total of 8 hours of normal working time and start it after all work specified herein is functionally completed and the Performance Tests have

been approved. Conduct field instruction that covers all of the items contained in the Operation and Maintenance Manuals as well as demonstrations of routine maintenance operations. Submit the proposed On-site Training schedule concurrently with the Operation and Maintenance Manuals and at least 14 days prior to conducting the training course.

-- End of Section --

SECTION 23 52 00

HEATING BOILERS
04/08, CHG 5: 11/19

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL, INC. (AMCA)

AMCA 801	(2001; R 2008) Industrial Process/Power Generation Fans: Specification Guidelines

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z21.13/CSA 4.9	(2022) Gas-Fired Low Pressure Steam and Hot Water Boilers

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 52.2	(2025) Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME B1.20.1	(2013; R 2018) Pipe Threads, General Purpose (Inch)
ASME B16.3	(2021) Malleable Iron Threaded Fittings, Classes 150 and 300
ASME B16.4	(2021) Gray Iron Threaded Fittings; Classes 125 and 250
ASME B16.5	(2020) Pipe Flanges and Flanged Fittings NPS 1/2 Through NPS 24 Metric/Inch Standard
ASME B16.9	(2024) Factory-Made Wrought Buttwelding Fittings
ASME B16.11	(2021) Forged Fittings, Socket-Welding and Threaded
ASME B16.20	(2023) Metallic Gaskets for Pipe Flanges
ASME B16.34	(2021) Valves - Flanged, Threaded and Welding End
ASME B16.39	(2025) Malleable Iron Threaded Pipe Unions; Classes 150, 250, and 300
ASME B31.1	(2024) Power Piping

ASME B31.5	(2022) Refrigeration Piping and Heat Transfer Components
ASME B40.100	(2022) Pressure Gauges and Gauge Attachments
ASME BPVC SEC IV	(2017) BPVC Section IV-Rules for Construction of Heating Boilers
ASME BPVC SEC IX	(2017; Errata 2018) BPVC Section IX-Welding, Brazing and Fusing Qualifications
ASME CSD-1	(2024) Control and Safety Devices for Automatically Fired Boilers

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA C606	(2022) Grooved and Shouldered Joints

AMERICAN WELDING SOCIETY (AWS)

AWS B2.2/B2.2M	(2016) Specification for Brazing Procedure and Performance Qualification

ASTM INTERNATIONAL (ASTM)

ASTM A53/A53M	(2024) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A105/A105M	(2023) Standard Specification for Carbon Steel Forgings for Piping Applications
ASTM A167	(2011) Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A183	(2014; R 2020) Standard Specification for Carbon Steel Track Bolts and Nuts
ASTM A193/A193M	(2025) Standard Specification for Alloy-Steel and Stainless Steel Bolting Materials for High-Temperature Service and Other Special Purpose Applications
ASTM A234/A234M	(2024) Standard Specification for Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service
ASTM A515/A515M	(2017; R2022) Standard Specification for Pressure Vessel Plates, Carbon Steel, for Intermediate- and Higher-Temperature Service
ASTM A516/A516M	(2017) Standard Specification for Pressure

	Vessel Plates, Carbon Steel, for Moderate- and Lower-Temperature Service
ASTM A536	(2024) Standard Specification for Ductile Iron Castings
ASTM A653/A653M	(2025) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM C27	(1998; R 2022) Fireclay and High-Alumina Refractory Brick
ASTM C34	(2023) Standard Specification for Structural Clay Loadbearing Wall Tile
ASTM C155	(1997; R 2022) Standard Specification for Insulating Firebrick
ASTM C401	(2012; R 2022) Alumina and Alumina-Silicate Castable Refractories
ASTM D1784	(2025) Standard Classification System and Basis for Specification for Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds
ASTM D2000	(2018; R 2024) Standard Classification System for Rubber Products in Automotive Applications
ASTM F1097	(2017; R 2022) Standard Specification for Mortar, Refractory (High-Temperature, Air-Setting)

COPPER DEVELOPMENT ASSOCIATION (CDA)

CDA A4015	(2016; 14/17) Copper Tube Handbook

EXPANSION JOINT MANUFACTURERS ASSOCIATION (EJMA)

EJMA Stds	(2015) (10th Ed) EJMA Standards

HYDRONICS INSTITUTE DIVISION OF AHRI (HYI)

HYI-005	(2008) I=B=R Ratings for Boilers, Baseboard Radiation and Finned Tube (Commercial)

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-25	(2018) Standard Marking System for Valves, Fittings, Flanges and Unions
MSS SP-58	(2025) Pipe Hangers and Supports - Materials, Design and Manufacture,

	Selection, Application, and Installation
MSS SP-70	(2011) Gray Iron Gate Valves, Flanged and Threaded Ends
MSS SP-71	(2018) Gray Iron Swing Check Valves, Flanged and Threaded Ends
MSS SP-72	(2010a) Ball Valves with Flanged or Butt-Welding Ends for General Service
MSS SP-78	(2011) Cast Iron Plug Valves, Flanged and Threaded Ends
MSS SP-80	(2019) Bronze Gate, Globe, Angle, and Check Valves
MSS SP-85	(2011) Gray Iron Globe & Angle Valves Flanged and Threaded Ends
MSS SP-110	(2010) Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA 250	(2020) Enclosures for Electrical Equipment (1000 Volts Maximum)
NEMA MG 00001	(2024) Motors and Generators

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 54	(2024) National Fuel Gas Code
NFPA 70	(2026) National Electrical Code
NFPA 85	(2025) Boiler and Combustion Systems Hazards Code

U.S. DEPARTMENT OF ENERGY (DOE)

Energy Star	Energy Star Energy Efficiency Labeling System (FEMP)

UL SOLUTIONS (UL)

UL 795	(2016; Reprint May 2022) UL Standard for Safety Commercial-Industrial Gas Heating Equipment
UL 1738	(2023) UL Standard for SafetyVenting Systems for Gas-Burning Appliances, Categories II, III and IV
UL FLAMMABLE & COMBUSTIBLE	(2012) Flammable and Combustible Liquids and Gases Equipment Directory

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Detail Drawings

SD-03 Product Data

Materials and Equipment

Spare Parts

Water Treatment System

Boiler Water Treatment

Heating System Tests

Fuel System Tests

Welding

Qualifications

Field Instructions

Tests

SD-06 Test Reports

Heating System Tests

Fuel System Tests

Water Treatment Testing

SD-07 Certificates

Bolts

Continuous Emissions Monitoring

SD-10 Operation and Maintenance Data

Operation and Maintenance Instructions; G

Water Treatment System; G

SD-11 Closeout Submittals

Indoor Air Quality During Construction; S

1.3 QUALITY ASSURANCE

Submit a copy of qualified welding procedures and a list of names and identification symbols of qualified welders and welding operators, at least 2 weeks prior to the start of welding operations. Weld and braze boilers and piping in accordance with qualified procedures using performance-qualified welders and welding operators. Use procedures and welders that are qualified in accordance with ASME BPVC SEC IX. Welding procedures qualified by others, and welders and welding operators qualified by another employer may be accepted as permitted by ASME B31.1. Notify the Contracting Officer 24 hours in advance of tests, and perform the tests at the work site if practical. The welder or welding operator must apply the personally assigned symbol near each weld made as a permanent record.

1.4 DELIVERY, STORAGE, AND HANDLING

Protect equipment delivered and placed in storage from the weather, humidity and temperature variations, dirt and dust, and other contaminants.

1.5 EXTRA MATERIALS

Submit spare parts data for each different item of material and equipment specified, after approval of the detail drawings and no later than 2 months prior to the date of beneficial occupancy. Submit Detail Drawings consisting of equipment layout including installation details and electrical connection diagrams; combustion and safety control diagrams; ductwork layout showing the location of supports and hangers, typical hanger details, gauge reinforcement, reinforcement spacing rigidity classification, and static pressure and seal classifications; and piping layout showing the location of guides and anchors, the load imposed on each support or anchor (not required for radiant floor tubing), and typical support details. Include on the drawings any information required to demonstrate that the system has been coordinated and will properly function as a unit and to show equipment relationship to other parts of the work, including clearances required for operation and maintenance. Include in the data a complete list of parts and supplies, with current unit prices and source of supply, and a list of the parts recommended by the manufacturer to be replaced after 1 and 3 years of service.

PART 2 PRODUCTS

2.1 MATERIALS AND EQUIPMENT

2.1.1 Standard Products

Provide materials and equipment which are the standard products of a manufacturer regularly engaged in the manufacture of the products and that essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening. Provide equipment supported by a service organization that is, in the opinion of the Contracting Officer, reasonably convenient to the site. Submit manufacturer's catalog data included with the detail drawings for the following:

a. Radiant floor heating system including tubing, joints, and manifold for radiant floor heating systems.

b. Data showing model, size, options, etc., that are intended for consideration. Ensure data submitted is adequate to demonstrate

compliance with contract requirements. Include manufacturer's written installation instructions and manufacturer's recommendations for operation and maintenance clearances for the following:

(1) Boilers
(2) Unit Heaters
(3) Fuel Burning Equipment
(4) Combustion Control Equipment
(5) Pumps
(6) Fittings and Accessories
(7) Fuel Oil Storage System
(8) Water Treatment System

2.1.2 Asbestos Prohibition

Asbestos and asbestos-containing products will not be allowed.

2.1.3 Nameplates

Secure a plate to each major component of equipment containing the manufacturer's name, address, type or style, model or serial number, and catalog number. Also, display an Energy Star label as applicable. Provide an approved ASME stamp for each pressure vessel.

2.1.4 Equipment Guards

Fully enclose or guard belts, pulleys, chains, gears, couplings, projecting setscrews, keys, and other rotating parts exposed to personnel contact in accordance with OSHA requirements. Properly guard high temperature equipment and piping exposed to contact by personnel or where it creates a potential fire hazard or cover with insulation of a type specified.

2.2 BOILERS

Provide each boiler with the output capacity in British thermal units per hour (Btuh) as indicated when fired with the specified fuels. Furnish boiler complete with the gas burning equipment, boiler fittings and trim, automatic controls, forced draft fan, natural draft/atmospheric burner, electrical wiring, insulation, piping connections, and protective jacket. Assemble boiler completely and test at the manufacturer's plant. Provide boiler auxiliaries including fans, motors, drives, and similar equipment with at least 10 percent excess capacity to allow for field variations in settings and to compensate for any unforeseen increases in pressure losses in appurtenant piping and ductwork. However, do not size the boiler safety devices for a 10 percent excess capacity. Design and install the boiler and its accessories to permit ready accessibility for operation, maintenance, and service. Design, construct, and equip boilers in accordance with ASME BPVC SEC IV. Each boiler must be of the firetube condensing type and designed for water service as specified herein. Base boiler capacity on the ratings shown in HYI-005 or as certified by the American Boiler Manufacturers Association, or American Gas Association.

2.2.1 Firetube Boiler

Provide self-contained, multipass, packaged type boiler, complete with all accessories, mounted on a structural steel base. When the boilers are operating at maximum output, the heat input rates must not be greater than 6,700 Btuh per square ft of fireside heating surface.

2.2.2 Condensing Boiler

Provide a self-contained packaged type boiler, complete with accessories, mounted on a structural steel base or a steel base which is integral to the boiler shell. Each boiler must conform to the commercial design used by the manufacturer and permit free thermal expansion without placing undue stress on any part of the boiler. Design each boiler which experiences the formation of condensate within the flue gas specifically for condensing application. Each boiler must withstand the corrosive effects of condensate for each part which may be in contact with the condensate at all possible operating conditions. Provide each boiler with a separate air intake, exhaust, and condensate drain. Design each boiler to withstand the water temperature differentials anticipated at the required operating conditions without experiencing any damage due to thermal shock.

2.2.3 Modular Configuration

Provide condensing type modular boilers with the capability of independent operation. Upon failure of any module, ensure the remaining modules are capable of operating at their designed capacity. Use size of the individual modules as indicated.

2.2.4 Hot Water Heating Boilers

Provide hot water heating boiler capable of operating at the specified maximum continuous capacity without damage or deterioration to the boiler, its setting, firing equipment, or auxiliaries. The rated capacity is the capacity at which the boiler will operate continuously while maintaining at least the specified minimum efficiency. The boiler design conditions are as follows:

a. Boiler design pressure 160 psig.

b. Maximum operating pressure at boiler outlet 75 psig.

c. Hot water temperature 200degrees F.

d. Temperature differential between boiler discharge and system return 35 degrees F.

e. Outdoor ambient air temperature 97 degrees F (max), 22.9 degrees F (min).

f. Site elevation 128 feet.

g. Rated capacity 1900 MBH.

h. Maximum exhaust stack temperature 212 degrees F.

2.3 FUEL BURNING EQUIPMENT

Design boiler to burn gas. Each boiler must comply with Federal, state, and local emission regulations. As a minimum, meet the following emission requirements:

NOx - 0.17 lb/million Btu input parts per million (ppm) corrected to 3 percent Oxygen by volume.

SO2 - 0.001 lb/million Btu input parts per million (ppm) corrected to 3 percent Oxygen by volume.

Particulate - 0.01 lb/million Btu input parts per million (ppm) corrected to 3 percent Oxygen by volume.

2.3.1 Burners

2.3.1.1 Gas Fired Burners and Controls

Burners must be UL approved mechanical draft burners with all air necessary for combustion supplied by a blower where the operation is coordinated with the burner. Provide burner complete with fuel supply system in conformance with the following safety codes or standards:

a. Provide gas-fired units with inputs greater than 400,000 Btuh per combustion chamber conforming to UL 795. Provide single and multiple burner gas-fired units greater than or equal to 12,500,000 Btuh input conforming to NFPA 85.

2.3.2 Draft Fans

Furnish fans conforming to AMCA 801 forced-draft as an integral part of boiler design. Provide centrifugal fans with backward-curved blades or axial flow type. Size each fan for output volume and static pressure rating sufficient for pressure losses, excess air requirements at the burner, leakages, temperature, and elevation corrections for worst ambient conditions, all at full combustion to meet net-rated output at normal firing conditions, plus an overall excess air volume of 10 percent against a 20 percent static overpressure. Do not exceed noise levels of 85 decibels for fans in any octave band at a 3 foot station.

2.3.2.1 Draft Fan Control

Provide forced-draft centrifugal fans with inlet vane controls or variable speed control where indicated. Provide inlet vanes suitable for use with combustion control equipment.

2.3.2.2 Draft Fan Drives

Drive fans by electric motors. Electric motor must be totally enclosed fan-cooled, suitable for installation in a Class II, Division 1, Group F, hazardous location conforming to NFPA 70. Motor starter must be magnetic across-the-line type with weather-resistant enclosure and furnished with four auxiliary interlock contacts.

2.3.3 Draft Damper

Provide boilers with automatic dampers, draft hoods, or barometric dampers as recommended by the boiler manufacturer to maintain proper draft in the boiler. Provide draft damper in a convenient and accessible location in the flue gas outlet from the boiler. Arrange automatic damper for automatic operation by means of a damper regulator.

2.3.4 Ductwork

Design air ducts connecting the forced-draft fan units with the plenum chamber to convey air with a minimum of pressure loss due to friction.

Provide ductwork consisting of galvanized sheet metal conforming to ASTM A653/A653M. Ducts must be straight and smooth on the inside with laps made in direction of air flow. Ducts must have cross-break with enough center height to assure rigidity in the duct section, angle iron braced, and completely free of vibration. Provide access and inspection doors as indicated and required, with a minimum of one in each section between dampers or items of equipment. Construct ducts with long radius elbows having a centerline radius 1-1/2 times the duct width, or where the space does not permit the use of long radius elbows, short radius or square elbows with factory-fabricated turning vanes may be used. Duct joints must be substantially airtight and have adequate strength for the service, with 1-1/2 x 1-1/2 x 1/8 inch angles used where required for strength or rigidity. Provide duct wall thickness of 16 gauge (0.0598 inch) for ducts 60 inches or less and 12 gauge (0.1046 inch) for ducts larger than 60 inches in maximum dimension. Additional ductwork must be in accordance with Section 23 30 00 HVAC AIR DISTRIBUTION.

2.4 COMBUSTION CONTROL EQUIPMENT

Provide combustion control equipment as a system by a single manufacturer. Field install automatic combustion control system in accordance with the manufacturer's recommendations and under the direct supervision of a representative of the control manufacturer. Control the boiler water temperature by a water temperature controller. Operate the equipment electronically. On multiple boiler installations, provide each boiler unit with a completely independent system of controls responding to the load and to a plant master controller. If recording instruments are provided, furnish a 1 year supply of ink and 400 blank charts for each recorder.

2.4.1 Electrical controls

Provide electrical control devices rated at 24 volts and connect as specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM.

2.4.2 Water Temperature Controller

Provide controller made of sturdy construction and protect against dust and dampness. Insert the thermostatic element in a separable socket installed in the upper part of the boiler near the water outlet. Provide modulating controllers to control the fuel burning equipment to maintain set boiler water temperature within 2 percent. Furnish controller with necessary equipment to automatically adjust the setting to suit the outside weather conditions. Operate the outside air reset controller in such a manner that the operating temperatures required by the boiler manufacturer are not compromised.

2.4.3 Boiler Combustion Controls and Positioners

a. Provide gas boiler units with fixed rate (on-off) combustion controls with gas pilot or spark ignition. Provide modulating controls with a means for manually controlling the firing rate.

b. Provide oil fired boiler units with on-off combustion controls with spark ignited natural gas. Provide modulating controls with a means for manually controlling the firing rate.

c. Accomplish modulating control function positioning type controls. Control air flow ratio and fuel control valve relative positions of

operative levers on a jackshaft responding to a water temperature controller. Provide positioning type combustion control equipment including draft controls with synchronized fuel feed and combustion air supply controls that maintain the proper air/fuel ratio. Maintain the desired furnace draft within 0.01 inch of water column.

d. Fixed rate on-off controls for boilers with capacities up to 2,000,000 Btuh must use a water temperature controller in a temperature well in direct contact with the water.

2.4.4 Combustion Safety Controls and Equipment

Provide combustion safety controls and equipment that are UL listed, microprocessor-based distributed process controller. Include mounting hardware, wiring and cables, and associated equipment. Mount completely wired, programmed, debugged controller, and test to perform all of its functions. Process the signals for complete control and monitoring of the boiler. This includes maintaining boiler status, starting and stopping all control functions, sequencing control functions and signaling alarm conditions. Document the program and include cross references in description of coils and contacts. Provide microprecessor to perform self diagnostics and contain a message center to provide operator with status and failure mode information. Mount controllers for each boiler on a separate, free standing panel adjacent to the boiler or for packaged boilers on the boiler supporting structure. Provide control systems and safety devices for automatically fired boilers conforming to ASME CSD-1. Provide electrical combustion and safety controls rated at 120 volts, single phase, 60 Hz and connect as specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Provide a 4 inch diameter alarm bell and locate where indicated or directed. The alarm bell must ring when the boiler is shut down by any safety control or interlock. Provide indicating lights on the control panel. Use a red light to indicate flame failure, and a green light to indicate that the main fuel valve is open. The following shutdown conditions require a manual reset before the boiler can automatically recycle:

a. Flame failure.

b. Failure to establish pilot flame.

c. Failure to establish main flame.

d. Low-water cutoff.

e. High temperature cutoff High pressure cutoff.

2.4.4.1 Low-water Cutoff

Provide float actuated switch or electrically actuated probe type low-water cutoff. Provide float chamber with a blow-down connection. Cutoff must cause a safety shutdown and sound an alarm when the boiler water level drops below a safe minimum level. A safety shutdown due to low water must require manual reset before operation can be resumed and prevent recycling of the burner. The cutoff must be in strict accordance to ASME CSD-1.

2.4.4.1.1 Feedwater Regulator with Low-Water Cutoff

Provide regulator of an approved design sized for the application.

Provide a regulator for each boiler. Arrange the feeder so that water will be fed to the boiler automatically when the water level in the boiler drops below a preset point and will actuate the alarm bell when the water level reaches the low danger point. Arrange the boiler feeder so that the burner and forced-draft fan will stop whenever the water level drops below a preset danger point. Construct the boiler feeder so that the feedwater valve and seat are isolated from the float chamber to prevent overheating of the feed water and precipitation of scale on either the valve or seat. Construct each float mechanism, valve, and seat of an approved, durable, corrosion-resistant steel alloy. Provide removable and renewable valve seats. Equip regulator with a large, self-cleaning strainer. Use gate or other straight-through type drain valve on the regulator.

2.4.4.1.2 Pump Controller with Low-Water Cutoff

Provide controller of a design approved by the boiler manufacturer. Provide a pump controller for each boiler which is used for space heating and process steam loads or long distribution lines. Control the operation of the burner, forced-draft fan, and pump. Provide pump controller and low-water cutoff with a float-operated mercury switch arranged to start and stop the pump at preset boiler water levels. If the water level in the boiler reaches the low danger point, provide a second mercury switch to shut down the burner and actuate the alarm bell.

2.4.4.1.3 Supplementary Low-Water Cutoff

Provide supplementary low-water cutoff of the electrically operated probe type in addition to the low-water cutoff required above on each boiler. Mount supplementary low-water cutoff directly in the boiler shell and set below the low-water cutoff required above.

2.4.4.2 Water Flow Interlock

Provide hot water boiler limit controls to include protection for low boiler water flow and high boiler water temperature. Interlock the limit controls with the combustion control system to effect boiler alarm and shutdown. Do not allow boiler startup unless hot water flow is proven.

2.5 COLD WATER CONNECTIONS

Provide connections which include consecutively in line a strainer, reduced pressure principle backflow preventers, and water pressure regulator in that order in the direction of the flow. Provide reduced pressure principle backflow preventers as indicated and in compliance with Section 22 00 00 PLUMBING, GENERAL PURPOSE. Make cold water fill connections to the water supply system as indicated. Provide necessary pipe, fittings, and valves required for water connections between the boiler and cold water main as shown. Provide pressure regulating valve of a type that will not stick or allow pressure to build up on the low side. Set the valve to maintain a terminal pressure of approximately 5 psi in excess of the static head on the system and operate within a 2 psi tolerance regardless of cold water supply piping pressure and without objectionable noise under any condition of operation.

2.6 AIR HANDLING UNITS

Provide air handling units and associated equipment in accordance with Section 23 30 00 HVAC AIR DISTRIBUTION.

2.7 FITTINGS AND ACCESSORIES

Install boiler fittings and accessories with each boiler in accordance with ASME BPVC SEC IV, unless otherwise specified.

2.7.1 Continuous Emissions Monitoring

a. Provide Continuous Emissions Monitoring System (CEMS) equipment as a system by a single manufacturer. Provide a CEMS, meeting the requirements of applicable federal, State and local regulations, for each boiler in accordance with manufacturer's recommendations and under the direct supervision of the CEMS equipment manufacturer. Before acceptance of the installation, furnish the Contracting Officer a written test report which provides documentation that the CEMS equipment passed factory and field certification test required by federal, state, and local regulations. Submit written certification by the boiler manufacturer that each boiler furnished complies with Federal, state, and local regulations for emissions. Also include a description of applicable emission regulations. If any boiler is exempt from the emission regulations, indicate the reason for the exemption in the certification.

b. Include sulfur dioxide (SO2), oxides of nitrogen (NOX), carbon dioxide (CO2), and particulate matter (PM) and other information required by Federal, state, and local regulations in the reported data. Base SO2 reporting on fuel flow and percent sulfur calculation. Base nitrous oxides, carbon dioxide and particulate matter reporting on analyzers.

c. The CEMS equipment includes the central processing unit, printer, hard disk drive, and floppy disk drive. The floppy disk drive must function as a recorder. The manufacturer must provide the software to generate the required reports in a format acceptable to the Federal, state and local regulatory agencies. Provide operator interface to the CEMS equipment via CRT screen.

2.7.1.1 Gaseous Emission Monitors

Provide extractive or in situ gaseous monitors. A combination of extractive and in situ monitors is not acceptable. Include automatic calibration checks for gas monitors. Provide an alarm horn and annunciator to alarm when any monitor parameter is out of range or a gaseous monitor malfunctions. Construct surfaces that are exposed to the corrosive gas of the boiler of noncorrosive materials such as 316 SS, teflon or hastelloy.

a. Mount in situ monitor on the ductwork at the location recommended by the manufacturer. The situ system must not be affected by the presence of particulate matter in the flue gas.

b. Provide extractive systems. Locate analyzing equipment for the extractive system in a walk-in cabinet. Arrange the equipment to provide access for maintenance. Heat trace extractive system sampling between the probes and the analyzers to maintain the temperature recommended by the manufacturer. Mount probes on the ductwork at the location recommended by the manufacturer.

2.7.1.2 Flue Gas Flow Monitor

Flue gas flow monitor must utilize the pitot tube principle to measure the

flow. Provide an across-the-duct-average pitot tube probe and design and locate to obtain representative measurement. Use differential pressure transmitters to sense the difference between the static and total pressure of the flowing gas steam. Ensure calibrations are stable. Arrange lines to prevent collection of condensate. Provide a purge system as required to keep the pitot pressure taps clear.

2.7.1.3 Particulate Matter Monitor

Provide particulate matter (opacity) monitor based on the principle of transmissometry. Provide transmissometer with automatic simulation of zero opacity and upscale check of calibration while the boiler is in service without dismounting the unit. Include analyzer internal circuitry and electronic circuitry in calibration check. Provide an alarm horn and annunciator to annunciate excess opacity and any system malfunction. Provide units with fans to keep the sending and receiving lenses pressurized and blown clean at all times.

2.7.1.4 Wiring

Provide CEMS equipment with plug-in prefabricated cable for interconnection between components. Provide 2-wire, 120 volt nominal or less, 60 Hz, power supply to the equipment with one side grounded. Connect electrical devices as specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM.

2.7.2 Direct Vents

Use direct venting for condensing type boilers. Size and locate the air intake and exhaust vents as indicated on the drawings and as recommended by the boiler manufacturer. Provide a separate combustion air intake vent and exhaust vent for each boiler.

2.7.2.1 Combustion Air Intake Vent

Construct the combustion air intake piping of Schedule 40 PVC in accordance with ASTM D1784. Provide vent that is suitable for the temperature at the boiler combustion air intake connection point. Provide each intake complete with bird screen.

2.7.2.2 Exhaust Vent

Construct the exhaust vent piping of Schedule 40 CPVC or stainless steel conforming to UL 1738 and the boiler manufacturer's recommendations. Plastic materials polyetherimide (PEI) and polyethersulfone (PES) are forbidden to be used for vent piping of combustion gases. Provide exhaust vent that is suitable for the maximum anticipated boiler exhaust temperature and withstands the corrosive effects of the condensate. Provide a 0.3125 inch diameter hole in the stack no greater than 6 inches from the boiler flue outlet for sampling of the exit gases. Provide a method to seal the hole to prevent exhaust gases from entering the boiler room when samples are not being taken. Provide each exhaust stack complete with bird screen.

2.7.3 Filters

Provide filters conforming to ASHRAE 52.2.

2.7.4 Foundation (Setting) Materials

2.7.4.1 Firebrick

Provide ASTM C27 class firebrick as recommended by boiler manufacturer.

2.7.4.2 Tile

Provide ASTM C34, Grade LBX tile.

2.7.4.3 Insulating Brick

Provide insulating brick complying with ASTM C155.

2.7.4.4 Refractory Mortar

Provide refractory mortar complying with ASTM F1097.

2.7.4.5 Castable Refractories

Castable refractories must be ASTM C401. The minimum modulus of rupture for transverse strength must be no less than 600 psi after being heat soaked for 5 hours or more at a temperature in excess of 2500 degrees F.

2.7.5 Steel Sheets

2.7.5.1 Galvanized Steel

Galvanized steel must be ASTM A653/A653M.

2.7.5.2 Uncoated Steel

Use uncoated steel which is composition, condition, and finish best suited to the intended use.

2.7.6 Gaskets

Provide gaskets consisting of nonasbestos material in accordance with ASME B16.20, full face or self-centering type. Provide gaskets spiral wound type gaskets with graphite filler material.

2.7.7 Steel Pipe and Fittings

2.7.7.1 Steel Pipe

Steel pipe must be ASTM A53/A53M, Type E or S, Grade A or B, black steel, standard weight.

2.7.7.2 Steel Pipe Fittings

Affix the manufacturer's trademark to fittings in accordance with MSS SP-25 to permanently identify the manufacturer.

2.7.7.3 Steel Flanges

Provide flanged fittings including items such as flanges, bolts, nuts, bolt patterns, in accordance with ASME B16.5 class 150 and have the manufacturer's trademark affixed in accordance with MSS SP-25. Provide flange material conforming to ASTM A105/A105M. Use serrated or

raised-face type flanges for high temperature water systems. Provide blind flange material conforming to ASTM A516/A516M cold service and ASTM A515/A515M for hot service. Provide high strength or intermediate strength bolts with material conforming to ASTM A193/A193M. Submit written certification by the bolt manufacturer that the bolts furnished comply with the requirements of this specification. Include illustrations of product markings, the date of manufacture, and the number of each type of bolt to be furnished based on this certification.

2.7.7.4 Welded Fittings

Provide welded fittings conforming to ASTM A234/A234M with WPA marking. Provide buttwelded fittings conforming to ASME B16.9, and socket-welded fittings conforming to ASME B16.11.

2.7.7.5 Cast-Iron Fittings

Provide ASME B16.4, Class 125, type fittings required to match connecting piping.

2.7.7.6 Malleable-Iron Fittings

Provide ASME B16.3, type fittings as required to match connecting piping.

2.7.7.7 Unions

Provide ASME B16.39, Class 150 unions.

2.7.7.8 Threads

Provide pipe threads conforming to ASME B1.20.1.

2.7.7.9 Grooved Mechanical fittings

Design joints and fittings for no less than 125 psig service, and ensure joints and fittings are the products of the same manufacturer. Provide ductile iron fitting and coupling houses conforming to ASTM A536. Provide molded synthetic rubber gaskets with central cavity, pressure responsive configuration and conforming to ASTM D2000 for circulating medium up to 230 degrees F. Provide grooved joints conforming to AWWA C606. Provide steel coupling nuts and bolts conforming to ASTM A183.

2.7.8 Dielectric Waterways and Flanges

Provide dielectric waterways that have temperature and pressure rating equal to or greater than that specified for the connecting piping. Provide waterways with metal connections on both ends suited to match connecting piping. Include dielectric unions to prevent current flow between dissimilar metals. Use dielectric flanges meeting the performance requirements described herein for dielectric waterways.

2.7.9 Flexible Pipe Connectors

Design flexible pipe connectors for 125 psi or 150 psi service. Install connectors where indicated. Construct the flexible section of rubber, tetrafluoroethylene resin, or corrosion-resisting steel, bronze, monel, or galvanized steel. Use materials and configuration suitable for the pressure, vacuum, and temperature medium. The flexible section must be suitable for service intended and may have threaded, welded, soldered,

flanged, or socket ends. Equip flanged assemblies with limit bolts to restrict maximum travel to the manufacturer's standard limits. Unless otherwise indicated, the length of the flexible connectors must be as recommended by the manufacturer for the service intended. Provide internal sleeves or liners, compatible with circulating medium, when recommended by the manufacturer. Provide covers to protect the bellows where indicated.

2.7.10 Pipe Supports

Provide pipe supports conforming to MSS SP-58.

2.7.11 Pipe Expansion

2.7.11.1 Expansion Loops

Expansion loops and offsets must provide adequate expansion of the main straight runs of the system within the stress limits specified in ASME B31.1. Provide cold-sprung loops and offsets and install where indicated. Provide pipe guides and anchors as indicated.

2.7.11.2 Expansion Joints

Expansion joints must provide for either single or double slip of the connected pipes, as required or indicated, and for no less than the transverse indicated. Design joints for a hot water working pressure no less than 125 psig and in accordance with applicable requirements of EJMA Stds and ASME B31.1. Provide flanged end connection. Providee anchor bases or support bases as indicated or required. Sliding surfaces and water wetted surfaces must be chromium plated or fabricated of corrosion resistant steel. Make initial setting in accordance with the manufacturer's recommendations to compensate for an ambient temperature at time of installation. Install pipe alignment guides as recommended by the joint manufacturer, but in any case do not install pipe alignment guides more than 5 feet from expansion joint, except in lines 4 inches or do not install smaller guides more than 2 feet from the joint. Provide service outlets where indicated.

2.7.11.2.1 Bellows-Type joint

Provide bellows-type joints that are flexible, guided expansion joints. Provide expansion element consisting of stabilized corrosion resistant steel. Provide bellows-type expansion joints conforming to the applicable requirements of EJMA Stds and ASME B31.1 with internal lines. Guiding of piping on both sides of expansion joint must be in accordance with the published recommendations of the manufacturer of the expansion joint. Design joints for the working temperature and pressure suitable for the application but no less than 150 psig.

2.7.11.2.2 Flexible Ball Joint

Construct flexible ball joints of alloys as appropriate for the service intended. Provide threaded, grooved, flanged, or welded end joints as required that are capable of absorbing the normal operating axial, lateral, or angular movements or combination thereof. Provide polished, chromium-plated balls and sockets when materials are not of corrosion-resistant steel. Design and construct ball type joint in accordance with ASME B31.1 and EJMA Stds. Provide flanges conforming to the diameter and drilling of ASME B16.5. Provide molded gaskets suitable for the service intended.

2.7.11.2.3 Slip Type Expansion Joint

Provide EJMA Stds and ASME B31.1, Class 1 or 2 slip type expansion joints. Provide Type II joints which are suitable for repacking under full line pressure.

2.7.12 Valves

Provide Class 125 valves that are suitable for the application. Grooved ends in accordance with AWWA C606 may be used for water service only. Provide valves in nonboiler external piping meeting the material, fabrication and operating requirements of ASME B31.1. The connection type of all valves must match the same type of connection required for the piping on which installed.

2.7.12.1 Gate Valves

Provide gate valves 2-1/2 inches and smaller conforming to MSS SP-80 bronze rising stem, threaded, solder, or flanged ends. Provide gate valves 3 inches and larger conforming to MSS SP-70 cast iron bronze trim, outside screw and yoke, flanged, or threaded ends.

2.7.12.2 Globe Valves

Provide globe valves 2-1/2 inches and smaller conforming to MSS SP-80, bronze, threaded, soldered, or flanged ends. Provide globe valves 3 inches and larger conforming to MSS SP-85, cast iron, bronze trim, flanged, or threaded ends.

2.7.12.3 Check Valves

Provide check valves 2-1/2 inches and smaller conforming to MSS SP-80, bronze, threaded, soldered, or flanged ends. Provide check valves 3 inches and larger conforming to MSS SP-71, cast iron, bronze trim, flanged, or threaded ends.

2.7.12.4 Angle Valves

Provide angle valves 2-1/2 inches and smaller conforming to MSS SP-80 bronze, threaded, soldered, or flanged ends. Provide angle valves 3 inches and larger conforming to MSS SP-85, cast iron, bronze trim, flanged, or threaded ends.

2.7.12.5 Ball Valves

Provide ball valves 1/2 inch and larger conforming to MSS SP-72 or MSS SP-110, ductile iron or bronze, threaded, soldered, or flanged ends.

2.7.12.6 Plug Valves

Provide plug valves 2 inch and larger conforming to MSS SP-78. Provide plug valves smaller than 2 inch conforming to ASME B16.34.

2.7.12.7 Grooved End Valves

Valves with grooved ends in accordance with AWWA C606 may be used if the valve manufacturer certifies that their performance meets the requirements of the standards indicated for each type of valve.

2.7.12.8 Balancing Valves

Provide balancing valves that have meter connections with positive shutoff valves. Provide an integral pointer to register the degree of valve opening. Calibrate valves so that flow rate can be determined when valve opening in degrees and pressure differential across valve is known. Construct each balancing valve with internal seals to prevent leakage and supply with preformed insulation. Provide valves that are suitable for 250 degrees F temperature and working pressure of the pipe in which installed. Provide valve bodies with tapped openings and pipe extensions with shutoff valves outside of pipe insulation. Provide pipe extensions with quick connecting hose fittings for a portable meter to measure the pressure differential. Furnish one portable differential meter. Provide meter suitable for the operating pressure specified complete with hoses, vent, and shutoff valves, and carrying case. In lieu of the balancing valve with integral metering connections, a ball valve or plug valve with a separately installed orifice plate or venturi tube may be used for balancing.

2.7.12.9 Automatic Flow Control Valves

In lieu of the specified balancing valves, automatic flow control valves may be provided to maintain constant flow and designed to be sensitive to pressure differential across the valve to provide the required opening. Select valves for the flow required and provide with a permanent nameplate or tag carrying a permanent record of the factory-determined flow rate and flow control pressure levels. Control the flow within 5 percent of the tag rating. Ensure valves are suitable for the maximum operating pressure of 125 psi or 150 percent of the system operating pressure, whichever is greater. Where the available system pressure is not adequate to provide the minimum pressure differential that still allows flow control, increase the system pump head capability. Ensure alves are suitable for 250 degrees F temperature service. Use vavlve materials that are the same as specified for the heating system check, globe, angle, and gate valves. Provide electric motor type valve operator. Provide valve operator that is capable of positive shutoff against the system pump head. Provide valve bodies with tapped openings and pipe extensions with shutoff valves outside of pipe insulation. Provide pipe extensions with quick connecting hose fittings for a portable meter to measure the pressure differential across the automatic flow control valve. Provide a portable meter with accessory kit as recommended for the project by the automatic valve manufacturer.

2.7.12.10 Butterfly Valves

Provide 2-flange type or lug wafer type butterfly valves, and make bubbletight at 150 psig. Provide valve bodies consisting of cast iron, malleable iron, or steel. Provide ASTM A167, Type 404 or Type 316, corrosion resisting steel stems, bronze, or corrosion resisting steel discs, and synthetic rubber seats. Valves smaller than 8 inches must have throttling handles with a minimum of seven locking positions. Valves 8 inches and larger must have totally enclosed manual gear operators with adjustable balance return stops and position indicators. Provide valves in insulated lines with extended neck to accommodate insulation thickness.

2.7.12.11 Drain valves

Provide drain valves at each drain point of blowdown as recommended by the

boiler manufacturer. Provide piping conforming to ASME BPVC SEC IV and ASTM A53/A53M.

2.7.12.12 Safety Valves

Provide safety valves with steel bodies and equip with corrosion-resistant trim and valve seats. The valves must be properly guided and positive closing so that no leakage can occur. Adjustment of the desired back-pressure must cover the range between 2 and 10 psig. Make the adjustment externally, and provide any shafts extending through the valve body with adjustable stuffing boxes having renewable packing. Install boiler safety valves of proper size and of the required number, in accordance with ASME BPVC SEC IV, so that the discharge will be through piping extended to the blowoff tank. Pitch each discharge pipe for hot water service away from the valve seat.

2.7.13 Strainers

Provide basket and "Y" type strainers which are the same size as the pipelines in which they are installed. Provide strainer bodies that are heavy and durable, fabricated of cast iron, and drill and tap bottoms with a gate valve attached for blowdown purposes. Design strainers for 125 psig service and 250 degrees F. Clearly cast arrows on the sides of bodies indicating the direction of flow. Equip each strainer with an easily removable cover and sediment screen. Make the screen of 22 gauge thick corrosion-resistant steel with small perforations numbering not less than 400/square inch to provide a net free area through the basket of at least 3.30 times that of the entering pipe. The flow must be into the screen and out through the perforations.

2.7.14 Pressure Gauges

Provide gauges conforming to ASME B40.100 with throttling type needle valve or a pulsation dampener and shutoff valve. Provide minimum dial sizeof 3-1/2 inches. Provide a pressure gauge for each boiler in a visible location on the boiler. Provide pressure gauges with readings in psi. Provide pressure gauges with an indicating pressure range that is related to the operating pressure of the fluid in accordance with the following table:

Operating Pressure (psi)	Pressure Range (psi)
76-150	0-200
16-75	0-100
2-15	0-30 (retard)

2.7.15 Thermometers

Provide thermometers with wells and separable corrosion-resistant steel sockets. Do not use mercury in thermometers. Provide thermometers for inlet water and outlet water for each hot water boiler in a visible location on the boiler. Provide thermometers with brass, malleable iron, or aluminum alloy case and frame, clear protective face, permanently stabilized glass tube with indicating-fluid column, white face, black numbers, and a minimum 9 inch scale. The operating range of the

thermometers must be 32-212 degrees F. Provide thermometers with readings in degrees F.

2.7.16 Air Vents

2.7.16.1 Manual Air Vents

Manual air vents must be brass or bronze valves or cocks suitable for the pressure rating of the piping system and furnished with threaded plugs or caps.

2.7.16.2 Automatic Air Vents

Automatic air vents must be 3/4 inch quick-venting float and vacuum air valves. Provide each air vent valve with a large port permitting the expulsion of the air without developing excessive back pressure, a noncollapsible metal float which will close the valve and prevent the loss of water from the system, an air seal that will effectively close and prevent the re-entry of air into the system when subatmospheric pressures prevail therein, and a thermostatic member that will close the port against the passage of steam from the system. Clearly stamp the name of the manufacturer on the outside of each valve. Ensure the air vent valve is suitable for the pressure rating of the piping system.

2.8 ELECTRICAL EQUIPMENT

Provide electric motor-driven equipment complete with motors, motor starters, and necessary control devices. Provide electrical equipment, motor control devices, motor efficiencies and wiring as specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Ensure motors which are not an integral part of a packaged boiler and which are integral in size are the premium efficiency type in accordance with NEMA MG 00001. Ensure motors which are an integral part of the packaged boiler are the highest efficiency available by the manufacturer of the packaged boiler. Provide motor starters complete with properly sized thermal overload protections and other appurtenances necessary for the motor control specified. Furnish starters in watertight enclosures. Provide manual or automatic control and protective or signal devices required for the operation specified and any control wiring required for controls and devices that are not shown.

2.8.1 Motor Ratings

Motors must be suitable for the voltage and frequency provided. Motors 1/2 hp and larger must be three-phase, unless otherwise indicated. Provide motors of sufficient capacity to drive the equipment at the specified capacity without exceeding the nameplate rating on the motor.

2.8.2 Motor Controls

Provide motor controllers complete with properly sized thermal overload protection. Provide manual or automatic control and protective or signal devices required for the operation specified and any wiring required to such devices. Where two-speed or variable-speed motors are indicated, solid-state variable-speed controllers may be provided to accomplish the same function. Utilize solid state variable speed controllers for fractional through 10 hp ratings. Use adjustable frequency drives for larger motors.

2.9 INSULATION

Use shop and field-applied insulation as specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

2.10 TOOLS

Furnish special tools. Include uncommon tools necessary for the operation and maintenance of boilers, burners, pumps, fans, controls, meters, special piping systems, and other equipment. Furnish small hand tools within a suitable cabinet, mounted where directed.

2.10.1 Breeching Cleaner

Provide a cleaner to clean the breeching. The cleaner must have a jointed handle of sufficient length to clean the breeching without dismantling.

2.10.2 Tube Cleaner

If a watertube boiler is being furnished, provide a water-driven tube cleaner with three rotary cutters and rotary wire brush complete with the necessary length of armored water hose, valves, and other appurtenances necessary for operation. Provide tube cleaner and rotary brush for each size of water tube in the boiler, with one extra set of cutters for each size cleaner. Provide necessary valves and fittings to permit ready connection of the cleaner hose to a high-pressure pump for cold water supply to operate the cleaner.

2.10.3 Tube Brush

If a firetube boiler is being furnished, provide a tube brush, with steel bristles and jointed handle of sufficient length to clean full length of firetubes.

2.10.4 Wrenches

Provide wrenches as required for specialty fittings such as manholes, handholes, and cleanouts. Provide one set of extra gaskets for all manholes and handholes, for pump barrels, and other similar items of equipment. Package and properly identify gaskets.

2.11 BOILER WATER TREATMENT

Submit six complete copies of the proposed water treatment plan. Include a layout, control scheme, a list of the existing water conditions including the items listed in this paragraph, a list of all chemicals, the proportion of chemicals to be added, the final treated water conditions, and a description of environmental concerns for handling the chemicals. The water treatment system must be capable of feeding chemicals and bleeding the system to prevent corrosion and scale within the boiler and piping distribution system. Submit 6 complete copies of operating and maintenance manuals for the step-by-step water treatment procedures, including procedures for testing the water quality. Treat the water to maintain the conditions recommended by the boiler manufacturer. Provide chemicals meeting required federal, state, and local environmental regulations for the treatment of boilers and discharge to the sanitary sewer. Use the services of a company regularly engaged in the treatment of boilers to determine the correct chemicals and concentrations required for water treatment. The company must maintain the chemical treatment and

provide all chemicals required for a period of 1 year from the date of occupancy. Do not use filming amines and proprietary chemicals. The water treatment chemicals must remain stable throughout the operating temperature range of the system and must be compatible with pump seals and other elements of the system.

2.11.1 Boiler Water Limits

Consult the boiler manufacturer for the determination of the boiler water chemical composition limits. The boiler water limits are as follows unless dictated differently by the boiler manufacturer's recommendations:

Causticity	20-200 ppm
Total Alkalinity (CACO3)	900-1200 ppm
Phosphate	30-60 ppm
Tanin	Medium
Dissolved Solids	3000-5000 ppm
Suspended Solids	300 ppm Max
Sodium Sulfite	20-40 ppm Max
Silica	Less than 150 ppm
Dissolved Oxygen	Less than 7 ppm
Iron	10 ppm
pH (Condensate)	7 - 8

Sodium Sulfite	20-40 ppm
Hardness	Less than 2 ppm
pH	9.3 - 9.9

2.11.2 Chemical Feed Pumps

Provide one pump for each chemical feed tank. Provide positive displacement diaphragm type chemical feed pumps. The capacity of the pumps must be adjustable from 0 to 100 percent while in operation. The discharge pressure of the pumps must not be less than 1.5 times the pressure at the point of connection. Provide pumps with a pressure relief valve and a check valve mounted in the pump discharge.

2.11.3 Tanks

Construct tanks of stainless steel with a hinged cover. Provide tanks with sufficient capacity to require recharging only once per 7 days during normal operation. Incude a level indicating device with each tank.

Provide an electric agitator for each tank.

2.11.4 Injection Assemblies

Provide an injection assembly at each chemical injection point located along the boiler piping as indicated. Construct the injection assemblies of stainless steel. Extend the discharge of the assemblies to the centerline of the piping. Include a shutoff valve and check valve at the point of entrance into the water line with each assembly.

2.11.5 Water Meter

Provide water meter with an electric contacting register and remote accumulative counter. Install the meter within the makeup water line, as indicated.

2.11.6 Water Treatment Control Panel

Provide a NEMA 12, single door, wall-mounted box conforming with NEMA 250 control panel. Construct the panel of stainless steel with a hinged door and lock. The panel must contain, as a minimum, the following functions identified with a laminated plastic nameplate:

a. Main power switch and indicating light

b. MAN-OFF-AUTO selector switch

c. Indicating lamp for blow down

d. Indicating lamp for each chemical feed pump

e. Indicating lamp for the water softener

2.11.7 Sequence of Operation

Base the flow rate of chemical addition upon metering the makeup water. Provide the boiler with automatic blowdown based upon conductivity or boiler load. Determine the required rate of chemical feed and boiler blowdown by the water treatment company.

2.11.8 Chemical Shot Feeder

Provide a shot feeder as indicated. Base size and capacity of feeder upon local requirements and water analysis. Furnish the feeder with an air vent, gauge glass, funnel, valves, fittings, and piping.

2.11.9 Chemical Piping

Construct piping and fittings of stainless steel.

2.11.10 Test Kits

Provide one test kit of each type required to determine the water quality as outlined within the operation and maintenance manuals.

2.11.11 Glycol Feed System

Design the Glycol feed system to automatically maintain the desired glycol content of the closed water recirculation system(s). Each system must

consist of the following components:

2.11.11.1 Supply Tank and Stand

Include a 50 gallon cross lined polyethylene tank and steel support stand. Provide tank with a cover and bottom outlet fitting for pump suction. Equip the tank stand with a pump mounting platform and support for the control panel and level switch.

2.11.11.2 Glycol Pump

Rotary gear type of bronze construction with a capacity of 1.8 gpm at 40 psi. Provide pump with a 1/3 horsepower, 1/115V/60hz motor and internal pressure relief. Provide the pump with a discharge check valve and shutoff valve.

2.11.11.3 Pressure Switch

Provide pressure switch that is adjustable over the range of 3 - 15 psi with a 6 psi differential and have contacts rated for 115V.

2.11.11.4 Level Switch

Equipped with N/O and N/C contacts to activate upon sensing a low level condition.

2.11.11.5 Control Panel

Install the control panel in a NEMA 1 enclosure with terminal strip and include a red low level alarm light, low level alarm bell and silence button, full voltage motor starter for the glycol pump, and a Hand-Off-Auto selector switch.

PART 3 EXECUTION

3.1 EXAMINATION

After becoming familiar with details of the work, verify dimensions in the field, and advise the Contracting Officer of any discrepancy before performing any work or ordering any materials.

3.2 ERECTION OF BOILER AND AUXILIARY EQUIPMENT

Install boiler and auxiliary equipment in accordance with manufacturer's written instructions. Make proper provision for expansion and contraction between boiler foundation and floor. Pack this joint with suitable nonasbestos rope and fill with suitable compound that will not become soft at a temperature of 100 degrees F. Support boilers and firing equipment from the foundations by structural steel completely independent of all brickwork. Boiler supports must permit free expansion and contraction of each portion of the boiler without placing undue stress on any part of the boiler or setting. Boiler breeching must be as indicated with full provision for expansion and contraction between all interconnected components.

3.3 PIPING INSTALLATION

Unless otherwise specified, provide nonboiler external pipe and fittings conforming to the requirements of ASME B31.1. Cut pipe accurately to suit

field conditions, install without springing or forcing, and properly clearing windows, doors, and other openings. Cutting or other weakening of the building structure to facilitate piping installation will not be permitted. Provide pipes that are free of burrs, oil, grease and other foreign material and install to permit free expansion and contraction without damaging the building structure, pipe, pipe joints, or pipe supports. Make changes in direction with fittings, except that bending of pipe 4 inches and smaller will be permitted provided a pipe bender is used and wide sweep bends are formed. The centerline radius of bends must not be less than 6 diameters of the pipe. Bent pipe showing kinks, wrinkles, flattening, or other malformations will not be accepted. Carry vent pipes through the roof as directed and flash properly. Unless otherwise indicated, pitch horizontal supply mains down in the direction of flow with a grade of no less than 1 inch in 40 feet. Properly cap or plug open ends of pipelines and equipment during installation to keep dirt or other foreign materials out of the systems. Pipe not otherwise specified must be uncoated. Unless otherwise specified or shown, make final connections to equipment with malleable-iron unions for steel pipe 2-1/2 inches or less in diameter and with flanges for pipe 3 inches or more in diameter. Provide brass or bronze unions for copper pipe or tubing. Use reducing fittings for changes in pipe sizes. In horizontal hot water lines, use eccentric type reducing fittings to maintain the top of the lines at the same level to prevent air binding.

3.3.1 Hot Water Piping and Fittings

Pipe must be black steel or copper tubing. Fittings for steel piping must be black malleable iron or cast iron to suit piping. Fittings adjacent to valves must suit valve material. Grooved mechanical fittings will not be allowed for water temperatures above 230 degrees F.

3.3.2 Vent Piping and Fittings

Provide black steel vent piping. Fittings must be black malleable iron or cast iron to suit piping.

3.3.3 Gauge Piping

Piping must be copper tubing.

3.3.4 Joints

Provide threaded, grooved, flanged or welded joints between sections of steel pipe and between steel pipe and fittings as indicated or specified. Except as otherwise specified, fittings 1 inch and smaller must be threaded; fittings 1-1/4 inches and up to but not including 3 inches must be either threaded, grooved, or welded; and fittings 3 inches and larger must be either flanged, grooved, or welded. Weld pipe and fittings 1-1/4 inches and larger installed in inaccessible conduit or trenches beneath concrete floor slabs. Make connections to equipment with black malleable-iron unions for pipe 2-1/2 inches or smaller in diameter and with flanges for pipe 3 inchesor larger in diameter. Provide flared, soldered, or brazed joints between sections of copper tubing or pipe.

3.3.4.1 Threaded Joints

Make threaded joints with tapered threads properly cut and make perfectly tight with a stiff mixture of graphite and oil or with polytetrafluoroethylene tape applied to the male threads only and in no

case to the fittings.

3.3.4.2 Welded Joints

Weld joints in accordance with paragraph GENERAL REQUIREMENTS unless otherwise specified. Make changes in direction of piping with welding fittings only; mitering or notching pipe to form elbows and tees or other similar type construction will not be permitted. Branch connections may be made with either welding tees or forged branch outlet fittings, either being acceptable without size limitation. Branch outlet fittings, where used, must be forged, flared for improved flow characteristics where attached to the run, reinforced against external strains, and designed to withstand full pipe bursting strength. Assemble socket weld joints so that the space between the end of the pipe and the bottom of the socket is no less than 1/16 inch and no more than 1/8 inch.

3.3.4.3 Grooved Mechanical Joints

Grooved mechanical joints may be provided for hot water systems in lieu of unions, welded, flanged, or screwed piping connections in low temperature hot water systems where the temperature of the circulating medium does not exceed 230 degrees F. Prepare grooves according to the coupling manufacturer's instructions. Use pipe and groove dimensions in compliance with the tolerances specified by the coupling manufacturer. Measure the diameter of grooves made in the field using a "go/no-go" gauge, vernier or dial caliper, narrow-land micrometer or other method specifically approved by the coupling manufacturer for the intended application. Measure and record groove width and dimension of groove from end of pipe for each change in grooving tool setup to verify compliance with coupling manufacturer's tolerances. Do not use grooved joints in concealed locations. Mechanical joints must use rigid mechanical pipe couplings, except at equipment connections. At equipment connections, flexible couplings may be used. Provide bolted type coupling for use with grooved end pipes, fittings, valves, and strainers. Provide self-centering couplings that engage in a watertight couple.

3.3.4.4 Flared and Brazed Copper Pipe and Tubing

Cut tubing square, and remove burrs. Clean both inside of fittings and outside of tubing thoroughly with sand cloth or steel wire brush before brazing. Annealing of fittings and hard-drawn tubing must not occur when making connections. Install in accordance with the manufacturer's recommendations. Mitering of joints for elbows and notching of straight runs of pipe for tees will not be permitted. Make brazed joints in conformance with AWS B2.2/B2.2M and CDA A4015 with flux. Copper-to-copper joints must include the use of copper-phosphorous or copper-phosphorous-silver brazing metal without flux. Brazing of dissimilar metals (copper to bronze or brass) must include the use of flux with either a copper-phosphorous, copper-phosphorous-silver or a silver brazing filler metal. Joints for flared fittings must be of the compression pattern. Provide swing joints or offsets in all branch connections, mains, and risers to provide for expansion and contraction forces without undue stress to the fittings or to short lengths of pipe or tubing. Provide flared or brazed copper tubing to pipe adapters where necessary for joining threaded pipe to copper tubing.

3.3.4.5 Soldered Joints

Make soldered joints with flux and are only acceptable for lines 2 inches

and smaller. Provide soldered joints conforming to ASME B31.5 and CDA A4015.

3.3.4.6 Copper Tube Extracted Joint

An extruded mechanical tee joint may be made in copper tube. Produce joint with an appropriate tool by drilling a pilot hole and drawing out the tube surface to form a collar having a minimum height of three times the thickness of the tube wall. To prevent the branch tube from being inserted beyond the depth of the extracted joint, provide dimpled depth stops. Notch the branch tube for proper penetration into fitting to assure a free flow joint. Braze extracted joints using a copper phosphorous classification brazing filler metal. Soldered joints will not be permitted.

3.3.5 Flanges and Unions

Provide faced true flanges with 1/16 inch thick gaskets, and make square and tight. Where steel flanges mate with cast-iron flanged fittings, valves, or equipment, provide flanges with flat faces and full face gaskets. Provide union or flange joints in each line immediately preceding the connection to each piece of equipment or material requiring maintenance such as coils, pumps, control valves, and other similar items. Provide dielectric pipe unions between ferrous and nonferrous piping to prevent galvanic corrosion. Use dielectric unions with metal connections on both ends. The ends must be threaded, flanged, or brazed to match adjacent piping. Separate the metal parts of the union so that the electrical current is below 1 percent of the galvanic current which would exist upon metal-to-metal contact. Install gaskets, flanges, and unions in accordance with manufacturer's recommendations.

3.3.6 Branch Connections

3.3.6.1 Branch Connections for Hot Water Systems

Pitch branches from the main up or down as shown to prevent air entrapment. Connections must ensure unrestricted circulation, eliminate air pockets, and permit complete drainage of the system. Pitch branches with a grade of no less than 1 inch in 10 feet. When indicated, install special flow fittings on the mains to bypass portions of the water through each radiator. Use special flow fittings that are standard catalog products and install as recommended by the manufacturer.

3.3.6.2 Branch Connections for Steam Systems

Take branches from the supply mains at an angle of 45 degrees above the horizontal, unless otherwise indicated. Take branches from return mains from the top or sides, unless indicated otherwise. Pitch branches up from the mains toward the undripped risers or radiator connections with a grade of no less than 1 inch in 10 feet. Connections must ensure unrestricted circulation, eliminate air pockets, and permit the complete drainage of the system.

3.3.7 Air Vents for Steam Systems

Install automatic balanced pressure thermostatic air vents at the ends of the steam lines and where shown on the drawings. Use vents that are rated for 125 psi steam service. Route the outlet of the vent to a point designated by the Contracting Officer's Representative. Provide inlet

line with a gate valve or ball valve.

3.3.8 Flared, Brazed, and Soldered Copper Pipe and Tubing

Provide flared, brazed, or soldered copper tubing. Cut tubing square, and remove burrs. Clean both inside of fittings and outside of tubing thoroughly with sand cloth or steel wire brush before brazing. Annealing of fittings and hard-drawn tubing must not occur when making connections. Install in accordance with the manufacturer's recommendations. Mitering of joints for elbows and notching of straight runs of pipe for tees will not be permitted. Joints for flared fittings must be of the compression pattern. Provide swing joints or offsets on branch connections, mains, and risers to provide for expansion and contraction forces without undue stress to the fittings or to short lengths of pipe or tubing. Provide pipe adapters where necessary for joining threaded pipe to copper tubing. Make brazed joints in conformance with CDA A4015. Copper-to-copper joints must include the use of copper-phosphorous or copper-phosphorous-silver brazing metal without flux. Brazing of dissimilar metals (copper to bronze or brass) must include the use of flux with either a copper-phosphorous, copper-phosphorous-silver, or a silver brazing filler metal. Make soldered joints with flux and are only acceptable for lines 2 inches or smaller. Provide soldered joints conforming to ASME B31.5 and in accordance with CDA A4015.

3.3.9 Copper Tube Extracted Joint

An extracted mechanical tee joint may be made in copper tube. Produce joint with an appropriate tool by drilling a pilot hole and drawing out the tube surface to form a collar having a minimum height of three times the thickness of the tube wall. To prevent the branch tube from being inserted beyond the depth of the extracted joint, provide dimpled depth stops. Notch the branch tube for proper penetration into fitting to assure a free flow joint. Braze extracted joints using a copper phosphorous classification brazing filler metal. Soldered joints will not be permitted.

3.3.10 Supports

Fabricate hangers used to support piping 2 inches and larger to permit adequate adjustment after erection while still supporting the load. Install pipe guides and anchors to keep pipes in accurate alignment, to direct the expansion movement, and to prevent buckling, swaying, and undue strain. Support piping subjected to vertical movement when operating temperatures exceed ambient temperatures by variable spring hangers and supports or by constant support hangers. Do not use formed or bent threaded rods for support. Do not attach supports to the underside of concrete filled floors or concrete roof decks unless approved by the Contracting Officer.

3.3.10.1 Pipe Hangers, Inserts, and Supports

Provide pipe hangers, inserts, and supports conforming to MSS SP-58, except as modified herein.

3.3.10.1.1 Types 5, 12, and 26

Use of Types 5, 12, and 26 is prohibited.

3.3.10.1.2 Type 3

Do not use Type 3 on insulated pipe which has a vapor barrier. Type 3 may be used on insulated pipe that does not have a vapor barrier if clamped directly to the pipe, if the clamp bottom does not extend through the insulation, and if the top clamp attachment does not contact the insulation during pipe movement.

3.3.10.1.3 Type 18

Secure Type 18 inserts to concrete forms before concrete is placed. Continuous inserts which allow more adjustment may be used if they otherwise meet the requirements for Type 18 inserts.

3.3.10.1.4 Type 19 and 23 C-Clamps

Torque Type 19 and 23 C-clamps in accordance with MSS SP-58 and have both locknuts and retaining devices furnished by the manufacturer. Field fabricated C-clamp bodies or retaining devices are not acceptable.

3.3.10.1.5 Type 20 Attachments

Furnish Type 20 attachments used on angles and channels with an added malleable-iron heel plate or adapter.

3.3.10.1.6 Type 24

Type 24 may be used only on trapeze hanger systems or on fabricated frames.

3.3.10.1.7 Horizontal Pipe Supports

Space horizontal pipe supports as specified in MSS SP-58 and do not install a support over 1 foot from the pipe fitting joint at each change in direction of the piping. Do not space pipe supports over 5 feet apart at valves.

3.3.10.1.8 Vertical Pipe Support

Support vertical pipe at each floor, except at slab-on-grade, and at intervals of no more than 15 feet, no more than 8 feet from end of risers, and at vent terminations.

3.3.10.1.9 Type 35 Guides

Provide Type 35 guides using steel, reinforced polytetrafluoroethylene (PTFE) or graphite slides where required to allow longitudinal pipe movement. Provide lateral restraints as required. Provide slide materials suitable for the system operating temperatures, atmospheric conditions, and bearing loads encountered.

a. Where steel slides do not require provisions for restraint of lateral movement, an alternate guide method may be used. On piping 4 inches and larger, a Type 39 saddle may be welded to the pipe and freely rested on a steel plate. On piping under 4 inches, a Type 40 protection shield may be attached to the pipe or insulation and freely rested on a steel slide plate.

b. Where there are high system temperatures and welding to piping is not desirable, include a pipe cradle welded to the guide structure and

strapped securely to the pipe. Separate the pipe from the slide material by at least 4 inches or by an amount adequate for the insulation, whichever is greater.

3.3.10.1.10 Horizontal Insulated Pipe

Except for Type 3, pipe hangers on horizontal insulated pipe must be the size of the outside diameter of the insulation.

3.3.10.1.11 Piping in Trenches

Support piping in trenches as indicated.

3.3.10.1.12 Structural Steel Attachments

Provide structural steel attachments and brackets required to support piping, headers, and equipment, but not shown, under this section. Do not exceed 50 pounds for pipe hanger loads suspended from steel joist between panel points. Suspend loads exceeding 50 pounds from panel points.

3.3.10.2 Multiple Pipe Runs

In the support of multiple pipe runs on a common base member, use a clip or clamp where each pipe crosses the base support member. Spacing of the base support member must not exceed the hanger and support spacing required for any individual pipe in the multiple pipe run. Attach the clips or clamps rigidly to the common base member. Provide a clearance of 1/8 inch between the pipe insulation and the clip or clamp for piping which may be subjected to thermal expansion.

3.3.11 Anchors

Provide anchors where necessary to localize expansion or to prevent undue strain on piping. Provide anchors consisting of heavy steel collars with lugs and bolts for clamping and attaching anchor braces, unless otherwise indicated. Install anchor braces in the most effective manner to secure the desired results, using turnbuckles where required. Do not attach supports, anchors, or stays where they will injure the structure or adjacent construction during installation or by the weight of expansion of the pipeline.

3.3.12 Valves

Install valves where indicated, specified, and required for functioning and servicing of the systems. Ensure valves are safely accessible. Install swing check valves upright in horizontal lines and in vertical lines only when flow is in the upward direction. Install gate and globe valves with stems horizontal or above. Disassemble valves to be brazed prior to brazing and remove all packing. After brazing, allow the valves to cool before reassembling.

3.3.13 Pipe Sleeves

Provide pipe passing through concrete or masonry walls or concrete floors or roofs with pipe sleeves fitted into place at the time of construction. Install a waterproofing clamping flange as indicated where membranes are involved. Do not install sleeves in structural members except where indicated or approved. Provide rectangular and square openings as detailed. Extend each sleeve through its respective wall, floor, or

roof. Cut sleeves through walls flush with wall surface. Sleeves through floors must be cut flush with floor surface. Extend sleeves through roofs above the top surface of roof at least 6 inches for proper flashing or finishing. Unless otherwise indicated, size sleeves to provide a minimum clearance of 1/4 inch between bare pipe and sleeves or between jacket over insulation and sleeves. Use galvanized steel pipe or cast-iron pipe sleeves in waterproofing membrane floors, bearing walls, and wet areas. Sleeves in nonbearing walls, floors, or ceilings may be galvanized steel pipe, cast-iron pipe, or galvanized sheet metal with lock-type longitudinal seam. Except in pipe chases or interior walls, seal the annular space between pipe and sleeve or between jacket over insulation and sleeve in nonfire rated walls as indicated and specified in Section 07 92 00 JOINT SEALANTS. Provide metal jackets over insulation passing through exterior walls, firewalls, fire partitions, floors, or roofs.

a. Metal jackets must not be thinner than 0.006 inch thick aluminum, if corrugated, and 0.016 inch thick aluminum, if smooth.

b. Secure metal jackets with aluminum or stainless steel bands not less than 3/8 inch wide and not more than 8 inches apart. When penetrating roofs and before fitting the metal jacket into place, run a 1/2 inch wide strip of sealant vertically along the inside of the longitudinal joint of the metal jacket from a point below the backup material to a minimum height of 36 inches above the roof. If the pipe turns from vertical to horizontal, run the sealant strip to a point just beyond the first elbow. When penetrating waterproofing membrane for floors, extend the metal jacket from a point below the back-up material to a minimum distance of 2 inches above the flashing. For other areas, extend the metal jacket from a point below the backup material to a point 12 inches above material to a minimum distance of 2 inches above the flashing. For other areas, extend the metal jacket from a point below the backup material to a point 12 inches above the floor; when passing through walls above grade, extend the jacket at least 4 inches beyond each side of the wall.

3.3.13.1 Pipes Passing Through Waterproofing Membranes

In addition to the pipe sleeves referred to above, provide pipes passing through waterproofing membranes with a 4 pound lead flashing or a 16 ounce copper flashing, each within an integral skirt or flange. Suitably form flashing, and extend the skirt or flange no less than 8 inches from the pipe and set over the membrane in a troweled coating of bituminous cement. Extend the flashing above the roof or floor a minimum of 10 inches. Seal the annular space between the flashing and the bare pipe or between the flashing and the metal-jacket-covered insulation as indicated. Pipes up to and including 10 inches in diameter which pass through waterproofing membrane may be installed through a cast-iron sleeve with caulking recess, anchor lugs, flashing clamp device, and pressure ring with brass bolts. Clamp waterproofing membrane into place and place sealant in the caulking recess.

3.3.13.2 Optional Modular Mechanical Sealing Assembly

At the option of the Contractor, a modular mechanical type sealing assembly may be installed in the annular space between the sleeve and conduit or pipe in lieu of a waterproofing clamping flange and caulking and sealing specified above. Provide seals with interlocking synthetic rubber links shaped to continuously fill the annular space between the pipe/conduit and sleeve with corrosion-protected carbon steel bolts, nuts,

and pressure plates. Assemble the links loosely with bolts to form a continuous rubber belt around the pipe with a pressure plate under each bolt head and each nut. After the seal assembly is properly positioned in the sleeve, tighten the bolt to cause the rubber sealing elements to expand and provide a watertight seal between the pipe/conduit and the sleeve. Size each seal assembly as recommended by the manufacturer to fit the pipe/conduit and sleeve involved.

3.3.13.3 Optional Counterflashing

As alternates to caulking and sealing the annular space between the pipe and flashing or metal-jacket-covered insulation and flashing, counterflashing may consist of standard roof coupling for threaded pipe up to 6 inches in diameter, lead flashing sleeve for dry vents with the sleeve turned down into the pipe to form a waterproof joint, or a tack-welded or banded-metal rain shield around the pipe, sealed as indicated.

3.3.14 Balancing Valves

Install balancing valves as indicated.

3.3.15 Thermometer Wells

Provide a thermometer well in each return line for each circuit in multicircuit systems.

3.3.16 Air Vents

Install air vents in piping at all system high points. Keep the vent open until water rises in the tank or pipe to a predetermined level at which time it must close tight. Run an overflow pipe from the vent to a point designated by the Contracting Officer's representative. Provide inlet to the air vent with a gate valve or ball valve.

3.3.17 Escutcheons

Provide escutcheons at all finished surfaces where exposed piping, bare or insulated, passes through floors, walls, or ceilings except in boiler, utility, or equipment rooms. Fasten chromium-plated iron or chromium-plated brass, either one-piece or split pattern, escutcheons securely to pipe or pipe covering and hold in place by internal spring tension or setscrews.

3.3.18 Drains

Install a drain connection with a 1 inch gate valve or 3/4 inch hose bib at the lowest point in the return main near the boiler. In addition, install threaded drain connections with threaded cap or plug on the heat exchanger coil on each unit heater or unit ventilator and wherever required for thorough draining of the system.

3.3.19 Strainer Blow-Down Piping

Fit strainer blow-down connections with a black steel blow-down pipeline routed to an accessible location and provided with a blow-down valve.

3.3.20 Direct Venting for Combustion Intake Air and Exhaust Air

Install intake air and exhaust vents in accordance with NFPA 54 and boiler manufacturer's recommendations. Slope exhaust vent 1/4 inch/ft toward the boiler's flue gas condensate collection point.

3.4 GAS FUEL SYSTEM

Provide gas piping, fittings, valves, regulators, tests, cleaning, and adjustments. Submit proposed test schedules for the heating system and fuel system tests, at least 2 weeks prior to the start of related testing. Comply with NFPA 54 unless otherwise specified. Provide burners, pilots, and all accessories that are listed in UL FLAMMABLE & COMBUSTIBLE. Provide fuel system with a gas tight, manually operated, UL listed stop valve at the gas-supply connections, a gas strainer, a pressure regulator, pressure gauges, a burner-control valve, a safety shutoff valve suitable for size of burner and sequence of operation, and other components required for safe, efficient, and reliable operation as specified. Provide approved permanent and ready facilities to permit periodic valve leakage tests on the safety shutoff valve or valves.

3.5 COLOR CODE MARKING AND FIELD PAINTING

Clean, prepare, and paint ferrous metal not specified to be coated at the factory. Paint exposed pipe covering. Do not paint aluminum sheath over insulation.

3.6 MANUFACTURER'S SERVICES

Provide the services of a manufacturer's representative who is experienced in the installation, adjustment, and operation of the equipment specified to supervise the installing, adjusting, and testing of the equipment.

3.7 TEST OF BACKFLOW PREVENTION ASSEMBLIES

Test backflow prevention assemblies in accordance with Section 22 00 00 PLUMBING, GENERAL PURPOSE.

3.8 HEATING SYSTEM TESTS

Submit the Qualifications of the firms in charge of installation and testing as specified. Submit a statement from the firms proposed to prepare submittals and perform installation and testing, demonstrating successful completion of similar services of at least five projects of similar size or scope, at least 2 weeks prior to the submittal of any other item required by this section. Before any covering is installed on pipe or heating equipment, hydrostatically test and prove tight the entire heating system's piping, fittings, and terminal heating units at a pressure of 1.5 times the design working pressure, but no less than 100 psi. Submit proposed test procedures for the heating system tests and fuel system tests, at least 2 weeks prior to the start of related testing.

a. Before pressurizing system for test, blank off items or equipment (e.g., vessels, pumps, instruments, controls, relief valves) rated for pressures below the test pressure or replace with spool pieces.

b. Before balancing and final operating test, remove test blanks and spool pieces; and reconnect protected instruments and equipment. With

equipment items protected, pressurize the system to test pressure. Hold pressure for a period of time sufficient to inspect all welds, joints, and connections for leaks, but no less than 2 hours. No loss of pressure will be allowed. Repair leaks and retest repaired joint.

c. Repair joints are not allowed under the floor for floor radiant heating systems. If a leak occurs in tubing located under the floor in radiant heating systems, replace the entire zone that is leaking. If any repair is made above the floor for floor radiant heating systems, provide access for the installed joint. Caulking of joints is not permitted.

d. Drain system and after instruments and equipment are reconnected, refill the system with service medium and maximum operating pressure applied. Hold the pressure while inspecting these joints and connections for leaks. Repair the leaks and retest the repaired joints.

Upon completion of hydrostatic tests and before acceptance of the installation, submit test reports for the heating system tests. Upon completion of testing complete with results, balance the heating system in accordance with Section 23 05 93 TESTING, ADJUSTING, AND BALANCING OF HVAC SYSTEMS and operating tests required to demonstrate satisfactory functional and operational efficiency. Cover a period of at least 24 hours for each system, and include, as a minimum, the following specific information in a report, together with conclusions as to the adequacy of the system:

a. Certification of balancing.

b. Time, date, and duration of test.

c. Outside and inside dry bulb temperatures.

d. Temperature of hot water supply leaving boiler.

e. Temperature of heating return water from system at boiler inlet.

f. Quantity of water feed to boiler.

g. Boiler make, type, serial number, design pressure, and rated capacity.

h. Fuel burner make, model, and rated capacity; ammeter and voltmeter readings for burner motor.

i. Pump make, model, and rated capacity, and ammeter and voltmeter readings for pump motor during operation.

j. Flue-gas temperature at boiler outlet.

k. Percent carbon dioxide in flue-gas.

l. Grade or type and calorific value of fuel.

m. Draft at boiler flue-gas exit.

n. Draft or pressure in furnace.

o. Quantity of water circulated.

p. Quantity of fuel consumed.

q. Stack emission pollutants concentration.

Read indicating instruments at half-hour intervals unless otherwise directed. Furnish all instruments, equipment, and personnel required for the tests and balancing. Demonstrate that fuel burners and combustion and safety controls meet the requirements of ANSI Z21.13/CSA 4.9.

3.8.1 Water Treatment Testing

Analyze the boiler water prior to the acceptance of the facility by the water treatment company. Submit a water quality test report identifying the chemical composition of the boiler water. Include a comparison of the condition of the boiler water with the manufacturer's recommended conditions. Document any required corrective action within the report. Identify the condition of the boiler at the completion of 1 year of service. Include a comparison of the condition of the boiler with the manufacturer's recommended operating conditions.

If the boiler water is not in conformance with the boiler manufacturer's recommendations, the water treatment company must take corrective action.

3.8.2 Boiler/Piping Test

At the conclusion of the 1 year period, inspect the boiler and condensate piping for problems due to corrosion and scale. If the boiler is found not to conform to the manufacturer's recommendations, and the water treatment company recommendations have been followed, the water treatment company must provide all chemicals and labor for cleaning or repairing the equipment as required by the manufacturer's recommendations. If corrosion is found within the condensate piping, make proper repairs.

3.9 CLEANING

3.9.1 Boilers and Piping

After the hydrostatic tests have been made and before the system is balanced and operating tests are performed, thoroughly clean the boilers and piping by filling the system with a solution consisting of either 1 pound of caustic soda or 1 pound of trisodium phosphate per 50 gallons of water. Observe proper safety precautions in the handling and use of these chemicals. Heat the water to approximately 150 degrees F and circulate the solution in the system for a period of 48 hours. Then drain the system and thoroughly flush out with fresh water. Thoroughly clean strainers and valves. Prior to operating tests, remove air from all water systems by operating the air vents.

3.9.2 Heating Units

Thoroughly clean inside space heating equipment, ducts, plenums, and casing of debris and blow free of small particles of rubbish and dust and then vacuum clean before installing outlet faces. Wipe equipment clean, with all traces of oil, dust, dirt, or paint spots removed. Provide temporary filters for fans that are operated during construction, and provide new filters after construction dirt has been removed from the building, and the ducts, plenum, casings, and other items specified have been vacuum cleaned. Perform and document that proper "Indoor Air Quality

During Construction" procedures have been followed; provide documentation showing that after construction ends, and prior to occupancy, new filters were provided and installed. Maintain system in this clean condition until final acceptance. Lubricate bearings properly with oil or grease as recommended by the manufacturer. Tighten belts to proper tension. Adjust control valves and other miscellaneous equipment requiring adjustment to setting indicated or directed. Adjust fans to the speed indicated by the manufacturer to meet specified conditions.

3.10 FIELD TRAINING

Conduct a training course for the operating staff as designated by the Contracting Officer. The training period consists of a total of 8 hours of normal working time and start after the system is functionally completed but prior to final acceptance tests.

a. Cover all of the items contained in the approved operation and maintenance manuals, as well as demonstrations of routine maintenance operations and boiler safety devices, in the field instructions.

b. Submit system layout diagrams that show the layout of equipment, piping, and ductwork and typed condensed operation manuals explaining preventative maintenance procedures, methods of checking the system for normal, safe operation, and procedures for safely starting and stopping the system, framed under glass or laminated plastic, at least 2 weeks prior to the start of related testing. After approval, post these items where directed.

c. Submit six complete operation and maintenance instructions listing step-by-step procedures required for system startup, operation, shutdown, and routine maintenance, at least 2 weeks prior to field training. Include the manufacturer's name, model number, parts list, simplified wiring and control diagrams, troubleshooting guide, and recommended service organization (including address and telephone number) for each item of equipment. Each service organization must be capable of providing 4 hour onsite response to a service call on an emergency basis.

d. Notify the Contracting Officer at least 14 days prior to date of proposed conduction of the training course.

3.11 FUEL SYSTEM TESTS

Submit test reports for the fuel system tests, upon completion of testing complete with results.

3.11.1 Gas System Test

Test gas fuel system accordance with the test procedures outlined in NFPA 54.

-- End of Section --

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SECTION 26 20 00

INTERIOR DISTRIBUTION SYSTEM
05/25, CHG 1: 08/25

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM B1	(2013) Standard Specification for Hard-Drawn Copper Wire
ASTM B8	(2023) Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
ASTM D709	(2017) Standard Specification for Laminated Thermosetting Materials

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE 81	(2012) Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System
IEEE C2	(2023) National Electrical Safety Code
IEEE Stds Dictionary	(2009) IEEE Standards Dictionary: Glossary of Terms & Definitions

INTERNATIONAL ELECTRICAL TESTING ASSOCIATION (NETA)

NETA ATS	(2025) Standard for Acceptance Testing Specifications for Electrical Power Equipment and Systems

NATIONAL ELECTRICAL CONTRACTORS ASSOCIATION (NECA)

NECA NEIS 1	(2015) Standard for Good Workmanship in Electrical Construction

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

ANSI C80.1	(2020) American National Standard for Electrical Rigid Steel Conduit (ERSC)
ANSI C80.3	(2020) American National Standard for Electrical Metallic Tubing (EMT)
ANSI C80.5	(2020) American National Standard for Electrical Rigid Aluminum Conduit

NEMA 250	(2020) Enclosures for Electrical Equipment (1000 Volts Maximum)
NEMA FU 1	(2012) Low Voltage Cartridge Fuses
NEMA ICS 1	(2022) Standard for Industrial Control and Systems: General Requirements
NEMA ICS 2	(2000; R 2020) Industrial Control and Systems Controllers, Contactors, and Overload Relays Rated 600 V
NEMA ICS 4	(2015) Application Guideline for Terminal Blocks
NEMA ICS 6	(1993; R 2016) Industrial Control and Systems: Enclosures
NEMA KS 1	(2013) Enclosed and Miscellaneous Distribution Equipment Switches (600 V Maximum)
NEMA MG 00001	(2024) Motors and Generators
NEMA MG 10	(2017) Energy Management Guide for Selection and Use of Fixed Frequency Medium AC Squirrel-Cage Polyphase Induction Motors
NEMA MG 11	(1977; R 2012) Energy Management Guide for Selection and Use of Single Phase Motors
NEMA RN 1	(2018) Polyvinyl-Chloride (PVC) Externally Coated Galvanized Rigid Steel Conduit and Intermediate Metal Conduit
NEMA ST 20	(2014) Dry-Type Transformers for General Applications
NEMA TC 2	(2020) Standard for Electrical Polyvinyl Chloride (PVC) Conduit
NEMA TC 3	(2021) Polyvinyl Chloride (PVC) Fittings for Use With Rigid PVC Conduit and Tubing
NEMA TC 14	(2002) Standard for Reinforced Thermosetting Resin Conduit (RTRC) and Fittings
NEMA WD 1	(1999; R 2020) Standard for General Color Requirements for Wiring Devices
NEMA WD 6	(2021) Wiring Devices Dimensions Specifications
NEMA Z535.4	(2023) Product Safety Signs and Labels

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2026) National Electrical Code
NFPA 70E	(2024) Standard for Electrical Safety in the Workplace

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

10 CFR 431	Energy Efficiency Program for Certain Commercial and Industrial Equipment
29 CFR 1910.147	The Control of Hazardous Energy (Lock Out/Tag Out)
29 CFR 1910.303	Electrical, General

UL SOLUTIONS (UL)

UL 1	(2005; Reprint Jan 2022) UL Standard for Safety Flexible Metal Conduit
UL 6	(2022) UL Standard for Safety Electrical Rigid Metal Conduit-Steel
UL 6A	(2008; Reprint Nov 2024) UL Standard for Safety Electrical Rigid Metal Conduit - Aluminum, Red Brass, and Stainless Steel
UL 20	(2025) UL Standard for Safety General-Use Snap Switches
UL 44	(2018; Reprint May 2021) UL Standard for Safety Thermoset-Insulated Wires and Cables
UL 50	(2024) UL Standard for Safety Enclosures for Electrical Equipment, Non-Environmental Considerations
UL 67	(2018; Reprint Aug 2025) UL Standard for Safety Panelboards
UL 83	(2017; Reprint Mar 2020) UL Standard for Safety Thermoplastic-Insulated Wires and Cables
UL 248-4	(2010; Reprint Apr 2019) Low-Voltage Fuses - Part 4: Class CC Fuses
UL 248-8	(2011; Reprint Aug 2020) Low-Voltage Fuses - Part 8: Class J Fuses
UL 248-10	(2011; Reprint Aug 2020) Low-Voltage Fuses - Part 10: Class L Fuses
UL 248-12	(2011; Reprint Aug 2020) Low Voltage Fuses - Part 12: Class R Fuses
UL 248-15	(2018) Low-Voltage Fuses - Part 15: Class

	T Fuses
UL 360	(2013; Reprint Jan 2024) UL Standard for Safety Liquid-Tight Flexible Metal Conduit
UL 467	(2022) UL Standard for Safety Grounding and Bonding Equipment
UL 489	(2025) UL Standard for Safety Molded-Case Circuit Breakers, Molded-Case Switches and Circuit-Breaker Enclosures
UL 498	(2017; Reprint Jun 2024) UL Standard for Safety Attachment Plugs and Receptacles
UL 506	(2017; Reprint Jan 2022) UL Standard for Safety Specialty Transformers
UL 508	(2018; Reprint Jul 2021) UL Standard for Safety Industrial Control Equipment
UL 514A	(2024) UL Standard for Safety Metallic Outlet Boxes
UL 514B	(2012; Reprint Mar 2024) UL Standard for Safety Conduit, Tubing and Cable Fittings
UL 514C	(2014; Reprint Apr 2024) UL Standard for Safety Nonmetallic Outlet Boxes, Flush-Device Boxes, and Covers
UL 651	(2011; Reprint May 2022) UL Standard for Safety Schedule 40, 80, Type EB and A Rigid PVC Conduit and Fittings
UL 797	(2007; Reprint Apr 2023) UL Standard for Safety Electrical Metallic Tubing -- Steel
UL 817	(2025) UL Standard for Safety Cord Sets and Power-Supply Cords
UL 869A	(2006; Reprint Jun 2020) Reference Standard for Service Equipment
UL 870	(2016; Reprint Nov 2023) UL Standard for Safety Wireways, Auxiliary Gutters, and Associated Fittings
UL 943	(2016; Reprint Aug 2025) UL Standard for Safety Ground-Fault Circuit-Interrupters
UL 984	(1996; Reprint Sep 2005) Hermetic Refrigerant Motor-Compressors
UL 1004-1	(2012; Reprint Nov 2020) UL Standard for Safety Rotating Electrical Machines - General Requirements
UL 1063	(2017; Reprint Jun 2022) UL Standard for

	Safety Machine-Tool Wires and Cables
UL 1242	(2006; Reprint Apr 2022) UL Standard for Safety Electrical Intermediate Metal Conduit -- Steel
UL 1449	(2021; Reprint Dec 2022) UL Standard for Safety Surge Protective Devices
UL 1660	(2019; Reprint May 2024) Liquid-Tight Flexible Nonmetallic Conduit
UL 1699	(2017; Reprint Feb 2022) UL Standard for Safety Arc-Fault Circuit-Interrupters
UL 4248-1	(2022; Reprint Jun 2025) UL Standard for Safety Fuseholders - Part 1: General Requirements
UL 4248-12	(2025) UL Standard for Safety Fuseholders - Part 12: Class R

1.2 DEFINITIONS

Unless otherwise specified or indicated, electrical and electronics terms used in these specifications, and on the drawings, are as defined in IEEE Stds Dictionary.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Panelboards; G

Transformers; G

Wireways; G

Marking Strips Drawings; G

SD-03 Product Data

Switches; G

Receptacles; G

Circuit Breakers; G

Fuses; G

Enclosed Circuit Breakers; G

Transformers; G

Motor Controllers; G

Surge Protective Devices; G

SD-06 Test Reports

600-volt Wiring Test; G

Grounding System Test; G

Transformer Tests; G

Ground-fault Receptacle Test; G

SD-07 Certificates

Fuses; G

SD-09 Manufacturer's Field Reports

Transformer Factory Tests

1.4 QUALITY ASSURANCE

1.4.1 Electrician Qualifications

Electrical work must be performed by qualified persons with verifiable credentials who are familiar with applicable code requirements. Verifiable credentials consist of State, National and Local Certifications or Licenses that a Master or Journeyman Electrician may hold, depending on work being performed.

1.4.2 Fuses

Submit coordination data as specified in paragraph, FUSES of this section.

1.4.3 Regulatory Requirements

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "must" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction," or words of similar meaning, to mean the Contracting Officer. Provide equipment, materials, installation, and workmanship in accordance with NFPA 70 unless more stringent requirements are specified or indicated. NECA NEIS 1 is the minimum standard for workmanship.

1.4.4 Standard Products

Provide materials and equipment that are products of manufacturers regularly engaged in the production of such products which are of equal material, design and workmanship and:

a. Have been in satisfactory commercial or industrial use for 2 years prior to bid opening including applications of equipment and materials under similar circumstances and of similar size.

b. Have been on sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2-year period.

c. Where two or more items of the same class of equipment are required, provide products of a single manufacturer; however, the component parts of the item need not be the products of the same manufacturer unless stated in this section.

1.4.4.1 Alternative Qualifications

Products having less than a 2-year field service record will be acceptable if a certified record of satisfactory field operation for not less than 6000 consecutive hours, exclusive of the manufacturers' factory or laboratory tests, is furnished.

1.4.4.2 Material and Equipment Manufacturing Date

Products manufactured more than 3 years prior to date of delivery to site are not acceptable.

1.5 MAINTENANCE

1.6 WARRANTY

Provide equipment items supported by service organizations that are located within 250 miles of the equipment installation in order to render service to the equipment on a regular and emergency basis during the warranty period of the contract.

PART 2 PRODUCTS

2.1 MATERIALS AND EQUIPMENT

As a minimum, meet requirements of UL, where UL standards are established for those items, and requirements of NFPA 70 for all materials, equipment, and devices.

2.2 CONDUIT AND FITTINGS

Conform to the following:

2.2.1 Rigid Metallic Conduit

2.2.1.1 Rigid, Threaded Zinc-Coated Steel Conduit

ANSI C80.1, UL 6.

2.2.1.2 Rigid Aluminum Conduit

ANSI C80.5, UL 6A.

2.2.2 Rigid Nonmetallic Conduit

PVC Type EPC-40 in accordance with NEMA TC 2,UL 651.

2.2.3 Intermediate Metal Conduit (IMC)

UL 1242, zinc-coated steel only.

2.2.4 Electrical, Zinc-Coated Steel Metallic Tubing (EMT)

UL 797, ANSI C80.3.

2.2.5 Plastic-Coated Rigid Steel and IMC Conduit

NEMA RN 1, Type 40(40 mils thick).

2.2.6 Flexible Metal Conduit

UL 1, limited to 6 feet in areas where not accessible or below a raised floor installation.

2.2.6.1 Liquid-Tight Flexible Metal Conduit, Steel

UL 360, limited to 6 feet in areas where not accessible or below a raised floor installation. The use of flexible metal conduit for bends or transitions in RMC, IMC, or EMT is prohibited.

2.2.7 Liquid-Tight Flexible Nonmetallic Conduit

UL 1660. The use of liquid-tight flexible metal conduit for bends or transitions in RMC, IMC, or EMT is prohibited.

2.2.8 Fittings for Metal Conduit, EMT, and Flexible Metal Conduit

UL 514B. Ferrous fittings: cadmium- or zinc-coated in accordance with UL 514B.

2.2.8.1 Fittings for Rigid Metal Conduit and IMC

Threaded-type. Split couplings unacceptable.

2.2.8.2 Fittings for EMT

Steel compression type.

2.2.9 Fittings for Rigid Nonmetallic Conduit

NEMA TC 3 for PVC and NEMA TC 14 for fiberglass, and UL 514B.

2.3 OUTLET BOXES AND COVERS

UL 514A, cadmium- or zinc-coated, if ferrous metal. UL 514C, if nonmetallic.

2.4 CABINETS, JUNCTION BOXES, AND PULL BOXES

UL 50; volume greater than 100 cubic inches, NEMA Type 1 enclosure; sheet steel, hot-dip, zinc-coated. Where exposed to wet, damp, or corrosive environments, NEMA Type 4X.

2.5 WIRES AND CABLES

Provide wires and cables in accordance with applicable requirements of NFPA 70 and UL for type of insulation, jacket, and conductor specified or indicated. Do not use wires and cables manufactured more than 24 months prior to date of delivery to site.

2.5.1 Conductors

Provide the following:

a. Conductor sizes and capacities shown are based on copper, unless indicated otherwise.

b. Conductors No. 10 AWG and larger diameter: stranded.

c. Conductors No. 12 AWG and smaller diameter: solid.

d. Conductors for remote control, alarm, and signal circuits, classes 1, 2, and 3: stranded unless specifically indicated otherwise.

e. All conductors: copper.

2.5.1.1 Minimum Conductor Sizes

Provide minimum conductor size in accordance with the following:

a. Branch circuits: No. 12 AWG.

b. Class 1 remote-control and signal circuits: No. 14 AWG.

c. Class 2 low-energy, remote-control and signal circuits: No. 16 AWG.

d. Class 3 low-energy, remote-control, alarm and signal circuits: No. 22 AWG.

e. Digital low voltage lighting control (DLVLC) system at 24 Volts or less: Category 5 UTP cables in accordance with DLVLC system manufacturer requirements.

2.5.2 Color Coding

Provide color coding for service, feeder, branch, control, and signaling circuit conductors.

2.5.2.1 Ground and Neutral Conductors

Provide color coding of ground and neutral conductors as follows:

a. Grounding conductors: Green.

b. Neutral conductors: White.

c. Exception, where neutrals of more than one system are installed in same raceway or box, other neutrals color coding: white with a different colored (not green) stripe for each.

2.5.2.2 Ungrounded Conductors

Provide color coding of ungrounded conductors in different voltage systems as follows:

a. 208/120 volt, three-phase

(1) Phase A - black

(2) Phase B - red

(3) Phase C - blue

b. 480/277 volt, three-phase

(1) Phase A - brown

(2) Phase B - orange

(3) Phase C - yellow

2.5.3 Insulation

Unless specified or indicated otherwise or required by NFPA 70, provide power and lighting wires rated for 600-volts, Type THWN/THHN conforming to UL 83 conforming to UL 44, except that grounding wire may be type TW conforming to UL 83; remote-control and signal circuits: Type TW or TF, conforming to UL 83. Where equipment or devices require 90-degree Centigrade (C) conductors, provide only conductors with 90-degree C insulation or better.

2.5.4 Bonding Conductors

ASTM B1, solid bare copper wire for sizes No. 8 AWG and smaller diameter; ASTM B8, Class B, stranded bare copper wire for sizes No. 6 AWG and larger diameter.

2.5.5 Cord Sets and Power-Supply Cords

UL 817.

2.6 DEVICE PLATES

Provide the following:

a. UL listed, one-piece device plates for outlets to suit the devices installed.

b. For metal outlet boxes, plates on unfinished walls: zinc-coated sheet steel or cast metal having round or beveled edges.

c. For nonmetallic boxes and fittings, other suitable plates may be provided.

d. Plates on finished walls: satin finish stainless steel or brushed-finish aluminum, minimum 0.03 inch thick.

e. Screws: machine-type with countersunk heads in color to match finish of plate.

f. Sectional type device plates are not be permitted.

g. Plates installed in wet locations: gasketed and UL listed for "wet locations."

2.7 SWITCHES

2.7.1 Toggle Switches

NEMA WD 1, UL 20, single pole, three-way, totally enclosed with bodies of thermoplastic or thermoset plastic and mounting strap with grounding screw. Include the following:

a. Handles: white thermoplastic.

b. Wiring terminals: screw-type, side-wired. Do not use back-stabbed conductor terminals.

c. Contacts: silver-cadmium and contact arm - one-piece copper alloy.

d. Switches: rated quiet-type ac only, 120/277 volts, with current rating and number of poles indicated.

2.7.2 Switch with Red Pilot Handle

NEMA WD 1. Provide the following:

a. Pilot lights that are integrally constructed as a part of the switch's handle.

b. Pilot light color: red and illuminate whenever the switch is closed or "on".

c. Pilot lighted switch: rated 20 amps and 120 volts or 277 volts as indicated.

d. The circuit's neutral conductor to each switch with a pilot light.

2.7.3 Breakers Used as Switches

For 120- and 277-Volt fluorescent fixtures, mark breakers "SWD" in accordance with UL 489.

2.7.4 Disconnect Switches

NEMA KS 1. Provide heavy duty-type switches where indicated, where switches are rated higher than 240 volts, and for double-throw switches. Utilize Class R fuseholders and fuses for fused switches, unless indicated otherwise. Provide horsepower rated for switches serving as the motor-disconnect means. Provide switches in NEMA stainless steel, enclosure as indicated per NEMA ICS 6.

2.8 FUSES

NEMA FU 1. Provide complete set of fuses for each fusible switch. Coordinate time-current characteristics curves of fuses serving motors or connected in series with circuit breakers for proper operation. Submit coordination data for approval. Provide fuses with a voltage rating not less than circuit voltage.

2.8.1 Fuseholders

Provide in accordance with UL 4248-1.

2.8.2 Cartridge Fuses, Current Limiting Type (Class R)

UL 248-12, Class RK-1. Provide only Class R associated fuseholders in accordance with UL 4248-12.

2.8.3 Cartridge Fuses, High-Interrupting Capacity, Current Limiting Type (Classes J, L, and CC)

UL 248-8, UL 248-10, UL 248-4, Class J for zero to 600 amperes, Class L for 601 to 6,000 amperes, and Class CC for zero to 30 amperes.

2.8.4 Cartridge Fuses, Current Limiting Type (Class T)

UL 248-15, Class T for zero to 1,200 amperes, 300 volts; and zero to 800 amperes, 600 volts.

2.9 RECEPTACLES

Provide the following:

a. UL 498, general purpose specification grade, grounding-type. Residential grade receptacles are not acceptable.

b. Ratings and configurations: as indicated.

c. Bodies: white as per NEMA WD 1.

d. Face and body: thermoplastic supported on a metal mounting strap.

e. Dimensional requirements: per NEMA WD 6.

f. Screw-type, side-wired wiring terminals. Do not use back-stabbed conductor terminals.

g. Grounding pole connected to mounting strap.

h. The receptacle: containing triple-wipe power contacts and double or triple-wipe ground contacts.

2.9.1 Split Duplex Receptacles

Provide separate terminals for each ungrounded pole. One receptacle must be controlled separately.

2.9.2 Weather Resistant Receptacles

Provide receptacles, UL listed for use in "wet locations" with integral GFCI protection. Include cast metal box with gasketed, hinged, lockable and weather resistant while-in-use, die-cast metal/aluminum extra-duty rated hood.

2.9.3 Ground-Fault Circuit Interrupter Receptacles

UL 943, duplex type for mounting in standard outlet box. Provide device capable of detecting current leak when the current to ground is 6 milliamperes or higher, and tripping per requirements of UL 943 for Class A ground-fault circuit interrupter devices. Provide screw-type, side-wired wiring terminals or pre-wired (pigtail) leads.

2.9.4 Special Purpose Receptacles

Furnish one matching plug with each receptacle.

2.9.5 Plugs

Provide heavy-duty, rubber-covered three-, four-, or five-wire cord of required size, install plugs thereon, and attach to equipment. Provide UL listed plugs with receptacles, complete with grounding blades. Where equipment is not available, turn over plugs and cord assemblies to the Government.

2.9.6 Tamper-Resistant Receptacles

Provide duplex receptacle with mechanical sliding shutters that prevent the insertion of small objects into its contact slots.

2.9.7 Arc-Fault Circuit Interrupter Receptacles

UL 1699, duplex type for mounting in standard outlet box. Provide device capable of detecting series arcing current when the current to ground is 5 amperes or higher, and tripping per requirements of UL 1699.

2.10 PANELBOARDS

Provide panelboards in accordance with the following:

a. UL 67 and UL 50 having a short-circuit current rating as indicated.

b. Panelboards for use as service disconnecting means: additionally conform to UL 869A.

c. Panelboards: circuit breaker-equipped.

d. Designed such that individual breakers can be removed without disturbing adjacent units or without loosening or removing supplemental insulation supplied as means of obtaining clearances as required by UL.

e. "Specific breaker placement" is required in panelboards to match the breaker placement indicated in the panelboard schedule on the design drawings. If it is not possible to match "specific breaker placement" during construction, obtain Government approval prior to device installation.

f. Use of "Subfeed Breakers" is not acceptable.

g. Main breaker: "separately" mounted "above" or "below" branch breakers.

h. Where "space only" is indicated, make provisions for future installation of breakers.

i. Directories: indicate load served by each circuit in panelboard.

j. Directories: indicate source of service to panelboard (e.g., Panel PA served from Panel MDP).

k. Provide new directories for existing panels modified by this project as indicated.

l. Type directories and mount in holder behind transparent protective covering.

m. Panelboards: listed and labeled for their intended use.

n. Panelboard nameplates: provided in accordance with paragraph FIELD FABRICATED NAMEPLATES.

2.10.1 Enclosure

Provide panelboard enclosure in accordance with the following:

a. UL 50.

b. Cabinets mounted outdoors or flush-mounted: hot-dipped galvanized after fabrication.

c. Cabinets: painted in accordance with paragraph FIELD APPLIED PAINTING.

d. Outdoor cabinets: NEMA 4x with a removable steel plate 1/4 inch thick in the bottom for field drilling for conduit connections.

e. Front edges of cabinets: form-flanged or fitted with structural shapes welded or riveted to the sheet steel, for supporting the panelboard front.

f. All cabinets: fabricated such that no part of any surface on the finished cabinet deviates from a true plane by more than 1/8 inch.

g. Holes: provided in the back of indoor surface-mounted cabinets, with outside spacers and inside stiffeners, for mounting the cabinets with a 1/2 inch clear space between the back of the cabinet and the wall surface.

h. Flush doors: mounted on hinges that expose only the hinge roll to view when the door is closed.

i. Each door: fitted with a combined catch and lock latch.

j. Keys: two provided with each lock, with all locks keyed alike.

k. Finished-head cap screws: provided for mounting the panelboard fronts on the cabinets.

2.10.2 Panelboard Buses

Support bus bars on bases independent of circuit breakers. Design main buses and back pans so that breakers may be changed without machining, drilling, or tapping. Provide isolated neutral bus in each panel for connection of circuit neutral conductors. Provide separate ground bus identified as equipment grounding bus per UL 67 for connecting grounding conductors; bond to steel cabinet.

2.10.2.1 Panelboard Neutrals for Non-Linear Loads

Provide in accordance with the following:.

a. UL listed, with panelboard type specifically UL heat rise tested for

use on non-linear loads.

b. Panelboard: heat rise tested in accordance with UL 67, except with the neutral assembly installed and carrying 200 percent of the phase bus current during testing.

c. Verification of the testing procedure: provided upon request.

d. Two neutral assemblies paralleled together with cable is not acceptable.

e. Nameplates for panelboard rated for use on non-linear loads: marked "SUITABLE FOR NON-LINEAR LOADS" and in accordance with paragraph FIELD FABRICATED NAMEPLATES.

f. Provide a neutral label with instructions for wiring the neutral of panelboards rated for use on non-linear loads.

2.10.3 Circuit Breakers

UL 489, thermal magnetic-type having a minimum short-circuit current rating equal to the short-circuit current rating of the panelboard in which the circuit breaker will be mounted. Breaker terminals: UL listed as suitable for type of conductor provided. Series rated circuit breakers and plug-in circuit breakers that do not use a retaining bolt are unacceptable.

2.10.3.1 Multipole Breakers

Provide common trip-type with single operating handle. Design breaker such that overload in one pole automatically causes all poles to open. Maintain phase sequence throughout each panel so that any three adjacent breaker poles are connected to Phases A, B, and C, respectively.

2.10.3.2 Circuit Breaker With Ground-Fault Circuit Interrupter

UL 943 and NFPA 70. Provide with auto-monitoring (self-test) and lockout features, "push-to-test" button, visible indication of tripped condition, and ability to detect and trip when current imbalance is 6 milliamperes or higher per requirements of UL 943 for Class A ground-fault circuit interrupter devices.

2.10.3.3 Arc-Fault Circuit Interrupters

UL 489, UL 1699 and NFPA 70. Molded case circuit breakers: rated as indicated. Provide with "push-to-test" button.

2.10.3.4 LSIG Type Circuit Breakers

Provide circuit breaker rated for the appropriate current and voltage level as indicated by the system design and a short circuit current capacity as indicated for the system's fault levels. The circuit breaker must have a reliable operating mechanism for manual and automatic operation. Provide circuit breaker with a suitable enclosure for the installation environment (e.g., indoor, outdoor, hazardous locations) and be suitable for the specified environmental conditions (e.g., temperature, humidity, altitude).

2.10.3.4.1 Long-Time Protection (L)

Provide adjustable long-time current protection with a time delay measured in seconds to safeguard against sustained, moderate levels of overcurrent.

2.10.3.4.2 Short-Time Protection (S)

Provide adjustable short-time current protection with a time delay measured in seconds to respond to temporary overcurrent conditions.

2.10.3.4.3 Instantaneous Protection (I)

Provide adjustable instantaneous current protection with no intentional delay to interrupt severe short circuits.

2.10.3.4.4 Ground Fault Protection (G)

Provide ground fault protection with adjustable settings to detect and interrupt ground fault conditions.

2.11 ENCLOSED CIRCUIT BREAKERS

UL 489. Individual molded case circuit breakers with voltage and continuous current ratings, number of poles, overload trip setting, and short circuit current interrupting rating as indicated. Enclosure type as indicated. Provide solid neutral.

2.12 TRANSFORMERS

Provide transformers in accordance with the following:

a. NEMA ST 20, general purpose, dry-type, self-cooled, ventilated.

b. Provide transformers in NEMA 1 enclosure.

c. Provide nameplate including, but not limited to, the following information: rated kVA, voltages, impedance, and X/R ratio.

d. Taps for transformers 15 kVA and larger: Two 2.5 percent taps Full Capacity Above Nominal (FCAN) and four 2.5 percent taps Full Capacity Below Nominal (FCBN).

e. Transformer insulation system:

(1) 220 degrees C insulation system for transformers 15 kVA and greater, with temperature rise not exceeding 115 degrees C under full-rated load in maximum ambient of 40 degrees C.

(2) 180 degrees C insulation for transformers rated 10 kVA and less, with temperature rise not exceeding 80 degrees C under full-rated load in maximum ambient of 40 degrees C.

f. Transformer of 150 degrees C temperature rise is not acceptable.

g. Transformer of 115 degrees C temperature rise: capable of carrying continuously 115 percent of nameplate kVA without exceeding insulation rating.

h. Transformers: quiet type with maximum sound level at least 3

decibels less than NEMA standard level for transformer ratings indicated.

2.12.1 Specified Transformer Efficiency

Transformers, indicated and specified with: 480V primary, 80 degrees C or 115 degrees C temperature rise, kVA ratings of 37.5 to 100 for single phase or 30 to 500 for three phase, energy efficient type. The transformer is not acceptable if the calculated transformer efficiency is less than the efficiency indicated in 10 CFR 431, Subpart K.

2.13 MOTORS

Provide motors in accordance with the following:

a. NEMA MG 00001.

b. Hermetic-type sealed motor compressors: Also comply with UL 984.

c. Provide the size in terms of HP, or kVA, or full-load current, or a combination of these characteristics, and other characteristics, of each motor as indicated or specified.

d. Determine specific motor characteristics to ensure provision of correctly sized starters and overload heaters.

e. Rate motors for operation on 208-volt, 3-phase circuits with a terminal voltage rating of 200 volts, and those for operation on 480-volt, 3-phase circuits with a terminal voltage rating of 460 volts.

f. Use motors designed to operate at full capacity with voltage variation of plus or minus 10 percent of motor voltage rating.

g. Unless otherwise indicated, use continuous duty type motors if rated 1 HP and above.

h. Where fuse protection is specifically recommended by the equipment manufacturer, provide fused switches in lieu of non-fused switches indicated.

i. Use Inverter-Duty motors designed to operate with adjustable speed drive (ASD).

2.13.1 High Efficiency Single-Phase Motors

Single-phase fractional-horsepower alternating-current motors: high efficiency types are not acceptable. In exception, for special purpose motors and motor-driven equipment with a minimum seasonal or overall efficiency rating, such as a SEER rating, provide equipment with motor to meet the overall system rating indicated.

2.13.2 Premium Efficiency Polyphase and Single-Phase Motors

Select polyphase and continuous-duty single phase motors based on high efficiency characteristics relative to typical characteristics and applications as listed in NEMA MG 10 and NEMA MG 11. In addition, continuous rated, polyphase squirrel-cage medium induction motors must meet the requirements for premium efficiency electric motors in accordance

with NEMA MG 00001, including the NEMA full load efficiency ratings. In exception, for motor-driven equipment with a minimum seasonal or overall efficiency rating, such as a SEER rating, provide equipment with motor to meet the overall system rating indicated. The rotor must be of a permanent magnet type supported by ball bearings to increase motor efficiency and longevity. The motor must maintain 70 percent or greater efficiency for its design application. ECM motors to comply with UL 1004-1.

2.13.3 Electronically Commutated Motors

Provide Electronically Commutated Motor (ECM) designed as a DC brushless motor for variable speed or constant speed motor control. ECM will be complete with and be operated by a single-phase or three-phase integrated controller/inverter. The integrated controller must sense rotor position and electronically commutate the stator windings to provide synchronous rotation. AC power must be rectified, filtered and then converted to DC power. ECM controller must be capable of accepting a 0-10VDC or a 4-20mA signal for manual/automatic control. Ensure efficiency is a minimum of 70 percent over the motors entire operating range.

2.13.4 Motor Sizes

Provide size for duty to be performed, not exceeding the full-load nameplate current rating when driven equipment is operated at specified capacity under most severe conditions likely to be encountered. When motor size provided differs from size indicated or specified, make adjustments to wiring, disconnect devices, and branch circuit protection to accommodate equipment actually provided. Provide controllers for motors rated 1-hp and above with electronic phase-voltage monitors designed to protect motors from phase-loss, undervoltage, and overvoltage. Provide protection for motors from immediate restart by a time adjustable restart relay.

2.13.5 Wiring and Conduit

Provide internal wiring for components of packaged equipment as an integral part of the equipment. Provide power wiring and conduit for field-installed equipment using adjustable speed drive (ASD) manufacturer required wiring type and length as specified herein. Power wiring and conduit: conform to the requirements specified herein. Control wiring: provided under, and conform to, the requirements of the section specifying the associated equipment.

2.14 MOTOR CONTROLLERS

Provide motor controllers in accordance with the following:

a. UL 508, NEMA ICS 1, and NEMA ICS 2.

b. Provide controllers with thermal overload protection in each phase, and one spare normally open auxiliary contact, and one spare normally closed auxiliary contact.

c. Provide controllers for motors rated 1-hp 746 watts and above with electronic phase-voltage monitors designed to protect motors from phase-loss, undervoltage, and overvoltage.

d. Provide protection for motors from immediate restart by a time adjustable restart relay.

e. When used with pressure, float, or similar automatic-type or maintained-contact switch, provide a hand/off/automatic selector switch with the controller.

f. Connections to selector switch: wired such that only normal automatic regulatory control devices are bypassed when switch is in "hand" position.

g. Safety control devices, such as low and high pressure cutouts, high temperature cutouts, and motor overload protective devices: connected in motor control circuit in "hand" and "automatic" positions.

h. Control circuit connections to hand/off/automatic selector switch or to more than one automatic regulatory control device: made in accordance with indicated or manufacturer's approved wiring diagram.

i. Provide selector switch with the means for locking in any position.

j. Provide a disconnecting means, capable of being locked in the open position, for the motor that is located in sight from the motor location and the driven machinery location. As an alternative, provide a motor controller disconnect, capable of being locked in the open position, to serve as the disconnecting means for the motor if it is in sight from the motor location and the driven machinery location.

k. Overload protective devices: provide adequate protection to motor windings; be thermal inverse-time-limit type; and include manual reset-type pushbutton on outside of motor controller case.

l. Cover of combination motor controller and manual switch or circuit breaker: interlocked with operating handle of switch or circuit breaker so that cover cannot be opened unless handle of switch or circuit breaker is in "off" position.

2.14.1 Control Wiring

Provide control wiring in accordance with the following:

a. All control wire: stranded tinned copper switchboard wire with 600-volt flame-retardant insulation Type SIS meeting UL 44, or Type MTW meeting UL 1063, and passing the VW-1 flame tests included in those standards.

b. Hinge wire: Class K stranding.

c. Current transformer secondary leads: not smaller than No. 10 AWG.

d. Control wire minimum size: No. 14 AWG.

e. Power wiring for 480-volt circuits and below: the same type as control wiring with No. 12 AWG minimum size.

f. Provide wiring and terminal arrangement on the terminal blocks to permit the individual conductors of each external cable to be terminated on adjacent terminal points.

2.14.2 Control Circuit Terminal Blocks

Provide control circuit terminal blocks in accordance with the following:

a. NEMA ICS 4.

b. Control circuit terminal blocks for control wiring: molded or fabricated type with barriers, rated not less than 600 volts.

c. Provide terminals with removable binding, fillister or washer head screw type, or of the stud type with contact and locking nuts.

d. Terminals: not less than No. 10 in size with sufficient length and space for connecting at least two indented terminals for 10 AWG conductors to each terminal.

e. Terminal arrangement: subject to the approval of the Contracting Officer with not less than four spare terminals or 10 percent, whichever is greater, provided on each block or group of blocks.

f. Modular, pull apart, terminal blocks are acceptable provided they are of the channel or rail-mounted type.

g. Submit data showing that any proposed alternate will accommodate the specified number of wires, are of adequate current-carrying capacity, and are constructed to assure positive contact between current-carrying parts.

2.14.2.1 Types of Terminal Blocks

a. Short-Circuiting Type: Short-circuiting type terminal blocks: furnished for all current transformer secondary leads with provision for shorting together all leads from each current transformer without first opening any circuit. Terminal blocks: comply with the requirements of paragraph CONTROL CIRCUIT TERMINAL BLOCKS above.

b. Load Type: Load terminal blocks rated not less than 600 volts and of adequate capacity: provided for the conductors for NEMA Size 3 and smaller motor controllers and for other power circuits, except those for feeder tap units. Provide terminals of either the stud type with contact nuts and locking nuts or of the removable screw type, having length and space for at least two indented terminals of the size required on the conductors to be terminated. For conductors rated more than 50 amperes, provide screws with hexagonal heads. Conducting parts between connected terminals must have adequate contact surface and cross-section to operate without overheating. Provide each connected terminal with the circuit designation or wire number placed on or near the terminal in permanent contrasting color.

2.14.3 Control Circuits

Control circuits: maximum voltage of 120 volts derived from control transformer in same enclosure. Transformers: conform to UL 506, as applicable. Transformers, other than transformers in bridge circuits: provide primaries wound for voltage available and secondaries wound for correct control circuit voltage. Size transformers so that 80 percent of rated capacity equals connected load. Provide disconnect switch on primary side. Provide fuses in each ungrounded primary feeder. Provide one fused secondary lead with the other lead grounded.

2.14.4 Enclosures for Motor Controllers

NEMA ICS 6.

2.14.5 Multiple-Speed Motor Controllers and Reversible Motor Controllers

Across-the-line-type, electrically and mechanically interlocked. Multiple-speed controllers: include compelling relays and multiple-button, station-type with pilot lights for each speed.

2.14.6 Pushbutton Stations

Provide with "start/stop" momentary contacts having one normally open and one normally closed set of contacts, and red lights to indicate when motor is running. Stations: heavy duty, oil-tight design.

2.14.7 Pilot and Indicating Lights

Provide LED cluster lamps.

2.15 MOTOR SHORT-CIRCUIT PROTECTOR (MSCP)

Motor short-circuit protectors, also called motor circuit protectors (MCPs): UL 508 and UL 489, and provided as shown. Provide MSCPs that consist of an adjustable instantaneous trip circuit breaker used only in conjunction with a combination motor controller which provides coordinated motor branch-circuit overload and short-circuit protection. Rate MSCPs in accordance with the requirements of NFPA 70.

2.16 LOCKOUT REQUIREMENTS

Provide circuit breakers, disconnecting means, and other devices that are electrical energy-isolating capable of being locked out for machines and other equipment to prevent unexpected startup or release of stored energy in accordance with 29 CFR 1910.147, NFPA 70E and 29 CFR 1910.303. Comply with requirements of Division 23, "Heating, Ventilating, and Air Conditioning (HVAC)" for mechanical isolation of machines and other equipment.

2.17 TELECOMMUNICATIONS SYSTEM

Provide system of telecommunications wire-supporting structures (pathway), including: outlet boxes, conduits with pull wires wireways, cable trays, and other accessories for telecommunications outlets and pathway as specified herein.

2.18 GROUNDING AND BONDING EQUIPMENT

2.18.1 Ground Rods

UL 467. Ground rods: cone pointed copper-clad steel, with minimum diameter of 3/4 inch and minimum length 10 feet. Sectional type rods may be used for rods 20 feet or longer.

2.19 NAMEPLATES AND SIGNS

2.19.1 Manufacturer's Nameplate

Provide on each item of equipment a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

2.19.2 Field Fabricated Nameplates

Provide field fabricated nameplates in accordance with the following:

a. ASTM D709.

b. Provide laminated plastic nameplates for each equipment enclosure, relay, switch, and device; as specified or as indicated on the drawings.

c. Each nameplate inscription: identify the function and, when applicable, the position.

d. Nameplates: melamine plastic, 0.125 inch thick, white with black center core.

e. Provide red laminated plastic label with white center core where indicated.

f. Surface: matte finish. Corners: square. Accurately align lettering and engrave into the core.

g. Minimum size of nameplates: one by 2.5 inches.

h. Lettering size and style: a minimum of 0.25 inch high normal block style.

2.19.3 Warning Signs

Provide warning signs for flash protection in accordance with NFPA 70E and NEMA Z535.4 for switchboards, panelboards, industrial control panels, and motor control centers that are in other than dwelling occupancies and are likely to require examination, adjustment, servicing, or maintenance while energized. Provide field installed signs to warn qualified persons of potential electric arc flash hazards when warning signs are not provided by the manufacturer. Provide marking that is clearly visible to qualified persons before examination, adjustment, servicing, or maintenance of the equipment.

2.20 FIRESTOPPING MATERIALS

Provide firestopping around electrical penetrations.

2.21 WIREWAYS

UL 870. Material: steel galvanized 16 gauge for heights and depths up to 6 by 6 inches, and 14 gauge for heights and depths up to 12 by 12 inches. Provide in length required for the application with screw-cover NEMA 1 enclosure per NEMA ICS 6.

2.22 SURGE PROTECTIVE DEVICES

Provide parallel type surge protective devices (SPD) which comply with UL 1449 at the service entrance, panelboards. Provide surge protectors in a NEMA 3R enclosure per NEMA ICS 6. Do not install SPD inside a panelboard or switchboard enclosure. However, SPD may be installed in a separate compartment of a switchgear provided that it is supplied by a dedicated circuit breaker. SPD must have the same short-circuit current rating as the protected equipment and must not be installed at a point of system where the available fault current is in excess of that rating. Use Type 1 or Type 2 SPD and connect on the load side of a dedicated circuit breaker. Submit performance and characteristic curves.

The minimum MCOV (Maximum Continuous Operating Voltage) rating for L-N and L-G modes of operation: 120 percent of nominal voltage for 240 volts and below; 115 percent of nominal voltage above 240 volts to 480 volts.

2.22.1 Warranty

Provide not less than a 5-year warranty and include unlimited free replacements of the unit if destroyed by lightning or other transients during the warranty period.

2.23 FACTORY APPLIED FINISH

Provide factory-applied finish on electrical equipment in accordance with the following:

a. NEMA 250 corrosion-resistance test and the additional requirements as specified herein.

b. Interior and exterior steel surfaces of equipment enclosures: thoroughly cleaned followed by a rust-inhibitive phosphatizing or equivalent treatment prior to painting.

c. Exterior surfaces: free from holes, seams, dents, weld marks, loose scale or other imperfections.

d. Interior surfaces: receive not less than one coat of corrosion-resisting paint in accordance with the manufacturer's standard practice.

e. Exterior surfaces: primed, filled where necessary, and given not less than two coats baked enamel with semigloss finish.

f. Equipment located indoors: ANSI Light Gray, and equipment located outdoors: ANSI Light Gray Dark Gray.

g. Provide manufacturer's coatings for touch-up work and as specified in paragraph FIELD APPLIED PAINTING.

2.24 SOURCE QUALITY CONTROL

2.24.1 Transformer Factory Tests

Submittal: include routine NEMA ST 20 transformer test results on each transformer and also provide the results of NEMA "design" and "prototype" tests that were made on transformers electrically and mechanically equal to those specified.

PART 3 EXECUTION

3.1 INSTALLATION

Electrical installations, including weatherproof and hazardous locations and ducts, plenums and other air-handling spaces: conform to requirements of NFPA 70 and IEEE C2 and to requirements specified herein.

3.1.1 Wiring Methods

Provide insulated conductors installed in rigid steel conduit, IMC, rigid nonmetallic conduit, or EMT, except where specifically indicated or specified otherwise or required by NFPA 70 to be installed otherwise. Grounding conductor: separate from electrical system neutral conductor. Provide insulated green equipment grounding conductor for circuit(s) installed in conduit and raceways. Shared neutral, or multi-wire branch circuits, are not permitted with arc-fault circuit interrupters. Minimum conduit size: 1/2 inch in diameter for low voltage lighting and power circuits. Vertical distribution in multiple story buildings: made with metal conduit in fire-rated shafts, with metal conduit extending through shafts for minimum distance of 6 inches. Firestop conduit which penetrates fire-rated walls, fire-rated partitions, or fire-rated floors.

3.1.1.1 Pull Wire

Install pull wires in empty conduits. Pull wire: plastic having minimum 200-pound force tensile strength. Leave minimum 36 inches of slack at each end of pull wire.

3.1.1.2 Metal-Clad Cable

Install in accordance with NFPA 70, Type MC cable. MC Cable is also allowed for branch circuits in the following locations:

a. New construction in exposed locations.

b. Renovations in exposed locations.

c. Concealed in renovations in existing areas where walls and ceilings are not disturbed.

d. Cable trays.

MC Cable is prohibited in the following locations:

a. Feeder circuits other than feeder circuits for aerial messengers between buildings.

b. Embedded or direct buried locations.

c. Concealed locations, except as allowed above.

3.1.1.3 Armored Cable

Install in accordance with NFPA 70, Type AC cable.

3.1.2 Conduit Installation

Unless indicated otherwise, conceal conduit under floor slabs and within finished walls, ceilings, and floors. Keep conduit minimum 6 inches away from parallel runs of flues and steam or hot water pipes. Install conduit parallel with or at right angles to ceilings, walls, and structural members where located above accessible ceilings and where conduit will be visible after completion of project.

3.1.2.1 Restrictions Applicable to Aluminum Conduit

a. Do not install underground or encase in concrete or masonry.

b. Do not use brass or bronze fittings.

c. Do not use when the enclosed conductors must be shielded from the effects of High-altitude Electromagnetic Pulse (HEMP).

3.1.2.2 Restrictions Applicable to EMT

a. Do not install underground.

b. Do not encase in concrete, mortar, grout, or other cementitious materials.

c. Do not use in areas subject to physical damage including but not limited to equipment rooms where moving or replacing equipment could physically damage the EMT.

d. Do not use in hazardous areas.

e. Do not use outdoors.

f. Do not use in fire pump rooms.

g. Do not use when the enclosed conductors must be shielded from the effects of High-altitude Electromagnetic Pulse (HEMP).

3.1.2.3 Restrictions Applicable to Nonmetallic Conduit

a. PVC Schedule 40.

(1) Do not use where subject to physical damage, including but not limited to, mechanical equipment rooms, electrical equipment rooms, fire pump rooms, and where restrictions are applying to both PVC Schedule 40 and PVC Schedule 80.

(2) Do not use above grade, except where allowed in this section for rising through floor slab or indicated otherwise.

b. PVC Schedule 80.

(1) Do not use where subject to physical damage, including but not limited to, hospitals, power plant, missile magazines, and other such areas.

(2) Do not use in hazardous (classified) areas.

(3) Do not use in penetrating fire-rated walls or partitions, or

fire-rated floors.

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3.1.2.4 Restrictions Applicable to Flexible Conduit

Use only as specified in paragraph FLEXIBLE CONNECTIONS. Do not use when the enclosed conductors must be shielded from the effects of High-altitude Electromagnetic Pulse (HEMP).

3.1.2.5 Conduit Support

Support conduit by pipe straps, wall brackets, threaded rod conduit hangers, or ceiling trapeze. Plastic cable ties are not acceptable. Fasten by wood screws to wood; by toggle bolts on hollow masonry units; by concrete inserts or expansion bolts on concrete or brick; and by machine screws, welded threaded studs, or spring-tension clamps on steel work. Threaded C-clamps may be used on rigid steel conduit only. Do not weld conduits or pipe straps to steel structures. Do not exceed one-fourth proof test load for load applied to fasteners. Provide vibration resistant and shock-resistant fasteners attached to concrete ceiling. Do not cut main reinforcing bars for any holes cut to depth of more than 1 1/2 inches in reinforced concrete beams or to depth of more than 3/4 inch in concrete joints. Fill unused holes. In partitions of light steel construction, use sheet metal screws. In suspended-ceiling construction, run conduit above ceiling. Do not support conduit by ceiling support system. Conduit and box systems: supported independently of both (a) tie wires supporting ceiling grid system, and (b) ceiling grid system into which ceiling panels are placed. Do not share supporting means between electrical raceways and mechanical piping or ducts. Identify independent conduit support in both fire and non-fire rated assemblies per NFPA 70. Coordinate installation with above-ceiling mechanical systems to assure maximum accessibility to all systems. Spring-steel fasteners may be used for lighting branch circuit conduit supports in suspended ceilings in dry locations. Where conduit crosses building expansion joints, provide suitable watertight expansion fitting that maintains conduit electrical continuity by bonding jumpers or other means. For conduits greater than 2 1/2 inches inside diameter, provide supports to resist forces of 0.5 times the equipment weight in any direction and 1.5 times the equipment weight in the downward direction.

3.1.2.6 Directional Changes in Conduit Runs

Make changes in direction of runs with symmetrical bends or cast-metal fittings. Make field-made bends and offsets with hickey or conduit-bending machine. Do not install crushed or deformed conduits. Avoid trapped conduits. Prevent plaster, dirt, or trash from lodging in conduits, boxes, fittings, and equipment during construction. Free clogged conduits of obstructions.

3.1.2.7 Locknuts and Bushings

Fasten conduits to sheet metal boxes and cabinets with two locknuts where required by NFPA 70, where insulated bushings are used, and where bushings cannot be brought into firm contact with the box; otherwise, use at least minimum single locknut and bushing. Provide locknuts with sharp edges for digging into wall of metal enclosures. Install bushings on ends of conduits, and provide insulating type where required by NFPA 70.

3.1.2.8 Flexible Connections

Provide flexible steel conduit between 3 and 6 feet in length for recessed and semirecessed lighting fixtures; for equipment subject to vibration, noise transmission, or movement; and for motors. Install flexible conduit to allow 20 percent slack. Minimum flexible steel conduit size: 1/2 inch diameter. Provide liquid tight flexible conduit in wet and damp locations for equipment subject to vibration, noise transmission, movement or motors. Provide separate ground conductor across flexible connections. Plastic cable ties are not acceptable as a support method.

3.1.3 Boxes, Outlets, and Supports

Provide boxes in wiring and raceway systems wherever required for pulling of wires, making connections, and mounting of devices or fixtures. Boxes for metallic raceways: cast-metal, hub-type when located in wet locations, when surface mounted on outside of exterior surfaces, when surface mounted on interior walls exposed up to 7 feet above floors and walkways, and when specifically indicated. Boxes in other locations: sheet steel, except that aluminum boxes may be used with aluminum conduit, and nonmetallic boxes may be used with nonmetallic conduit system. Provide each box with volume required by NFPA 70 for number of conductors enclosed in box. Boxes for mounting lighting fixtures: minimum 4 inches square, or octagonal, except that smaller boxes may be installed as required by fixture configurations, as approved. Boxes for use in masonry-block or tile walls: square-cornered, tile-type, or standard boxes having square-cornered, tile-type covers. Provide gaskets for cast-metal boxes installed in wet locations and boxes installed flush with outside of exterior surfaces. Provide separate boxes for flush or recessed fixtures when required by fixture terminal operating temperature; provide readily removable fixtures for access to boxes unless ceiling access panels are provided. Support boxes and pendants for surface-mounted fixtures on suspended ceilings independently of ceiling supports. Fasten boxes and supports with wood screws on wood, with bolts and expansion shields on concrete or brick, with toggle bolts on hollow masonry units, and with machine screws or welded studs on steel. In open overhead spaces, cast boxes threaded to raceways need not be separately supported except where used for fixture support; support sheet metal boxes directly from building structure or by bar hangers. Where bar hangers are used, attach bar to raceways on opposite sides of box, and support raceway with approved-type fastener maximum 24 inches from box. When penetrating reinforced concrete members, avoid cutting reinforcing steel.

3.1.3.1 Boxes

Boxes for use with raceway systems: minimum 1 1/2 inches deep, except where shallower boxes required by structural conditions are approved. Boxes for other than lighting fixture outlets: minimum 4 inches square, except that 4 by 2 inch boxes may be used where only one raceway enters outlet.

3.1.3.2 Pull Boxes

Construct of at least minimum size required by NFPA 70 of code-gauge aluminum or galvanized sheet steel, and compatible with nonmetallic raceway systems, except where cast-metal boxes are required in locations specified herein. Provide boxes with screw-fastened covers. Where several feeders pass through common pull box, tag feeders to indicate clearly electrical characteristics, circuit number, and panel designation.

3.1.4 Mounting Heights

Mount panelboards, circuit breakers, motor controller and disconnecting switches so height of center of grip of the operating handle of the switch or circuit breaker at its highest position is maximum 79 inches above floor or working platform or as allowed in Section 404.8 per NFPA 70. Mount lighting switches 48 inches above finished floor. Mount receptacles and telecommunications outlets 18 inches above finished floor, unless otherwise indicated. Measure mounting heights of wiring devices and outlets to center of device or outlet.

3.1.5 Conductor Identification

Provide conductor identification within each enclosure where tap, splice, or termination is made. For conductors No. 6 AWG and smaller diameter, provide color coding by factory-applied, color-impregnated insulation. For conductors No. 4 AWG and larger diameter, provide color coding by plastic-coated, self-sticking markers; colored nylon cable ties and plates; or heat shrink-type sleeves.

3.1.5.1 Marking Strips

Provide marking strips for identification of power distribution, control, data, and communications cables in accordance with the following:

a. Provide white or other light-colored plastic marking strips, fastened by screws to each terminal block, for wire designations.

b. Use permanent ink for the wire numbers

c. Provide reversible marking strips to permit marking both sides, or provide two marking strips with each block.

d. Size marking strips to accommodate the two sets of wire numbers.

e. Assign a device designation in accordance with NEMA ICS 1 to each device to which a connection is made. Mark each device terminal to which a connection is made with a distinct terminal marking corresponding to the wire designation used on the Contractor's schematic and connection diagrams.

f. The wire (terminal point) designations used on the Contractor's wiring diagrams and printed on terminal block marking strips may be according to the Contractor's standard practice; however, provide additional wire and cable designations for identification of remote (external) circuits for the Government's wire designations.

g. Prints of the marking strips drawings submitted for approval will be so marked and returned to the Contractor for addition of the designations to the terminal strips and tracings, along with any rearrangement of points required.

3.1.6 Splices

Make splices in accessible locations. Make splices in conductors No. 10 AWG and smaller diameter with insulated, pressure-type connector. Make splices in conductors No. 8 AWG and larger diameter with solderless connector, and cover with insulation material equivalent to conductor

insulation.

3.1.6.1 Splices of Aluminum Conductors

Make with solderless circumferential compression-type, aluminum-bodied connectors UL listed for AL/CU. Remove surface oxides from aluminum conductors by wire brushing and immediately apply oxide-inhibiting joint compound and insert in connector. After joint is made, wipe away excess joint compound, and insulate splice.

3.1.7 Covers and Device Plates

Install with edges in continuous contact with finished wall surfaces without use of mats or similar devices. Plaster fillings are not permitted. Install plates with alignment tolerance of 1/16 inch. Use of sectional-type device plates are not permitted. Provide gasket for plates installed in wet locations.

3.1.7.1 Circuit Identification

Indicate the electrical source(s) for the conductors supplying the receptacles or light switches at a given cover/device plate using a 'Panel-Circuit Number' naming convention (e.g., L1-23 for a circuit supplied from Panel L1, Pole Number 23). Labels must be black on a white field. Labels must be digitally printed; handwritten lables are unacceptable.

3.1.8 Electrical Penetrations

Seal openings around electrical penetrations through fire resistance-rated walls, partitions, floors, or ceilings.

3.1.9 Grounding and Bonding

Provide in accordance with NFPA 70. Ground exposed, non-current-carrying metallic parts of electrical equipment, metallic raceway systems, grounding conductor in metallic and nonmetallic raceways, telecommunications system grounds, and neutral conductor of wiring systems.

Make ground connection to driven ground rods on exterior of building. Bond additional driven rods together with a minimum of 4 AWG soft bare copper wire buried to a depth of at least 12 inches. Interconnect all grounding media in or on the structure to provide a common ground potential. This includes lightning protection, electrical service, telecommunications system grounds, as well as underground metallic piping systems. Make interconnection to the gas line on the customer's side of the meter. Use main size lightning conductors for interconnecting these grounding systems to the lightning protection system. Where ground fault protection is employed, ensure that connection of ground and neutral does not interfere with correct operation of fault protection.

3.1.9.1 Ground Rods

Provide ground rods and measure the resistance to ground using the fall-of-potential method described in IEEE 81. Do not exceed 25 ohms under normally dry conditions for the maximum resistance of a driven ground. If this resistance cannot be obtained, provide 2 additional rods, spaced on center. Spacing for additional rods must be a minimum of 10 feet.

If the resultant resistance exceeds 25 ohms measured not less than 48 hours after rainfall, notify the Contracting Officer who will decide on

the number of ground rods to add.

3.1.9.2 Grounding Connections

Make grounding connections which are buried or otherwise normally inaccessible, by exothermic weld or high compression connector.

a. Make exothermic welds strictly in accordance with the weld manufacturer's written recommendations. Welds which are "puffed up" or which show convex surfaces indicating improper cleaning are not acceptable. Mechanical connectors are not required at exothermic welds.

b. Make high compression connections using a hydraulic or electric compression tool to provide the correct circumferential pressure. Provide tools and dies as recommended by the manufacturer. Use an embossing die code or other standard method to provide visible indication that a connector has been adequately compressed on the ground wire.

3.1.9.3 Resistance

Maximum resistance-to-ground of grounding system: do not exceed 5 ohms under dry conditions. Where resistance obtained exceeds 5 ohms, contact Contracting Officer for further instructions.

3.1.10 Equipment Connections

Provide power wiring and connections to motors and equipment. Except as otherwise specifically noted or specified, automatic control wiring, control devices, and protective devices within the control circuitry are not included in this section of the specifications and are provided under the section specifying the associated equipment.

3.1.11 Government-Furnished Equipment

Contractor rough-in for Government-furnished equipment to make equipment operate as intended, including providing miscellaneous items such as plugs, receptacles, wire, cable, conduit, flexible conduit, and outlet boxes or fittings.

3.1.12 Repair of Existing Work

Perform repair of existing work, demolition, and modification of existing electrical distribution systems as follows:

3.1.12.1 Workmanship

Lay out work in advance. Exercise care where cutting, channeling, chasing, or drilling of floors, walls, partitions, ceilings, or other surfaces is necessary for proper installation, support, or anchorage of conduit, raceways, or other electrical work. Repair damage to buildings, piping, and equipment using skilled craftsmen of trades involved.

3.1.12.2 Existing Concealed Wiring to be Removed

Disconnect existing concealed wiring to be removed from its source. Remove conductors; cut conduit flush with floor, underside of floor, and through walls; and seal openings.

3.1.12.3 Continuation of Service

Maintain continuity of existing circuits of equipment to remain. Maintain existing circuits of equipment energized. Restore circuits wiring and power which are to remain but were disturbed during demolition back to original condition.

3.1.13 Surge Protective Devices

Connect the surge protective devices in parallel to the power source, keeping the conductors as short and straight as practically possible. Maximum allowed lead length is 3 feet avoiding 90 degree bends. Do not locate surge protective devices inside a panelboard or switchboard enclosure.

3.2 FIELD FABRICATED NAMEPLATE MOUNTING

Provide number, location, and letter designation of nameplates as indicated. Fasten nameplates to the device with a minimum of two sheet-metal screws or two rivets. Provide nameplate on all equipment in access controlled spaces and areas.

3.3 WARNING SIGN MOUNTING

Provide the number of signs required to be readable from each accessible side. Space the signs in accordance with NFPA 70E.

3.4 FIELD APPLIED PAINTING

Paint electrical equipment as required to match finish of adjacent surfaces or to meet the indicated or specified safety criteria. Where field painting of enclosures for panelboards, load centers or the like is specified to match adjacent surfaces, to correct damage to the manufacturer's factory applied coatings, or to meet the indicated or specified safety criteria, provide manufacturer's recommended coatings and apply in accordance to manufacturer's instructions.

3.5 FIELD QUALITY CONTROL

Furnish test equipment and personnel and submit written copies of test results. Give Contracting Officer 5 working days notice prior to each test s. Where applicable, test electrical equipment in accordance with NETA ATS.

3.5.1 Devices Subject to Manual Operation

Operate each device subject to manual operation at least five times, demonstrating satisfactory operation each time.

3.5.2 600-Volt Wiring Test

Test wiring rated 600 volt and less to verify that no short circuits or accidental grounds exist. Perform insulation resistance tests on wiring No. 6 AWG and larger diameter using instrument which applies voltage of 1,000 volts DC for 600 volt rated wiring and 500 volts DC for 300 volt rated wiring per NETA ATS to provide direct reading of resistance. All existing wiring to be reused must also be tested.

3.5.3 Transformer Tests

Perform the standard tests in accordance with the Inspection and Test Procedures for transformers, dry type, air-cooled, 600 volt and below; as specified in NETA ATS. Measure primary and secondary voltages for proper tap settings. Tests need not be performed by a recognized independent testing firm or independent electrical consulting firm.

3.5.4 Ground-Fault Receptacle Test

Test ground-fault receptacles with a "load" (such as a plug in light) to verify that the "line" and "load" leads are not reversed. Press the TEST button and then the RESET button to verify by LED status that the device is a self-test model as specified in UL 943.

3.5.5 Grounding System Test

Test grounding system to ensure continuity, and that resistance to ground is not excessive. Test each ground rod for resistance to ground before making connections to rod; tie grounding system together and test for resistance to ground. Make resistance measurements in dry weather, not earlier than 48 hours after rainfall. Submit written results of each test to Contracting Officer, and indicate location of rods as well as resistance and soil conditions at time measurements were made.

3.5.6 Phase Rotation Test

Perform phase rotation test to ensure proper rotation of service power prior to operation of new or reinstalled equipment using a phase rotation meter. Follow the meter manual directions performing the test.

-- End of Section --

SECTION 26 51 00

INTERIOR LIGHTING
05/20, CHG 2: 11/21

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM A580/A580M	(2023) Standard Specification for Stainless Steel Wire
ASTM A641/A641M	(2019; R 2025) Standard Specification for Zinc-Coated (Galvanized) Carbon Steel Wire
ASTM A653/A653M	(2025) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A1008/A1008M	(2024) Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable
ASTM B164	(2003; R 2014) Standard Specification for Nickel-Copper Alloy Rod, Bar, and Wire
ASTM B633	(2023) Standard Specification for Electrodeposited Coatings of Zinc on Iron and Steel
ASTM D4674 REV A	(2002; R 2010) Standard Practice for Accelerated Testing for Color Stability of Plastics Exposed to Indoor Office Environments

EUROPEAN UNION (EU)

Directive 2011/65/EU	(2011) Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment

ILLUMINATING ENGINEERING SOCIETY (IES)

ANSI/IES LM-79	(2019) Approved Method: Electrical and Photometric Measurements of Solid State Lighting Products
ANSI/IES LM-80	(2020) Approved Method: Measuring Luminous Flux and Color Maintenance of LED Packages, Arrays and Modules

ANSI/IES LS-1	(2020) Lighting Science: Nomenclature and Definitions for Illuminating Engineering
ANSI/IES TM-21	(2021) Technical Memorandum: Projecting Long-TermLuminous, Photon, and Radiant Flux Maintenance of LED Light Sources
ANSI/IES TM-30	(2020) Technical Memorandum: IES Method for Evaluating Light Source Color Rendition
IES Lighting Library	IES Lighting Library

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE 100	(2000; Archived) The Authoritative Dictionary of IEEE Standards Terms
IEEE C2	(2023) National Electrical Safety Code
IEEE C62.41	(1991; R 1995) Recommended Practice on Surge Voltages in Low-Voltage AC Power Circuits

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

ANSI C78.54	(2019) Specification Sheet for Tubular Fluorescent Replacement and Retrofit LED Lamps
NEMA 250	(2020) Enclosures for Electrical Equipment (1000 Volts Maximum)
NEMA ANSLG C78.377	(2024) Electric Lamps— Specifications for the Chromaticity of Solid State Lighting Products
NEMA C82.77-10	(2020) Harmonic Emission Limits - Related Power Quality Requirements
NEMA SSL 1	(2016) Electronic Drivers for LED Devices, Arrays, or Systems
NEMA SSL 3	(2011) High-Power White LED Binning for General Illumination
NEMA WD 1	(1999; R 2020) Standard for General Color Requirements for Wiring Devices
NEMA WD 7	(2011; R 2016; R 2021) Occupancy Motion Sensors Standard

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2026) National Electrical Code
NFPA 101	(2024) Life Safety Code

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

47 CFR 15	Radio Frequency Devices

UL SOLUTIONS (UL)

UL 94	(2023; Reprint Jan 2024) UL Standard for Safety Tests for Flammability of Plastic Materials for Parts in Devices and Appliances
UL 508	(2018; Reprint Jul 2021) UL Standard for Safety Industrial Control Equipment
UL 916	(2015; Reprint Oct 2021) UL Standard for Safety Energy Management Equipment
UL 924	(2016; Reprint Feb 2025) UL Standard for Safety Emergency Lighting and Power Equipment
UL 1598	(2021; Reprint Jan 2024) UL Standard for Safety Luminaires
UL 1993	(2017) Self-Ballasted Lamps and Lamp Adapters
UL 2043	(2023) Fire Test for Heat and Visible Smoke Release for Discrete Products and Their Accessories Installed in Air-Handling Spaces
UL 8750	(2020; Reprint Aug 2024) UL Standard for Safety Light Emitting Diode (LED) Equipment for Use in Lighting Products

1.2 RELATED REQUIREMENTS

Materials not considered to be luminaires, luminaire accessories, or lighting equipment are specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM.

1.3 DEFINITIONS

a. Unless otherwise specified or indicated, electrical and electronics terms used in these specifications and on the drawings, must be as defined in IEEE 100 and ANSI/IES LS-1.

b. For LED luminaire light sources, "Useful Life" is the operating hours before reaching 70 percent of the initial rated lumen output (L70) with no catastrophic failures under normal operating conditions. This is also known as 70 percent "Rated Lumen Maintenance Life" as defined in ANSI/IES LM-80.

c. For LED luminaires, "Luminaire Efficacy" (LE) is the appropriate measure of energy efficiency, measured in lumens/watt. This is gathered from LM-79 data for the luminaire, in which absolute photometry is used to measure the lumen output of the luminaire as one entity, not the source separately and then the source and housing

together.

d. Total harmonic distortion (THD) is the root mean square (RMS) of all the harmonic components divided by the total fundamental current.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Luminaire Drawings; G

Occupancy/Vacancy Sensor Coverage Layout; G; S

Lighting Control System One-Line Diagram; G

Sequence of Operation for Lighting Control System; G

SD-03 Product Data

Luminaires; G

Light Sources; G

LED Drivers; G

Luminaire Warranty; G

Lighting Controls Warranty; G

Local Area Controller; G

Switches; G

Occupancy/Vacancy Sensors; G

Photosensors; G

Power Packs; G

Power Hook Luminaire Hangers; G

Mini Inverters; G

Exit Signs; G

Emergency Drivers; G

Linear LED Lamps; G

SD-05 Design Data

Luminaire Design Data; G

Photometric Plan; G

SD-06 Test Reports

ANSI/IES LM-79 Test Report; G

ANSI/IES LM-80 Test Report; G

ANSI/IES TM-21 Test Report; G

ANSI/IES TM-30 Test Report; G

Occupancy/Vacancy Sensor Verification Test; G

Photosensor Verification Test; G

SD-07 Certificates

LED Driver and Dimming Switch Compatibility Certificate; G

SD-10 Operation and Maintenance Data

Lighting System, Data Package 5; G

Lighting Control System, Data Package 5; G

Maintenance Staff Training Plan; G

End-User Training Plan; G

1.5 QUALITY ASSURANCE

Data, drawings, and reports must employ the terminology, classifications and methods prescribed by the IES Lighting Library as applicable, for the lighting system specified.

1.5.1 Luminaire Drawings

Include dimensions, accessories installation details, and construction details. Photometric data, including CRI, CCT, LED driver type, aiming diagram, zonal lumen data, and candlepower distribution data must accompany shop drawings.

1.5.2 Luminaire Design Data

a. Provide safety certification and file number for the luminaire family that must be listed, labeled, or identified in accordance with the NFPA 70. Applicable testing bodies are determined by the US Occupational Safety Health Administration (OSHA) as Nationally Recognized Testing Laboratories (NRTL) and include: CSA (Canadian Standards Association), ETL (Edison Testing Laboratory), and UL (Underwriters Laboratories).

b. Provide long term lumen maintenance projections for each LED luminaire in accordance with ANSI/IES TM-21. Data used for projections must be obtained from testing in accordance with ANSI/IES LM-80.

1.5.3 ANSI/IES LM-79 Test Report

Submit test report on manufacturer's standard production model of

specified luminaire. Testing must be performed at the same operating drive current as specified luminaire. Include all applicable and required data in IES format as outlined under "14.0 Test Report" in ANSI/IES LM-79.

1.5.4 ANSI/IES LM-80 Test Report

Submit report on manufacturer's standard production LED light source (package, array, or module) of specified luminaire. Testing must be performed at the same operating drive current as specified luminaire. Include all applicable and required data as outlined under "8.0 Test Report" in ANSI/IES LM-80.

1.5.5 ANSI/IES TM-21 Test Report

Submit test report on manufacturer's standard production LED light source (package, array, or module) of specified luminaire. Testing must be performed at the same operating drive current as specified luminaire. Include all applicable and required data, as well as required interpolation information as outlined under "7.0 Report" in ANSI/IES TM-21.

1.5.6 ANSI/IES TM-30 Test Report

Submit color vector graphic in accordance with ANSI/IES TM-30 on manufacturer's standard production LED light source (package, array, or module) of specified luminaire. Include spectral distribution of test LED light source.

1.5.7 LED Driver and Dimming Switch Compatibility Certificate

Submit certification from the luminaire, driver, or dimmer switch manufacturer that ensures compatibility and operability between devices without flickering and to specified dimming levels.

1.5.8 Photometric Plan

1.5.8.1 Computer-generated Photometric Plans

Computer-generated photometric plans for each space are required to verify proposed luminaires and locations meet the required performance criteria of the design using the applicable light loss factor (LLF).

Target illumination levels are provided for each Interior Application. Depending on the application and the recommendations provided by the IES, values are given as one of the following:

a. Minimum: No values anywhere on the calculation grid may be less than this value, within a 10 percent margin of error.

b. Minimum Average: An average, taken over the entire task area for the application, may not be less than this value, within a 10 percent margin of error.

c. Maximum: No values anywhere on the calculation grid may be greater than this value, within a 10 percent margin of error.

d. Maximum Average: An average, taken over the entire task area for the application, may not be greater than this value, within a 10 percent margin of error.

e. Uniformity: Unless otherwise noted, uniformity is calculated as a ratio of the average calculated illuminance over the minimum calculated illuminance of the calculation grid.

1.5.8.2 Schematic Photometric Plan Calculations

Schematic photometric plan calculations must include:

a. Horizontal illuminance measurements at workplane or other designated height above finished floor, taken at a maximum of every one foot across the task area.

b. Average maintained illuminance level.

c. Minimum and maximum maintained illuminance levels.

d. Lighting power density (Watts per square foot).

e. LLF. Recommended LLF is 0.81 for LED luminaires but LLF varies based on environment and application.

1.5.8.3 Final Photometric Plan Calculations

Final photometric plan calculations must include:

a. Horizontal illuminance measurements at workplane or other designated height above finished floor, taken at a maximum of every one foot across the task area.

b. Where applicable, vertical illuminance measurements at designated surface, taken at a maximum of every one foot across task area.

c. Minimum and maximum maintained illuminance levels.

d. Average maintained illuminance level.

e. Average to minimum and maximum to minimum ratios for horizontal illuminance.

f. Lighting power density (Watts per square foot).

g. LLF. Recommended LLF is 0.81 for LED luminaires but LLF varies based on environment and application.

1.5.9 Occupancy/Vacancy Sensor Coverage Layout

Provide floor plans showing coverage layouts of all devices using manufacturer's product information.

1.5.10 Test Laboratories

Test laboratories for the ANSI/IES LM-79 and ANSI/IES LM-80 test reports must be one of the following:

a. National Voluntary Laboratory Accreditation Program (NVLAP) accredited for solid-state lighting testing as part of the Energy-Efficient Lighting Products laboratory accreditation program for both LM-79 and LM-80 testing.

b. One of the qualified labs listed on the Department of Energy - LED Lighting Facts Approved Testing Laboratories List for LM-79 testing.

c. One of the EPA-Recognized Laboratories listed for LM-80 testing.

1.5.11 Regulatory Requirements

Equipment, materials, installation, and workmanship must be in accordance with the mandatory and advisory provisions of NFPA 70, unless more stringent requirements are specified or indicated. Provide luminaires and assembled components that are approved by and bear the label of UL for the applicable location and conditions unless otherwise specified.

1.5.12 Standard Products

Provide materials and equipment that are products of manufacturers regularly engaged in the production of such products which are of equal material, design, and workmanship. Products must have been in satisfactory commercial or industrial use for six months prior to bid opening. The six-month period must include applications of equipment and materials under similar circumstances and of similar size. The product must have been on sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the six-month period. Where two or more items of the same class of equipment are required, these items must be products of a single manufacturer; however, the component parts of the item need not be the products of the same manufacturer unless stated in this section.

1.5.12.1 Alternative Qualifications

Products having less than a six-month field service record will be acceptable if a certified record of satisfactory field operation for not less than 6000 hours, exclusive of the manufacturers' factory or laboratory tests, is furnished.

1.5.12.2 Material and Equipment Manufacturing Date

Do not use products manufactured more than six months prior to date of delivery to site, unless specified otherwise.

1.6 WARRANTY

Support all equipment items by service organizations which are reasonably convenient to the equipment installation in order to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

1.6.1 Luminaire Warranty

Provide and transfer to the government the original LED luminaire manufacturers standard commercial warranty for each different luminaire manufacturer used in the project.

a. Provide a written five year minimum replacement warranty for material, luminaire finish, and workmanship. Provide written warranty document that contains all warranty processing information needed, including customer service point of contact, whether or not a return authorization number is required, return shipping information, and closest return location to the luminaire location.

(1) Finish warranty must include failure and substantial deterioration such as blistering, cracking, peeling, chalking, or fading.

(2) Material warranty must include:

(a) All LED drivers and integral control equipment.

(b) Replacement when more than 15 percent of LED sources in any lightbar or subassembly(s) are defective, non-starting, or operating below 70 percent of specified lumen output.

b. Warranty period must begin in accordance with the manufacturer's standard warranty starting date.

c. Provide replacements that are promptly shipped, without charge, to the using Government facility point of contact and that are identical to or an improvement upon the original equipment. All replacements must include testing of new components and assembly.

1.6.2 Lighting Controls Warranty

Provide and transfer to the government the original lighting controls manufacturers standard commercial warranty for each different lighting controls manufacturer used in the project. Warranty coverage must begin from date of final system commissioning or three months from date of delivery, whichever is the earliest. Warranty service must be performed by a factory-trained engineer or technician.

a. Unless otherwise noted, provide a written five year minimum warranty on the complete system for all systems with factory commissioning. Provide warranty that covers 100 percent of the cost of any replacement parts and services required over the five years which are directly attributable to the product failure. Failures include, but are not limited to, the following:

(1) Software: Failure of input/output to execute switching or dimming commands.

(2) Damage of electronic components due to transient voltage surges.

(3) Failure of control devices, including but not limited to occupancy sensors, photosensors, and manual wall station control devices.

b. Provide a written five year minimum warranty on all input devices against defect in workmanship or materials provided by device manufacturer.

c. Provide a written five year minimum warranty on all control components attached to luminaires against defect in workmanship or materials.

1.7 OPERATION AND MAINTENANCE MANUALS

1.7.1 Lighting System

Provide operation and maintenance manuals for the lighting system in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA that

provide basic data relating to the design, operation, and maintenance of the lighting system for the building. Include the following:

a. Manufacturers' operating and maintenance manuals.

b. Luminaire shop drawings for modified and custom luminaires.

c. Luminaire Manufacturers' standard commercial warranty information as specified in paragraph LUMINAIRE WARRANTY.

1.7.2 Lighting Control System

Provide operation and maintenance manuals for the lighting control system in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA that provide basic data relating to the design, operation, and maintenance of the lighting control system for the building. Include the following:

a. Lighting control system layout and wiring plan.

b. Lighting control system one-line diagram.

c. Product data for all devices, including installation and programming instructions.

d. Occupancy/vacancy sensor coverage layout.

e. Training materials, such as videos or in-depth manuals, that cover basic operation of the lighting control system and instructions on modifying the lighting control system. Training materials must include calibration, adjustment, troubleshooting, maintenance, repair, and replacement.

f. Sequence of operation descriptions for each typical room type, including final programming, schedules, and calibration settings.

PART 2 PRODUCTS

2.1 PRODUCT COORDINATION

2.2 LUMINAIRES

UL 1598, NEMA C82.77-10. Provide luminaires as indicated in the luminaire schedule and NL plates or details on project plans, complete with light source, wattage, and lumen output indicated. All luminaires of the same type must be provided by the same manufacturer. Luminaires must be specifically designed for use with the driver and light source provided.

2.2.1 Luminaires

UL 8750, ANSI/IES LM-79, ANSI/IES LM-80. For all luminaires, provide:

a. Complete system with LED drivers and light sources.

b. Housings constructed of non-corrosive materials. All new aluminum housings must be anodized or powder-coated. All new steel housings must be treated to be corrosion resistant.

c. ANSI/IES TM-21, ANSI/IES LM-80. Minimum L70 lumen maintenance value of 50,000 hours unless otherwise indicated in the luminaire schedule.

Luminaire drive current value must be identical to that provided by test data for luminaire in question.

d. Minimum efficacy as specified in the luminaire schedule. Theoretical models of initial lamp lumens per watt are not acceptable. If efficacy values are not listed in the luminaire schedule, provide luminaires that meet the following minimum values:

Luminaire Style	Minimum Luminaire Efficacy
Recessed 1 by 4, 2 by 4, and 2 by 2	100 LPW
Recessed Downlight (fixed, adjustable, wallwash)	80 LPW
Linear, Accent (undercabinet, cove)	45 LPW
Linear, Ambient (indirect wall mount, linear pendent)	100 LPW
High Bay, Low Bay, and Industrial Locations	100 LPW
Food Service and Hazardous Locations	60 LPW
Other (track, residential diffusers)	50 LPW
Exterior Wall Sconce	50 LPW
Steplight	30 LPW
Parking Garage Luminaire	100 LPW

e. UL listed for dry or damp location typical of interior installations. Any luminaire mounted on the exterior of the building must be UL listed for wet location typical of exterior installations.

f. LED driver and light source package, array, or module are accessible for service or replacement without removal or destruction of luminaire.

g. Lenses constructed of heat tempered borosilicate glass, UV-resistant acrylic, or silicone. Provide polycarbonate vandal-resistant lenses as indicated. Sandblasting, etching and polishing must be performed as indicated in the luminaire description.

2.3 LIGHT SOURCES

NEMA ANSLG C78.377, NEMA SSL 3. Provide type, delivered lumen output, and wattage as indicated in the luminaire schedule on project plans.

2.3.1 LED Light Sources

Provide LED light sources that meet the following requirements:

a. NEMA ANSLG C78.377. Emit white light and have a nominal CCT of 4000 Kelvin.

b. Minimum Color Rendering Index (CRI) of 80.

c. Directive 2011/65/EU. Restriction of Hazardous Substances (RoHS) compliant.

d. Light source color consistency by utilizing a binning tolerance within a 3-step McAdam ellipse.

2.3.1.1 Linear LED Lamps

Provide linear LED Lamps that are compatible with existing instant-start or programmed-start ballasts, and meet the following additional requirements:

a. UL 1993 UL Type A linear LED lamp.

b. Power Factor greater than or equal to 0.90 at full input power and across specified dimming range.

c. Maximum Total Harmonic Distortion (THD) less than or equal to 20 percent at full input power and across specified dimming range.

d. Lumen per watt efficacy no less than 120.

e. Minimum beam angle of 180 degrees.

f. Lamp datasheet complies with ANSI C78.54. Manufacturer must provide list of all ballasts that are compatible for use with lamp.

2.4 LED DRIVERS

NEMA SSL 1, UL 8750. Provide LED drivers that are electronic, UL Class 1 or Class 2, constant-current type and that comply with the following requirements:

a. The combined driver and LED light source system does not exceed the minimum luminaire efficacy values as listed in the luminaire schedule provided.

b. Operates at a voltage of 120-277 volts at 50/60 hertz, with input voltage fluctuations of plus/minus 10 percent.

c. Power Factor (PF) greater than or equal to 0.90 at full input power and across specified dimming range.

d. Maximum Total Harmonic Distortion (THD) less than 20 percent at full input power and across specified dimming range.

e. Operates for at least 50,000 hours at maximum case temperature and 90 percent non-condensing relative humidity.

f. Withstands Category A surges of 2 kV without impairment of performance. Provide surge protection that is integral to the driver.

g. Integral thermal protection that reduces the output power to protect the driver and light source from damage if the case temperature approaches or exceeds the driver's maximum operating temperature.

h. 47 CFR 15. Complies with the requirements of the Federal Communications Commission (FCC) rules and regulations, Non-Consumer (Class A) for EMI/RFI (conducted and radiated).

i. Class A sound rating.

j. Directive 2011/65/EU. Restriction of Hazardous Substances (RoHS) compliant.

k. Provide dimming capability as indicated in the luminaire schedule on project plans. Dimmable drivers must dim down to 10 percent. Dimmable drivers must be controlled by a Class 2 low voltage 0-10VDC controller.

2.5 LIGHTING CONTROLS

Provide network certification for all networked lighting control systems and devices. Provide lighting control systems that do not switch off battery-operated or emergency backup luminaires or exit signs in path of egress. Provide system with override of lighting control devices controlling luminaires in path of egress with activation of fire alarm system.

2.5.1 System

Provide lighting control system that operates the lighting system as described in the lighting control strategies in the project plans. Submit Sequence of Operation for Lighting Control System describing the operation of the proposed lighting control system and devices. Sequence of Operation must provide the strategies identified in the lighting control strategies.

2.5.1.1 Localized Control Systems

Provide room or area-wide lighting control system capable of manual control, time-based control, and receiving input from photosensors and occupancy/vacancy sensors.

2.5.1.1.1 Local Area Controller

Provide controller designed for single area or room with the following requirements:

a. Operates at a voltage of 120-277 volts at 50/60 hertz.

b. 2 zone, with 1 relay rated 20 amps with one manual switch per zone.

c. Provide inputs for occupancy/vacancy sensors, photosensors, and low-voltage wall switches.

d. Capable of 0-10V dimming.

e. Provide override 'ON' function with input from Fire Alarm Control Panel for all emergency lighting. Controller must not turn off power to emergency batteries or exit signs.

2.5.2 Devices

2.5.2.1 Switches

Provide line-voltage toggle switches as specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. When used for non-digital loads, devices

must be rated at 20 Amps inductive load, and be compatible with the lighting control systems.

2.5.2.2 Occupancy/Vacancy Sensors

IEEE C62.41, NEMA WD 1, UL 94, UL 916, UL 508, ASTM D4674 REV A, NEMA WD 7. Provide occupancy/vacancy sensors with coverage patterns as indicated on manufacturer shop drawings. Provide no less quantity of sensors as shown on plans, but add additional sensors when required to fulfill coverage requirement for the specific model of sensor provided. Provide sensor types as described in the sequence of operations. Sensor locations and quantities are shown in shop drawings provided by the lighting control system manufacturer. Provide occupancy sensor operation that requires movement to activate luminaires controlled and turns luminaires off after a set time of inactivity. Provide ceiling or wall-mounted occupancy/vacancy sensors that meet the following requirements:

a. Operating voltage of 120-277 volts.

b. Time delay of 30 seconds to 30 minutes with at least four intermediate time delay settings.

c. Sensors are ceiling mounted.

d. Shielded or controlled by internal logic to adjust sensitivity to avoid false triggering due to ambient temperature, air temperature variations or HVAC air movement.

e. Sensor is equipped to automatically energize the connected load upon loss of normal power when located in a means of egress.

f. Occupancy and vacancy operation is field-adjustable and programmable with push-button or dip switch on the sensor device.

g. No leakage current to load when in the off mode.

h. Utilize zero-crossing circuitry to prevent damage from high inrush current and to promote long life operation.

2.5.2.2.1 Passive Infrared Sensors

Provide Passive Infrared Sensors (PIR) sensors that detect occupancy by sensing heat and movement in the area of coverage. Provide sensors are constructed of a housing of high-impact, injection-molded thermoplastic. Provide PIR sensors that are temperature compensated, with a dual element sensor and a multi-element fresnel lens of POLY IR4 material.

2.5.2.2.2 Ultrasonic Sensors

Provide ultrasonic sensors that detect occupancy by sensing a change in pattern of reflected ultrasonic waves in the area of coverage. Provide sensors that are constructed of a housing of high-impact, injection-molded thermoplastic. Provide ultrasonic sensors that operate at 40 kHz.

2.5.2.2.3 Dual Technology Sensors

Provide dual technology sensors that meet the requirements for PIR sensors and ultrasonic sensors indicated above. If either the PIR or ultrasonic sensing registers occupancy, the luminaires must remain on.

2.5.2.2.4 Integrated Sensors

Provide integrated occupancy/vacancy sensors that mount directly to the luminaires as indicated in project plans. Sensor mounts to standard junction box or directly to luminaire using a straight nipple mount.

2.5.2.2.5 Power Packs

UL 2043. Provide power packs to provide power to lighting control sensors as required in accordance with the manufacturer's specifications. Provide power packs that meet the following requirements:

a. Operate at an input voltage of 120-277 VAC, with an output voltage 24 VDC at 225 mA.

b. Constructed of plenum-rated, high-impact thermoplastic enclosure.

c. Utilizes zero-crossing circuitry to prevent damage from inrush current.

d. Maximum load rating of 16 amps for electronic lighting loads.

e. Directive 2011/65/EU. Restriction of Hazardous Substances (RoHS) compliant.

2.5.2.3 Photosensors

Provide photosensors that meet the following requirements:

a. Detect changes in ambient lighting level and enable dimming as required by sequence of operation by operating in an open-loop system.

b. Contain a detection cone, where the base of the cone may be circular or an elongated shape, and where the smallest angle between the edge and the axis of the cone is between 20 and 50 degrees. The cone axis may be tilted to the vertical when installed to give the sensor preferred directionality.

c. Sensors are ceiling-mounted with sensitivity, filtering, range and viewing angle to meet requirements of sequence of operation, scope of work and construction documents.

d. Time delay that is adjustable from 1 to 30 seconds ON delay, and 1 to 30 minutes OFF delay to prevent cycling, with deadband adjustment of 25 percent to 100 percent above lower setpoint.

e. Output dimming signal is linear to light level with less than 1 percent variation. Cadmium sulfide photo-resistors are not acceptable.

f. Sensor is not combined in the same housing or location with occupancy or vacancy sensors if the proper location for one function compromises the successful operation of the other function, or in any way reduces the system's ability to meet the design intent.

2.6 EXIT AND EMERGENCY LIGHTING EQUIPMENT

2.6.1 Exit Signs

UL 924, NFPA 101. Provide wattage as indicated in the luminaire schedule

on project plans. Provide LED Exit Signs that meet the following criteria:

a. Housing constructed of painted, die-cast aluminum. Edge-lit type with clear acrylic, edge-lit face and aluminum trim having clear aluminum finish.

b. UL listed for damp location.

c. Configured for universal mounting.

d. 6 inch high, 3/4 inch stroke red lettering on face of sign with chevrons on either side of lettering to indicate direction.

e. Single or double face as indicated in project plans and luminaire schedule.

2.6.1.1 Exit Signs with Battery Backup

Equip with automatic power failure device, test switch, and pilot light, and fully automatic high/low trickle charger in a self-contained power pack. Battery must be sealed, maintenance free nickel-cadmium type, and must operate unattended for a period of not less than five years. Emergency run time must be a minimum of 1-1/2 hours. LEDs must have a minimum rated life of 10 years. Provide self-diagnostic circuitry integral to emergency LED driver. In lieu of battery, can use a nonradioactive photoluminescent plate.

2.6.1.2 Remote-Powered Exit Signs

Provide exit sign that contains provision for 120-277 VAC input from remote source.

2.6.2 Emergency Lighting Unit (ELU)

UL 924, NFPA 101. Provide emergency lighting units (ELUs) completely assembled with wiring and mounting devices, ready for installation at the locations indicated. Provide in painted, die-cast aluminum housing with UL damp label as indicated. Emergency lighting units must be rated for 12 volts, except units having no remote-mounted light sources and having no more than two unit-mounted light sources may be rated six volts. Equip units with brown-out sensitive circuit to activate battery when input voltage falls to 75 percent of normal. Equip with two LED light sources, automatic power failure device, test switch, and pilot light, and fully automatic high/low trickle charger in a self-contained power pack. Battery must be sealed, maintenance free lead-calcium type, and must operate unattended for a period of not less than five years. Emergency run time must be a minimum of 90 minutes. LEDs must have a minimum rated life of 10 years. Provide self-diagnostic circuitry integral to emergency LED driver.

2.6.3 LED Emergency Drivers

UL 924, NFPA 101. Provide LED emergency driver with automatic power failure detection, test switch and LED indicator (or combination switch/indicator) located on luminaire exterior, and fully-automatic solid-state charger, battery and inverter integral to a self-contained housing. Provide self-diagnostic function integral to emergency driver. Integral nickel-cadmium battery is required to supply a minimum of 90 minutes of emergency power at 10 watts, compatible with LED forward

voltage requirements, constant output. Driver must be RoHS compliant, rated for installation in plenum-rated spaces and damp locations, and be warranted for a minimum of five years.

2.6.4 Self-Diagnostic Circuitry for LED Drivers

UL 924, NFPA 101. Provide emergency lighting unit with fully-automatic, integral self-testing/diagnostic electronic circuitry. Circuitry must provide for a one minute diagnostic test every 28 days, and a 30 minute diagnostic test every six months, minimum. Any malfunction of the unit must be indicated by LED(s) visible from the exterior of the luminaire. A manual test switch must also be provided to perform a diagnostic test at any given time.

2.6.5 Mini Inverters

UL 924, NFPA 101. Provide mini inverters that are designed to provide power to emergency luminaires. Provide mini inverters that are suitable for damp installations, operate at a voltage of 120-277 volts at 50/60 hertz, and are capable of operating 0-10V dimming override. Provide mini inverters that supply a minimum of 90 minutes of emergency power.

2.7 LUMINAIRE MOUNTING ACCESSORIES

2.7.1 Suspended Luminaires

a. Provide hangers capable of supporting twice the combined weight of luminaires supported by hangers.

b. Hangers must allow luminaires to swing within an angle of 45 degrees. Brace pendents 4 feet or longer to limit swinging.

c. Single-unit suspended luminaires must have twin-stem hangers. Multiple-unit or continuous row luminaires with a separate power supply cord must have a tubing or stem for wiring at one point and a tubing or rod suspension provided for each unit length of chassis, including one at each end.

d. Provide all linear pendent and surface mounted luminaires with two supports per four-foot section or three per eight-foot section unless otherwise recommended by manufacturer.

e. Provide rods in minimum 0.18 inch diameter.

2.7.2 Recess and Surface Mounted Luminaires

Provide access to light source and LED driver from bottom of luminaire. Provide trim and lenses for the exposed surface of flush-mounted luminaires as indicated on project drawings and specifications. Luminaires recessed in ceilings which have a fire resistive rating of one hour or more must be enclosed in a box which has a fire resistive rating equal to that of the ceiling. For surface mounted luminaires with brackets, provide flanged metal stem attached to outlet box, with threaded end suitable for supporting the luminaire rigidly in design position. Flanged part of luminaire stud must be of broad base type, secured to outlet box at not fewer than three points.

2.7.3 Luminaire Support Hardware

2.7.3.1 Wire

ASTM A641/A641M. Galvanized, soft tempered steel, minimum 0.11 inches in diameter, or galvanized, braided steel, minimum 0.08 inches in diameter.

2.7.3.2 Wire for Humid Spaces

ASTM A580/A580M. Composition 302 or 304, annealed stainless steel, minimum 0.11 inches in diameter.

ASTM B164. UNS NO4400, annealed nickel-copper alloy, minimum 0.11 inches in diameter.

2.7.3.3 Threaded Rods

Threaded steel rods, 3/16 inch diameter, zinc or cadmium coated.

2.7.3.4 Straps

Galvanized steel, one by 3/16 inch, conforming to ASTM A653/A653M, with a light commercial zinc coating or ASTM A1008/A1008M with an electrodeposited zinc coating conforming to ASTM B633, Type RS.

2.7.4 Power Hook Luminaire Hangers

UL 1598. Provide an assembly consisting of through-wired power hook housing, interlocking plug and receptacle, power cord, and luminaire support loop. Power hook housing must be cast aluminum having two 3/4 inch threaded hubs. Support hook must have safety screw. Luminaire support loop must be cast aluminum with provisions for accepting 3/4 inch threaded stems. Power cord must include 16 inches of 3 conductor No. 16 Type SO cord. Assembly must be rated 120 volts or 277 volts, 15 amperes.

2.8 EQUIPMENT IDENTIFICATION

2.8.1 Manufacturer's Nameplate

Each item of equipment must have a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

2.8.2 Labels

UL 1598. All luminaires must be clearly marked for operation of specific light sources and LED drivers. The labels must be easy to read when standing next to the equipment, and durable to match the life of the equipment to which they are attached. Note the following light source characteristics in the format "Use Only _____":

a. Correlated Color Temperature (CCT) and Color Rendering Index (CRI) for all luminaires.

b. Driver and dimming protocol.

All markings related to light source type must be clear and located to be readily visible to service personnel, but unseen from normal viewing

angles when light sources are in place. LED drivers must have clear markings indicating dimming type and indicate proper terminals for the various outputs.

2.9 FACTORY APPLIED FINISH

NEMA 250. Provide all luminaires and lighting equipment with factory-applied painting system that as a minimum, meets requirements of corrosion-resistance testing.

PART 3 EXECUTION

3.1 INSTALLATION

IEEE C2, NFPA 70.

3.1.1 Light Sources

When light sources are not provided as an integral part of the luminaire, deliver light sources of the type, wattage, lumen output, color temperature (CCT), color rendering index (CRI), and voltage rating indicated to the project site and install just prior to project completion, if not already installed in the luminaires from the factory.

3.1.2 Luminaires

Set luminaires plumb, square, and level with ceiling and walls, in alignment with adjacent luminaires and secure in accordance with manufacturers' directions and approved drawings. Provide accessories as required for ceiling construction type indicated on Finish Schedule. Luminaire catalog numbers do not necessarily denote specific mounting accessories for type of ceiling in which a luminaire may be installed. Provide wires, straps, or rods for luminaire support in this section. Install luminaires with vent holes free of air blocking obstacles.

3.1.2.1 Suspended Luminaires

Measure mounting heights from the bottom of the luminaire for ceiling-mounted luminaires and to center of luminaire for wall-mounted luminaires. Obtain architect approval of the exact mounting height on the job before commencing installation and, where applicable, after coordinating with the type, style, and pattern of the ceiling being installed. Support suspended luminaires from structural framework of ceiling or from inserts cast into slab.

a. Provide suspended luminaires with 45 degree swivel hangers so that they hang plumb and level.

b. Locate so that there are no obstructions within the 45 degree range in all directions.

c. The stem, canopy and luminaire must be capable of 45 degree swing.

d. Rigid pendent stem, aircraft cable, rods, or chains 4 feet or longer excluding luminaire must be braced to prevent swaying using three cables at 120 degree separation.

e. Suspended luminaires in continuous rows must have internal wireway systems for end to end wiring and must be properly aligned to provide

a straight and continuous row without bends, gaps, light leaks or filler pieces.

f. Utilize aligning splines on extruded aluminum luminaires to assure minimal hairline joints.

g. Support steel luminaires to prevent "oil-canning" effects.

h. Match supporting pendents with supported luminaire. Aircraft cable must be stainless steel.

i. Match finish of canopies to match the ceiling, and provide low profile canopies unless otherwise shown.

j. Maximum distance between suspension points must be 10 feet or as recommended by the manufacturer, whichever is less.

3.1.2.2 Recessed and Semi-Recessed Luminaires

a. Support recessed and semi-recessed luminaires independently from the building structure by a minimum of two wires, straps or rods per luminaire and located near opposite corners of the luminaire. Secure horizontal movement with clips provided by manufacturer. Ceiling grid clips are not allowed as an alternative to independently supported luminaires.

b. Support round luminaires or luminaires smaller in size than the ceiling grid independently from the building structure by a minimum of four wires, straps or rods per luminaire, spaced approximately equidistant around.

c. Do not support luminaires by acoustical tile ceiling panels.

d. Where luminaires of sizes less than the ceiling grid are indicated to be centered in the acoustical panel, support each independently and provide at least two 3/4 inch metal channels spanning, and secured to, the ceiling tees for centering and aligning the luminaire.

e. Adjust aperture rings on all applicable ceiling recessed luminaires to accommodate various ceiling material thickness. Coordinate cut-out size in ceiling to ensure aperture covers cut-out entirely. Install aperture rings such that the bottom of the ring is flush with finished ceiling or not more than 1/16 inch above. Do not install luminaires such that the aperture ring extends below the finished ceiling surface.

3.1.3 LED Drivers

Provide LED drivers integral to luminaire as constructed by the manufacturer.

3.1.3.1 Remote LED Drivers

Locate Remote LED Drivers within the maximum distance allowed to minimize voltage drop. Do not locate remote LED drivers further from the light source than specified by the manufacturer. Locate remote LED drivers in dry, well-ventilated, and accessible location, above accessible ceilings or behind a removable wall or ceiling panel. Mount housing or junction box so that it is rigidly and securely fastened in place. Install LED drivers such that components are not in contact with combustible materials

unless listed for such condition. Remote LED drivers must be grounded in accordance with NFPA 70.

Provide separate compartments for Class 2 wiring connections and for Class 1 wiring connections. Separation must be barrier-type within the same box or separate boxes with close connector conduit fittings. Field connections must be inside housing or junction box or secured by a quick disconnect wire connector.

3.1.4 Exit Signs

NFPA 101. Wire exit signs and emergency lighting units ahead of the local switch, to the normal lighting circuit located in the same room or area.

3.1.5 Lighting Controls

3.1.5.1 Occupancy/Vacancy Sensors

a. Provide quantity of sensor units indicated as a minimum. Provide additional units to give full coverage over controlled area. Full coverage must provide hand and arm motion detection for office and administration type areas and walking motion for industrial areas, warehouses, storage rooms and hallways.

b. Locate ceiling-mounted sensors no closer than 6 feet from the nearest HVAC supply or return diffuser.

c. Locate the sensor(s) as indicated and in accordance with the manufacturer's recommendations.

3.2 FIELD QUALITY CONTROL

3.2.1 Tests

3.2.1.1 Lighting Control Verification Tests

Verify lighting control system and devices operate according to approved sequence of operations. Verification tests are to be completed after commissioning.

a. Verify occupancy/vacancy sensors operate as described in sequence of operations. Provide testing of sensor coverage, sensitivity, and time-out settings in all spaces where sensors are placed. This is to be completed only after all furnishings have been installed. Submit occupancy/vacancy sensor verification test.

b. Verify photosensors operate as described in sequence of operations. Provide testing of sensor coverage, aiming, and calibration in all spaces where sensors are placed. This is to be completed only after all furnishings have been installed. Submit photosensor verification test.

c. Verify wall box dimmers and scene wallstations operate as described in sequence of operations.

3.2.1.2 Emergency Lighting Test

Interrupt power supply to demonstrate proper operation of emergency lighting. If adjustments are made to the lighting system, re-test system

to show compliance with standards.

3.3 CLOSEOUT ACTIVITIES

3.3.1 Commissioning

NFPA 101. Factory Trained Field Service Technician is responsible for calibration and programming sequences for input devices and systems in accordance with the requirements described in the sequence of operation.

3.3.2 Training

3.3.2.1 Maintenance Staff Training

Submit a Maintenance Staff Training Plan at least 30 calendar days prior to training session that describes training procedures for Owner's personnel in the operation and maintenance of lighting and lighting control system. Provide on-site training which demonstrates full system functionality, assigning schedules, calibration adjustments for light levels and sensor sensitivity, integration procedures for connecting to third-party devices, and manual override including information on appropriate use. Provide protocols for troubleshooting, maintenance, repair, and replacement, and literature on available system updates and process for implementing updates.

3.3.2.2 End-User Training

Submit an End-User Training Plan at least 30 calendar days prior to training session that describes training procedures for end-users on the lighting control system. Provide users with a list of control devices located within user-occupied spaces, such as photosensors and occupancy and vacancy sensors, including information on the proper operation and schedule for each device. Provide demonstration for each type of interface. Provide users with the building schedule as currently commissioned, including conditional programming based on astronomic time clock functionality. Provide users with the correct contact information for maintenance personnel who will be available to address any lighting control issues.

Provide laminated instructions to the user at each scene wallstation. Provide only instructions relevant to the functionality of the specific scene wallstation. Provide a description of each labeled scene control button. If the room utilizes occupancy/vacancy sensors or photosensors, include a description of this functionality on the instruction sheet.

-- End of Section --